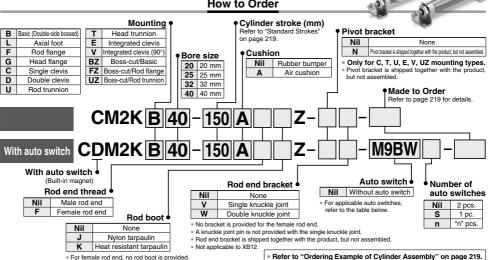
## Air Cylinder: Non-rotating Rod Type **Double Acting, Single Rod**

## CM2K Series Ø20, Ø25, Ø32, Ø40







Annlicable Auto Switches/Refer to pages 1575 to 1701 for further information on auto switches

		Electrical	ndicator light	Wiring		Load volt	age	Auto swite	sh model	Lea	d wir	e len	gth (	m)	Pre-wired	Appli	cable						
уре	Special function	entry	gel	(Output)		DC	AC			0.5	1	3		None	connector		ad						
		Citity	2				Α0	Perpendicular			(M)	(L)	(Z)	(N)	COTTICCTO	10	uu						
		Grommet		3-wire (NPN)		5 V, 12 V		M9NV	M9N	•	•	•	0	_	0	IC circuit							
				3-wire (PNP)		3 V, 12 V		M9PV	M9P	•	•	•	0	_	0	IO CIICUII	]						
£				2-wire		12 V		M9BV	M9B	•	•	•	0	_	0	_	_						
ž		Connector	] ]		]				H7C	•	<u> </u>	•	•	•			ļ						
S		Terminal		3-wire (NPN)		5 V, 12 V		_	G39A**	_	<b>—</b>	_	_	•	_	IC circuit							
auto switch		conduit	,,	2-wire		12 V		_	K39A**	_	_	_	_	•	ı	_	Balas						
a	Diagnostic indication		ě	3-wire (NPN)	24 V	5 V, 12 V	_	M9NWV	M9NW	•	•	•	0	_	0	IC circuit	IC circuit Relay, PLC						
state	Diagnostic indication (2-color indicator)		ľ	3-wire (PNP)			<u> </u>	M9PWV	M9PW	•	•	•	0	_	0	10 circuit							
S				2-wire		12 V		M9BWV	M9BW	•	•	•	0	-	0	_							
Solid	Water resistant (2-color indicator)	Grommet		3-wire (NPN)		5 V, 12 V		M9NAV*1	M9NA*1	0	0	•	0	_	0	IC aircuit							
				3-wire (PNP)		5 V, 12 V		M9PAV*1	M9PA*1	0	0	•	0	_	0	10 SHOUR							
				2-wire	12 V		M9BAV*1	M9BA*1	0	0	•	0	-	0	_								
	With diagnostic output (2-color indicator)			4-wire (NPN)		5 V, 12 V		_	H7NF	•	_	•	0	_	0	IC circuit							
									Yes	3-wire (NPN equivalent)	_	5 V	_	A96V	A96	•	-	•	_	_	_	IC circuit	_
_		Grommet					100 V	A93V*2	A93	•	•	•	•	_	_	_							
switch		Gionniel	No Yes No Yes No				100 V or less	A90V	A90	•	_	•	_	_	_	IC circuit							
×			Yes				100 V, 200 V	_	B54**	•	<b>—</b>	•	•	-	_		Rela						
ő			å				200 V or less	_	B64**	•	_	•	_	_	ı	_	PLC						
anto		Connector	Ze.	2-wire	24 V	12 V	_	_	C73C	•	_	•	•	•	_								
be		Connector	ટ	_∠-wire	24 V		24 V or less	_	C80C	•	_	•	•	•	-	IC circuit							
Reed		Terminal					_	_	A33A**	_	_	_	_	•	_		PLC						
		conduit	es es				100 V,	_	A34A**	_	_	_	_	•	_	]	Rela						
		DIN terminal	]≻				200 V	_	A44A**	_	_	_	_	•	-	_	PLC						
	Diagnostic indication (2-color indicator)	Grommet				_	_	_	B59W	•	_	•	_										

- \*1 Water resistant type auto switches can be mounted on the above models, but in such case SMC cannot guarantee water resistance. Please contact SMC regarding water resistant types with the above model numbers.
- \*2 1 m type lead wire is only applicable to D-A93.
- \* Lead wire length symbols: 0.5 m .....Nil (Example) M9NW 1 m ..... M (Example) M9NWM

  - (Example) M9NWL 5 m ...... Z (Example) M9NWZ None ...... N (Example) H7CN
- \* Solid state auto switches marked with "O" are produced upon receipt of order.
- \* Do not indicate suffix "N" for no lead wire on the D-A3 A/A44A/G39A/K39A models
- \*\* D-A3 A/A44A/G39A/K39A/B54/B64 cannot be mounted on bore sizes ø20 and ø25 cylinder with air cushion.
- \* Since there are other applicable auto switches than listed above, refer to page 266 for details \* For details about auto switches with pre-wired connector, refer to pages 1648 and 1649.
- \* The D-A9 \( DA9 \( DA9 \) auto switches are shipped together. (but not assembled). (However, only the auto switch mounting brackets are assembled before shipment.) 218

## Air Cylinder: Non-rotating Rod Type Double Acting, Single Rod CM2K Series

# A cylinder which rod does not rotate because of the hexagonal rod shape.

Non-rotating accuracy Ø20, Ø25 —±0.7° Ø32, Ø40 —±0.5°

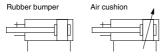
Can operate without lubrication.

The same installation dimensions as the standard cylinder.

## Auto switches can also be mounted.

It can be installed with auto switches to simplify the detection of the stroke position of the cylinder.

#### Symbol





Made to Order: Individual Specifications (For details, refer to page 267.)

Symbol	Specifications
-X446	PTFE grease

#### Made to Order

Click here for details

Symbol	Specifications					
-XA□	Change of rod end shape					
-XB6	Heat resistant cylinder (-10 to 150°C)					
-XB12	External stainless steel cylinder*2					
-XC3	Special port location					
-XC6	Made of stainless steel					
-XC8	Adjustable stroke cylinder/Adjustable extension type					
-XC9	Adjustable stroke cylinder/Adjustable retraction type*1					
-XC10	Dual stroke cylinder/Double rod type*1					
-XC11	Dual stroke cylinder/Single rod type*1					
-XC13	Auto switch rail mounting					
-XC20	Head cover axial port					
-XC22	Fluororubber seal					
-XC25	No fixed throttle of connection port*1					
-XC27	Double clevis and double knuckle pins made of stainless steel					
-XC52	Mounting nut with set screw					
-XC85	Grease for food processing equipment					

- \*1 Rubber bumper only.
- \*2 The shape is the same as the current product.

Refer to pages 262 to 266 for cylinders with auto switches.

- Auto switch proper mounting position (detection at stroke end) and its mounting height
- Minimum stroke for auto switch mounting
- Operating range
- Auto switch mounting brackets/Part no

#### **Specifications**

Bo	ore size (mm)	)	20	25	32	40		
Rod non-ro	tating accu	racy	±0.7° ±0.5°					
Туре			Pneumatic					
Action			Double acting, Single rod					
Fluid				А	ir			
Proof pres	sure			1.5	MPa			
Maximum (	perating pr	essure		1.0	MPa			
Minimum o	perating pro	essure	0.05 MPa					
Ambient an	Ambient and fluid temperature			Without auto switch: -10°C to 70°C (No freezing) With auto switch: -10°C to 60°C				
Lubrication	1		Not required (Non-lube)					
Stroke leng	th tolerance	е	+1.4 0 mm					
Piston spe	ed		50 to 500 mm/s					
Cushion				Rubber bump	er, Air cushion			
	Rubber	Male thread	0.27 J	0.4 J	0.65 J	1.2 J		
Allowable	bumper	Female thread	0.11 J	0.18 J	0.29 J	0.52 J		
kinetic energy	Air cushion (Effective cushion	Male thread	0.54 J (11.0)	0.78 J (11.0)	1.27 J (11.0)	2.35 J (11.8)		
	length (mm))	Female thread	0.11 J	0.18 J	0.29 J	0.52 J		

#### **Standard Strokes**

Bore size (mm)	Standard stroke (mm) Note 1)	Maximum manufacturable stroke (mm)		
20				
25	25, 50, 75, 100, 125, 150, 200, 250, 300	4000		
32	25, 50, 75, 100, 125, 150, 200, 250, 300	1000		
40				

Note 1) Intermediate strokes not listed above are produced upon receipt of order.

Manufacture of intermediate strokes in 1 mm increments is possible. (Spacers are not used.)

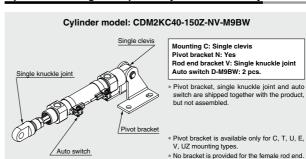
Note 2) Applicable strokes should be confirmed according to the usage. For details, refer to "Air Cylinders Model Selection" on front matter pages. In addition, the products that exceed the standard stroke might not be able to fulfill the specifications due to the deflection etc.

#### **Rod Boot Material**

Symbol	Rod boot material	Maximum ambient temperature		
J	Nylon tarpaulin	60°C		
K	Heat resistant tarpaulin	110°C*1		

<sup>\*1</sup> Maximum ambient temperature for the rod boot itself.

#### **Option: Ordering Example of Cylinder Assembly**





D-□

-X□

Technical Data

CJ1

CJP

CJ2

JCM

CM2

CM3

CG1

CG3

JMB

MB

MB1 CA2

CS1

### CM2K Series

#### **Mounting and Accessories**

	Accessories Standard (mounted to the body)					Standard (packaged together, but not assembled)									Op	tion			
Mo	unting	Body	Mounting nut	Rod end nut (Male thread)	Single clevis	Double clevis	Liner Note 7)	Mounting	Foot	Flange	Pivot bracket	Pivot Note 5) bracket pin	Double Note 5)	Trunnion	Mounting nut (For trunnion)	Clevis pivot bracket (CM2E/CM2V)	Clevis pivot Messi bracket pin (CM2E/CM2V)	Single knuckle joint (Male frread only)	Note 6) Double knuckle joint (Male ffread only)
В	Basic (Double-side bossed)	●(1 pc.)	●(1 pc.)	●(1 pc.)	_	_	_	_	_	_	_	_	_	_	_	_	_	•	•
L	Axial foot	●(1 pc.)	●(1 pc) <sup>Vate 2)</sup>	●(1 pc.)	_	_	_	●(1 pc.)Note 2)	●(2 pcs.)	_	_	_	_	_	_	_	_	•	•
F	Rod flange	●(1 pc.)	●(1 pc.)	●(1 pc.)	_	_	_	_	_	●(1 pc.)	_	_	_	_	_	_	_	•	•
G	Head flange	●(1 pc.)	●(1 pc.)	●(1 pc.)	_	_	_	_	_	●(1 pc.)	_	_	_	_	_	_	_	•	•
С	Single clevis	●(1 pc.)	Note 3)	●(1 pc.)	●(1 pc.)	_	●(Max.3 pcs)	Note 3)	_	_	_	_	_	_	_	_	_	•	•
D	Double clevis	●(1 pc.)	Note 3)	●(1 pc.)	_	●(1 pc.)	●(Max.3 pcs)	Note 3)	_	_	_	_	●(1 pc.)	_	_	_	_	•	•
U	Rod trunnion	●(1 pc.)	Note 4)	●(1 pc.)	_	_	_	_	_	_	_	_	_	●(1 pc.)	●(1 pc.)	_	_	•	•
Т	Head trunnion	●(1 pc.)	Note 4)	●(1 pc.)	_	_	_	_	_	_	_	_	_	●(1 pc.)	●(1 pc.)	_	_	•	•
E	Integrated clevis	●(1 pc.)	Note 3)	●(1 pc.)	_	_	_	Note 3)	_	_	_	_	_	_	_	_	_	•	•
V	Integrated clevis (90°)	●(1 pc.)	Note 3)	●(1 pc.)	_	_	_	Note 3)	_	_	_	_	_	_	_	_	_	•	•
ΒZ	Boss-cut/Basic	●(1 pc.)	●(1 pc.)	●(1 pc.)	_	_	_	_	_	_	_	_	_	_	_	_	_	•	•
FZ	Boss-cut/ Rod flange	●(1 pc.)	●(1 pc.)	●(1 pc.)	_	_	_	_	_	●(1 pc.)	_	_	_	_	_	_	_	•	•
υz	Boss-cut/ Rod trunnion	●(1 pc.)	Note 4)	●(1 pc.)	_	_	_	_	_	_	_	_	_	●(1 pc.)	●(1 pc.)	_	_	•	•

Note 1) Rod end nut is not provided for the female rod end.

Note 6) A pin and retaining rings (split pins for ø40) are included.

#### Mounting Brackets/Part No.

Manualla a basalaa	Min.		Bore size	ze (mm)	Contact (for minimum and many this)							
Mounting bracket	order q'ty	20	25	32	40	Contents (for minimum order quantity)						
Foot*	2	CM-L020B	CM-L032B		CM-L040B	2 foots, 1 mounting nut						
Flange	1	CM-F020B	CM-F032B		CM-F040B	1 flange						
Single clevis**	1	CM-C020B	CM-C	032B	CM-C040B	1 single clevis, 3 liners						
Double clevis (with pin)***	1	CM-D020B	CM-D032B		CM-D032B		CM-D032B		)20B CM-D032B CM-D040		CM-D040B	1 double clevis, 3 liners, 1 clevis pin, 2 retaining rings
Double clevis pin	1		CDP-1		CDP-2	1 clevis pin, 2 retaining rings (split pins)						
Trunnion (with nut)	1	CM-T020B	CM-T032B		CM-T032B		CM-T040B	1 trunnion, 1 trunnion nut				
Rod end nut	1	NT-02	NT-03		NT-04	1 rod end nut						
Mounting nut	1	SN-020B	SN-0	032B	SN-040B	1 mounting nut						
Trunnion nut	1	TN-020B	TN-0	032B	TN-040B	1 trunnion nut						
Single knuckle joint	1	I-020B	I-03	32B	I-040B	1 single knuckle joint						
Double knuckle joint	4	Y-020B	V 0	200	Y-040B	1 double knuckle joint,						
Double knuckie joint	'	1-0206	1-0	Y-032B		1 knuckle pin, 2 retaining rings						
Double knuckle joint pin	1		CDP-1		CDP-3	1 knuckle pin, 2 retaining rings (split pins)						
Clevis pivot bracket pin (For CM2E/CM2V)	1	CD-	S02	CD	-S03	1 clevis pin, 2 retaining rings						
Clevis pivot bracket (For CM2E/CM2V)	1	CM-E	020B	CM-E	032B	1 clevis pivot bracket, 1 clevis pin, 2 retaining rings						
Pivot bracket (For CM2C)	1		CM-B032		CM-B040	2 pivot brackets (1 of each type)						
Pivot bracket pin (For CM2C)	1		CDP-1		CD-S03	1 pin, 2 retaining rings						
Pivot bracket (For CM2T/CM2U)	1	CM-B020	CM-	CM-B032		2 pivot brackets (1 of each type)						

<sup>\*</sup> Order 2 foots per cylinder.

Note 2) Two mounting nuts are packaged together.

Note 3) Mounting nut is not packaged for the clevis

Note 3) Mounting nut is not packaged for the clevis. Note 4) Trunnion nut is packaged for U, T, UZ.

Note 5) Retaining rings are included.

Note 7) This is the part(s) used to adjust the clevis angle. Mounting quantity can vary.

<sup>\*</sup> Stainless steel mounting brackets and accessories are also available.

Refer to page 190 for details.

<sup>\*\* 3</sup> liners are included with a clevis bracket for adjusting the mounting angle.

<sup>\*\*\*</sup> A clevis pin and retaining rings (split pins for ø40) are included.

#### Mounting Brackets, Accessories/Material, Surface Treatment

Segment	Description	Material	Surface treatment
	Foot	Carbon steel	Nickel plating
	Flange	Carbon steel	Nickel plating
Mounting brackets	Single clevis	Carbon steel	Nickel plating
Diackets	Double clevis	Carbon steel	Nickel plating
	Trunnion	Cast iron	Electroless nickel plating
	Rod end nut	Carbon steel	Zinc chromated
	Mounting nut	Carbon steel	Nickel plating
	Trunnion nut	Carbon steel	Nickel plating
	Clevis pivot bracket	Carbon steel	Nickel plating
	Clevis pivot bracket pin	Carbon steel	(None)
Accessories	Single knuckle joint	Carbon steel ø40: Free-cuting steel	Electroless nickel plating
	Double knuckle joint	Carbon steel ø40: Cast iron	Electroless nickel plating Metallic silver color painted for ø40
	Double clevis pin	Carbon steel	(None)
	Double knuckle joint pin	Carbon steel	(None)
	Pivot bracket	Carbon steel	Nickel plating
	Pivot bracket pin	Carbon steel	(None)

#### Weights

					(KÇ
	Bore size (mm)	20	25	32	40
	Basic	0.14	0.21	0.28	0.57
	Axial foot	0.29	0.37	0.44	0.84
	Flange	0.20	0.30	0.37	0.69
	Integrated clevis	0.12	0.19	0.27	0.53
Basic	Single clevis	0.18	0.25	0.32	0.66
weight	Double clevis	0.19	0.27	0.33	0.70
	Trunnion	0.18	0.28	0.34	0.67
	Boss-cut/Basic	0.13	0.19	0.26	0.53
	Boss-cut/Flange	0.19	0.28	0.35	0.66
	Boss-cut/Trunnion	0.17	0.26	0.32	0.63
Additio	onal weight per 50 mm of stroke	0.04	0.07	0.09	0.14
Weig	ht reduction for female rod end	-0.01	-0.02	-0.02	-0.04
Ontion	Clevis pivot bracket (with pin)	0.07	0.07	0.14	0.14
Option bracket	Single knuckle joint	0.06	0.06	0.06	0.23
Diacket	Double knuckle joint (with pin)	0.07	0.07	0.07	0.20

Calculation: (Example) CM2KL32-100Z Basic weight------0.44 (Foot, ø32) · Additional weight ..... 0.09/50 stroke

 Cylinder stroke -----100 stroke 0.44 + 0.09 x 100/50 = **0.62 kg** 

### **⚠** Precautions

I Be sure to read this before handling the products. Refer to back I I page 50 for Safety Instructions and pages 3 to 12 for Actuator and I I Auto Switch Precautions.

#### Handling

#### **∧ Warning**

1. Do not rotate the cover.

If a cover is rotated when installing a cylinder or screwing a fitting into the port, it is likely to damage the junction part with cover.

CJ1

CJP

CJ<sub>2</sub>

JCM

CM<sub>2</sub>

CM3

CG1 CG3

JMB

MB

MB1

CA2 CS<sub>1</sub>

CS2

2. Do not operate with the cushion needle in a fully closed condition.

Using it in the fully closed state will cause the cushion seal to be damaged. When adjusting the cushion needle, use the "Hexagon wrench key: nominal size 1.5".

3. Do not open the cushion needle wide

excessively.

If the cushion needle were set to be completely wide
(more than 3 turns from fully closed), it would be
equivalent to the cylinder with no cushion, thus making the impacts extremely high. Do not use it in such a way. Besides, using with fully open could give damage to the piston or cover.

4. Do not open the cushion needle after rotating it numerous times in a row. Though uncommon, there are cases in which the cushion needle

there are cases in which the cushion necan-may leak air. The cushion needle should be adjusted by gradually opening it while checking the operation of the cylinder cushion. In the unlikely event that air leakage occurs, return the cushion needle to the fully-closed state, and readjust the cushion needle to the desired position.

#### 

Avoid using the air cylinder in such a way that rotational torque would be applied to the piston

rod.

If rotational torque is applied, the non-rotating guide will become deformed, thus affecting the non-

Refer to the table below for the approximate values of the allowable range of rotational torque.

Allowable rotational torque	ø <b>20</b>	ø <b>25</b>	ø <b>32</b>	ø <b>40</b>
(N·m or less)	0.2	0.25	0.25	0.44

To screw a bracket or a nut onto the threaded portion at the tip of the piston rod, make sure to retract the piston rod entirely, and place a wrench over the flat portion of the rod that protrudes.

Tighten it by giving consideration to prevent the tightening torque from being applied to the nonrotating guide.



When replacing rod seals, please contact SMC.
 Air leakage may be happened, depending on the position in which a rod seal is fitted. Thus, please contact SMC when replacing them.

3. Not able to disassemble.

Cover and cylinder tube are connected to each other by caulking method, thus making it impossible to disassemble. Therefore, internal parts of a cylinder other than rod seal are not replaceable

4. Do not touch the cylinder during operation. Use caution when handling a cylinder, which is running at a high speed and a high frequency, because the surface of a cylinder tube could get so hot enough as to cause you get burned.

- 5. The oil stuck to the cylinder is grease.
- 6. The base oil of grease may seep out.
- When using a rod end bracket and/or pivot bracket, make sure they do not interfere with other brackets, workpieces and rod section, etc.
- 8. Combine the rod end section, so that a rod boot might not be twisted.

  If a rod boot is installed with being twisted when

installing a cylinder, it will cause a rod boot to fail during operation.

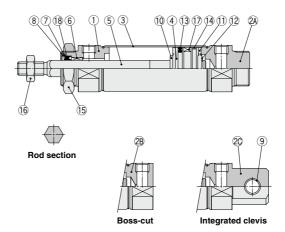




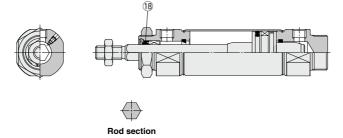
### CM2K Series

#### Construction

#### Rubber bumper



#### With air cushion



#### **Component Parts**

No.	Description	Material	Note
1	Rod cover	Aluminum alloy	Anodized
2A	Head cover A	Aluminum alloy	Anodized
2B	Head cover B	Aluminum alloy	Anodized
2C	Head cover C	Aluminum alloy	Anodized
3	Cylinder tube	Stainless steel	
4	Piston	Aluminum alloy	
5	Piston rod	Stainless steel	
6	Non-rotating guide	Bearing alloy	
7	Seal retainer	Carbon steel	Nickel plating
8	Retaining ring	Carbon steel	Phosphate coating
9	Clevis bushing	Copper oil-impregnated sintered alloy	
10	Bumper	Resin	
11	Bumper	Resin	

No.	Description	Material	Note
12	Retaining ring	Stainless steel	
13	Piston seal	NBR	
14	Wear ring	Resin	
15	Mounting nut	Carbon steel	Nickel plating
16	Rod end nut	Carbon steel	Zinc chromated
17	Magnet	_	CDM2K□20 to 40-□Z
18	Rod seal	NBR	

#### Replacement Part: Seal

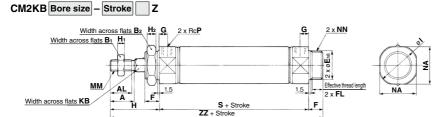
●With Rubber Bumper/With Air Cushion											
Nie	Description	Material	Part no.								
NO.			20	25	32	40					
18	Rod seal	NBR	CM2K20-PS	CM2K25-PS	CM2K32-PS	CM2K40-PS					

<sup>\*</sup> Since the seal does not include a grease pack, order it separately. Grease pack part number: GR-S-010 (10 g)



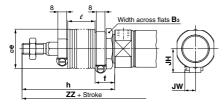
## Air Cylinder: Non-rotating Rod Type Double Acting, Single Rod CM2K Series

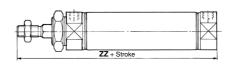
#### Basic (Double-side Bossed) (B)



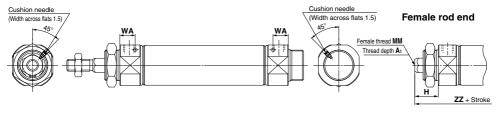
#### With rod boot

#### Boss-cut





#### With air cushion



																			(mm)
Bore size	Α	AL	Вı	B <sub>2</sub>	E	F	FL	G	Н	Нı	H2	ı	KB	MM	NA	NN	Р	S	ZZ
20	18	15.5	13	26	20-0.033	13	10.5	8	41	5	8	28	8.2	M8 x 1.25	24	M20 x 1.5	1/8	62	116
25	22	19.5	17	32	26_0,033	13	10.5	8	45	6	8	33.5	10.2	M10 x 1.25	30	M26 x 1.5	1/8	62	120
32	22	19.5	17	32	26-0.033	13	10.5	8	45	6	8	37.5	12.2	M10 x 1.25	34.5	M26 x 1.5	1/8	64	122
40	24	21	22	41	32.0.039	16	13.5	11	50	8	10	46.5	14.2	M14 x 1.5	42.5	M32 x 2	1/4	88	154

With Rod	With Rod Boot															(mm)				
Symbol	Вз				h				l			ZZ				JH	1347			
Bore size	<b>D</b> 3	е	•	1 to 50	51 to 100	101 to 150	151 to 200	201 to 300	1 to 50	51 to 100	101 to 150	151 to 200	201 to 300	1 to 50	51 to 100	101 to 150	151 to 200	201 to 300	JH	JW
20	30	36	18	68	81	93	106	131	12.5	25	37.5	50	75	143	156	168	181	206	23.5	10.5
25	32	36	18	72	85	97	110	135	12.5	25	37.5	50	75	147	160	172	185	210	23.5	10.5
32	32	36	18	72	85	97	110	135	12.5	25	37.5	50	75	149	162	174	187	212	23.5	10.5
40	41	46	20	77	90	102	115	140	12.5	25	37.5	50	75	181	194	206	219	244	27	10.5

Boss-cut						(mm)				
	ZZ									
Bore size	Without	With rod boot								
	rod boot	1 to 50	51 to 100	101 to 150	151 to 200	201 to 300				
20	103	130	143	155	168	193				
25	107	134	147	159	172	197				
32	109	136	149	161	174	199				
40	138	165	178	190	203	228				

With Air C	With Air Cushion (mm)								
Bore size	WA	Bore siz							
20	13	20							
25	13	25							
32	13	32							
40	16	40							
	•	* Mhon fo							

oa E	na		(mm)
<b>A</b> 1	Н	MM	ZZ
8	20	M4 x 0.7	95
8	20	M5 x 0.8	95
12	20	M6 x 1	97
13	21	M8 x 1.25	125
	<b>A</b> 1 8 8 12	A1         H           8         20           8         20           12         20	8 20 M4 x 0.7 8 20 M5 x 0.8 12 20 M6 x 1

- $\ast$  When female thread is used, use a thin wrench when tightening
  - the piston rod.
- \* When female thread is used, use a washer etc. to prevent the contact part at the rod end from being deformed depending on the material of the workpiece.

**Dimensions of Each Mounting Bracket** 

The dimensions are the same as standard type, double acting, single rod, except the configuration of the piston rod. Refer to pages 181 to 188. Specifications for the auto switch equipped type are the same as the CDM2 series standard type.



D-□

-X□

Technical Data

CJ1 CJP

CJ2

JCM

CM2

CM3

CG3

JMB MB

MB1

CA2

CS1

CS2

### CM2 Series

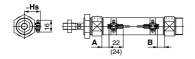
## **Auto Switch Mounting**

#### Auto Switch Proper Mounting Position (Detection at stroke end) and Its Mounting Height

#### Solid state auto switch

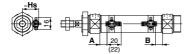
D-M9□

D-M9□W D-M9□A



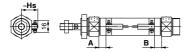
( ): Values for D-M9□A A and B are the dimensions from the end of the head cover/rod cover to the end of the auto switch.

D-M9□V D-M9□WV D-M9□AV

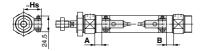


( ): Values for D-M9□AV A and B are the dimensions from the end of the head cover/rod cover to the end of the auto switch.

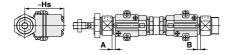
#### D-H7 /H7 W/H7NF/H7BA/H7C



#### D-G5NT

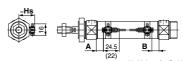


#### D-G39A/K39A



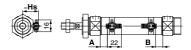
#### Reed auto switch

D-A9□



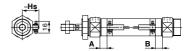
(): Values for D-A96 A and B are the dimensions from the end of the head cover/rod cover to the end of the auto switch.

D-A9□V

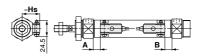


A and B are the dimensions from the end of the head cover/rod cover to the end of the auto switch.

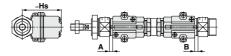
#### D-C7/C8/C73C/C80C



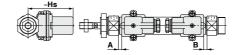
#### D-B5/B6/B59W



#### D-A33A/A34A



#### D-A44A



#### Auto Switch Proper Mounting Position (Detection at stroke end) and Its Mounting Height

#### **Auto Switch Proper Mounting Position**

(Standard type (except single acting type), Non-rotating rod type, Direct mount type, Direct mount, Non-rotating rod type (except single acting type)) Auto switch D-H7□ model D-G39A D-C7/C8 D-M9□(V) D-H7C **D-K39A** D-B5□ D-M9□W(V) **D-A9**□(V) D-H7□W D-G5NT **D-C73C D-B59W** D-A3□A D-B64 D-M9□A(V) D-H7BA D-C80C D-A44A D-H7NF Bore size Α В Α В Α В Α В Α Α В Α В 11 9.5 7 5.5 0 6.5 5 3 1.5 7.5 6 1.5 0 4 3 25 10 10 6 6 0 0 5.5 5.5 2 2 6.5 6.5 0.5 0.5 3.5 3.5 32 11.5 10.5 7.5 6.5 1.5 0.5 7 6 3.5 2.5 8 7 2 1 5 4

11

7.5 14

(mm)

9.5

12

6

11

8

11.5 Note) Adjust the auto switch after confirming the operating condition in the actual setting.

7.5

Auto Switch Proper Mounting Position (Centralized piping type, With end lock)

5.5 13

Auto switch model	<b>D-M9</b> [	⊐ẁ(v)	D-A9	)□(V)	D-G D-K D-A D-A	39A 3□A	D-H' D-H' D-H' D-H'	7C 7□W 7BA	D-G	5NT	D-E D-E				D-B	59W
Bore size \	Α	В	Α	В	Α	В	Α	В	Α	В	Α	В	A	В	A	В
20	10.5 (8)	9.5 (7)	6.5 (4)	5.5 (3)	0.5 (—)	0 (—)	6 (4)	5 (3)	2.5 (0.5)	1.5 (0)	1 (—)	0 ( <del></del> )	7 (5)	6 (4)	4 (2)	3 (1)
25	10.5 (8)	9.5 (7)	6.5 (4)	5.5 (3)	0.5 (—)	0 (—)	6 (4)	5 (3)	2.5 (0.5)	1.5 (0)	1 (—)	0 ( <del></del> )	7 (5)	6 (4)	4 (2)	3 (1)
32	11.5 (9)	10.5 (8)	7.5 (5)	6.5 (4)	1.5 (0)	0.5 (0)	7 (5)	6 (4)	3.5 (1.5)	2.5 (0.5)	2 (0)	1 (0)	8 (6)	7 (5)	5 (3)	4 (2)
40	17.5	15.5	13.5	11.5	6.5	5.5	12	11	8.5	7.5	7	6	13	12	10	9

<sup>\* ( ):</sup> Setting position for the auto switch with an air cushion

Note 1) Adjust the auto switch after confirming the operating condition in the actual setting.

Note 2) The D-A3□A/A44A/G39A/K39A cannot be mounted on the centralized piping type CDM2□P series.

**Auto Switch Mounting Height** 

40

17.5

15.5

13.5

		<del></del>			(111111)
Auto switch model		D-B5□ D-B64 D-B59W D-G5NT D-H7C	D-C73C D-C80C	D-G39A D-K39A D-A3□A	D-A44A
Bore size \	Hs	Hs	Hs	Hs	Hs
20	24.5	25.5	25	60	69.5
25	27	28	27.5	62.5	72
32	30.5	31.5	31	66	75.5
40	34.5	35.5	35	70	79.5

D-□ -X□

CJ1

**CJP** 

CJ2

JCM

CM<sub>2</sub>

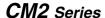
СМЗ

CG1 CG3 JMB MB MB1 CA<sub>2</sub> CS<sub>1</sub> CS<sub>2</sub>

9

**SMC** 

The D-B5/B6/A3 A44A/G39A/K39A cannot be mounted on the bore size ø20 and ø25 cylinder with an air cushion.



#### Auto Switch Proper Mounting Position (Detection at stroke end) Single Acting/Spring Return Type (S), Spring Extend Type (T)

### Standard Type/Spring Return Type (S)

Non-rotating	Rod Ty	pe/Spring	Return	Type (S)			(m
Auto switch model	Bore size			A dimensions			В
Auto switch model	Bore size	Up to 50 st	51 to 100 st	101 to 150 st	151 to 200 st	201 to 250 st	В
D-M9□(V)	20	36	61	86	_	1	9.5
D-M9□(V)	25	35	60	85	_	1	10
D-M9□W(V)	32	36.5	61.5	86.5	111.5	1	10.5
D-IVI9□A(V)	40	42.5	67.5	92.5	117.5	142.5	15.5
	20	32	57	82	_	1	5.5
D 40-40	25	31	56	81	_	1	6
D-A9□(V)	32	32.5	57.5	82.5	107.5	1	6.5
	40	38.5	63.5	88.5	113.5	138.5	11.5
D-H7□	20	31.5	56.5	81.5	_	1	5
D-H7C	25	30.5	55.5	80.5	_	_	5.5
D-H7□W	32	32	57	82	107	_	6
D-H7BA D-H7NF	40	38	63	88	113	138	11
	20	28	53	78	_	-	1.5
D-G5NT	25	27	52	77	_	-	2
D-GON I	32	28.5	53.5	78.5	103.5	-	2.5
	40	34.5	59.5	84.5	109.5	134.5	7.5
	20	26.5	51.5	76.5	_	-	0
D-B5□	25	25.5	50.5	75.5	_	-	0.5
D-B64	32	27	52	77	102	-	1
	40	33	58	83	108	133	6
D-C7□	20	32.5	57.5	82.5	_	_	6
D-C80	25	31.5	56.5	81.5	_	_	6.5
D-C73C	32	33	58	83	108	_	7
D-C80C	40	39	64	89	114	139	12
	20	29	54	79	_	_	2.5
D-B59W	25	28.5	53.5	78.5	_	_	3.5
D-B28W	32	30	55	80	105	_	4
	40	36	61	86	111	136	9
D-G39A	20	26	51	76	_	_	0
D-K39A	25	25	50	75	_	_	0
D-A3□A	32	26.5	51.5	76.5	101.5	_	0.5
D-A44A	40	32.5	57.5	82.5	107.5	132.5	5.5

Note) Adjust the auto switch after confirming the operating condition in the actual setting.

#### Standard Type/Spring Extend Type (T)

Non-rotating			

Non-rotating	Roa iy	oe/Spring	j Extena	iype(i)			(mm)
Auto switch model	Bore size	Α			<b>B</b> dimensions		
Auto switch model	Dole Size	_ ^	Up to 50 st	51 to 100 st	101 to 150 st	151 to 200 st	201 to 250 st
D-M9□(V)	20	11	34.5	59.5	84.5	_	_
D-M9□(V)	25	10	35	60	85	_	_
	32	11.5	35.5	60.5	85.5	110.5	_
D-M9□A(V)	40	17.5	40.5	65.5	90.5	115.5	140.5
	20	7	30.5	55.5	80.5	_	_
D-A9□(V)	25	6	31	56	81	_	_
D-A9□(V)	32	7.5	31.5	56.5	81.5	106.5	_
	40	13.5	36.5	61.5	86.5	111.5	136.5
D-H7□	20	6.5	30	55	80	_	_
D-H7C	25	5.5	30.5	55.5	80.5	_	_
D-H7□W	32	7	31	56	81	106	_
D-H7BA D-H7NF	40	13	36	61	86	111	136
	20	3	26.5	51.5	76.5	_	_
D. OCNIT	25	2	27	52	77	_	_
D-G5NT	32	3.5	27.5	52.5	77.5	102.5	_
	40	9.5	32.5	57.5	81.5	107.5	132.5
	20	1.5	25	50	75	_	_
D-B5□	25	0.5	25.5	50.5	75.5	_	_
D-B64	32	2	26	51	76	101	_
	40	8	31	56	81	106	131
D-C7□	20	7.5	31	56	81	_	_
D-C80	25	6.5	31.5	56.5	81.5	_	_
D-C73C	32	8	32	57	82	107	_
D-C80C	40	14	37	62	87	112	137
	20	4	28	53	78		
D-B59W	25	3.5	28.5	53.5	78.5	_	_
D-D39W	32	5	29	54	79	104	_
	40	11	34	59	84	109	134
D-G39A	20	1	24.5	49.5	74.5	_	_
D-K39A	25	0	25	50	75	_	_
D-A3□A	32	1.5	25.5	50.5	75.5	100.5	_
D-A44A	40	7.5	30.5	55.5	80.5	105.5	130.5

Note) Adjust the auto switch after confirming the operating condition in the actual setting.



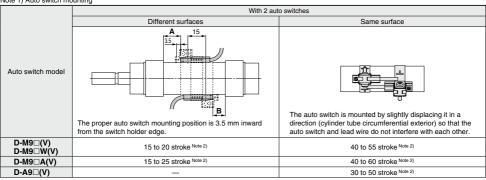
### Auto Switch Mounting CM2 Series

#### Minimum Stroke for Auto Switch Mounting (Standard type (except single acting type), Non-rotating rod type, Direct mount type, Direct mount, Non-rotating rod type (except single acting type), Centralized piping type, With end lock)

n: Number of auto switches (mm) Number of auto switches Auto switch model With 2 pcs With n pcs. With 1 pc. Different surfaces Same surface Different surfaces Same surface CJ1 20 + 35 (n - 2) 55 + 35 (n - 2) D-M9□ 15 Note 1) 40 Note 1)  $(n = 2, 4, 6\cdots)^{\text{Note 3}}$  $(n = 2, 3, 4, 5\cdots)$ <u>- 2)</u> 20 + 35 <sup>(n</sup> 55 + 35 (n - 2) D-M9□W 15 Note 1) 40 Note 1) 10 (n = 2, 4, 6···)Note 3)  $(n = 2, 3, 4, 5\cdots)$ 25 + 35 (n - 2) 60 + 35 (n - 2)(n = 2, 4, 6···)<sup>Note 3)</sup> D-M9□A 15 Note 1) 40 Note 1)  $(n = 2, 3, 4, 5\cdots)$ 15 + 35 (n - 2) 50 + 35 (n - 2) 30 Note 1) D-AQ 5 (n = 2, 4, 6···)<sup>Note 3)</sup> (n = 2, 3, 4, 5...) $20 + 35 \frac{(n-2)}{2}$ (n = 2, 4, 6···)<sup>Note 3</sup>) 35 + 35 (n - 2)D-M9□V 15 Note 1) 5 35  $(n = 2, 3, 4, 5\cdots)$  $15 + 35 \frac{(n-2)}{2}$   $(n = 2, 4, 6 \cdots)^{\text{Note 3}}$ 25 + 35 (n - 2) D-A9□V 5 15 25 20 + 35 (n - 2) D-M9□WV 35 + 35 (n - 2) 15 Note 1) 10 35  $(n = 2, 4, 6...)^{\text{Note 3}}$ D-M9□AV (n = 2, 3, 4, 5···) 15 + 45 (n - 2) D-C7□ 50 + 45 (n - 2) 10 50 (n = 2, 4, 6...)Note 3) D-C80 (n = 2, 3, 4, 5···) D-H7□ D-H7□W D-H7BA D-H7NF  $15 + 45 \frac{(n-2)}{2}$   $(n = 2, 4, 6 \cdots)^{\text{Note 3}}$ 60 + 45 (n - 2) 10 60  $(n = 2, 3, 4, 5\cdots)$ 15 + 50 (n - 2) D-H7C 65 + 50 (n - 2)  $(n = 2, 4, 6\cdots)^{\text{Note 3}}$ 10 15 65 (n = 2, 3, 4, 5...)15 + 50 (n - 2) D-G5NT 75 + 55 (n - 2)  $15 + 50 \frac{1}{2}$ (n = 2, 4, 6...)<sup>Note 3)</sup> 10 15 75 D-B5□/B64 (n = 2, 3, 4, 5···) 20 + 50 (n - 2) 75 + 55 (n - 2)  $(n = 2, 4, 6...)^{\text{Note 3}}$ **D-B59W** 15 (n = 2, 3, 4, 5...) D-G39A Note 4) 100 + 100 (n - 2) 35 + 30 (n - 2) D-K39A D-A3□A D-A44A 10 35 100 (n = 2, 3, 4, 5···) (n = 2, 3, 4, 5···)

Note 3) When "n" is an odd number, an even number that is one larger than this odd number is used for the calculation. Note 4) The D-A3□A/A44A/G39A/K39A cannot be mounted on the centralized piping type CDM2□P series.

Note 1) Auto switch mounting



Note 2) Minimum stroke for auto switch mounting in types other than those in Note 1.

D-□ Technical

CJP

CJ2

JCM

CM<sub>2</sub>

CM3

CG<sub>1</sub>

CG3

JMB

MB

MB1

CA2

CS<sub>1</sub>

CS2



#### **Operating Range**

				(mm)
Auto switch model	Bore size			
Auto switch model	20	25	32	40
D-A9□(V)	6	6	6	6
D-M9□(V) D-M9□W(V) D-M9□A(V)	3	3	4	3.5
D-C7□/C80 D-C73C/C80C	7	8	8	8
D-B5□/B64 D-A3□A/A44A Note)	8	8	9	9
D-B59W	12	12	13	13
D-H7□/H7□W/H7BA D-G5NT/H7NF	4	4	4.5	5
D-H7C	7	8.5	9	10
D-G39A/K39A Note)	8	9	9	9

Values which include hysteresis are for guideline purposes only, they are not a guarantee (assuming approximately ±30% dispersion) and may change substantially depending on the ambient environment.

Note) The D-A3□A/A44A/G39A/K39A cannot be mounted on the centralized piping type CDM2□P series.

#### Auto Switch Mounting Brackets/Part No.

Auto switch model	Bore size (mm)			
Auto switch model	ø <b>20</b>	ø <b>25</b>	ø <b>32</b>	ø <b>40</b>
D-M9□(V) D-M9□W(V) D-A9□(V)	BM5-020 (A set of a, b, c, d)	BM5-025 (A set of a, b, c, d)	BM5-032 (A set of a, b, c, d)	BM5-040 (A set of a, b, c, d)
<b>D-M9</b> □ <b>A(V)</b> Note 2)	BM5-020S (A set of b, c, d, e)	BM5-025S (A set of b, c, d, e)	BM5-032S (A set of b, c, d, e)	BM5-040S (A set of b, c, d, e)
				<b>d</b> g screw
D-H7□ D-H7□W D-H7NF D-C7□/C80	BM2-020A (A set of band and screw)	BM2-025A (A set of band and screw)	BM2-032A (A set of band and screw)	BM2-040A (A set of band and screw)

D-B5□/B64 BA2-020 BA2-025 BA2-032 BA2-040 D-B59W (A set of band and screw) D-G5NT D-A3 A/A44A Note 3 BM3-020 BM3-025 BM3-032 BM3-040 D-G39A/K39A (A set of band and screw) Note 1) Since the switch bracket (made from nylon) are affected in an environment where alcohol, chloroform,

BM2-025AS

methylamines, hydrochloric acid or sulfuric acid is splashed over, so it cannot be used. Please contact SMC regarding other chemicals. Note 2) As the indicator LED is projected from the switch unit, indicator LED may be damaged if the switch

bracket is fixed on the indicator LED.

Note 3) The D-A3□A/A44A/G39A/K39A cannot be mounted on the centralized piping type CDM2□P series.

#### Band Mounting Brackets Set Part No.

D-C73C/C80C

D-H7BA

Set part no.	Contents
BM2-□□□A(S) * S: Stainless steel screw	Auto switch mounting band (c)  Auto switch mounting screw (d)
BJ4-1	Switch bracket (White/PBT) (e) Switch holder (b)
BJ5-1	Switch bracket (Transparent/Nylon) (a)     Switch holder (b)

BM2-020AS

(A set of band and screw)

## Other than the applicable auto switches listed in "How to Order", the following auto switches are mountable. Refer to pages 1575 to 1701 for the detailed specifications.

Туре	Model	Electrical entry	Features	
Solid state	D-H7A1, H7A2, H7B		_	
	D-H7NW, H7PW, H7BW	Grommet (In-line)	Diagnostic indication (2-color indicator)	
	D-H7BA	Grommet (in-line)	Water resistant (2-color indicator)	
	D-G5NT		With timer	
Reed	D-B53, C73, C76	Grommet (In-line)	_	
	D-C80	Grommet (in-line)	Without indicator light	

\* With pre-wired connector is also available for solid state auto switches. For details, refer to pages 1648 and 1649.
 \* Normally closed (NC = b contact) solid state auto switches (D-M9□E(V)) are also available. For details, refer to page 1592-1.



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BM2-040AS

BM2-032AS

(A set of band and screw) (A set of band and screw) (A set of band and screw)

### CM2 Series

## **Made to Order: Individual Specifications**

Please contact SMC for detailed specifications, delivery and prices.



## 1 PTFE Grease

Symbol -X446

#### **Applicable Series**

Description	Model	Action	Note
Standard type	CM2	Double acting, Single rod	
Standard type	CM2W	Double acting, Double rod	
Non-rotating	CM2K	Double acting, Single rod	
rod type	CM2KW	Double acting, Double rod	
Direct mount type	CM2R	Double acting, Single rod	
Direct mount, Non-rotating rod type	CM2RK	Double acting, Single rod	

#### How to Order

Stand	- X446		
		PTFE 9	grease •

#### Specifications: Same as standard type

#### Dimensions: Same as standard type

 When grease is necessary for maintenance, grease pack is available, please order it separately.
 GR-F-005 (Grease: 5 g)

## **⚠ Warning** Precautions

Be aware that smoking cigarettes etc after your hands have come into contact with the grease used in this cylinder can create a gas that is hazardous to humans.

CJ1

CJP

CJ2 JCM

CM2

CM3

CG1

CG3

JMB

MB MB1

CA2

CS1

D-□ -X□

Technical Data

