# Air Cylinder: Direct Mount Type **Double Acting, Single Rod**

# CM2R Series Ø20, Ø25, Ø32, Ø40



CJ<sub>1</sub>

**CJP** 

CJ<sub>2</sub>

JCM

CM2

CM3 CG1

CG3

JMB

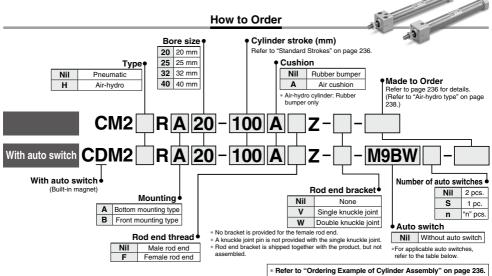
MB

MB1

CA<sub>2</sub>

CS<sub>1</sub>

CS2



Applicable Auto Switches/Poter to page 1575 to 1701 for further infe

•						Load volt		rmation on a			d wir	e len	ath (	m)									
Туре	Special function	Electrical entry	Indicator	Wiring (Output)	DC AC			Auto swite		0.5	1	3	5	None	Pre-wired connector		cable ad						
		Citaly	드		DC	AC P	Perpendicular	In-line	(Nil)	(M)	(L)	(Z)	(N)	Connector	10	ioau							
				3-wire (NPN)		5 V. 12 V		M9NV	M9N	•	•	•	0	_	0	IC circuit							
		Grommet		3-wire (PNP)		5 V, 12 V		v, 12 v	M9PV	M9P	•	•	•	0	_	0	IO CIICUII						
등				2-wire		12 V	M9BV	M9B	•	•	•	0	-	0	_								
ŧ		Connector						_	H7C	•	_	•	•	•	_								
auto switch		Terminal		3-wire (NPN)		5 V, 12 V		_	G39A**	_	_	_	_	•	_	IC circuit							
¥		conduit	,,	2-wire		12 V		_	K39A**	_	_	_	_	•	_	_	Relay,						
	Diagnostic indication		ě	3-wire (NPN)	24 V	5 V, 12 V	_	M9NWV	M9NW	•	•	•	0	<u> </u>	0	IC circuit	PLC						
Solid state	(2-color indicator)			3-wire (PNP)										M9PWV	M9PW	•	•	•	0	_	0	10 diredit	. 20
S	(E color malactor)			2-wire		12 V		M9BWV	M9BW	•	•	•	0	_	0	_							
- <u>=</u>	Water resistant	Grommet		3-wire (NPN)	5 V. 12 V	12 V	M9NAV*1	M9NA*1	0	0	•	0	_	0	IC circuit								
S	(2-color indicator)			3-wire (PNP)		. ,	]	M9PAV*1	M9PA*1	0	0	•	0	_	0	IO OII OUIT							
	(2 color iridicator)			2-wire	12 V		M9BAV*1	M9BA*1	0	0	•	0	<u> </u>	0	_								
	With diagnostic output (2-color indicator)			4-wire (NPN)		5 V, 12 V		_	H7NF	•	_	•	0	_	0	IC circuit							
			(e)	Yes	3-wire (NPN equivalent)	_	5 V	_	A96V	A96	•	_	•	_	_	_	IC circuit	_					
_			0	Grommet					100 V	A93V*2	A93	•	•	•	•	-	_	_					
switch		Gionniel	å				100 V or less	A90V	A90	•	_	•	<b>—</b>	_	_	IC circuit							
Š			Yes				100 V, 200 V	_	B54**	•	_	•	•	_	_		Relay,						
ő			No Yes No Yes No				200 V or less	_	B64**	•	_	•	<b> </b> —	_	-	1 - 1	PLĆ						
auto		Connector	Yes	2-wire	24 V	12 V	_	_	C73C	•	_	•	•	•	_								
D.		Connector	2	2-wire	24 V		24 V or less	_	C80C	•	_	•	•	•	_	IC circuit							
Reed		Terminal					_	_	A33A**	-	_	_	<u> </u>	•	-		PLC						
		conduit	န္တ	Se			100 V,	_	A34A**	_	_	_	<u> </u>	•	_		Relay,						
		DIN terminal	ا≺ا				200 V	_	A44A**	_	_	_	<u> </u>	•	_	_	PLC						
	Diagnostic indication (2-color indicator)	Grommet					_	_	B59W	•	_	•	I —	-			1 20						

- \*1 Water resistant type auto switches can be mounted on the above models, but in such case SMC cannot guarantee water resistance Please contact SMC regarding water resistant types with the above model numbers.
- \*2 1 m type lead wire is only applicable to D-A93.
- \* Lead wire length symbols: 0.5 m ......Nil (Example) M9NW 1 m ..... M (Example) M9NWM

  - (Example) M9NWL
  - 5 m ...... 7 (Example) M9NWZ None ······ N (Example) H7CN
- \* Solid state auto switches marked with "O" are produced upon receipt of order
- \* Do not indicate suffix "N" for no lead wire on the D-A3 A/A44A/G39A/K39A models.
- \*\* D-A3 A/A44A/G39A/K39A/B54/B64 cannot be mounted on bore sizes ø20 and ø25 cylinder with air cushion.
- Since there are other applicable auto switches than listed above, refer to page 266 for details \* For details about auto switches with pre-wired connector, refer to pages 1648 and 1649.
- \* The D-A9 \( \superscript{M9} \( \superscript{\superscri



D-□

-X□ Technical

235

## The CM2R direct mount cylinder can be installed directly through the use of a square rod cover.

# Space saving has been realized.

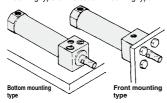
Because it is a directly mounted type without using brackets, its overall length is shorter, and its installation pitch can be made smaller. Thus, the space that is required for installation has been dramatically reduced.

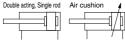
# Improved installation

accuracy and strength
A centering boss has been provided to improve the installation accuracy. Also, because it is the directly mounted type, the strength has been increased.

#### Two types of installation

Two types of installations are available and can be selected according to the purpose: the front mounting type or the bottom mounting type.







#### Made to Order: Individual Specifications (For details, refer to page 267.)

_		
Symbol	Specific	cations
-X446	PTFE grease	

### Made to Order

## Click here for details

Symbol	Specifications
-XA□	Change of rod end shape
-XB6	Heat resistant cylinder (-10 to 150°C)
-XB7	Cold resistant cylinder (-40 to 70°C)*1
-XB9	Low speed cylinder (10 to 50 mm/s)*1
-XC3	Special port location
-XC5	Heat resistant cylinder (-10 to 110°C)
-XC6	Made of stainless steel
-XC8	Adjustable stroke cylinder/Adjustable extension type*1
-XC9	Adjustable stroke cylinder/Adjustable retraction type*1
-XC11	Dual stroke cylinder/Single rod type
-XC13	Auto switch rail mounting
-XC20	Head cover axial port*1
-XC22	Fluororubber seal
-XC25	No fixed throttle of connection port*1
-XC29	Double knuckle joint with spring pin
-XC85	Grease for food processing equipment

\*1 Rubber bumper only

#### Refer to pages 262 to 266 for cylinders with auto switches.

- · Auto switch proper mounting position (detection at stroke end) and its mounting height
- · Minimum stroke for auto switch mounting
- · Operating range
- · Auto switch mounting brackets/Part no

## **Specifications**

Bore size (mm)			20	25	32	40
Action			Double acting, Single rod			
Fluid				А	ir	
Proof pre	ssure			1.5	MPa	
Maximum	operating	pressure		1.01	MPa	
Minimum	operating p	ressure		0.05	MPa	
Ambient and fluid temperature			Without auto switch: -10°C to 70°C (No freezing) With auto switch: -10°C to 60°C			
Lubricatio	on		Not required (Non-lube)			
Stroke ler	ngth toleran	ice	+1.4 0 mm			
Piston sp	eed		Rubber bumper: 50 to 750 mm/s, Air cushion: 50 to 1000 mm/s			
Cushion			Rubber bumper, Air cushion			
	Rubber	Male thread	0.27 J	0.4 J	0.65 J	1.2 J
Allowable kinetic energy	bumper	Female thread	0.11 J	0.18 J	0.29 J	0.52 J
	Air cushion (Effective cushion		0.54 J (11.0)	0.78 J (11.0)	1.27 J (11.0)	2.35 J (11.8)
	length (mm))	Female thread	0.11 J	0.18 J	0.29 J	0.52 J

#### **Standard Strokes**

Bore size (mm)	Standard stroke (mm) Note 1)	Max. manufacturable stroke (mm)
20	25, 50, 75, 100, 125, 150	
25	25, 50, 75, 100, 125, 150, 200	1000
32	25, 50, 75, 100, 125, 150, 200	1000
40	25, 50, 75, 100, 125, 150, 200, 250, 300	

Note 1) Other intermediate strokes can be manufactured upon receipt of order.

Manufacture of intermediate strokes at 1 mm intervals is possible.

(Spacers are not used.)

Note 2) Applicable strokes should be confirmed according to the usage. For details, refer to "Air Cylinders Model Selection" on front matter pages. In addition, the products that exceed the standard stroke might not be able to fulfill the specifications due to the deflection etc.

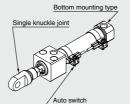
Note 3) Refer to the next page for Precautions.

Tightening Torque: Tighten the cylinder mounting bolts for the bottom mounting type (CM2RA series) with the following tightening torque.

Bore size (mm)	Hexagon socket head cap screw size	Tightening torque (N·m)
20	M5 x 0.8	2.4 to 3.6
25	M6	4.2 to 6.2
32	M8	10.0 to 15.0
40	M10	19.6 to 29.4

### Option: Ordering Example of Cylinder Assembly

# Cylinder model: CDM2RA20-100Z-V-M9BW



Mounting A: Bottom mounting type Rod end bracket V: Single knuckle joint Auto switch D-M9BW: 2 pcs.

- Single knuckle joint and auto switch are shipped together with the product, but not assembled.
- \* No bracket is provided for the female rod end.



#### Accessories

Accessories	Standard	Option			
Mounting	Rod end nut	Single knuckle joint	Double knuckle joint (with pin) *1		
Bottom mounting type	•	•	•		
Front mounting type	•	•	•		

- \*1 A knuckle pin and retaining rings (split pin for ø40) are shipped together
- \*2 For dimensions and part nu1mbers of options, refer to pages 189 and 190.
- \*3 Stainless steel accessories are also available. Refer to page 190 for details.

#### Weights

20	25	32	40
type 0.14	0.23	0.32	0.62
/pe 0.14	0.22	0.32	0.61
e 0.04	0.06	0.08	0.13
-0.01	-0.02	-0.02	-0.04
	ype 0.14 e 0.04	ype 0.14 0.23 ype 0.14 0.22 e 0.04 0.06	type 0.14 0.23 0.32 ype 0.14 0.22 0.32 e 0.04 0.06 0.08

Calculation:

(Example) CM2RA32-100Z

(ø32, 100 stroke, Bottom mounting)

- Basic weight------···0.32 kg
- Additional weight----...0.08 ka Cylinder stroke-----100 stroke
- 0.32 + 0.08 x 100/50 = 0.48 kg

# 

Be sure to read this before handling the products. Refer to back page 50 for Safety Instructions and pages 3 to 12 for Actuator and Auto Switch Precautions.

## Handling

# Marning

1. Do not rotate the cover.

If a cover is rotated when installing a cylinder or screwing a fitting into the port, it is likely to damage the junction part with cover.

- 2. Do not operate with the cushion needle in a fully closed condition. Using it in the fully closed state will cause the cushion seal to be damaged. When adjusting the cushion needle, use the "Hexagon wrench key: nominal size 1.5".
- 3. Do not open the cushion needle wide excessively.

If the cushion needle were set to be completely wide (more than 3 turns from fully closed), it would be equivalent to the cylinder with no cushion, thus making the impacts extremely high. Do not use it in such a way. Besides, using with fully open could give damage to the piston or cover.

4. Do not open the cushion needle after rotating it numerous times in a row. Though uncommon, there are cases in which the cushion needle may leak air. The cushion needle should be adjusted by gradually opening it while checking the operation of the cylinder cushion. In the unlikely event that air leakage occurs, return the cushion needle to the fully-closed

state, and readjust the cushion needle to the desired position. 5. In the case of exceeding the standard stroke length. implement an intermediate support.

When using cylinder with longer stroke, implement an intermediate support for preventing the joint of rod cover and cylinder tube from being broken by vibration or external load.

- 6. Operate the cylinder within the specified cylinder speed, kinetic energy and lateral load at the rod end.
- 7. The allowable kinetic energy is different between the cylinders with male rod end and with female rod end due to the different thread sizes.
- 8. When female rod end is used, use a washer, etc. to prevent the contact part at the rod end from being deformed depending on the material of the workpiece.
- 9. Do not apply excessive lateral load to the piston rod.

Easy checking method

Minimum operating pressure after the cylinder is mounted to the equipment (MPa) = Minimum operating pressure of cylinder (MPa) + {Load mass (kg) x Friction coefficient of guide/Sectional area of cylinder (mm2)}

If smooth operation is confirmed within the above value, the load on the cylinder is the resistance of the thrust only and it can be judged as having no lateral load.

# 

1. Not able to disassemble.

Cover and cylinder tube are connected to each other by caulking method, thus making it impossible to disassemble. Therefore, internal parts of a cylinder other than rod seal are not replaceable.

2. Use caution to the popping of a retaining ring.

When replacing rod seals and removing and mounting a retaining ring, use a proper tool (retaining ring plier: tool for installing a type C retaining ring). Even if a proper tool is used, it is likely to inflict damage to a human body or peripheral equipment, as a retaining ring may be flown out of the tip of a plier. Be much careful with the popping of a retaining ring. Besides, be certain that a retaining ring is placed firmly into the groove of rod cover before supplying air at the time of installment.

3. Do not touch the cylinder during operation.

Use caution when handling a cylinder, which is running at a high speed and a high frequency, because the surface of a cylinder tube could get so hot enough as to cause you get burned.

4. Do not use the air cylinder as an air-hydro cylinder.

If it uses turbine oil in place of fluids for cylinder, it may result in oil

- 5. The oil stuck to the cylinder is grease.
- 6. The base oil of grease may seep out.
- 7. When using a rod end bracket, make sure it does not interfere with other brackets, workpieces and rod section, etc.

D-

CJ1

CJP

CJ2

JCM

CM<sub>2</sub>

CM3

CG<sub>1</sub>

CG3

JMB

MB

MB<sub>1</sub>

CA2

CS<sub>1</sub>

CS<sub>2</sub>

Technica



# CM2R Series

### **Clean Series**



The type which is applicable for using inside the clean room graded ISO Class 4 by making an actuator's rod section a double seal construction and discharging by relief port directly to the outside of clean room.

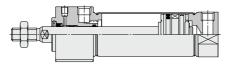


#### **Specifications**

Action	Double acting, Single rod
Bore size (mm)	ø20, ø25, ø32, ø40
Max. operating pressure	1.0 MPa
Min. operating pressure	0.05 MPa
Cushion	Rubber bumper (Standard equipment)
Relief port size	M5 x 0.8
Piston speed	30 to 400 mm/s
Mounting	Bottom mounting type, Front mounting type

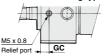
<sup>\*</sup> Auto switch can be mounted.

#### Construction



	(mm)
Bore size (mm)	GC
20	6
25	6
32	7
40	9

## Front mounting type





For detailed specifications about the clean series, refer to the "Pneumatic Clean Series" (CAT.E02-23).

## Air-hydro



A low hydraulic pressure cylinder used at a pressures of 1.0 MPa or below.

Through the concurrent use of the CC series air-hydro unit, it is possible to operate at a constant or low speeds or to effect an intermediate stop, just like a hydraulic unit, while using pneumatic equipment such as a valve.



- For construction, refer to page 239.
- Since the dimensions of mounting type are the same as pages 240 and 241, refer to those pages.

#### **Specifications**

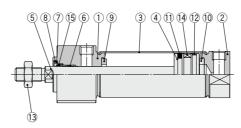
Туре		Air-hydro	
Fluid	Turbine oil		
Action	[	Double acting, Single rod	
Bore size (mm)		ø20, ø25, ø32, ø40	
Proof pressure		1.5 MPa	
Max. operating pressure	1.0 MPa		
Min. operating pressure	0.18 MPa		
Piston speed	15 to 300 mm/s		
Cushion	Rubber bumper		
Ambient and fluid temperature		+5 to +60°C	
Stroke length tolerance	<sup>+1.4</sup> mm		
Mounting	Bottom mounting type, Front mounting type		
Made to Order**	-XC3 Special port location		

- $\ast$  Auto switch can be mounted. Dimensions are the same as the standard type.
- \*\* For details, refer to pages 1703 to 1896.

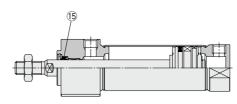
# Air Cylinder: Direct Mount Type CM2R Series

## Construction

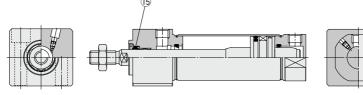
## Rubber bumper



#### Air-hydro



## With air cushion



Comp	onent Parts		
No.	Description	Material	Note
1	Rod cover	Aluminum alloy	Anodized
2	Head cover	Aluminum alloy	Anodized
3	Cylinder tube	Stainless steel	
4	Piston	Aluminum alloy	
5	Piston rod	Carbon steel	Hard chrome plating
6	Bushing	Bearing alloy	
7	Seal retainer	Stainless steel	
8	Retaining ring	Carbon steel	Phosphate coating
9	Bumper	Resin	ø25 or larger is
10	Bumper	Resin	common.
11	Piston seal	NBR	
12	Wear ring	Resin	
13	Rod end nut	Carbon steel	Zinc chromated
14	Magnet	_	CDM2R□20 to 40-□Z
15	Rod seal	NBR	

For auto switch proper mounting position (at stroke end), refer to pages 263 and 265, since the operating range is the same as standard type, single rod.

## Replacement Part: Seal

• W	ith Rubbe	r Bun	nper/With	Air Cushi	on	
Na	Description	Material		Par	no.	
INO.	Description	wateriai	20	25	32	40
15	Rod seal	NBR	CM20Z-PS	CM25Z-PS	CM32Z-PS	CM40Z-PS

● Ai	r-hydro					
Nie	Description	Material		Par	no.	
No. Desc	Description	materiai	20	25	32	40
15	Rod seal	NBR	CM2H20-PS	CM2H25-PS	CM2H32-PS	CM2H40-PS

<sup>\*</sup> Since the seal does not include a grease pack, order it separately. Grease pack part number: GR-S-010 (10 g)

D-□ -X□ Technical Data

CJ1 CJP CJ2 JCM CM<sub>2</sub>

СМЗ CG1 CG3 JMB MB MB1

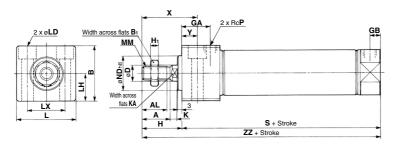
CA2 CS1 CS2

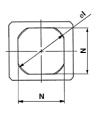


# CM2R Series

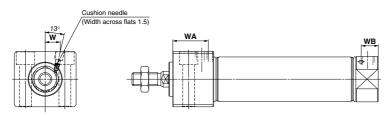
# **Bottom Mounting Type**

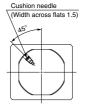
# CM2RA Bore size - Stroke Z



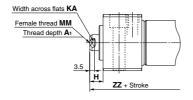


#### With air cushion





#### Female rod end



(mm)

Bore size	Stroke range	Α	AL	В	Вı	D	GΑ	GB	Н	H1	Τ	K	KΑ	L	LD	LH	LX	MM	N	ND	Р	S	Х	Υ	ZZ
20	1 to 150	18	15.5	30.3	13	8	22	8	27	5	28	5	6	33.5	ø5.5, ø9.5 counterbore depth 6.5	15	21	M8 x 1.25	24	20-0.033	1/8	76	39	12	103
25	1 to 200	22	19.5	36.3	17	10	22	8	31	6	33.5	5.5	8	39	ø6.6, ø11 counterbore depth 7.5	18	25	M10 x 1.25	30	26_0.033	1/8	76	43	12	107
32	1 to 200	22	19.5	42.3	17	12	22	8	31	6	37.5	5.5	10	47	ø9, ø14 counterbore depth 10	21	30	M10 x 1.25	34.5	26_0.033	1/8	78	43	12	109
40	1 to 300	24	21	52.3	22	14	27	11	34	8	46.5	7	12	58.5	ø11, ø17.5 counterbore depth 12.5	26	38	M14 x 1.5	42.5	32-0.039	1/4	104	49	15	138

With Air	Cushi	ion	(mm)		
Bore size	WA	WB	W		
20	27	13	8.5		
25	27	13	10.5		
32	27	13	11.5		
40	32	16	15		

Female R	od E	nd			(mm)
Bore size	Αı	Н	KA	MM	ZZ
20	8	10	6	M4 x 0.7	86
25	8	10	8	M5 x 0.8	86
32	12	10	10	M6 x 1	88
40	13	10	12	M8 x 1.25	114

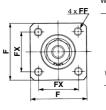
- \* When female thread is used, use a thin wrench
- when tightening the piston rod.
- \* When female thread is used, use a washer etc. to prevent the contact part at the rod end from being deformed depending on the material of the workpiece.

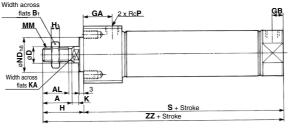


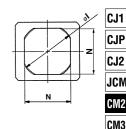
# Air Cylinder: Direct Mount Type Double Acting, Single Rod CM2R Series

# **Front Mounting Type**

# CM2RB Bore size - Stroke Z







**CJP** CJ2

**JCM** 

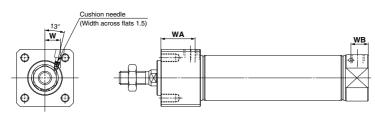
CG1

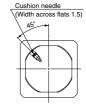
CG3

JMB MB MB1 CA2 CS1

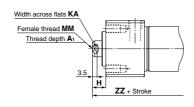
CS2

#### With air cushion





#### Female rod end



																					(mm)
Bore size	Stroke range	Α	AL	Вı	D	F	FF	FX	GA	GB	Н	H1	ı	Κ	KA	MM	N	ND	Р	S	ZZ
20	1 to 150	18	15.5	13	8	30.4	M5 x 0.8 depth 9	22	22	8	27	5	28	5	6	M8 x 1.25	24	20-0.033	1/8	76	103
25	1 to 200	22	19.5	17	10	36.4	M6 x 1 depth 11	26	22	8	31	6	33.5	5.5	8	M10 x 1.25	30	26_0.033	1/8	76	107
32	1 to 200	22	19.5	17	12	42.4	M6 x 1 depth 11	30	22	8	31	6	37.5	5.5	10	M10 x 1.25	34.5	26-0.033	1/8	78	109
40	1 to 300	24	21	22	14	52.4	M8 x 1.25 depth 14	36	27	11	34	8	46.5	7	12	M14 x 1.5	42.5	32-0.039	1/4	104	138

With Air	With Air Cushion											
Bore size	WA	WB	W									
20	27	13	8.5									
25	27	13	10.5									
32	27	13	11.5									
40	32	16	15									

Female R	od E	nd			(mm)
Bore size	<b>A</b> 1	Н	KA	MM	ZZ
20	8	10	6	M4 x 0.7	86
25	8	10	8	M5 x 0.8	86
32	12	10	10	M6 x 1	88
40	13	10	12	M8 x 1.25	114

- \* When female thread is used, use a thin wrench when tightening the piston rod.
- \* When female thread is used, use a washer etc. to prevent the contact part at the rod end from being deformed depending on the material of the workpiece.





# CM2 Series

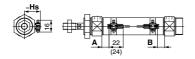
# **Auto Switch Mounting**

# Auto Switch Proper Mounting Position (Detection at stroke end) and Its Mounting Height

#### Solid state auto switch

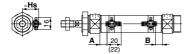
D-M9□

D-M9□W D-M9□A



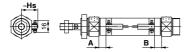
( ): Values for D-M9□A A and B are the dimensions from the end of the head cover/rod cover to the end of the auto switch.

D-M9□V D-M9□WV D-M9□AV

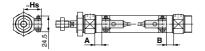


( ): Values for D-M9□AV A and B are the dimensions from the end of the head cover/rod cover to the end of the auto switch.

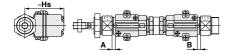
#### D-H7 /H7 W/H7NF/H7BA/H7C



#### D-G5NT

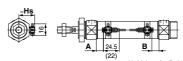


### D-G39A/K39A



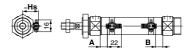
#### Reed auto switch

D-A9□



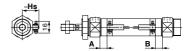
(): Values for D-A96 A and B are the dimensions from the end of the head cover/rod cover to the end of the auto switch.

D-A9□V

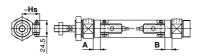


A and B are the dimensions from the end of the head cover/rod cover to the end of the auto switch.

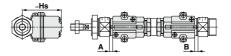
#### D-C7/C8/C73C/C80C



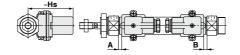
#### D-B5/B6/B59W



#### D-A33A/A34A



### D-A44A



# Auto Switch Proper Mounting Position (Detection at stroke end) and Its Mounting Height

#### **Auto Switch Proper Mounting Position**

(Standard type (except single acting type), Non-rotating rod type, Direct mount type, Direct mount, Non-rotating rod type (except single acting type)) Auto switch D-H7□ model D-G39A D-C7/C8 D-M9□(V) D-H7C **D-K39A** D-B5□ D-M9□W(V) **D-A9**□(V) D-H7□W D-G5NT **D-C73C D-B59W** D-A3□A D-B64 D-M9□A(V) D-H7BA D-C80C D-A44A D-H7NF Bore size Α В Α В Α В Α В Α Α В Α В 11 9.5 7 5.5 0 6.5 5 3 1.5 7.5 6 1.5 0 4 3 25 10 10 6 6 0 0 5.5 5.5 2 2 6.5 6.5 0.5 0.5 3.5 3.5 32 11.5 10.5 7.5 6.5 1.5 0.5 7 6 3.5 2.5 8 7 2 1 5 4

11

7.5 14

(mm)

9.5

12

6

11

8

11.5 Note) Adjust the auto switch after confirming the operating condition in the actual setting.

7.5

Auto Switch Proper Mounting Position (Centralized piping type, With end lock)

5.5 13

Auto switch model	<b>D-M9</b> [	⊐ẁ(v)	D-A9	)□(V)	D-G D-K D-A D-A	39A 3□A	D-H' D-H' D-H' D-H'	7C 7□W 7BA	D-G	5NT	D-E D-E				D-B	59W
Bore size \	Α	В	Α	В	Α	В	Α	В	Α	В	Α	В	A	В	A	В
20	10.5 (8)	9.5 (7)	6.5 (4)	5.5 (3)	0.5 (—)	0 (—)	6 (4)	5 (3)	2.5 (0.5)	1.5 (0)	1 (—)	0 ( <del></del> )	7 (5)	6 (4)	4 (2)	3 (1)
25	10.5 (8)	9.5 (7)	6.5 (4)	5.5 (3)	0.5 (—)	0 (—)	6 (4)	5 (3)	2.5 (0.5)	1.5 (0)	1 (—)	0 ( <del></del> )	7 (5)	6 (4)	4 (2)	3 (1)
32	11.5 (9)	10.5 (8)	7.5 (5)	6.5 (4)	1.5 (0)	0.5 (0)	7 (5)	6 (4)	3.5 (1.5)	2.5 (0.5)	2 (0)	1 (0)	8 (6)	7 (5)	5 (3)	4 (2)
40	17.5	15.5	13.5	11.5	6.5	5.5	12	11	8.5	7.5	7	6	13	12	10	9

<sup>\* ( ):</sup> Setting position for the auto switch with an air cushion

Note 1) Adjust the auto switch after confirming the operating condition in the actual setting.

Note 2) The D-A3□A/A44A/G39A/K39A cannot be mounted on the centralized piping type CDM2□P series.

**Auto Switch Mounting Height** 

40

17.5

15.5

13.5

		<del>J - J</del>			(111111)
Auto switch model		D-B5□ D-B64 D-B59W D-G5NT D-H7C	D-C73C D-C80C	D-G39A D-K39A D-A3□A	D-A44A
Bore size \	Hs	Hs	Hs	Hs	Hs
20	24.5	25.5	25	60	69.5
25	27	28	27.5	62.5	72
32	30.5	31.5	31	66	75.5
40	34.5	35.5	35	70	79.5

D-□ -X□

CJ1

**CJP** 

CJ2

JCM

CM<sub>2</sub>

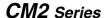
СМЗ

CG1 CG3 JMB MB MB1 CA<sub>2</sub> CS<sub>1</sub> CS<sub>2</sub>

9

**SMC** 

The D-B5/B6/A3 A44A/G39A/K39A cannot be mounted on the bore size ø20 and ø25 cylinder with an air cushion.



# Auto Switch Proper Mounting Position (Detection at stroke end) Single Acting/Spring Return Type (S), Spring Extend Type (T)

# Standard Type/Spring Return Type (S)

Non-rotating	Rod Ty	pe/Spring	g Return	Type (S)			(m
Auto switch model	Bore size			A dimensions			В
Auto switch model	Bore size	Up to 50 st	51 to 100 st	101 to 150 st	151 to 200 st	201 to 250 st	В
D MODAY	20	36	61	86	_	1	9.5
D-M9□(V) D-M9□W(V)	25	35	60	85	_	1	10
D-M9□W(V)	32	36.5	61.5	86.5	111.5	1	10.5
D-IVI9□A(V)	40	42.5	67.5	92.5	117.5	142.5	15.5
	20	32	57	82	_	1	5.5
D 40-40	25	31	56	81	_	1	6
D-A9□(V)	32	32.5	57.5	82.5	107.5	1	6.5
	40	38.5	63.5	88.5	113.5	138.5	11.5
D-H7□	20	31.5	56.5	81.5	_	1	5
D-H7C	25	30.5	55.5	80.5	_	_	5.5
D-H7□W	32	32	57	82	107	_	6
D-H7BA D-H7NF	40	38	63	88	113	138	11
	20	28	53	78	_	-	1.5
D-G5NT	25	27	52	77	_	-	2
D-GON I	32	28.5	53.5	78.5	103.5	-	2.5
	40	34.5	59.5	84.5	109.5	134.5	7.5
	20	26.5	51.5	76.5	_	-	0
D-B5□	25	25.5	50.5	75.5	_	-	0.5
D-B64	32	27	52	77	102	-	1
	40	33	58	83	108	133	6
D-C7□	20	32.5	57.5	82.5	_	_	6
D-C80	25	31.5	56.5	81.5	_	_	6.5
D-C73C	32	33	58	83	108	_	7
D-C80C	40	39	64	89	114	139	12
	20	29	54	79	_	_	2.5
D-B59W	25	28.5	53.5	78.5	_	_	3.5
D-B28W	32	30	55	80	105	_	4
	40	36	61	86	111	136	9
D-G39A	20	26	51	76	_	_	0
D-K39A	25	25	50	75	_	_	0
D-A3□A	32	26.5	51.5	76.5	101.5	_	0.5
D-A44A	40	32.5	57.5	82.5	107.5	132.5	5.5

Note) Adjust the auto switch after confirming the operating condition in the actual setting.

# Standard Type/Spring Extend Type (T)

Non-rotating			

Non-rotating	Roa iy	oe/Spring	j Extena	iype(i)			(mm)
Auto switch model Bore size A B dimensions							
Auto Switch model	Dore Size	_ A	Up to 50 st	51 to 100 st	101 to 150 st	151 to 200 st	201 to 250 st
D-M9□(V)	20	11	34.5	59.5	84.5	_	_
D-M9⊟(V)	25	10	35	60	85	_	_
	32	11.5	35.5	60.5	85.5	110.5	_
D-M9□A(V)	40	17.5	40.5	65.5	90.5	115.5	140.5
	20	7	30.5	55.5	80.5	_	_
D-A9□(V)	25	6	31	56	81	_	_
D-A9□(V)	32	7.5	31.5	56.5	81.5	106.5	_
	40	13.5	36.5	61.5	86.5	111.5	136.5
D-H7□	20	6.5	30	55	80	_	_
D-H7C	25	5.5	30.5	55.5	80.5	_	_
D-H7□W	32	7	31	56	81	106	_
D-H7BA D-H7NF	40	13	36	61	86	111	136
	20	3	26.5	51.5	76.5	_	_
D. OCNIT	25	2	27	52	77	_	_
D-G5NT	32	3.5	27.5	52.5	77.5	102.5	_
	40	9.5	32.5	57.5	81.5	107.5	132.5
	20	1.5	25	50	75	_	_
D-B5□	25	0.5	25.5	50.5	75.5	_	_
D-B64	32	2	26	51	76	101	_
	40	8	31	56	81	106	131
D-C7□	20	7.5	31	56	81	_	_
D-C80	25	6.5	31.5	56.5	81.5	_	_
D-C73C	32	8	32	57	82	107	_
D-C80C	40	14	37	62	87	112	137
	20	4	28	53	78		
D-B59W	25	3.5	28.5	53.5	78.5	_	_
	32	5	29	54	79	104	_
	40	11	34	59	84	109	134
D-G39A	20	1	24.5	49.5	74.5	_	_
D-K39A	25	0	25	50	75	_	_
D-A3□A	32	1.5	25.5	50.5	75.5	100.5	_
D-A44A	40	7.5	30.5	55.5	80.5	105.5	130.5

Note) Adjust the auto switch after confirming the operating condition in the actual setting.



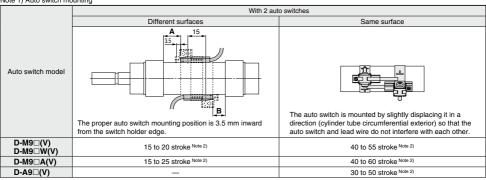
# Auto Switch Mounting CM2 Series

# Minimum Stroke for Auto Switch Mounting (Standard type (except single acting type), Non-rotating rod type, Direct mount type, Direct mount, Non-rotating rod type (except single acting type), Centralized piping type, With end lock)

n: Number of auto switches (mm) Number of auto switches Auto switch model With 2 pcs With n pcs. With 1 pc. Different surfaces Same surface Different surfaces Same surface CJ1 20 + 35 (n - 2) 55 + 35 (n - 2) D-M9□ 15 Note 1) 40 Note 1)  $(n = 2, 4, 6\cdots)^{\text{Note 3}}$  $(n = 2, 3, 4, 5\cdots)$ <u>- 2)</u> 20 + 35 <sup>(n</sup> 55 + 35 (n - 2) D-M9□W 15 Note 1) 40 Note 1) 10 (n = 2, 4, 6···)Note 3)  $(n = 2, 3, 4, 5\cdots)$ 25 + 35 (n - 2) 60 + 35 (n - 2)(n = 2, 4, 6···)<sup>Note 3)</sup> D-M9□A 15 Note 1) 40 Note 1)  $(n = 2, 3, 4, 5\cdots)$ 15 + 35 (n - 2) 50 + 35 (n - 2) 30 Note 1) D-AQ 5 (n = 2, 4, 6···)<sup>Note 3)</sup> (n = 2, 3, 4, 5...) $20 + 35 \frac{(n-2)}{2}$ (n = 2, 4, 6···)<sup>Note 3</sup>) 35 + 35 (n - 2)D-M9□V 15 Note 1) 5 35  $(n = 2, 3, 4, 5\cdots)$  $15 + 35 \frac{(n-2)}{2}$   $(n = 2, 4, 6 \cdots)^{\text{Note 3}}$ 25 + 35 (n - 2) D-A9□V 5 15 25 20 + 35 (n - 2) D-M9□WV 35 + 35 (n - 2) 15 Note 1) 10 35  $(n = 2, 4, 6...)^{\text{Note 3}}$ D-M9□AV (n = 2, 3, 4, 5···) 15 + 45 (n - 2) D-C7□ 50 + 45 (n - 2) 10 50 (n = 2, 4, 6...)Note 3) D-C80 (n = 2, 3, 4, 5···) D-H7□ D-H7□W D-H7BA D-H7NF  $15 + 45 \frac{(n-2)}{2}$   $(n = 2, 4, 6 \cdots)^{\text{Note 3}}$ 60 + 45 (n - 2) 10 60  $(n = 2, 3, 4, 5\cdots)$ 15 + 50 (n - 2) D-H7C 65 + 50 (n - 2)  $(n = 2, 4, 6\cdots)^{\text{Note 3}}$ 10 15 65 (n = 2, 3, 4, 5...)15 + 50 (n - 2) D-G5NT 75 + 55 (n - 2)  $15 + 50 \frac{1}{2}$ (n = 2, 4, 6...)<sup>Note 3)</sup> 10 15 75 D-B5□/B64 (n = 2, 3, 4, 5···) 20 + 50 (n - 2) 75 + 55 (n - 2)  $(n = 2, 4, 6...)^{\text{Note 3}}$ **D-B59W** 15 (n = 2, 3, 4, 5...) D-G39A Note 4) 100 + 100 (n - 2) 35 + 30 (n - 2) D-K39A D-A3□A D-A44A 10 35 100 (n = 2, 3, 4, 5···) (n = 2, 3, 4, 5···)

Note 3) When "n" is an odd number, an even number that is one larger than this odd number is used for the calculation. Note 4) The D-A3□A/A44A/G39A/K39A cannot be mounted on the centralized piping type CDM2□P series.

Note 1) Auto switch mounting



Note 2) Minimum stroke for auto switch mounting in types other than those in Note 1.

D-□ Technical

CJP

CJ2

JCM

CM<sub>2</sub>

CM3

CG<sub>1</sub>

CG3

JMB

MB

MB1

CA2

CS<sub>1</sub>

CS2



## **Operating Range**

				(mm)
Auto switch model	Bore size			
Auto switch model	20	25	32	40
D-A9□(V)	6	6	6	6
D-M9□(V) D-M9□W(V) D-M9□A(V)	3	3	4	3.5
D-C7□/C80 D-C73C/C80C	7	8	8	8
D-B5□/B64 D-A3□A/A44A Note)	8	8	9	9
D-B59W	12	12	13	13
D-H7□/H7□W/H7BA D-G5NT/H7NF	4	4	4.5	5
D-H7C	7	8.5	9	10
D-G39A/K39A Note)	8	9	9	9

Values which include hysteresis are for guideline purposes only, they are not a guarantee (assuming approximately ±30% dispersion) and may change substantially depending on the ambient environment.

Note) The D-A3□A/A44A/G39A/K39A cannot be mounted on the centralized piping type CDM2□P series.

## Auto Switch Mounting Brackets/Part No.

Auto switch model	Bore size (mm)				
Auto switch model	ø20 ø25 ø32		ø <b>40</b>		
D-M9□(V) D-M9□W(V) D-A9□(V)	BM5-020 (A set of a, b, c, d)	BM5-025 (A set of a, b, c, d)	BM5-032 (A set of a, b, c, d)	BM5-040 (A set of a, b, c, d)	
<b>D-M9</b> □ <b>A(V)</b> Note 2)	BM5-020S (A set of b, c, d, e)	BM5-025S (A set of b, c, d, e)	BM5-032S (A set of b, c, d, e)	BM5-040S (A set of b, c, d, e)	
				<b>d</b> g screw	
D-H7□ D-H7□W D-H7NF D-C7□/C80	BM2-020A (A set of band and screw)	BM2-025A (A set of band and screw)	BM2-032A (A set of band and screw)	BM2-040A (A set of band and screw)	

D-B5□/B64 BA2-020 BA2-025 BA2-032 BA2-040 D-B59W (A set of band and screw) D-G5NT D-A3 A/A44A Note 3 BM3-020 BM3-025 BM3-032 BM3-040 D-G39A/K39A (A set of band and screw) Note 1) Since the switch bracket (made from nylon) are affected in an environment where alcohol, chloroform,

BM2-025AS

methylamines, hydrochloric acid or sulfuric acid is splashed over, so it cannot be used. Please contact SMC regarding other chemicals. Note 2) As the indicator LED is projected from the switch unit, indicator LED may be damaged if the switch

bracket is fixed on the indicator LED.

Note 3) The D-A3□A/A44A/G39A/K39A cannot be mounted on the centralized piping type CDM2□P series.

#### Band Mounting Brackets Set Part No.

D-C73C/C80C

D-H7BA

Set part no.	Contents		
BM2-□□□A(S) * S: Stainless steel screw	Auto switch mounting band (c)  Auto switch mounting screw (d)		
BJ4-1	Switch bracket (White/PBT) (e) Switch holder (b)		
BJ5-1	Switch bracket (Transparent/Nylon) (a)     Switch holder (b)		

BM2-020AS

(A set of band and screw)

# Other than the applicable auto switches listed in "How to Order", the following auto switches are mountable. Refer to pages 1575 to 1701 for the detailed specifications.

Туре	Model	Electrical entry	Features
	D-H7A1, H7A2, H7B		_
Solid state	D-H7NW, H7PW, H7BW	Grommet (In-line)	Diagnostic indication (2-color indicator)
Solid state	D-H7BA	Grommet (in-line)	Water resistant (2-color indicator)
	D-G5NT		With timer
Reed	D-B53, C73, C76	Grommet (In-line)	_
Reed	D-C80	Grommer (in-line)	Without indicator light

\* With pre-wired connector is also available for solid state auto switches. For details, refer to pages 1648 and 1649.
 \* Normally closed (NC = b contact) solid state auto switches (D-M9□E(V)) are also available. For details, refer to page 1592-1.



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BM2-040AS

BM2-032AS

(A set of band and screw) (A set of band and screw) (A set of band and screw)

# CM2 Series

# **Made to Order: Individual Specifications**

Please contact SMC for detailed specifications, delivery and prices.



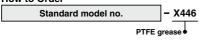
# 1 PTFE Grease

Symbol -X446

#### **Applicable Series**

Description	Model	Action	Note	
Standard type	CM2	Double acting, Single rod		
Standard type	CM2W	Double acting, Double rod		
Non-rotating	CM2K	Double acting, Single rod		
rod type	CM2KW	Double acting, Double rod		
Direct mount type	CM2R	Double acting, Single rod		
Direct mount, Non-rotating rod type	CM2RK	Double acting, Single rod		

# How to Order



# Specifications: Same as standard type

## Dimensions: Same as standard type

 When grease is necessary for maintenance, grease pack is available, please order it separately.
 GR-F-005 (Grease: 5 g)

# **⚠ Warning** Precautions

Be aware that smoking cigarettes etc after your hands have come into contact with the grease used in this cylinder can create a gas that is hazardous to humans.

CJ1

CJP

CJ2

JCM

CM2

CM3

CG1

CG3

JMB MB

MB1

CS1

CS2



D-□