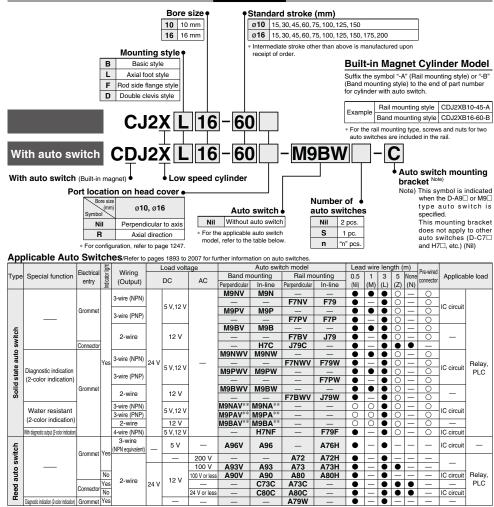
# Low Speed Cylinder Double Acting, Single Rod Series CJ2X Ø10, Ø16

#### **How to Order**



<sup>\*\*</sup> Water resistant type auto switches can be mounted on the above models, but in such case SMC cannot guarantee water resistance

Consult with SMC regarding water resistant types with the above model numbers.

<sup>3</sup> m ...... L (Example) M9NWL 5 m ..... Z (Example) M9NWZ

<sup>\*</sup> Solid state auto switches marked with "O" are produced upon receipt of order.

<sup>\*</sup> D-A9□/M9□/MA7□□/A80□/F7□□/J7□□ auto switches are shipped together (not assembled). (When D-A9□/M9□/M9□/M are specified, only auto switch mounting brackets are assembled before shipped.)

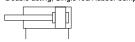
brackets are assembled before shipped.) \* D-C7 $\square\square$ /C80 $\square$ /H7 $\square$  $\square$  auto switches are assembled at the time of shipment.

<sup>\*</sup> Order auto switch mounting brackets separately when D-A9\(\text{D'}\)/M9\(\text{U'}\)/M9\(\text{U'}\)/M9\(\text{U'}\)/M9\(\text{D'}\), when are mounted with a rail. Refer to page 1255 for details.



#### Symbol

Double acting, Single rod/Rubber bumper



# **⚠** Precautions

Be sure to read before handling.
Refer to front matter 39 for Safety
Instructions and pages 3 to 12 for
Actuator and Auto Switch Precautions.

#### Mounting

#### **∆**Caution

- During installation, secure the rod cover and tighten by applying an appropriate tightening force to the retaining but or to the rod cover body.
  - If the head cover is secured or the head cover is tightened, the cover could rotate, leading to the deviation.
- Proper tightening torque for mounting thread should be within the range specified. Apply a Loctite<sup>®</sup> (no. 242 Blue) for mounting thread.

Bore size (mm)	Proper tightening torque for mounting thread (N·m) (tightening torque for mounting nut)
10	3.0 to 3.2
16	5.4 to 5.9

- 3. To remove and install the retaining ring for the knuckle pin or the clevis pin, use an appropriate pair of pliers (tool for installing a type C retaining ring).
  - Especially with ø10, use ultra thin pliers, such as Super Tool Corp., CSM-07A.
- 4. For the auto switch mounting rail, do not remove the pre-equipped rail. Since the mounting thread is drilled through inside a the cylinder, it will result in air leakage.

#### **Operating Precautions**

#### **∆**Warning

It might not be able to control by meter-out at a low speed operation.

#### **∆**Caution

 For Series CJ2X, 0.1 N L/min is the values at maximum in terms of its construction and there is internal leakage (ANR).

#### **Specifications**

Bore size (mm)		10	16				
Action		Double acting, Single rod					
Fluid		Air					
Proof pressure		1.05	MPa				
Maximum operating press	ure	0.7	MPa				
Minimum operating press	ure	0.06	MPa				
Ambient and fluid tempera	ature	Without auto switch: -10 to 70°C (No freezing) With auto switch: -10 to 60°C (No freezing)					
Cushion		Rubber bumper (Standard equipment)					
Lubrication		Not required	d (Non-lube)				
Stroke length tolerance		+1 0					
Piston speed		1 to 30	0 mm/s				
Allowable kinetic energy	ø <b>10</b>	0.00	35 J				
Allowable killetic ellergy	ø <b>16</b>	0.090 J					

#### Standard Stroke

Bore size (mm)	Standard stroke (mm)
10	15, 30, 45, 60, 75, 100, 125, 150
16	15, 30, 45, 60, 75, 100, 125, 150, 175, 200

<sup>\*</sup> Manufacture of intermediate strokes at 1 mm intervals is possible. (Spacers are not used.)

#### **Mounting Style and Accessory**

	Mounting	Basic style	Axial foot style	Rod side flange style	Double* clevis style
ent	Mounting nut	•	•	•	_
Standard	Rod end nut	•	•	•	•
Sta	Clevis pin	_		_	•
_	Single knuckle joint	0	0	0	0
Option	Double knuckle joint*	0	0	0	0
0	T-bracket	_		_	0

- \* Pin and retaining ring are shipped together with double clevis and double knuckle joint.
- Supplied with the product.
   Please order separately.

#### **Port Location on Head Cover**

For basic style, the port position in a head cover is available either perpendicular to the axis or in-line with the cylinder axis.



## Mounting Bracket Part No.

Mounting	Bore size (mm)									
bracket	10	16								
Foot bracket	CJ-L010B	CJ-L016B								
Flange bracket	CJ-F010B	CJ-F016B								
T-bracket*	CJ-T010B	CJ-T016B								

<sup>\*</sup> T-bracket is used with double clevis (D).





REA

REB

REC

C

C□X

MQ

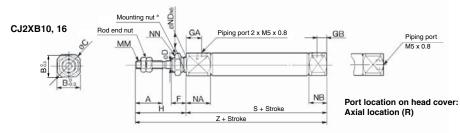
RHC

RZQ

# Series CJ2X

## Basic Style (B)

#### CJ2XB Bore size - Stroke Port location on head cover

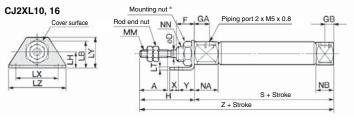


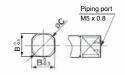
\* For details of the mounting nut, refer to page 1250.

								, , .								(mm)
Bore size (mm)	Α	В	С	D	F	GA	GB	Н	MM	NA	NB	NDh8	NN	S	T	Z
10	15	12	14	4	8	8	5	28	M4 x 0.7	12.5	9.5	8 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	M8 x 1.0	46	_	74
16	15	18.3	20	5	8	8	5	28	M5 x 0.8	12.5	9.5	10 -0.022	M10 x 1.0	47	_	75

### Axial Foot Style (L)

#### CJ2XL Bore size - Stroke Port location on head cover





Port location on head cover: Axial location (R)

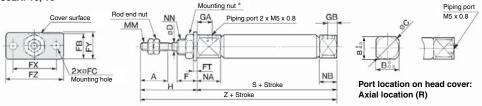
\* For details of the mounting nut, refer to page 1250.

Bore size (mm)	Α	В	С	D	F	GA	GB	Н	LB	LC	LH	LT	LX	LY	LZ	MM	NA	NB	NN	S	Т	X	Υ	Z
10	15	12	14	4	8	8	5	28	15	4.5	9	1.6	24	16.5	32	M4 x 0.7	12.5	9.5	M8 x 1.0	46	_	5	7	74
16	15	18.3	20	5	8	8	5	28	23	5.5	14	2.3	33	25	42	M5 x 0.8	12.5	9.5	M10 x 1.0	47	_	6	9	75

## Rod Side Flange Style (F)

#### CJ2XF Bore size - Stroke Port location on head cover

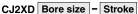


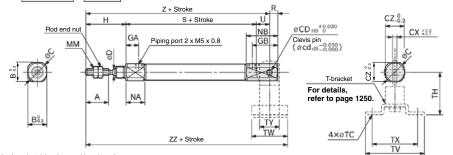


\* For details of the mounting nut, refer to page 1250.

																					(mm)
Bore size (mm)	Α	В	С	D	F	FB	FC	FT	FX	FY	FZ	GA	GB	Н	MM	NA	NB	NN	S	Т	Z
10	15	12	14	4	8	13	4.5	1.6	24	14	32	8	5	28	M4 x 0.7	12.5	9.5	M8 x 1.0	46	_	74
16	15	18.3	20	5	8	19	5.5	2.3	33	20	42	8	5	28	M5 x 0.8	12.5	9.5	M10 x 1.0	47	_	75

#### **Double Clevis Style (D)**





\* Clevis pin and retaining ring are shipped together.

																		(mm
Bore size (mm)	Α	В	С	CD (cd)	СХ	CZ	D	GA	GB	Н	MM	NA	NB	R	S	U	Z	ZZ
10	15	12	14	3.3	3.2	12	4	8	18	28	M4 x 0.7	12.5	22.5	5	46	8	82	93
16	15	18.3	20	5	6.5	18.3	5	8	23	28	M5 x 0.8	12.5	27.5	8	47	10	85	99

T-bracket Dimensions (mm)												
Bore size (mm)	TC	TH	TV	TW	TX	TY						
10	4.5	29	40	22	32	12						
16	5.5	35	48	28	38	16						

REC C□Y

REA

**REB** 

C□X MQ

RHC RZQ

D-□ -X□



# Series CJ2X

# **Accessory Bracket Dimensions**

#### Single Knuckle Joint

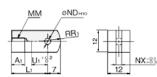
(mm)

#### Clevis Pin

(mm)

### Knuckle Pin

(mm)



J+ .	L		
mt_	L <sub>1</sub>	tm	0
			õ
M-		<u> </u>	TI
1111		- 111	8

	L		
mt_	L <sub>1</sub>	tm	\$
			Š
TH-		-41	ਹਾ
U-L			0:

Material: Rolled ste										
Part no.	Applicable bore	Αı	Lı	мм	ND <sup>H10</sup>	NX	R₁	U₁		
I-J010B					3.3 <sup>+0.048</sup>	3.1	8	9		
I-J016B	16	8	25	M5 x 0.8	5 <sup>+0.048</sup>	6.4	12	14		

	Material: Stainless stee										
Part no.	Applicable bore	Dd9	d	L	Lı	m	t	Applicable retaining ring			
CD-J010	10	3.3-0.030	3	15.2	12.2	1.2	0.3	Type C 3.2			
CD-Z015	16	5 <sup>-0.030</sup> 5 <sub>-0.060</sub>	4.8	22.7	18.3	1.5	0.7	Type C 5			
* Retaining rings are packaged with clevis pins.											

#### **Double Knuckle Joint**

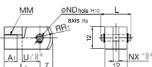
#### **Mounting Nut**

(mm)

**Rod End Nut** 

(mm)

m t



A1 U1	8 17		CZ Ma	terial: F	NX +8.2
Part no	Annlicable hore	Δ.		L	MM

15.2 21

16.6 21

NX

3.2

olle	MM M4 x 0.7								
ı	ММ								
Μ	1 x 0.7								
M	M5 x 0.8								
	U₁								
	10								
	10								

<sup>\*</sup> Knuckle pin and retaining ring are shipped together.

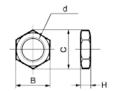
3.3 +0.048

16

ND<sub>d9</sub> ND<sub>H10</sub>

3.3-0.030

5-0.030



				Material	: Brass
Part no.	Applicable bore	В	С	d	н
SNJ-010B	10	11	12.7	M8 x 1.0	4
SNJ-016B	16	14	16.2	M10 x 1.0	4



Material: Iron										
Part no.	Applicable bore	В	С	d	н					
NTJ-010A	10	7	8.1	M4 x 0.7	3.2					
NTJ-015A	16	8	9.2	M5 x 0.8	4					

#### T-bracket

Y-J010B

Y-J016B

Part no.

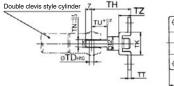
Y-J010B

Y-J016B

(mm)

#### **Rod End Cap**

(mm)



	TU+32   1Z	<b>4</b>
1	DHIO PHO	<u></u>
	##	TW

Part no.	Applicable bore	тс	TD <sub>H10</sub>	тн	тк	TN	тт	τυ	τv	тw	тх	ΤY	TZ
CJ-T010B	10	4.5	3.3+0.048	29	18	3.1	2	9	40	22	32	12	8
CJ-T016B	16	5.5	5+0.048	35	20	6.4	2.3	14	48	28	38	16	10
. Threelest includes a Threelest have single broughle joint housess seelest head on													

screw and spring washer.

Round type/CJ-CR□□□



Flat type/CJ-CF□□□



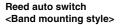


						Ma	terial:	Polya	acetai
Par	Part no.		Applicable A			ММ	N	0	w
Flat type	Round type	bore	А	ט		IVIIVI	IN	н	vv
CJ-CF010	CJ-CR010	10	8	10	13	M4 x 0.7	6	10	8
CJ-CF016	CJ-CR016	16	10	12	15	M5 x 0.8	7	12	10

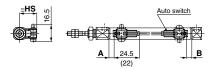
IY-J015 16 4.8 16.6 12.2 1.5 0.7 \* For size ø10, clevis pin is diverted. \* Retaining rings are packaged with knuckle pins.

# Series CJ2X Auto Switch Mounting 1

#### Auto Switch Proper Mounting Position (Detection at Stroke End) and Its Mounting Height

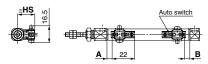


**D-A9**□

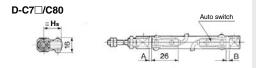


( ): Values for D-A96 A and B are the dimensions from the end of the head cover/ rod cover to the end of the auto switch.

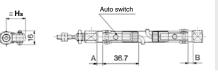
#### D-A9□V



A and B are the dimensions from the end of the head cover/ rod cover to the end of the auto switch.

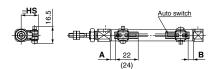


#### D-C73C□/C80C



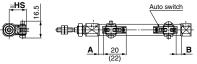
Solid state auto switch <Band mounting style>

D-M9□ D-M9□W D-M9□A

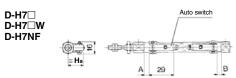


( ): Values for D-M9□A
A and B are the dimensions from the end of the head cover/
rod cover to the end of the auto switch.

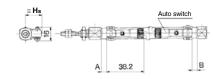
D-M9□V D-M9□MV D-M9□AV



( ): Values for D-M9□AV
A and B are the dimensions from the end of the head cover/
rod cover to the end of the auto switch



#### D-H7C





REA

REB REC

C Y

C≡X MQ

RHC RZQ



# Series CJ2X Auto Switch Mounting 2

## Auto Switch Proper Mounting Position (Detection at Stroke End) and Its Mounting Height

## Reed auto switch Solid state auto switch <Rail mounting style> <Rail mounting style> D-A9□ D-M9□ D-M9□W D-M9□A 12.5 (): Values for D-A96 (): Values for D-M9□A D-A9□V D-M9□V D-M9□WV D-M9□AV (23.5) (): Values for D-M9□AV D-A7□/A80 D-F7□/J79 D-F7 W/J79W D-F79F Auto switch Minimum lead wire bending radius 10 23 D-A7 H/A80H Auto switch D-F7 V/F7 WV Auto switch diad. 22 Minimum lead wire bending Auto switch D-A73C/A80C **D-J79C** Auto switch all di 010

**D-A79W** 

Minimum lead wir

bending radius 10,

Auto switch

23.5

#### Auto Switch Proper Mounting Position (Detection at Stroke End) and Its Mounting Height

**Auto Switch Proper Mounting Position** Auto switch Rail mounting Band mounting model D-A7□H/A80H D-A73C/A80C D-F7□/J79 D-M9
D-M9
V
D-M9
W
D-M9
W
D-M9
A
D-M9
A
D-M9 D-M9 V D-M9 W D-M9 W D-M9 AV D-C7□ D-C80 D-C73C D-C80C D-H7□ D-H7C D-H7NF D-A9□ D-A9□V D-A9□ D-A9□V D-A7□ D-A80 D-F7 W/J79W D-F7NT **D-A79W** D-F7 V/F7 WV D-H7□W D-F79F D-M9□AV D-J79C Rore size (mm) В В В В Α В Α В Α В Α В Α В Α В 2 2 2.5 1.5 0.5 4.5 4.5 3 3.5 8.5 0.5 0.5 6 6 2.5 1.5 0.5 3 3.5 8.5 16 3.5 4 9 9 2.5 2.5 6.5 6.5 3 3 2 2 5 5 3.5 4

Note) Adjust the auto switch after confirming the operating conditions in the actual setting.

Auto switch		В	and mounting	ng			Rail mounting						
Bore	D-A9□		D-C7□ D-C80 D-H7□ D-H7□W D-H7NF	D-C73C D-C80C	D-H7C			D-A73C D-A80C	D-F7□V D-F7□WV	D-J79C	D-A79W		
size (mm)	Hs	Hs	Hs	Hs	Hs	Hs	Hs	Hs	Hs	Hs	Hs	Hs	
10	17	18	17	19.5	20	16.5	17.5	17.5	23.5	20	23	19	
16	20.5	21	20.5	23	23.5	19.5	21	20.5	26.5	23	26	22	

REA REB

(mm)

REC

C□Y

C□X

MQ RHC

RZQ





# Series CJ2X

# **Auto Switch Mounting 3**

#### **Minimum Auto Switch Mounting Stroke**

						(mm)
				o. of auto switch mount		
Auto switch mounting	Auto switch model	1 pc.	2 p		n pcs. (n: No.	
			Different surfaces	Same surface	Different surfaces	Same surface
	D-M9□/M9□W D-M9□A/A9□	10	15 Note 1)	45 Note 1)	15 + 35 (n-2) (n = 2, 4, 6···) Note 4)	45 + 15 (n-2) (n = 2, 3, 4, 5···)
	D-M9□V	5	15 Note 1)	35	15 + 35 (n-2) (n = 2, 4, 6···) Note 4)	35 + 25 (n-2) (n = 2, 3, 4, 5···)
	D-M9□WV D-M9□AV	10	15 Note 1)	35	15 + 35 (II-2) (n = 2, 4, 6···) Note 4)	35 + 25 (n-2) (n = 2, 3, 4, 5···)
Band mounting	D-A9□V	5	10	35	10 + 35 (n-2) (n = 2, 4, 6) Note 4)	35 + 25 (n-2) (n = 2, 3, 4, 5···)
	D-C7□ D-C80	10	15	50	15 + 40 (n-2) (n = 2, 4, 6···) Note 4)	50 + 20 (n-2) (n = 2, 3, 4, 5···)
	D-H7□/H7□W D-H7NF	10	15	60	15 + 45 (n-2) (n = 2, 4, 6) Note 4)	60 + 22.5 (n-2) (n = 2, 3, 4, 5···)
	D-C73C D-C80C D-H7C	10	15	65	15 + 50 (n-2) (n = 2, 4, 6···) Note 4)	50 + 27.5 (n-2) (n = 2, 3, 4, 5···)
	D-M9□V	5	_	5	_	10 + 10 (n-2) (n = 4, 6···) Note 5)
	D-A9□V	5	_	10	_	10 + 15 (n-2) (n = 4, 6···) Note 5)
	D-M9□ D-A9□	10 (5)	_	10	_	15 + 15 (n-2) (n = 4, 6···) Note 5)
	D-M9□WV D-M9□AV	10	_	15	_	15 + 15 (n-2) (n = 4, 6···) Note 5)
	D-M9□W D-M9□A	15 (10)	_	15	_	20 + 15 (n-2) (n = 4, 6···) Note 5)
Rail mounting	D-A7□/A80 D-A7□H/A80H D-A73C/A80C	5	_	10	_	15 + 10 (n-2) (n = 4, 6···) Note 5)
rial mounting	D-A7□H D-A80H	5	_	10	_	15 + 15 (n-2) (n = 4, 6···) Note 5)
	D-A79W	10	_	15	_	10 + 15 (n-2) (n = 4, 6···) Note 5)
	D-F7□ D-J79	5	_	5	_	15 + 15 (n-2) (n = 4, 6···) Note 5)
	D-F7□V D-J79C	5		5		10 + 10 (n-2) (n = 4, 6···) Note 5)
	D-F7□W/J79W D-F79F D-F7NT	10	_	15	_	15 + 20 (n-2) (n = 4, 6···) Note 5)
	D-F7□WV	10	_	15	_	10 + 15 (n-2) (n = 4, 6···) Note 5)

Note 4) When "n" is an odd number, an even number that is one larger than this odd number is used for the calculation. Note 5) When "n" is an odd number, an even number that is one larger than this odd number is used for the calculation. However, the minimum even number is 4. So, 4 is used for the calculation when "n" is 1 to 3.

#### Note 1) Auto switch mounting

Note 1) Auto Switch mounting						
	With 2 auto switches					
	Different surfaces Note 1)	Same surface Note 1)				
Auto switch model	Auto switch D-M9(IV) D-M9(IV) D-M9(IV) D-M9(IV) The proper auto switch mounting position is 5.5 mm inward	The auto switch is mounted by slightly displacing it in a direction				
	from the switch holder edge.  The above A and B indicate values for band mounting in the table of page 1253.	(cylinder tube circumferential exterior) so that the auto switch and lead wire do not interfere with each other.				
D-M9□/M9□W/M9□A	Less than 20 stroke Note 2)	Less than 55 stroke Note 2)				
D-A90/A93	_	Less than 50 stroke Note 2)				

Note 2) Minimum stroke for auto switch mounting in styles other than those in Note 1.

Note 3) The dimensions stated in ( ) shows the minimum stroke for the auto switch mounting when the auto switch does not project from the end surface of the cylinder

body and hinder the lead wire bending space. (Refer to the figure below.) These contents apply to the rail mounting with one or two auto switches.



# Auto Switch Mounting Series CJ2X

#### **Operating Range**

			(mm)
A		Bore size (mm)	
	Auto switch model		16
	D-A9□/A9□V	6	7
Band mounting	D-M9□/M9□V D-M9□W/M9□WV D-M9□A/M9□AV	2.5	3
卢	D-C7□/C80/C73C/C80C	7	7
Ban	D-H7□/H7□W D-H7NF	4	4
	D-H7C	8	9
	D-A9□/A9□V	6	6.5
Rail mounting	D-M9□/M9□V D-M9□W/M9□WV D-M9□A/M9□AV	3	3.5
	D-A7□/A80/A7H/A80H D-A73C/A80C	8	9
	D-A79W	11	13
	D-F7□/J79/F7□W/J79W D-F7□V/F7□WV/F79F D-J79C D-F7NT	5	5

\* Since this is a guideline including hysteresis, not meant to be guaranteed.

(Assuming approximately ±30% dispersion.) There may be the case it will vary substantially depending on an ambient environment.

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#### Auto Switch Mounting Bracket/Part No.

Auto switch		Bore size		
mounting Auto switch model		ø <b>10</b>	ø <b>16</b>	
		Note 1), Note 2) ① BJ2-010 ② BJ3-1	Note 1), Note 2) ①BJ2-016 ②BJ3-1	
Band mounting	D-A9□ D-M9□ D-M9□W	Switch bracket (Resin)  Switch holder (Zinc die-casted)  Auto switch mounting screw  Auto switch mounting band  BJ2- BJ2- S a set of a and b in the figure. BJ4-1 (Switch bracket: White) BJ5-1 (Switch bracket: Transparent)		
	D-C7□/C80 D-C73C/C80C D-H7□/H7□W D-H7NF	BJ2-010	BJ2-016	
		Note 3) BQ2-012	Note 3) BQ2-012	
Rail mounting D-A9□V D-M9□V D-M9□W D-M9□W D-M9□W D-M9□A D-M9□AV		BQ2-012	BQ2-012	

Note 1) Two kinds of auto switch mounting brackets are used as a set.

Note 2) Auto switch mounting brackets are shipped together with cylinders.

Note 3) When mounting a compact auto switch on the ø10 or ø16 rail mounting type, order auto switch mounting bracket shown in the table above. Order it separately from the cylinder. Example

CDJ2BX10-60-A .... 1 unit

D-M9BWV .... 2 pcs. BQ2-012 .... 2 pcs.

Note 4) For the D-M9 A (V) type auto switch, do not install the switch bracket on the indicator light.

Other than the applicable auto switches listed in "How to Order", the following auto switches can be mounted. For detailed specifications, refer to pages 1893 to 2007

can be mounted. For detailed specifications, refer to pages 1030 to 2007.							
Auto switch type	Model	Electrical entry (Direction)	Features				
Reed	D-C73, C76		_				
neeu	D-C80	Grommet (in-line)	Without indicator light				
Solid state	D-H7A1, H7A2, H7B	Grommer (m-ine)	_				
Solid State	D-H7NW, H7PW, H7BW		Diagnostic indication (2-color indication)				

\* With pre-wired connector is available for solid state auto switches. For details, refer to pages 1960 to 1961. \* Normally closed (NC = b contact), solid state auto switches (D-F9G, F9H type) are also available. For details, refer to page 1911.

D-□

REA

REB

REC

C Y  $C \square X$ 

MQ

RHC

**RZQ** 

