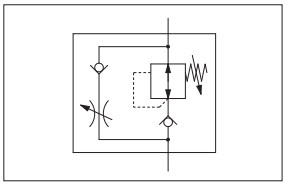
Air Saving Valve
Pressure Valve Flow Valve
Series ASR/Series ASQ

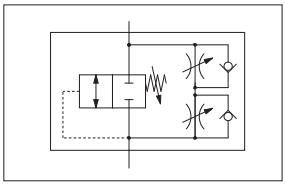
Pressure valve: Series ASR

Regulator with check valve and flow control valve integrated into a single construction



Flow valve: Series ASQ

Pilot valve and two-way flow control valve integrated into a single construction



How to Order

ASR 4 3 0 F – 02 – 06 S – F20 –

Model

ASR	Pressure valve
ASQ	Flow valve

Body size

4	1/4 standard
5	3/8 standard
6	1/2 standard

Type

3	Universal

With One-touch fitting

Port size

02	R1/4
03	R3/8
04	R1/2

With seal

Applicable tubing O.D.

06	6 mm
08	8 mm
10	10 mm
12	12 mm

Option

Nil	Variable set pressure type (0.1 to 0.3 MPa)
F20	Fixed set pressure type (0.2 MPa)

Lock nut option

Nil	Hexagon lock nut
J	Round lock nut

Model

Model		Port size	Applicable tubing O.D. (mm)			
Pressure valve	Flow valve		6	8	10	12
ASR430F-02	ASQ430F-02	R1/4	●	●	●	
ASR530F-02	ASQ530F-02	R1/4	●	●	●	●
ASR530F-03	ASQ530F-03	R3/8	●	●	●	●
ASR630F-03	ASQ630F-03	R3/8			●	●
ASR630F-04	ASQ630F-04	R1/2			●	●

Specifications

Fluid		Air
Proof pressure		1.5 MPa
Maximum operating pressure		1.0 MPa
Set pressure range	Variable	0.1 to 0.3 MPa
	Fixed (option)	0.2 MPa
Ambient and fluid temperature		–5 to 60°C (with no freezing)
Applicable tubing material		Nylon, Soft nylon, Polyurethane

Effective Area

Pressure Valve: Series ASR

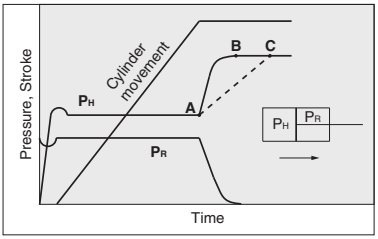
Type	Free flow		Controlled flow	
	Sonic conductance dm³/(s·bar)	Critical pressure ratio	Sonic conductance dm³/(s·bar)	Critical pressure ratio
ASR430F-02-06S(-F20)	1	0.2	1.1	0.25
ASR430F-02-08S(-F20)	1.1		1.2	
ASR430F-02-10S(-F20)	1.1		1.2	
ASR530F-02-06S(-F20)	1.3		1.5	
ASR530F-02-08S(-F20)	1.6		2.1	
ASR530F-02-10S(-F20)	1.7		2.4	
ASR530F-02-12S(-F20)	1.7		2.5	
ASR530F-03-06S(-F20)	1.3		1.5	
ASR530F-03-08S(-F20)	1.6		2.1	
ASR530F-03-10S(-F20)	1.7		2.4	
ASR530F-03-12S(-F20)	1.7		2.5	
ASR630F-03-10S(-F20)	2.8		3.2	
ASR630F-03-12S(-F20)	2.9		3.5	
ASR630F-04-10S(-F20)	2.8		3.2	
ASR630F-04-12S(-F20)	2.9		3.5	

Flow Valve: Series ASQ

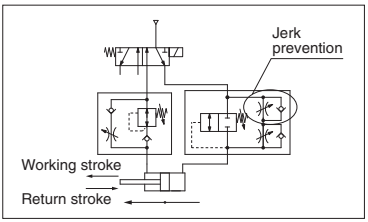
Type	Meter-out		Meter-in	
	Sonic conductance dm³/(s·bar)	Critical pressure ratio	Sonic conductance dm³/(s·bar)	Critical pressure ratio
ASQ430F-02-06S(-F20)	0.7	0.2	0.9	0.25
ASQ430F-02-08S(-F20)	0.8		1	
ASQ430F-02-10S(-F20)	0.8		1	
ASQ530F-02-06S(-F20)	1.2		1.4	
ASQ530F-02-08S(-F20)	1.7		1.8	
ASQ530F-02-10S(-F20)	1.8		2	
ASQ530F-02-12S(-F20)	2		2.1	
ASQ530F-03-06S(-F20)	1.2		1.4	
ASQ530F-03-08S(-F20)	1.7		1.8	
ASQ530F-03-10S(-F20)	1.8		2	
ASQ530F-03-12S(-F20)	2		2.1	
ASQ630F-03-10S(-F20)	2.8		3.1	
ASQ630F-03-12S(-F20)	3		3.3	
ASQ630F-04-10S(-F20)	2.8		3.1	
ASQ630F-04-12S(-F20)	3		3.3	

Operating Principle

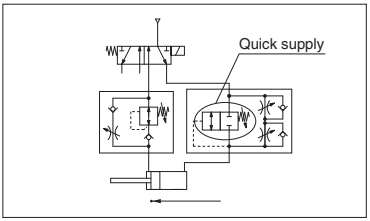
Working Stroke



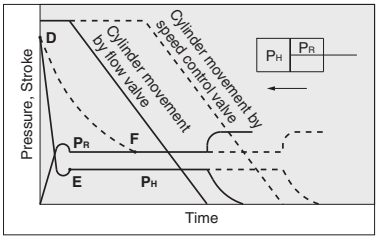
1. The cylinder starts smoothly because jerks are prevented by meter-in control.



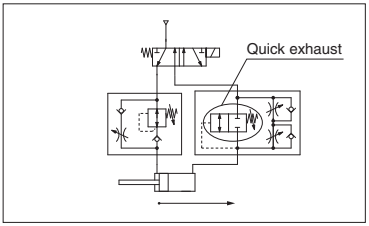
2. When the cylinder reaches the stroke end, the quick air charge by the flow valve rapidly increases the rear side pressure (PH) from **A** to **B**. If a speed controller is used instead of the flow valve, charging air will take more time as illustrated by line **A**-**C**, causing delay in the pressure rise.



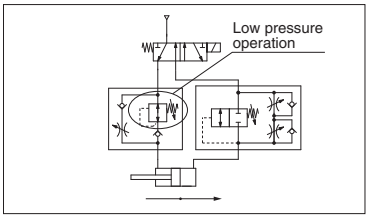
Return Stroke



3. To prevent delay due to the pressure gap, air is rapidly exhausted to decrease the pressure from **D** to **E**, after which the piston moves at a constant speed. If a speed controller is used instead of the flow valve, exhausting air will take more time as illustrated by line **D**-**F**, resulting in longer stop time of the cylinder and a consequent time loss.



4. The cylinder operates at a low pressure required for a return.

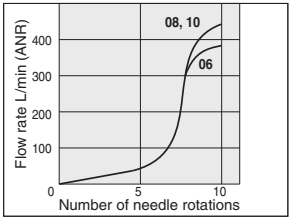


Flow Characteristics

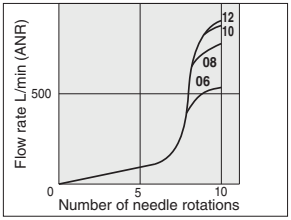
Note) The flow characteristics are representative values.

Pressure Valve: Series ASR (Inlet pressure: 0.5 MPa)

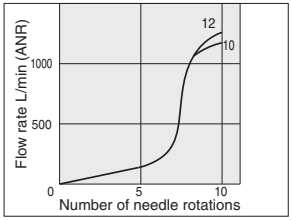
ASR430F



ASR530F



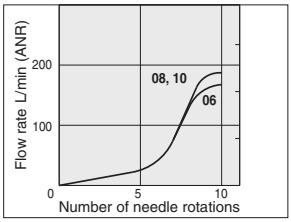
ASR630F



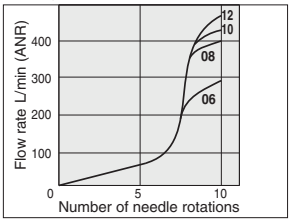
Flow Valve: Series ASQ

Meter-out Type (Inlet pressure: 0.3 MPa)

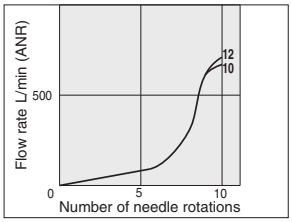
ASQ430F



ASQ530F

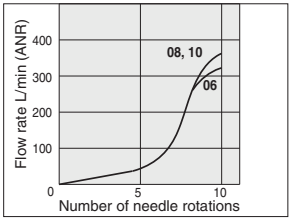


ASQ630F

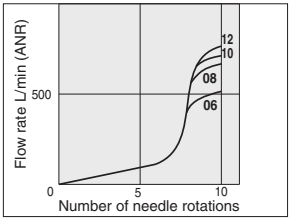


Meter-in Type (Inlet Pressure: 0.5 MPa)

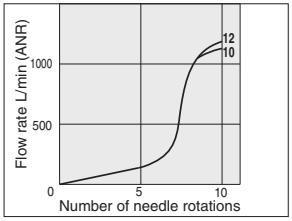
ASQ430F



ASQ530F

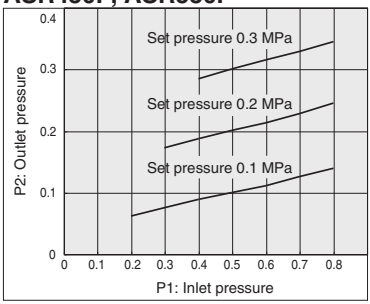


ASQ630F

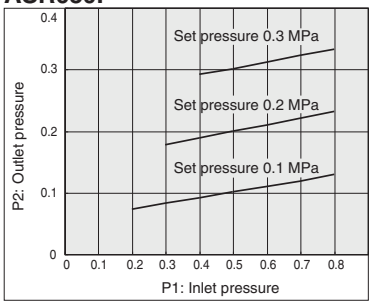


Pressure Characteristics (ASR)

ASR430F, ASR530F



ASR630F

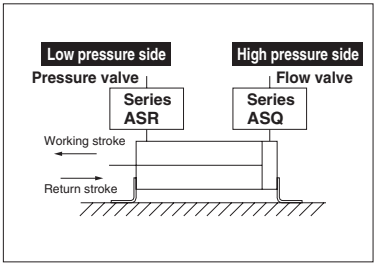


Selection and Adjustment

Install a flow valve on the working side which requires the cylinder output and a pressure valve on the return side. The product cannot be used in cases where the same pressure is necessary for both working and return strokes.
In such cases use a speed controller.

Horizontal mounting

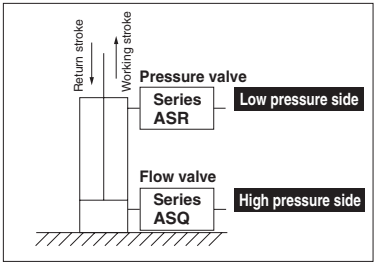
Low pressure side: Pressure valve
High pressure side: Flow valve



Refer to
Adjustment Procedure 1
for pressure and speed adjustment.

Vertical mounting

Low pressure side: Pressure valve
High pressure side: Flow valve

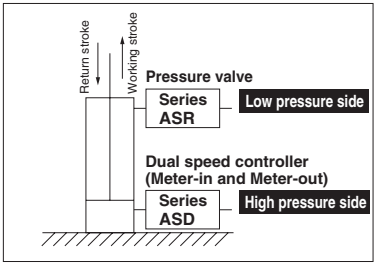


In case the load ratio is 50% or lower at the set pressure of the flow valve:

Refer to
Adjustment Procedure 1
for pressure and speed adjustment.

If the load ratio at the set pressure of the flow valve exceeds 50%, install a dual speed controller (meter-in and meter out control) on the high pressure side.

Low pressure side: Pressure valve
High pressure side: Dual speed controller

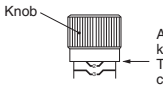


Refer to
Adjustment Procedure 2
for pressure and speed adjustment.

Adjustment Procedure 1

Pressure Adjustment

1. The fixed set pressure type (-F20) does not require adjustment because the pressure is fixed at 0.2 MPa for both the pressure valve and the flow valve.
2. The set pressures of the variable set pressure type pressure valve and flow valve are adjusted with knob Ⓐ and knob Ⓑ respectively. Turn the knob clockwise to increase the pressure and counterclockwise to decrease the pressure.
3. The graduations 1, 2 and 3 correspond to 0.1, 0.2 and 0.3 MPa respectively. Align the bottom end of the knob with the graduated line for adjustment.



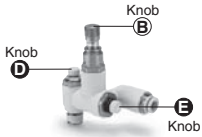
4. Set the same pressure for the pressure valve and the flow valve (0.2 MPa as the recommended value).
5. The inlet side should be supplied with a pressure which is higher than the set pressure by 0.1 MPa or more.
6. Cap the valve after adjustment.

Speed Control

1. The cylinder speed is adjusted with knobs Ⓒ, Ⓓ and Ⓔ. First have all the knobs fully closed and then open them gradually for adjustment. Turn the knob clockwise to close (decrease the speed of the piston rod) and counterclockwise to open (increase the speed of the piston rod).
2. Speed adjustment for the working stroke
   The speed is adjusted with the pressure valve and the flow valve.
   Open knobs Ⓒ and Ⓔ gradually until the required speed is achieved. Make sure that knobs Ⓒ and Ⓔ are opened by the same number of rotations.
   Note 1) If the piston rod jerks, close knob Ⓔ until the smooth operation is achieved.
3. Speed adjustment for return stroke
   The speed is adjusted with the flow valve.
   Open knob Ⓓ gradually until the required speed is achieved.
4. Be sure to tighten the lock nut after adjustment.

Pressure Valve: Series ASR

Flow Valve: Series ASQ



Adjustment Procedure 2

Pressure Adjustment

1. The fixed set pressure type (-F20) does not require adjustment because the pressure is fixed at 0.2 MPa.
2. The pressure at the low pressure side (return stroke side) is adjusted by the pressure valve.
3. The set pressure is adjusted with knob Ⓐ. Turn the knob clockwise to increase the pressure and counterclockwise to decrease the pressure.
4. The graduations 1, 2 and 3 correspond to 0.1, 0.2 and 0.3 MPa respectively. Align the bottom end of the knob with the graduated line for adjustment.
5. Keep the set pressure as low as possible in order to achieve good air saving effect.
6. Cap the valve after adjustment.

Speed Control

1. The cylinder speed is adjusted with knobs Ⓒ, Ⓕ and Ⓖ. First have all the knobs fully closed and then open them gradually for adjustment. Turn the knob clockwise to close (decrease the speed of the pistoin rod) and counterclockwise to open (increase the speed of the piston rod).
2. Speed adjustment for the working stroke
   The speed is adjusted with the pressure valve and the dual speed controller.
   Open knobs Ⓒ and Ⓖ gradually until the required speed is achieved. Make sure that knobs Ⓒ and Ⓖ are opened by the same number of rotations.
   Note 1) If the piston rod jerks, close knob Ⓖ until the smooth operation is achieved.
3. Speed adjustment for return stroke
   The speed is adjusted with the dual speed controller.
   Open knob Ⓕ gradually until the required speed is achieved.
4. Be sure to tighten the lock nut after adjustment.

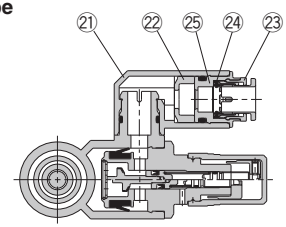
Pressure Valve: Series ASR

Dual Speed Controller: Series ASD

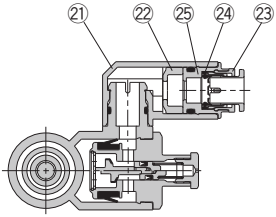
Construction

Pressure Valve: Series ASR

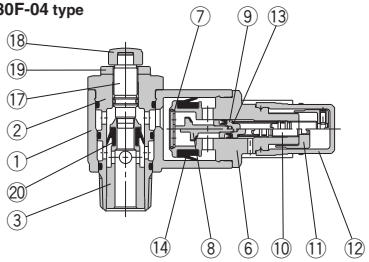
Variable type



Fixed type



ASR430F-02 type
ASR530F-03 type
ASR630F-04 type



ASR430F-02 type
ASR530F-03 type
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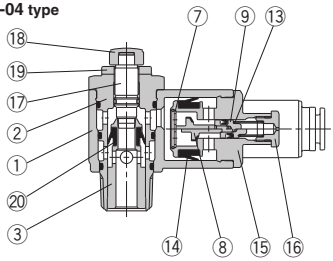
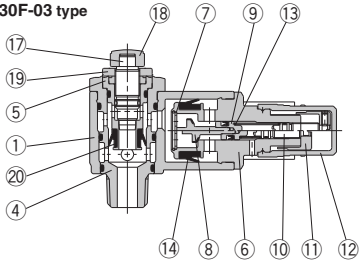
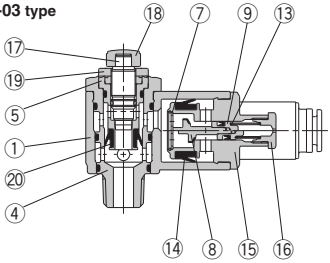


ASR530F-02 type
ASR630F-03 type



ASR530F-02 type
ASR630F-03 type



Component Parts

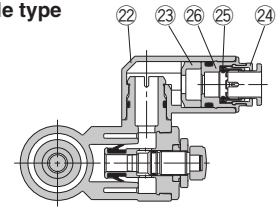
No.	Description	Material	Note
1	**Body A**	PBT	
2	**Body B**	Brass	Electroless nickel plated
3	**Seat ring**	Brass	Electroless nickel plated
4	**Body B1**	Brass	Electroless nickel plated
5	**Body B2**	Brass	Electroless nickel plated
6	**Body C**	Brass	Electroless nickel plated
7	**Stopper**	Stainless steel	
8	**Valve**	HNBR/Brass	
9	**Piston**	Brass	
10	**Adjustment screw**	Brass	Electroless nickel plated
11	**Knob**	Brass	Electroless nickel plated
12	**Cap**	Polypropylene	
13	**Adjustment spring**	Steel wire	

No.	Description	Material	Note
14	**U seal**	HNBR	
15	**Body C**	Brass	Electroless nickel plated
16	**Adjustment plug**	Brass	Electroless nickel plated
17	**Needle**	Brass	Electroless nickel plated
18	**Knob**	PBT	
19	**Lock nut**	Steel (3)	Zinc chromated (3)
20	**U seal**	HNBR	
21	**Elbow body**	PBT	
22	**Spacer** (1)	PBT	
23	**Cassette**	—	
24	**Seal**	NBR	
25	**Drive body** (2)	Brass	Electroless nickel plated

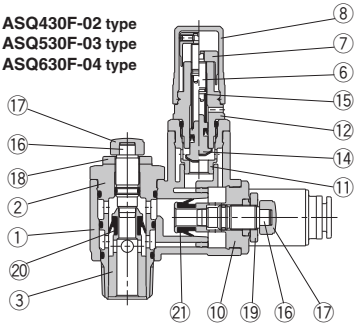
Note 1) Not used for ø6 and ø8.
Note 2) Not used for ø10 and ø12.
Note 3) The material and surface treatment of the lock nut option-J (round type) is brass and electroless nickel plating, respectively. However, note that only the ASR430F uses steel and electroless nickel plating.

Flow Valve: Series ASQ

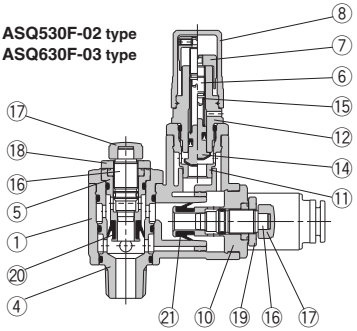
Variable type



ASQ430F-02 type
ASQ530F-03 type
ASQ630F-04 type



ASQ530F-02 type
ASQ630F-03 type



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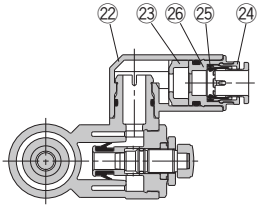
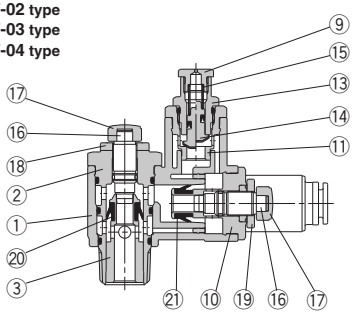
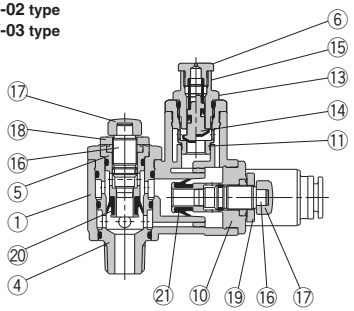


ASQ430F-02 type
ASQ530F-03 type
ASQ630F-04 type



ASQ530F-02 type
ASQ630F-03 type



Component Parts

No.	Description	Material	Note
1	Body A	PBT	
2	Body B	Brass	Electroless nickel plated
3	Seat ring	Brass	Electroless nickel plated
4	Body B1	Brass	Electroless nickel plated
5	Body B2	Brass	Electroless nickel plated
6	Adjustment screw	Brass	Electroless nickel plated
7	Knob	Brass	Electroless nickel plated
8	Cap	Polypropylene	
9	Adjustment plug	Brass	Electroless nickel plated
10	Body C	Brass	Electroless nickel plated
11	Body D1	Brass	Electroless nickel plated
12	Body D2	Brass	Electroless nickel plated
13	Body D3	Brass	Electroless nickel plated

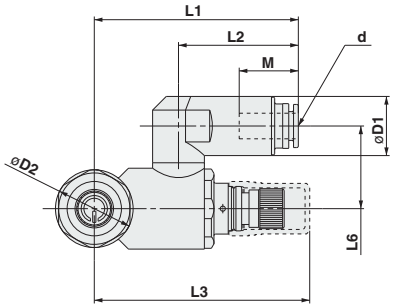
No.	Description	Material	Note
14	Piston valve	HNBR/Brass	
15	Adjustment spring	Steel wire	
16	Needle	Brass	Electroless nickel plated
17	Knob	PBT	
18	Lock nut	Steel (3)	Zinc chromated (3)
19	Lock nut	Steel (3)	Black zinc chromated
20	U seal	HNBR	
21	U seal	HNBR	
22	Elbow body	PBT	
23	Spacer (1)	PBT	
24	Cassette	—	
25	Seal	NBR	
26	Drive body (2)	Brass	Electroless nickel plated

Note 1) Not used for ø6 and ø8.
Note 2) Not used for ø10 and ø12.
Note 3) The material and surface treatment of the lock nut option-J (round type) is brass and electroless nickel plating, respectively. However, note that only the ASQ430F uses steel and electroless nickel plating.

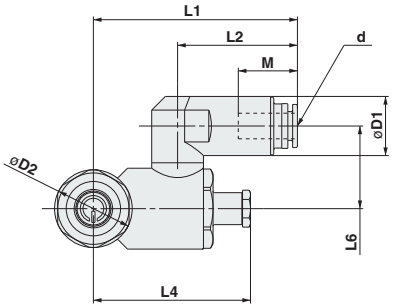
Dimensions

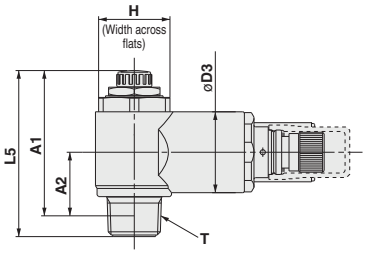
Pressure Valve: Series ASR

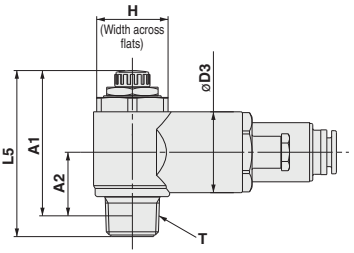
Variable set pressure type



Fixed set pressure type (-F20)





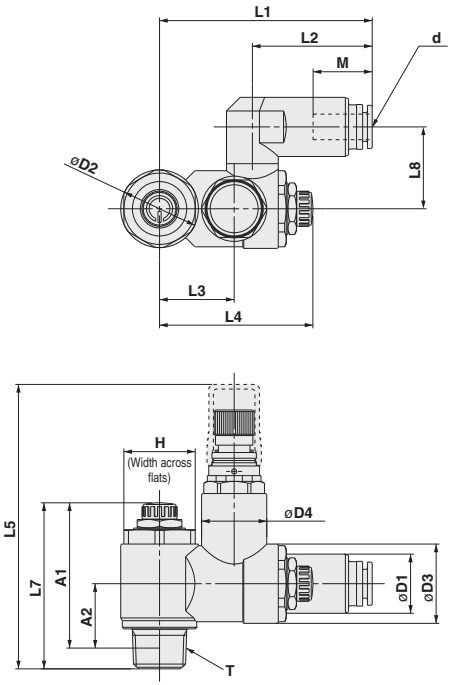


Model	d (1)	T	H	D1	D2	D3	L1	L2	L3 (2)	L4 (3)	L5 (4)		L6	A1 (5)		A2 (5)	M	Weight (g) (6)	
											Max.	Min.		Max.	Min.			*1	*2
ASR430F-02-06S,-F20	6	R1/4	17	18.5	20	21.5	57.7	34.9	63.7	45.6	50.6	45.6	23	44.6	39.6	16.8	17	111	89
ASR430F-02-08S,-F20	8						58.7	35.9									18.5	114	93
ASR430F-02-10S,-F20	10						53.8	31									21	105	82
ASR530F-02-06S,-F20	6	R1/4	21	18.5	24.3	25.3	62.9	36.5	67.3	49.2	55.8	50.8	25.9	49.8	44.8	18.8	17	150	127
ASR530F-02-08S,-F20	8						63.9	37.5									18.5	153	130
ASR530F-02-10S,-F20	10						59	32.6									21	143	120
ASR530F-02-12S,-F20	12			20.9			60.8	34.4									22	146	122
ASR530F-03-06S,-F20	6	R3/8	21	18.5	24.3	25.3	62.9	36.5	67.3	49.2	57.4	52.4	25.9	51	46	20	17	160	137
ASR530F-03-08S,-F20	8						63.9	37.5									18.5	163	140
ASR530F-03-10S,-F20	10						59	32.6									21	153	130
ASR530F-03-12S,-F20	12			20.9			60.8	34.4									22	156	133
ASR630F-03-10S,-F20	10	R3/8	25	18.5	29.7	30	62.8	32.6	86.3	65.5	67.6	60.1	27.7	61.2	53.7	20.6	21	237	219
ASR630F-03-12S,-F20	12			20.9			64.6	34.4									22	239	221
ASR630F-04-10S,-F20	10	R1/2	25	18.5	29.7	30	62.8	32.6	86.3	65.5	71.1	63.6	27.7	62.9	55.4	24.1	21	257	239
ASR630F-04-12S,-F20	12			20.9			64.6	34.4									22	259	239

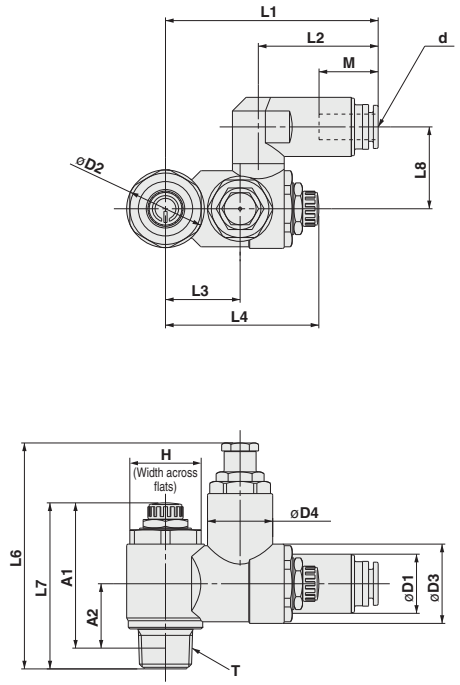
Note 1) "d" indicates the applicable tubing O.D.
Note 2) L3 is the dimension for the variable set pressure type.
Note 3) L4 is the dimension for the fixed set pressure type.
Note 4) Reference dimensions
Note 5) A1 and A2 are reference dimensions after installation.
Note 6) *1 is the weight for the variable set pressure type and *2 is that for the fixed set pressure type.

Flow Valve: Series ASQ

Variable set pressure type



Fixed set pressure type



Model	d (1)	T	H	D1	D2	D3	D4	L1	L2	L3	L4 (2) Max.	L4 (2) Min.	L5 (3)	L6 (4)	L7 (2) Max.	L7 (2) Min.	L8	A1 (5) Max.	A1 (5) Min.	A2 (5)	M	Weight (g) (6) *1	Weight (g) (6) *2
ASQ430F-02-06S,-F20	6	R1/4	17	18.5	20	21.5	19.5	61.6	34.9	20.3	49.4	44.4	88.8	68.7	50.6	45.6	23	44.6	39.6	17.9	17	136	114
ASQ430F-02-08S,-F20	8							62.6	35.9												18.5	139	117
ASQ430F-02-10S,-F20	10							57.7	31												21	130	108
ASQ530F-02-06S,-F20	6	R1/4	21	18.5	24.3	24.8	20.4	65.6	36.5	23.4	53.5	48.5	92.2	72	55.8	50.8	25.6	49.8	44.8	19	17	178	155
ASQ530F-02-08S,-F20	8							66.6	37.5												18.5	181	158
ASQ530F-02-10S,-F20	10							61.7	32.6												21	172	149
ASQ530F-02-12S,-F20	12			20.9				63.5	34.4												22	174	151
ASQ530F-03-06S,-F20	6	R3/8	21	18.5	24.3	24.8	20.4	65.6	36.5	23.4	53.5	48.5	93.8	73.6	57.4	52.4	25.6	51	46	20.2	17	188	165
ASQ530F-03-08S,-F20	8							66.6	37.5												18.5	191	168
ASQ530F-03-10S,-F20	10							61.7	32.6												21	182	159
ASQ530F-03-12S,-F20	12			20.9				63.5	34.4												22	184	161
ASQ630F-03-10S,-F20	10	R3/8	25	18.5	29.7	30.7	30	74.8	32.6	30.8	74.3	66.8	107.9	86.9	67.6	60.1	28	61.2	53.7	20.8	21	310	292
ASQ630F-03-12S,-F20	12			20.9				76.6	34.4												22	312	294
ASQ630F-04-10S,-F20	10	R1/2	25	18.5	29.7	30.7	30	74.8	32.6	30.8	74.3	66.8	111.4	90.4	71.1	63.6	28	62.9	55.4	24.1	21	330	312
ASQ630F-04-12S,-F20	12			20.9				76.6	34.4												22	332	314

Note 1) "d" indicates the applicable tubing O.D..
Note 2) Reference dimensions
Note 3) L5 is the dimension for the variable set pressure type.
Note 4) L6 is the dimension for the fixed set pressure type.
Note 5) A1 and A2 are reference dimensions after installation.
Note 6) *1 is the weight for the variable set pressure type and *2 is that for the fixed set pressure type.