

High Purity Fluoropolymer Needle Valve

LVN Series



How to Order

LVN **2** 0 - S **07**

Body class

Symbol	Body class	Orifice dia.
2	2	ø4.4
3	3	ø8
4	4	ø10

Port B (OUT) different dia. size

Symbol	Application
Nil	Port A & B same size
Refer to the applicable tubing table to the left.	Different diameter tubing can be selected within the same body class.

LQ2 fittings

A port (IN) Applicable tubing size

Symbol	Connecting tubing O.D.	Body class		
		2	3	4
Metric sizes				
04	4 x 3	●		
06	6 x 4	○	●	
08	8 x 6		●	
10	10 x 8		○	●
12	12 x 10			○
Inch sizes				
03	1/8" x 0.086"	●		
05	3/16" x 1/8"	●		
07	1/4" x 5/32"	○	●	
11	3/8" x 1/4"		○	●
13	1/2" x 3/8"			○

○ Basic size ● With reducer

Note 1) Applicable fittings: LQ2

Note 2) For details of the applicable tubing sizes, refer to page 945.



Different diameter tubing order example

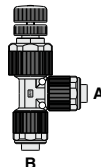
Different diameter tubing (with plug-in reducer) can be selected within the same body class.

(Example) Body class 3

A side: ø10 x ø8

B side: ø8 x ø6

Order as shown below.



LVN30-S **10** **08**

- Different dia. tubing size (B side)
- Applicable tubing size (A side)



⚠ Specific Product Precautions

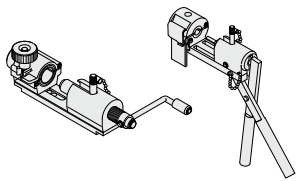
Be sure to read this before handling the products. Refer to back page 50 for Safety Instructions.

Piping

⚠ Caution

1. Connect tubing with special tools.

Refer to the pamphlet "High-Purity Fluoropolymer Fittings Hyper Fitting/LQ1, 2 Series Work Procedure Instructions" (M-E05-1) for connecting tubing and special tools. (Downloadable from our web site.)



2. Tighten the nut until it touches the end surface of the body, and then tighten it an additional 1/8 turn. If the nut won't turn any further, then it means a sufficient tightening has occurred. Refer to the proper tightening torques shown below.

Tightening torque for piping

Body class	Torque (N·m)
2	1.5 to 2.0
3	3.0 to 3.5
4	7.5 to 9.0

Standard Specifications

Model		LVN20	LVN30	LVN40
Tubing O.D. (Note)	Metric size	4, 6	6, 8, 10	10, 12
	Inch size	1/8", 3/16", 1/4"	1/4", 3/8"	3/8", 1/2"
Orifice diameter		ø4.4	ø8	ø10
Flow rate characteristics	Kv	0.4	1.2	1.8
	Cv	0.5	1.4	2.2
Withstand pressure (MPa)		1		
Operating pressure (MPa)		0 to 0.5		
Fluid temperature (°C)		5 to 90		
Ambient temperature (°C)		0 to 60		
Weight (kg)		0.055	0.115	0.185

Note) For details of the applicable tubing sizes, refer to page 945.

Different Diameter Tubing Applicable with Reducer

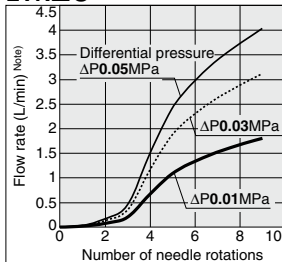
Different diameter tubing can be selected (within a body class) by using a nut and insert bushing (reducer). Applicable fitting: LQ2

Body class	Tubing O.D.									
	Metric sizes					Inch sizes				
	4	6	8	10	12	1/8"	3/16"	1/4"	3/8"	1/2"
2	●	○				●	●	○		
3		●	●	○				●	○	
4				●	○				●	○

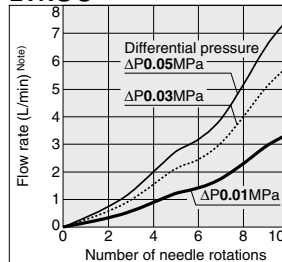
Note) Refer to page 910 for information on changing tubing sizes. ○ Basic size ● With reducer

Flow Rate Characteristics (Fluid: Water)

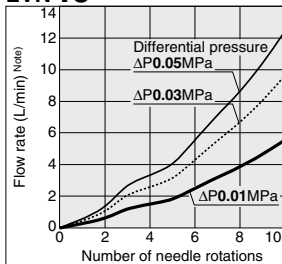
LVN20



LVN30



LVN40

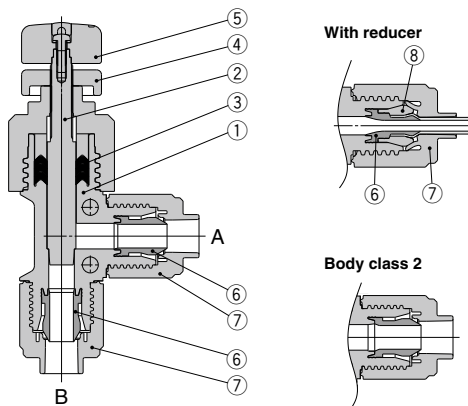


Note) As the LVN series cannot be used as a stop valve, it is not possible to set the flow rate to 0 when the number of needle rotations is set to 0. For further details, refer to the "Operating Precautions."

- LVN
- LVN
- LVH
- LVN
- LVQ
- LVP
- LVW
- LQ1
- LQ3
- LVN
- LQHB
- TL
- TIL
- TLM
- TILM
- TD
- TID
- TH
- TIH

LVN Series

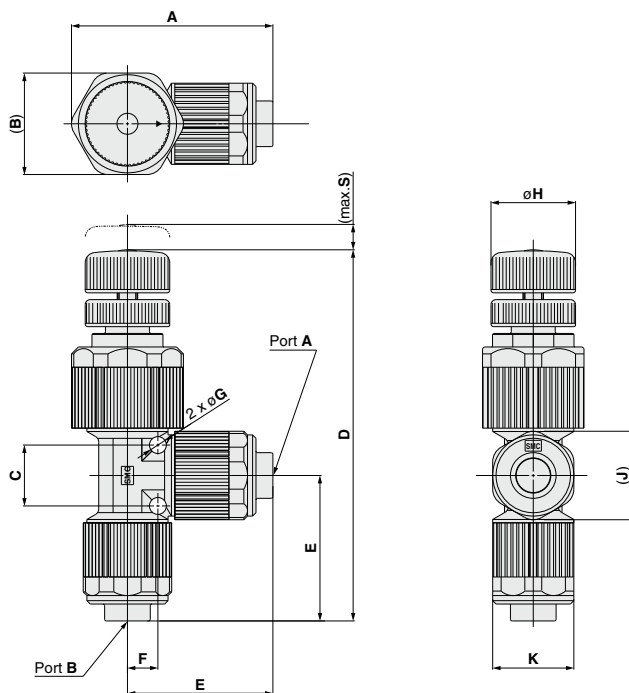
Construction



Part lists

No.	Description	Material
1	Body	PFA
2	Needle	PCTFE
3	V seal	PTFE
4	Lock nut	PVDF
5	Adjustment handle	PVDF
6	Insert bushing	PFA
7	Nut	PFA
8	Collar	PFA

Dimensions



Model	A	B	C	D	E	F	G	H	J	K	S
LVN20	48	24	12	88	34.5	6	4	14	20	18	2.4
LVN30	60	30	18	110	43	9	5	25	26	24	7.5
LVN40	72	36	22	124	52	11	6	25	33	30	8