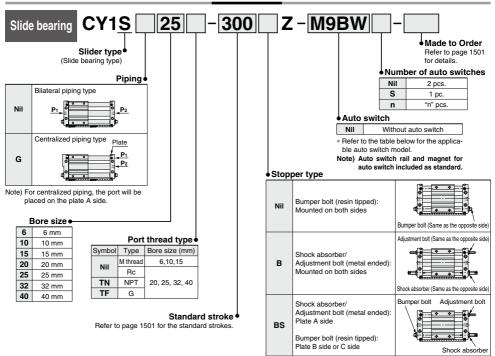
# Magnetically Coupled Rodless Cylinder Slider Type: Slide Bearing **CY1S** Series ø6, ø10, ø15, ø20, ø25, ø32, ø40 RoHS

How to Order



Applicable Auto Switches/Refer to pages 1	575 to 1701 for further information on auto switches.
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		Electrical	light	Wiring	L	oad volta	ge	Auto sw	itch model	Lead	wire I	length	n (m)	Pre-wired					
Туре	Special function	entry	Indicator light	(Output)	C	C	AC	Perpendicular	In-line	0.5 (Nil)		3	э	connector	Applical	ble load			
÷				3-wire (NPN)		5 V, 12 V		M9NV	M9N	•	•	•	0	0	IC circuit				
switch				3-wire (PNP)		5 V, 12 V		M9PV	M9P	•	•	•	0	0	IC CITCUIL				
				2-wire		12 V	M9BV	M9B	•	٠	•	0	0		-				
te te	Disgractic indication			3-wire (NPN)	24 V 5 V, 12 V	24 V 5 V, 12 V	24 V 5 V, 12 V _	5 V 10 V	5 V 10 V	] [	M9NWV	M9NW	•	•	•	0	0	IC circuit	Delay
5	Diagnostic indication (2-color indicator)	Grommet	Yes	3-wire (PNP)				-	M9PWV	M9PW	•	٠	•	0	0	IC CIrcuit	Relay, PLC		
state				2-wire		12 V	M9BWV	M9BW	•	٠	•	0	0	_ ''	FLO				
				3-wire (NPN)		5 V,12 V	5 V,12 V	5 V,12 V		M9NAV*1	M9NA*1	0	0	•	0	0	IC circuit		
Solid	Water resistant (2-color indicator)			3-wire (PNP)					5 V, 12 V		M9PAV*1	M9PA*1	0	0	•	0	0	IC CIrcuit	
	,			2-wire		12 V		M9BAV*1	M9BA*1	0	0	•	0	0					
ed witch	Grommet Yes (NPN e	3-wire (NPN equivalent)	_	5 V	-	A96V	A96	•	-	•	—	_	IC circuit	—					
e so		Quuino	24 V	12 V	100 V	A93V*2	A93	•	٠	•	٠	—		Relay,					
aut		М	1		No	2-wire	24 V	12 V	100 V or less	A90V	A90	٠	—	٠	—	_	IC circuit	PLC	

\*1 Water resistant type auto switches can be mounted on the above models, but in such case SMC cannot guarantee water resistance. Please consult with SMC regarding water resistant types with the above model numbers.

\*2 1 m type lead wire is only applicable to D-A93.

\* Lead wire length symbols: 0.5 m ..... Nil (Example) M9NW

\* Solid state auto switches marked with "O" are produced upon receipt of order.

- 1 m ..... M (Example) M9NWM
- 3 m ..... L (Example) M9NWL 5 m ..... Z (Example) M9NWZ

\* There are other applicable auto switches other than listed above. For details, refer to page 1506.

\* For details about auto switches with pre-wired connector, refer to pages 1648 and 1649.

\* Auto switches are shipped together, (but not assembled).





# Symbol

(Magnet type)







-X2423 Mounting surface tapped hole type

#### Made to Order

Click here for details

Symbol	Specifications
	Low speed (15 to 50 mm/s)
-XB13	Ultra low speed (7 to 50 mm/s)

#### Specifications

Bore size (mm)	6	10	15	20	25	32	40		
Fluid	Air								
Proof pressure	1.05 MPa								
Maximum operating pressure	0.7 MPa								
Minimum operating pressure	0.18 MPa								
Ambient and fluid temperature	-10 to 60°C (No freezing)								
Piston speed*			50	to 400 mi	n/s				
Cushion		R	ubber bur	nper/Sho	ck absorb	er			
Lubrication	Non-lube								
Stroke length tolerance (mm)	0 to 250 st: <sup>+1.0</sup> / <sub>0</sub> , 251 to 1000 st: <sup>+1.4</sup> / <sub>0</sub> , 1001st or longer: <sup>+1.8</sup> / <sub>0</sub>								
Magnetic holding force (N)	19.6								

\* In the case of setting an auto switch at the intermediate position, the maximum piston speed is subject to restrict for detection upon the response time of a load (relays, sequence controller, etc.)

#### Standard Strokes

Bore size (mm)	Standard stroke (mm)	Maximum manufacturable stroke (mm)
6	50, 100, 150, 200	300
10	50, 100, 150, 200, 250, 300	500
15	50, 100, 150, 200, 250, 300, 350, 400, 450, 500	750
20		1000
25	100, 150, 200, 250, 300, 350, 400, 450, 500, 600, 700, 800	1500
32		1500
40	100, 150, 200, 250, 300, 350, 400, 450, 500, 600, 700, 800, 900, 1000	1500

Note 1) Intermediate stroke is available in 1 mm increments. (Produced upon receipt of order) Note 2) Minimum stroke available without auto switch or with one auto switch is 15 mm and minimum 25 mm for with 2 auto switches.

Note 3) For 2 or more auto switches with stroke less than 25 mm (minimum 15 mm), consider "-X431" (2 switch rails).

# Weights

								(kg)	
	Bore size (mm)	6	10	15	20	25	32	40	
CY1S	Basic weight	0.231	0.428	0.743	1.317	1.641	2.870	4.508	
	Additional weight for 50 stroke	0.053	0.082	0.111	0.184	0.186	0.284	0.430	
CY1SG	Basic weight	0.236	0.435	0.743	1.331	1.662	2.903	4.534	
CYISG	Additional weight for 50 stroke	0.050	0.079	0.108	0.176	0.178	0.273	0.411	

Calculation: (Example) CY1SG25-500Z

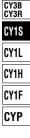
Basic weight (At 0 stroke) ... 1.662 kg Additional weight for 50 stroke ... 0.178 kg Cylinder stroke ... 500 st

1.662 + 0.178 x 500 ÷ 50 = 3.442 kg

## **Shock Absorber Specifications**

Applicable cylinder	CY1S⊟6	CY1S⊡10	CY1S⊡15	CY1S⊡20	CY1S⊟25	CY1S⊟32	CY1S⊟40
Shock absorber model	RJ0604	RJ0806H	RJ0806L	RJ1007L	RJ1412L	RJ2015H	RJ2015L
Max. absorbed energy (J)	0.5	1		3	10	3	0
Stroke absorption (mm)	4	6	6	7	12	1	5
Collision speed (m/s)	0.05 to 1	0.05 to 2	0.05 to 1	0.05 to 1	0.05 to 1	0.05 to 2	0.05 to 1
Max. operating frequency (cycle/min)	80	80		70	45	25	
Max. allowable thrust (N)	150	245		422	814	1961	
Ambient temperature (°C)	-10 to 60°C (No freezing)						

Note) The maximum absorbed energy and maximum operating frequency was measured at ordinary temperature (approximately 20 to 25°C.)



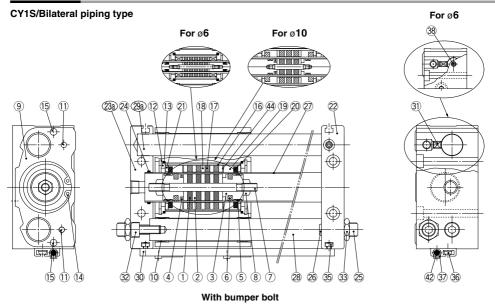
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1501

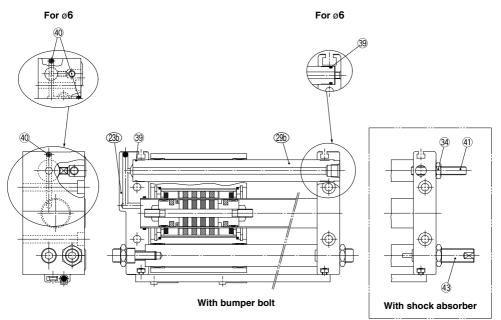


# **CY1S** Series

#### Construction



CY1SG/Centralized piping type



**SMC** 

Best Pneumatics 2-1 Ver.6

Description

No.

#### **Component Parts**

No.	Description	Material	Note
_1	Magnet A	—	
2	Piston side yoke	Rolled steel	
3	Piston	Aluminum alloy	
4*	Piston seal	NBR	
5*	Wear ring A	Special resin	
6*	Lube-retainer A	Special resin	Except ø6, ø10
7	Shaft	Stainless steel	
8	Piston nut	Carbon steel	Except ø6 to ø15
9	Slide block	Aluminum alloy	
10	Bushing	Bearing alloy	
11	Parallel pin	Carbon steel	
12	Slider spacer	Rolled steel	
13*	Slider gasket	NBR	
14	Retaining ring	Carbon tool steel	
15	Magnet for switch	—	
16	External slider tube	Aluminum alloy	
17	Magnet B	—	
18	External slider side yoke	Rolled steel	
19*	Wear ring B	Special resin	
20*	Lube-retainer B	Special resin	Except ø6
21	Spacer	Rolled steel	Except ø6
22	Plate A	Aluminum alloy	
23a	Plate C	Aluminum alloy	Bilateral piping
23b	Plate B	Aluminum alloy	Centralized piping

#### Seal Kit

Bore size	Seal kit						
(mm)	Kit no.	Contents					
6	CY1S6-Z-PS	Set of the nos. 4, 5, 13, 19, 24, 39					
10 CY1S10-Z-PS		Set of the nos. 4, 13, 19, 20, 24, 39					
15	CY1S15-Z-PS						
20	CY1S20-Z-PS	Set of the nos.					
25	CY1S25-Z-PS	4, 5, 6, 13, 19,					
32	CY1S32-Z-PS	20, 24, 39					
40	CY1S40-Z-PS	]					
Note 1) Seel kit	includes 4 5 12 10 24 20	for a6 4 12 10 20 24 20					

Note 1) Seal kit includes 4, 5, 13, 19, 24, 39 for ø6. 4, 13, 19, 20, 24, 39 for ø10. 4, 5, 6, 13, 19, 20, 24, 39 are for ø15 to ø40. Order the seal kit, based on each bore size.

Note 2) Seal kit includes a grease pack (10 g). Order with the following part number when only the grease pack is

needed.

Grease pack part number: GR-S-010

Replaceme	ent Parts						CYP
Bore size	Bumper bo	It assembly	Adjustment b	olt assembly	Switch	spacer	
(mm)	Kit no.	Contents	Kit no.	Contents	Kit no.	Contents	
6	CYS06-37-AJ024-R		CYS06-37AAJ024-R				
10	CYS10-37-AJ025-R		CYS10-37AAJ025-R			Set of the nos. 37	
15	C1510-37-AJ025-H			Set of the nos.	BMY3-016		
20	CYS20-37-AJ027-R	Set of the nos. 25, 26, 33	CYS20-37AAJ027-B				
25	CYS25-37-AJ028-R	20, 20, 00	01320-3/AAJ027-h				D-🗆
32	CYS32-37-AJ029-R		CYS32-37AAJ029-R				
40	01332-37-AJ029-R		01532-3/AAJ029-R				- <b>-X</b> □

Note 3) A switch spacer, as specified in the table above will be required if an auto switch is mounted afterward. When ordering an additional auto switch, also order an additional switch spacer.

(Refer to "Auto Switch Mounting" on page 1506 for details.)

<b>24</b> *	Cylinder tube gasket	NBR	
25	Bumper bolt	Chromium molybdenum steel	
26	Bumper	Urethane rubber	
27	Cylinder tube	Stainless steel	
28	Guide shaft B	Carbon steel	Hard chrome plated
29a	Guide shaft C	Carbon steel	Hard chrome plated
29b	Guide shaft A	Carbon steel	Hard chrome plated
30	Switch rail	Aluminum alloy	
31	Hexagon socket head set screw	Chromium molybdenum steel	
32	Hexagon socket head cap screw	Chromium molybdenum steel	
33	Hexagon nut	Chromium molybdenum steel	
34	Hexagon nut	Chromium molybdenum steel	
35	Square nut	Chromium molybdenum steel	
36	Cross-recessed head machine screw with SW	Chromium molybdenum steel	
37	Switch spacer	Special resin	
38	Port plug	Chromium molybdenum steel	ø6, Bilateral piping only
<b>39</b> *	Guide shaft gasket	NBR	Centralized piping
40	Steel ball	Bearing steel	Centralized piping
41	Adjustment bolt	Chromium molybdenum steel	
42	Auto switch	_	
43	Shock absorber	_	
44	Liner	Aluminum alloy	

Material

Note

Note 1) \* denotes parts that are included in the seal kit.

Note 2) Auto switch and switch spacer are shipped together with the product, but not assembled.

1503

CY3B CY3R CY1S

CY1L

CY1H

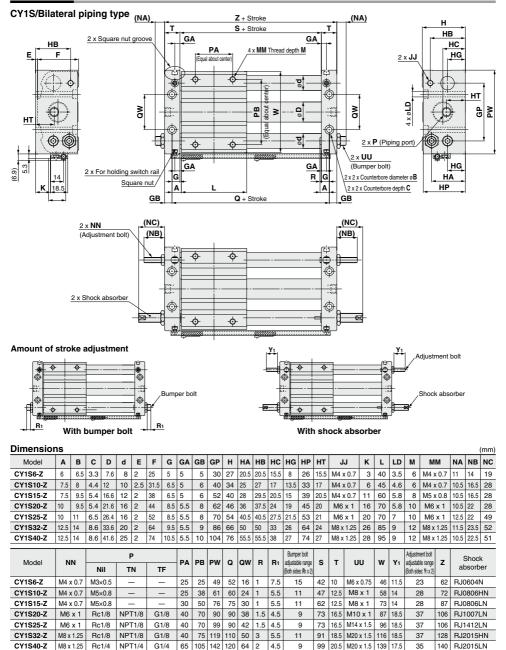
CY1F

Technical Data



# CY1S Series

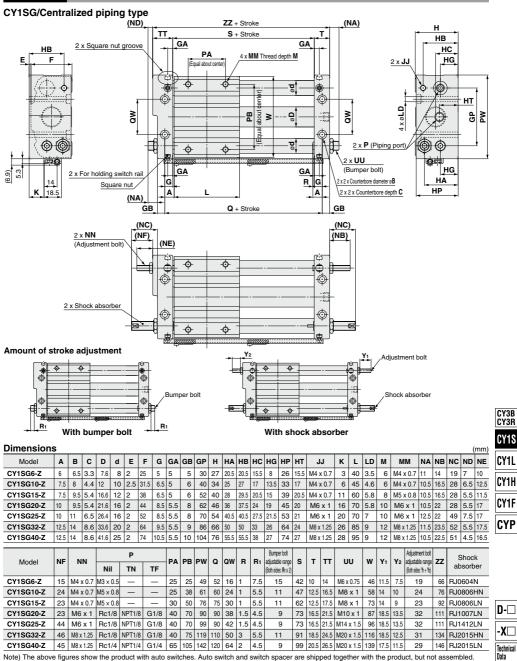
#### Dimensions



Note) The above figures show the product with auto switches. Auto switch and switch spacer are shipped together with the product, but not assembled.



#### Dimensions

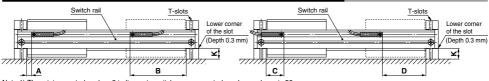


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1505

# CY1S Series **Auto Switch Mounting**

## Auto Switch Proper Mounting Position (Detection at stroke end)



Note 1) The minimum stroke when 2 in-line auto switches are mounted as shown above is 50 mm. The minimum stroke when the mounting screws of the auto switches face each other is 25 mm. Note 2) The minimum stroke when no auto switch is mounted is 15 mm.

Auto Switch Proper Mounting Position (mm)											
Auto switch		A		E	В		>	D			
model Bore size	K dimension (Switch rail height)	D-M9 D-M9 V D-M9 WV D-M9 WV D-M9 A D-M9 AV	D-A9□ D-A9□V	D-M9 D-M9 V D-M9 WV D-M9 WV D-M9 A D-M9 A	D-A9□ D-A9□V	D-M9 D-M9 V D-M9 WV D-M9 WV D-M9 A D-M9 A	D-A9□ D-A9□V	D-M9 D-M9 V D-M9 WV D-M9 WV D-M9 A D-M9 AV	D-A9□ D-A9□V		
6	3	5.5	1.5	36.5	40.5	17.5	21.5	24.5	20.5		
10	6	5.5	1.5	41.5	45.5	17.5	21.5	29.5	25.5		
15	11	5.5	1.5	56.5	60.5	17.5	21.5	44.5	40.5		
20	16	6	2	67	71	18	22	55	51		
25	20	6	2	67	71	18	22	55	51		
32	26	7.5	3.5	83.5	87.5	19.5	23.5	71.5	67.5		
40	28	6.5	2.5	92.5	96.5	18.5	22.5	80.5	76.5		

Note 1) The values in the above list are used as a guide for the auto switch mounting position for end of stroke detection.

Adjust the auto switch after confirming the operating conditions in the actual setting.

Note 2) If the switch rail is reassembled or mounted on the other side of the cylinder, maintain the K dimension (switch rail height: lower corner of the slot) in the table above.

The switch rail is secured by screwing the cross-recessed round head screw into a square nut in the T-slots of the end plates. Care must be taken when removing the switch rail so that the screws or nuts are not lost.

# Operating Range

Auto switch	Bore size (mm)						
model	6	10	15	20	25	32	40
D-M9 D-M9 V D-M9 WV D-M9 WV D-M9 A D-M9 AV	3	3	2.5	2.5	3	2.5	3
D-A9 D-A9 V	5.5	5.5	5.5	5.5	5.5	5.5	6

Note) Values which include hysteresis are for guideline purposes only, they are not a guarantee (assuming approximately ±30% dispersion) and may change substantially depending on the ambient environment.

# Auto Switch Mounting

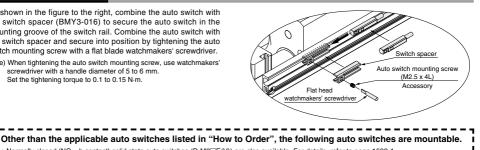
As shown in the figure to the right, combine the auto switch with the switch spacer (BMY3-016) to secure the auto switch in the mounting groove of the switch rail. Combine the auto switch with the switch spacer and secure into position by tightening the auto switch mounting screw with a flat blade watchmakers' screwdriver.

Note) When tightening the auto switch mounting screw, use watchmakers' screwdriver with a handle diameter of 5 to 6 mm. Set the tightening torque to 0.1 to 0.15 N·m.

## Auto Switch Mounting Bracket (Switch spacer)

Auto switch	Bore size (mm)		
model	6 to 40		
D-M9 D-M9 V D-M9 WV D-M9 WV D-M9 A D-M9 AV D-A9 D-A9 V	BMY3-016		

Note) The part number above is the order number for the switch spacer.



\* Normally closed (NC = b contact) solid state auto switches (D-M9□E(V)) are also available. For details, refer to page 1592-1 \* With pre-wired connector is also available for solid state auto switches. For details, refer to pages 1648 and 1649.

B 1506



CY1S Series Made to Order: Individual Specifications Please contact SMC for detailed dimensions, specifications and lead times.



Made-to-Order List

Bore size (mm)	Air-hydro	Helical insert thread	Non-lubricated exterior (without dust seal)	Outside of cylinder tube with hard chrome plated	Non-lubricated exterior (with dust seal)	Auto switch rails on both sides	Mounting surface tapped hole type
(1111)	-X116	-X168	-X210	-X322	-X324	-X431	-X2423
6			•			•	•
10			•		•	•	•
15			•	•	•	•	•
20		•	•	•	•	•	•
25	•	•	•	•	•	•	•
32	•	•	•	•	•	•	•
40	•	•	•	•	•	•	•

Note) • indicates "applicable" and blank indicates "not applicable".



Symbol

Air-hydro type is suitable for precise low speed feeding, intermediate stop and skip feeding.

Standard model no. - X116

Air-hydro

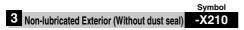
#### Specifications

Bore size (mm)	25	32	40
Orifice diameter (mm)	8	8	11
Fluid	Turbine oil class 1 (ISO VG32)		
Piston speed (mm/s)	15 to 300		
Dimensions	The same dimensions as the bilateral piping type		

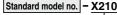
Note 1) This product is only applicable to the bilateral piping type.

Note 2) When an intermediate stop is performed in the air-hydro circuit, the kinetic energy of the load should be the allowable value or less. (Refer to "When an intermediate stop is performed with the pneumatic circuit" for the allowable values.)

Note 3) Do not use machine oil or spindle oil.



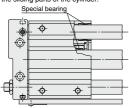
Suitable for environments where oil is not tolerated. It is recommended to use this type in a special environment where standard product causes lubrication failure.

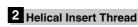


 Non-lubricated exterior (without dust seal)

#### Dimensions: Same as standard type

Note) Consider installing a protective cover if the product is used in an environment where foreign matter such as paper powder might be caught in the sliding parts of the cylinder.







Change mounting thread on the external slider to helical insert thread.

Standard model no. - X168

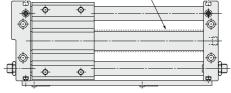
Helical insert thread

Dimensions: Same as standard type

	Symbol	CY3B CY3R	
• Outside of Cylinder Tube with Hard Chrome Plated	-X322	CY1S	
The cylinder tube outer circumference is plated with hard chrome, which further reduces bearing abrasion. \\			
Standard model no X322		CY1H	
• Outside of cylinder tube with hard chrome plated			
en ente platea		r	

Dimensions: Same as standard type

Outside of cylinder tube with hard chrome plated



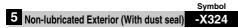


CYP

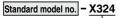
*∕* SMC

Best Pneumatics 2-1 Ver.6

# **CY1S** Series



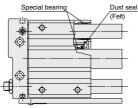
No grease is applied to the external surface of the cylinder. Suitable for environments where oil is not tolerated. A felt dust seal is mounted to the external sliding part of the cylinder tube.



Non-lubricated exterior (with dust seal)

#### Dimensions: Same as standard type

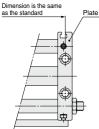
Note) Although a felt dust seal is installed, foreign matter might be caught in the sliding parts of the cylinder. In that instance, consider installing a protective cover.

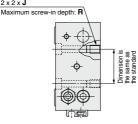


# 7 Mounting Surface Tapped Hole Type

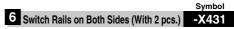
The through hole mounting holes on both plates are tapped to allow the cylinders to also be mounted from the equipment side (cylinder mounted surface).

 $2 \times 2 \times J$ 

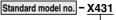




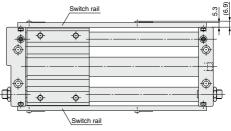
Bore size (mm)	J (Thread size)	R (Maximum screw-in depth)
6	M4 x 0.7	6.5
10	M5 x 0.8	9.5
15	M6 x 1	9.5
20	M6 x 1	9.5
25	M8 x 1.25	10
32	M10 x 1.5	15
40	M10 x 1.5	15



Applicable for short stroke with auto switch.



Switch rails on both sides (with 2 pcs.)



Symbol -X2423