Air Filter

AF10-A to AF60-A

Symbol Air Filter



Air Filter with Auto Drain









AF40-A

How to Order



• Option/Semi-standard: Select one each for a to f.

 Option/Semi-standard symbol: When more than one specification is required, indicate in alphanumeric order.

Example) AF30-03BD-R-A

					(Refer to pages 694 to 697 for details.)						
	_	_									
				Symbol	Description				size		
						10	20	30	40	50	60
					Metric thread (M5)		I —	_	_	_	_
2		D:		Nil	Rc	_	•	•	•	•	•
Ø		Pipe	thread type	N Note 1)	NPT	_	•	•	•	•	•
				F Note 2)	G		•	•	•	•	•
				+							
				M5	M5 x 0.8		_	_	_	_	_
				01	1/8	_	•	_	_	_	-
				02	1/4		•	•	•	_	_
6			Port size	03	3/8		<u> </u>	•	•	_	_
				04	1/2		<u> </u>		•	_	_
				06	3/4		_	_	•	•	_
				10	1		<u> </u>				
_				+							
		а	Mounting	Nil	Without mounting option		•	•	•	•	•
	_		Mounting	B Note 3)	With bracket		•				
4	Option			+							
J	õ		Float type	Nil	Without auto drain	•	•	•	•	•	•
		b	auto drain	C Note 4)	N.C. (Normally closed) Drain port is closed when pressure is not applied.		•		•	•	•
				D Note 5)	N.O. (Normally open) Drain port is open when pressure is not applied.	_	_	•	•		•
				+	D. L L L. L. L. L. L. L. L. L.				_		
				Nil	Polycarbonate bowl	-	•	•	-	•	•
				2	Metal bowl	-	•	•	•	•	•
		С	Bowl Note 6)	6 8	Nylon bowl	_	•		_	_	-
				C	Metal bowl with level gauge With bowl guard		_	Note 7)	Note 7)	Note 7)	Note 7)
				6C	With bowl guard (Nylon bowl)	\vdash	-	Note 8)	Note 8)	Note 8)	Note 8)
	5			+	Willi Dowi gualu (Nyloli Dowi)			- Note of		14016 0)	Note of
	Semi-standard			Nil	With drain cock						
6	tan				Drain guide 1/8				_	_	_
v	-S	d	Drain port Note 9)	J Note 10)	Drain guide 1/4	$\vdash \equiv$		•	•		_
	eп			W Note 11)	Drain cock with barb fitting	$\vdash \equiv$					-
	S			+	Diam Cock with barb litting			_	_	_	
				Nil	Flow direction: Left to right						
		е	Flow direction	R	Flow direction: Eart to light						
				+	Tion and and an ingrit to lot					_	
			_	Nil	Name plate and caution plate for bowl in imperial units: MPa						
		f		7 Note 12)	Name plate and caution plate for bowl in imperial units: psi, °F	Note 13) (Note 13)	(Note 13)	(Note 13)	(Note 13)	(Note 13)

Note 1) Drain guide is NPT1/8 (applicable to the AF20-A) and NPT1/4 (applicable to the AF30-A to AF60-A).

The auto drain port comes with ø3/8" One-touch fitting (applicable to the AF30-A to AF60-A).

Note 2) Drain guide is G1/8 (applicable to the AF20-A) and G1/4 (applicable to the AF30-A to AF60-A). The auto drain port comes with ø10 One-touch fitting (applicable to the AF30-A to AF60-A).

Note 3) Option B is not assembled and supplied loose at the time of shipment. Assembly of a bracket and 2 mounting screws.

Note 4) When pressure is not applied, condensate which does not start the auto drain mechanism will be left in the bowl.

Releasing the residual condensate before ending operations for the day is recommended.

Note 5) If the compressor is small (0.75 kW, discharge flow is less than 100 L/min [ANR]), air leakage from the drain cock may occur during start of operations. N.C. type is recommended.

Note 6) Refer to Chemical data on page 689 for chemical resistance of the bowl.

Note 7) A bowl guard is provided as standard equipment (polycarbonate). Note 8) A bowl guard is provided as standard equipment (nylon).

Note 9) The combination of float type auto drain: C and D is not available.

Note 10) Without a valve function

Note 11) The combination of metal bowl: 2 and 8 is not available.

Note 12) For pipe thread type: M5, NPT. This product is for overseas use only according to the new Measurement Law. (The SI unit type is provided for use in Japan.)

Note 13) O: For pipe thread type: M5, NPT only

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Air Filter AF10-A to AF60-A Series

Standard Specifications

Model	AF10-A	AF20-A	AF30-A	AF40-A	AF40-06-A	AF50-A	AF60-A							
Port size	M5 x 0.8	1/8, 1/4	1/4, 3/8	, 3/8 1/4, 3/8, 1/2 3/4		3/4, 1	1							
Fluid				Air										
Ambient and fluid temperature		−5 to 60 °C (with no freezing)												
Proof pressure 1.5 MPa														
Maximum operating pressure				1.0 MPa										
Nominal filtration rating				5 μm										
Drain capacity (cm³)	2.5	8	25		4	5								
Bowl material				Polycarbonate										
Bowl guard	_	Semi-standard (Steel)		Stan	dard (Polycarbo	nate)								
Weight (kg)	0.06	0.08	0.18	0.36	0.41	0.87	1.00							

Options/Part No.

Optional specifications				Model			
Optional specifications	AF10-A	AF20-A	AF30-A	AF40-A	AF40-06-A	AF50-A	AF60-A
Bracket assembly Note)	_	AF22P-050AS	AF32P-050AS	AF42P-050AS	AF42P-070AS	AF52P	-050AS

Note) Assembly of a bracket and 2 mounting screws

Bowl Assembly/Part No.

Bowl	Drain					Mode	el			
material	discharge mechanism	Drain port	Other	AF10-A	AF20-A	AF30-A	AF40-A	AF40-06-A	AF50-A	AF60-A
		With drain cock	_	C1SF-A	C2SF-A	_				
		With drain cock	With bowl guard	_	C2SF-C-A	C3SF-A				
	Manual discharge	Drain cock with barb fitting	With bowl guard	_	_	C3SF-W-A		C4SF	-W-A	
Polycarbonate	distrikinge	With drain guide	_	_	C2SF□-J-A	_		-	-	
bowl		(without valve function)	With bowl guard	_	C2SF□-CJ-A	C3SF□-J-A		C4SF	□-J-A	
	Automatic	Normally closed (N.C.)	_	AD17-A	AD27-A	_		_	_	
	discharge Note)	Normally closed (N.C.)	With bowl guard	_	AD27-C-A	AD37□-A		AD4	7□-A	
	(Auto drain)	Normally open (N.O.)	With bowl guard	_	_	AD38□-A				
		With drain cock	_	C1SF-6-A	C2SF-6-A	_		_	_	
	Manual discharge	With diam cock	With bowl guard	_	C2SF-6C-A	C3SF-6-A		C4SI	-6-A	
		Drain cock with barb fitting	With bowl guard	_	_	C3SF-6W-A		C4SF	-6W-A	
Nylon bowl		With drain guide		_	C2SF□-6J-A	_				
INVIOLI DOWI		(without valve function)	With bowl guard	_	C2SF□-6CJ-A	C3SF□-6J-A		⊒-6J-A		
	Automatic	Normally closed (N.C.)		AD17-6-A	AD27-6-A		_			
	discharge Note)	Normally closed (N.C.)	With bowl guard	_	AD27-6C-A	AD37□-6-A		AD47	□-6-A	
	(Auto drain)	Normally open (N.O.)	With bowl guard	_	_	AD38□-6-A		AD48	□-6-A	
		With drain cock	_	C1SF-2-A	C2SF-2-A	C3SF-2-A		C4SI	2-A	
	Manual	With diam cock	With level gauge	_	_	C3LF-8-A		C4LF	-8-A	
	discharge	With drain guide	_	_	C2SF□-2J-A	C3SF□-2J-A		C4SF]-2J-A	
Metal bowl		(without valve function)	With level gauge	_	_	C3LF□-8J-A		C4LF	⊒-8J-A	
IVICIAI DOWI		Normally closed (N.C.)	_	AD17-2-A	AD27-2-A	AD37□-2-A		AD47	□-2-A	
	Automatic discharge Note)	INOTHIAIIY GIOSEU (IN.C.)	With level gauge	_	_	AD37□-8-A		AD47	□-8-A	
	(Auto drain)	Normally open (N.O.)		_		AD38□-2-A	AD48□-2-A			
	\ aram	intormally open (N.O.)	With level gauge		_	AD38□-8-A		AD48	□-8-A	

Note) Minimum operating pressure: N.O. type-0.1 MPa (AD38-A, AD48-A); N.C. type-0.1 MPa (AD17-A, AD27-A) and 0.15 MPa (AD37-A, AD47-A). Bowl assembly for the AF20-A to AF60-A models comes with a bowl seal.

in bowl assembly part numbers indicates a pipe thread type (applicable tubing for auto drain).

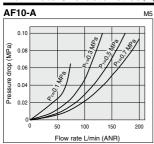
No indication is necessary for Rc thread; however, indicate N for NPT thread, and F for G thread. (For auto drain, Nil: ø10, N: ø3/8")

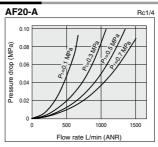
Please consult with SMC separately for psi and "F unit display specifications.

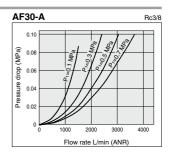


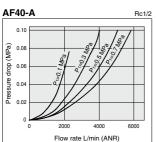
AF10-A to AF60-A Series

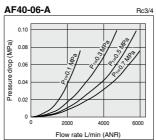
Flow Rate Characteristics (Representative values)

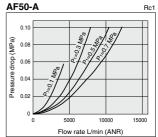


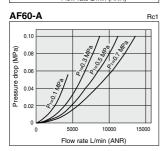












⚠ Specific Product Precautions

Be sure to read this before handling the products. Refer to page 9 for safety instructions and pages 13 to 17 for I F.R.L. precautions.

Design/Selection

 The standard bowl for the air filter, filter regulator, and lubricator, as well as the sight dome for the lubricator are made of polycarbonate. Do not use in an environment where they are exposed to or come in contact with organic solvents, chemicals, cutting oil, synthetic oil, alkali, and thread lock solutions.

Effects of atmosphere of organic solvents and chemicals, and where these elements are likely to adhere to the equipment. Chemical data for substances causing degradation (Reference)

			Material				
Туре	Chemical name	Application examples	Polycar- bonate	Nylon			
Acid	Hydrochloric acid Sulfuric acid, Phosphoric acid Chromic acid	Acid washing liquid for metals	Δ	×			
Alkaline	Sodium hydroxide (Caustic soda) Potash Calcium hydroxide (Slack lime) Ammonia water Carbonate of soda	Degreasing of metals Industrial salts Water-soluble cutting oil	×	0			
Inorganic salts	Sodium sulfide Sulfate of potash Sulfate of soda	_	×	Δ			
Chlorine solvents	Carbon tetrachloride Chloroform Ethylene chloride Methylene chloride	Cleansing liquid for metals Printing ink Dilution	×	Δ			
Aromatic series	Benzene Toluene Paint thinner	Coatings Dry cleaning	×	Δ			
Ketone	Acetone Methyl ethyl ketone Cyclohexane	Photographic film Dry cleaning Textile industries	×	×			
Alcohol	Ethyl alcohol IPA Methyl alcohol	Antifreeze Adhesives	Δ	×			
Oil	Gasoline Kerosene	_	×	0			
Ester	Phthalic acid dimethyl Phthalic acid diethyl Acetic acid	Synthetic oil Anti-rust additives	×	0			
Ether	Methyl ether Ethyl ether	Brake oil additives	×	0			
Amino	Methyl amino	Cutting oil Brake oil additives Rubber accelerator	×	×			
Others	Thread-lock fluid Seawater Leak tester y safe	_	× ects will o	Δ			

When the above factors are present, or there is some doubt, use a metal bowl for safety.

Maintenance

⚠ Warning

 Replace the element every 2 years or when the pressure drop becomes 0.1 MPa, whichever comes first, to prevent damage to the element.

Mounting/Adjustment

⚠ Caution

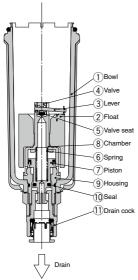
 When the bowl is installed on the air filter (AF30-A to AF60-A), install them so that the lock button lines up to the groove of the front (or the back) of the body to avoid drop or damage of the bowl.



AF10-A to AF60-A Series

Working Principle: Float Type Auto Drain

N.O. type: AD38-A, AD48-A



When pressure inside the bowl is released:

When pressure is released from the bowl $\widehat{\mathbb{O}}$, the piston $\widehat{\mathbb{O}}$ is lowered by the spring $\widehat{\mathbb{O}}$. The sealing action of the seal $\widehat{\mathbb{O}}$ is interrupted, and the outside air flows inside the bowl $\widehat{\mathbb{O}}$

through the housing hole ③ and the drain cock ①.

Therefore, if there is an accumulation of condensate in the bowl ①, it will drain out through the drain cock.

When pressure is applied inside the bowl:

When pressure is 0.1 MPa or more, the force of the piston $\overline{\mathcal{D}}$ surpasses the force of the spring $\widehat{\mathbb{G}}$, and the piston goes up.

This pushes seal (0 up so that it creates a seal, and the inside of the bowl (1), is shut off from the outside air

If there is no accumulation of condensate in the bowl ① at this time, the float ② will be pulled down by its own weight, causing the valve ④, which is connected to the lever ③, to seal the valve seat ⑤.

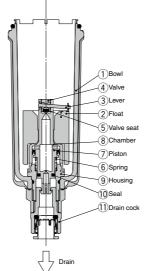
When there is an accumulation of condensate in the bowl:

The float ② rises due to its own buoyancy and the seal at the valve seat ⑤ is interrupted.

This allows the pressure inside the bowl ① to enter the chamber ③. The result is that the combined pressure inside the chamber ⑤ and the force of the spring ⑥ lowers the piston ⑦. This causes the sealing action of the seal ⑩ to be interrupted, and the accumulated condensate in the bowl ① drains out through the drain rook ⑪.

Turning the drain cock ① manually counterclockwise lowers the piston ⑦, and causes the seal created by the seal ⑩ to be interrupted, thus allowing the condensate to drain out.

N.C. type: AD37-A, AD47-A



When pressure inside the bowl is released:

Even when pressure inside the bowl 1 is released, spring 6 keeps the piston 7 in its upward position.

This keeps the seal created by the seal 1 in place; thus, the inside of the bowl 1 is shut off from the outside air.

Therefore, even if there is an accumulation of condensate in the bowl 1, it will not drain out.

When pressure is applied inside the bowl:

Even when pressure is applied inside the bowl ①, the combined force of the spring ⑥ and the pressure inside the bowl ① keeps the piston ② in its upward position.

This maintains the seal created by the seal 10 in place; thus, the inside of the bowl 1 is shut off from the outside air.

If there is no accumulation of condensate in the bowl $\[\widehat{\] }$ at this time, the float $\[\widehat{\] }$ will be pulled down by its own weight, causing the valve $\[\widehat{\] }$, which is connected to the lever $\[\widehat{\] }$, to seal the valve seat $\[\widehat{\] }$.

When there is an accumulation of condensate in the bowl:

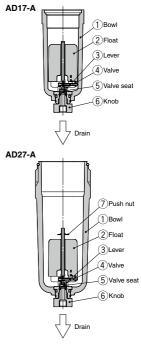
The float ② rises due to its own buoyancy and the seal at the valve seat ⑤ is interrupted. This allows the pressure inside the bowl ① to enter the chamber ⑧.

The result is that the pressure inside the chamber [®] surpasses the force of the spring [®] and pushes the piston [®] downward.

This causes the sealing action of the seal 10 to be interrupted and the accumulated condensate in the bowl 10 drains out through the drain cock 11.

Turning the drain cock ① manually counterclockwise lowers the piston ②, and causes the seal created by the seal ⑩ to be interrupted, thus allowing the condensate to drain out.

Compact auto drain N.C. type: AD17-A, AD27-A



When pressure inside the bowl is released:

Even when pressure inside the bowl \odot is released, the weight of the float \odot causes the valve \odot , which is connected to the lever \odot , to seal the valve seat \odot . As a result, the inside of the bowl \odot is shut off from the outside air. Therefore, even if there is an accumulation of condensate in the bowl \odot , it will not drain out.

When pressure is applied inside the bowl:

Even when pressure is applied inside the bowl ①, the weight of the float ② and the differential pressure that is applied to the valve ④ cause the valve ④ to seal the valve seat ⑤, and the outside air is shut off from the inside of the bowl ①

When there is an accumulation of condensate in the bowl:

The float ② rises due to its own buoyancy and the seal at the valve seat ⑤ is interrupted.

The condensate inside the bowl $\ensuremath{ \mathbb{ 1}}$ drains out through the knob $\ensuremath{ \mathbb{ 6}}.$

Turning the knob ® manually counterclockwise lowers it and causes the sealing action of the valve seat ® to be interrupted, which allows the condensate to drain out

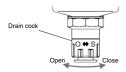
SMC

Air Filter AF10-A to AF60-A Series

Operating State and Proper Use of Float Type Auto Drain

Auto drain	When pressure is not applied	When pressu	ure is applied	Minimum operating
Auto drain	(After exhausting residual pressure)	Before drain accumulates	When drain accumulates	pressure
	Drain discharged (Open)	Drain not discharged (Close)	Drain discharged (Open)	
N.O. Normally open	Float Piston Orifice			0.1 MPa or more AF30-A to AF60-A
N.C. Normally closed	Drain not discharged (Close) Float Piston Orifice			0.1 MPa or more AF10-A to AF20-A 0.15 MPa or more AF30-A to AF60-A

◆ For both N.O. and N.C., the drain can be discharged manually by turning the drain cock to the "O" position.



Compressor	Proper Use When pressure is not applied (After exhausting residual pressure)	Cold climates		Recommended auto drain
0.75 kW or more	Drain not accumulated Do not want to accumulate drain generated at the inlet side when pressure is not applied.	Want to prevent troubles caused by freezing.	=	N.O.* ¹ Normally open
Less than 0.75 kW	Drain accumulated	_	\Rightarrow	N.C. Normally closed

^{*1} For N.O. (Normally open) type, the drain discharge passage is open when pressure is not applied. For this reason, the drain exhaust port is not closed completely in a compressor with a small supply amount (less than 0.75 kW) and the air will ceaselessly blow out.



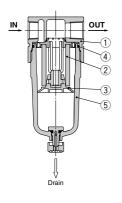
AF10-A to AF60-A Series

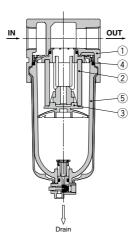
Construction

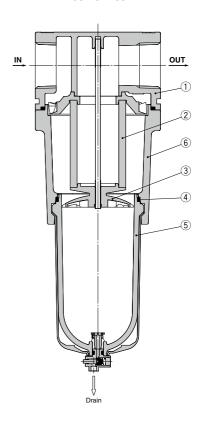
AF10-A/AF20-A

AF30-A to AF40-06-A

AF50-A/AF60-A







Component Parts

No.	Description	Material	Model	Color
_	Body	Zinc die-cast	AF10-A	White
	Вошу	Aluminum die-cast	AF20-A to AF60-A	vvriite
6	Housing	Aluminum die-cast	AF50-A/AF60-A	White

Replacement Parts

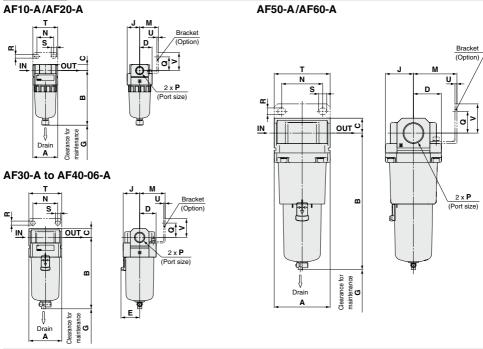
No.	Description	Material				Part no.				
INO.	Description	Ivialeriai	AF10-A	AF20-A	AF30-A	AF40-A	AF40-06-A	AF50-A	AF60-A	
2	Filter element	Non-woven fabric	AF10P-060S	AF20P-060S	AF30P-060S	AF40P-060S		AF50P-060S	AF60P-060S	
3	Baffle	PBT	AF10P-040S Note 2)	AF22P-040S	AF32P-040S	AF42P-040S		AF50P-040S	AF60P-040S	
4	Bowl seal	NBR	C1SFP-260S	C2SFP-260S	C32FP-260S	C42FP-260S				
5	Bowl assembly Note 1)	Polycarbonate	C1SF-A	C2SF-A	C3SF-A	C4SF-A				

Note 1) Bowl seal is included for the AF20-A to AF60-A. Please contact SMC regarding the supply of bowl assembly with psi and °F unit display specifications. Note 2) The baffle material for the AF10-A (AF10P-040S) only is polyacetal.



Air Filter AF10-A to AF60-A Series

Dimensions



Applicable model	AF10-A	/AF20-A	AF2	20-A	AF30-A to AF60-A		
Optional/Semi-standard specifications	With auto drain (N.C.)	Metal bowl	With drain guide	Metal bowl with drain guide	With auto drain (N.O./N.C.)		
Dimensions	M5 x 0.8	a a	Width across flats 14 1/8	Width across flats 14	N.O.: Black N.C.: Gray Thread type/Rr, 0: o10 One-touch fitting Thread type/NPT: a38* One-touch fitting		

Applicable model			AF	30-A to AF60-A		
Optional/Semi-standard specifications	Metal bowl	Metal bowl with drain guide Metal bowl With level gauge, with drain guide With level gauge with drain guide		With drain guide	Drain cock with barb fitting	
Dimensions	B	Width across flats 17	B	Width across flats 17	Width across flats 17	Barb fitting applicable tubing: T0604

								Optional specifications						Semi-standard specifications									
Model					Bracket mount								With auto drain	With barb fitting	With drain guide	Metal bowl	Metal bowl with drain guide	Metal bowl with level gauge	Metal bowl with level gauge, with drain guide				
	P A B C D E G J					М	N	Q	R	S	Т	U	٧	В	В	В	В	В	В	В			
AF10-A	M5 x 0.8	25	59.9	7	12.5	_	25	12.5	_	_	_	_	_	_	_	_	77.9	_	_	59.3	_	_	_
AF20-A	1/8, 1/4	40	87.6	9.8	20	_	25	20	30	27	22	5.4	8.4	40	2.3	28	104.9	_	91.4	87.4	93.9	_	_
AF30-A	1/4, 3/8	53	115.1	14	26.7	30	35	26.7	41	35	23	6.5	13	53	2.3	30	156.8	123.6	121.9	117.6	122.1	137.6	142.1
AF40-A	1/4, 3/8, 1/2	70	147.1	18	35.5	38.4	40	35.5	50	52	26	8.5	12.5	70	2.3	35	186.9	155.6	153.9	149.6	154.1	169.6	174.1
AF40-06-A	3/4	75	149.1	20	35.5	38.4	40	35.5	50	52	25	8.5	12.5	70	2.3	34	188.9	157.6	155.9	151.6	156.1	171.6	176.1
AF50-A	3/4, 1	3/4, 1 90 220.1 24 45 — 30 45						45	70	66	35	11	13	90	3.2	47	259.9	228.6	226.9	222.6	227.1	242.6	247.1
AF60-A	1	95	234.1	24	47.5	_	30	47.5	70	66	35	11	13	90	3.2	47	273.9	242.6	240.9	236.6	241.1	256.6	261.1

Air Filter/AF20-A to AF40-06-A Made to Order

Please contact SMC for detailed dimensions, specifications and lead times.



AF30 to 40-06-A

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AF20-A

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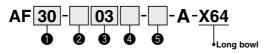
1 Long Bowl

Drain capacity is greater than that of standard models.

Applicable Model/Drain Capacity

Model	AF20-A	AF30-A	AF40-A	AF40-06-A	
Port size	1/8, 1/4	1/4, 3/8	1/4, 3/8, 1/2	3/4	
Drain capacity (cm ³)	19	43	88		
B dimension (mm) Note)	108.6	137.1	167.2	169.2	

Note) For polycarbonate bowls. Please contact SMC for other bowl materials.



- Semi-standard: Select one each for a to d
- Option/Semi-standard symbol: When more than one specification is required, indicate in alphanumeric order.
 Example) AF30-03B-2R-A-X64

			30-03B- <u>2R</u> -A-X64		in the opposition of the oppos				
_	_	_					0		
			_	Symbol	Description		Body size		
						20	30	40	
				Nil	Rc	•	•	•	
2		Pipe	thread type	N Note 1)	NPT	•	•	•	
				F Note 2)	G	•	•	•	
				+	· ·				
				01	1/8	•	_	_	
				02	1/4	•	•	•	
•		F	Port size	03	3/8		•	•	
				04	1/2	_	_	•	
				06	3/4	_	_	•	
				+					
)		Option (Mounting)		Nil	Without mounting option	•	•	•	
•	_	plio	ii (wourting)	B Note 3)	With bracket	•	•	•	
				+					
				Nil	Polycarbonate bowl	•	•	•	
			Bowl Note 4)	2	Metal bowl	•	•	•	
		а		6	Nylon bowl	•	•	•	
				С	With bowl guard	•	Note 5)	Note 5)	
				6C	With bowl guard (Nylon bowl)	•	Note 6)	Note 6)	
7	3			+					
200	2			Nil	With drain cock	•	•	•	
9 5	g	b	Drain port	Note 7)	Drain guide 1/8	•	_	_	
ان ا	2		Diam port		Drain guide 1/4		•	•	
Semi-etandard	5			W Note 8)	Drain cock with barb fitting (for ø6 x ø4 nylon tube)	_	•	•	
ľ		_		+					
		С	Flow direction	Nil	Flow direction: Left to right	•	•	•	
			c carouton	R	Flow direction: Right to left	•	•	•	
				+				_	
		d	Pressure unit	Nil	Name plate and caution plate for bowl in imperial units: MPa	•	•	•	
		_	Jooda o driit	Z Note 9)	Name plate and caution plate for bowl in imperial units: psi, °F	Note 10)	O Note 10)	O Note 10)	

Note 1) Drain guide is NPT1/8 (applicable to the AF20-A) and NPT1/4 (applicable to the AF30-A to AF40-06-A).

Note 2) Drain guide is G1/8 (applicable to the AF20-A) and G1/4 (applicable to the AF30-A to AF40-06-A).

Note 3) A bracket is not assembled and supplied loose at the time of shipment. Including 2 mounting screws.

Note 4) Refer to Chemical data on page 689 for chemical resistance of the bowl.

Note 5) A bowl guard is provided as standard equipment (polycarbonate). Note 6) A bowl guard is provided as standard equipment (nylon).

Note 7) Without a valve function

Note 8) The combination of metal bowl: 2 is not available.

Note 9) For pipe thread type: NPT. This product is for overseas use only according to the new Measurement Law. (The SI unit type is provided for use in Japan.)

Note 10) O: For pipe thread type: NPT only



Air Filter/AF20-A to AF40-06-A **Made to Order**

ease contact SMC for detailed dimensions, specifications and lead times.

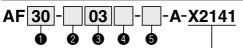


② With Element Service Indicator

Clogging status of elements can be checked visually.

Applicable Model

ĺ	Model	AF20-A	AF30-A	AF40-A	AF40-06-A
ſ	Port size	1/8, 1/4	1/4, 3/8	1/4, 3/8, 1/2	3/4



- Option/Semi-standard: Select one each for a to f.
- · Option/Semi-standard symbol: When more than one specification is required, indicate in alphanumeric order. Example) AF30-03BD-2R-A-X2141

With element service indicator

_	_		, ,,,		the element service indicator. It cannot be mounted on a standa		0	
		\		Symbol	Description		Body size	
						20	30	40
		Nil			Rc	•	•	•
0		Pipe	thread type	N Note 1)	NPT	•	•	•
				F Note 2)	G	•	•	•
				+				
6				01	1/8	•	_	_
				02	1/4	•	•	•
			Port size	03	3/8	_	•	•
				04	1/2	_	_	•
	06		06	3/4	_	_	•	
				+				
			Mounting	Nil	Without mounting option	•	•	•
4		а		B Note 3)	With bracket	•	•	•
	Option			+				
	b			Nil	Without auto drain	•	•	•
		b	Float type	C Note 4)	N.C. (Normally closed) Drain port is closed when pressure is not applied.	•	•	•
			auto drain	D Note 5)	N.O. (Normally open) Drain port is open when pressure is not applied.		•	
_				+				
				Nil	Polycarbonate bowl	•	•	•
			Bowl Note 6)	2	Metal bowl	•	•	
				6	Nylon bowl	•	•	
		С		8	Metal bowl with level gauge		•	
				Č	With bowl quard	•	Note 7)	Note 7)
				6C	With bowl guard (Nylon bowl)	•	Note 8)	Note 8)
	5			+		1	1	
	Semi-standard			Nil	With drain cock	•	•	•
•	star				Drain guide 1/8	•		
•	-	d	Drain port Note 12)	J Note 9)	Drain guide 1/4		•	•
	Sen			W Note 13)	Drain cock with barb fitting (for ø6 x ø4 nylon tube)	_	ě	•
	0,			+	3(11111)			
					Flow direction: Left to right	•	•	•
					Flow direction: Right to left	•	ě	•
				+	· · · · · · · · · · · · · · · · · · ·			
			_	Nil	Name plate and caution plate for bowl in imperial units: MPa	•	•	•
		f Pressure unit		Z Note 10)	Name plate and caution plate for bowl in imperial units: psi, °F	() Note 11)	(Note 11)	() Note 11)
_	ш	-			Traine place and education place for both in important annot por,	$\overline{}$		

Note 1) Drain guide is NPT1/8 (applicable to the AF20-A) and NPT1/4 (applicable to the AF30-A to AF40-06-A).

The auto drain port comes with ø3/8" One-touch fitting (applicable to the AF30-A to AF40-06-A).

Note 2) Drain guide is G1/8 (applicable to the AF20-A) and G1/4 (applicable to the AF30-A to AF40-06-A).

Note 3) A bracket is not assembled and supplied loose at the time of shipment. Including 2 mounting screws.

Note 4) When pressure is not applied, condensate which does not start the auto drain mechanism will be left in the bowl.

Releasing the residual condensate before ending operations for the day is recommended.

Note 5) If the compressor is small (0.75 kW, discharge flow is less than 100 L/min [ANR]), air leakage from the drain cock may occur during start of operations. N.C. type is recommended.

Note 6) Refer to Chemical data on page 689 for chemical resistance of the bowl.

Note 7) A bowl guard is provided as standard equipment (polycarbonate). Note 8) A bowl guard is provided as standard equipment (nylon).

Note 9) Without a valve function

Note 10) For pipe thread type: NPT. This product is for overseas use only according to the new Measurement Law. (The SI unit type is provided for use in Japan.)

Note 11) O: For pipe thread type: NPT only

Note 12) The combination of float type auto drain: C and D is not available.

Note 13) The combination of metal bowl: 2 and 8 is not available.



AF20-A to AF60-A Air Filter Made to Order

Please contact SMC for detailed dimensions, specifications and lead times.



③ Special Temperature Environment

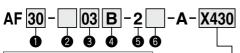
Special materials are used in the manufacturing of seals and resin parts to allow them to withstand various temperature conditions in cold or tropical (hot) climates.

Specifications

Made-to	order part no.	-X430	-X440	
Environment		Low temperature	High temperature	
Ambient t	emperature [°C]	-30 to 60	-5 to 80	
Fluid tem	perature [°C]	-5 to 60 (with no freezing)		
Material	Rubber parts	Special NBR	FKM	
wateriai	Main parts	Metal (Aluminum die-cast, etc.)		

Applicable Model

Model	AF30-A	AF40-A	AF40-06-A	AF50-A	AF60-A
Port size	1/4, 3/8	1/4, 3/8, 1/2	3/4	3/4, 1	1

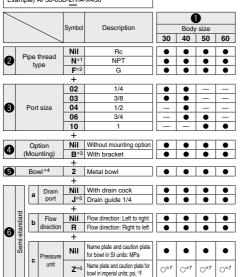


- Semi-standard: Select one each for a to c.
 Semi-standard symbol: When more than one specification is required indicate in alphabet.
- specification is required, indicate in alphabetic order.

Example) AF30-03B-2R-A-X430

For high/low temperature

X430 Low temperature
X440 High temperature



- *1 Drain guide is NPT1/4
- *2 Drain guide is G1/4.
- *3 A bracket is not assembled and supplied loose at the time of shipment. Including 2 mounting screws
- *4 Only metal bowl 2 is available
- *5 Without a valve function
- *6 For pipe thread type: NPT. This product is for overseas use only according to the new Measurement Act. (The SI unit type is provided for use in Japan.)
- *7 \bigcirc : For pipe thread type: NPT only

4 High Pressure

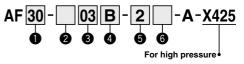
Strong materials are used in the manufacturing of air filters intended for high pressure operation.

Specifications

Made-to-order part no.	-X425
Proof pressure [MPa]	3.0
Maximum operating pressure [MPa]	2.0
Ambient and fluid temperature [°C]	-5 to 60 (with no freezing)

Applicable Model

Applicable model										
Model	AF20-A	AF30-A	AF40-A	AF40-06-A	AF50-A	AF60-A				
Port size	1/8, 1/4	1/4, 3/8	1/4, 3/8, 1/2	3/4	3/4, 1	1				



- Semi-standard: Select one each for a to c.
- Semi-standard symbol: When more than one specification is required, indicate in alphabetic order.
 Example) AF30-03B-2R-A-X425

	_							0		
					Description		В	ody si	ze	
						20	30	40	50	60
				Nil	Rc	•	•	•	•	•
2	Pipe thread type			N*1	NPT	•	•	•	•	•
		ιy	pe	F*2	G	•	•	•	•	•
+ 01 1/8										
					1/8	•	_	_	_	_
				02	1/4	•	•	•	_	_
A		Dor	cizo	03	3/8	_	•	•	_	-
O	3 Port size		04	1/2		_	•	_	_	
			06	3/4	_	_	•	•	_	
				10	1	_	_	-	•	•
	+									
	Option			Nil	Without mounting option	•	•	•	•	•
0	(I	Μοι	inting)	B ∗³	With bracket	•	•	•	•	•
				+						
6		Bo	wl*4	2	Metal bowl	•	•	•	•	•
v			vvi	8	Metal bowl with level gauge	_	•	•	•	•
				+						
			Drain	Nil	With drain cock	•	•	•	•	•
		а	port	J*5	Drain guide 1/8	•	_	<u> </u>	_	_
			F		Drain guide 1/4		•	•	•	•
	ard	_		+		_				
_	ng	b	Flow	Nil	Flow direction: Left to right	•	•	•	•	•
0	-ste	_	direction	R	Flow direction: Right to left	•	•	•	•	•
	Semi-standard	_		+						
	Se	С	Pressure	Nil	Name plate and caution plate for bowl in SI units: MPa	•	•	•	•	•
		U	unit	Z *6	Name plate and caution plate for bowl in imperial units: psi, °F	0*7	O*7	O*7	O*7	O*7

- *1 Drain guide is NPT1/8 (applicable to the AF20-A) and NPT1/4 (applicable to the AF30-A to AF60-A).
- *2 Drain guide is G1/8 (applicable to the AF20-A) and G1/4 (applicable to the AF30-A to AF60-A).
- *3 A bracket is not assembled and supplied loose at the time of shipment. Including
- 2 mounting screws *4 Only metal bowl 2 and 8 are available.
- *5 Without a valve function
- *6 For pipe thread type: NPT. This product is for overseas use only according to the new Measurement Act. (The SI unit type is provided for use in Japan.)
- *7 O: For pipe thread type: NPT only



AF20-A to AF60-A Air Filter Made to Order

Please contact SMC for detailed dimensions, specifications and lead times.



(5) Clean Series

For details, refer to the Clean Series/Low Particle Generation section of the Web Catalog.

10 - Standard model no.

* Please contact SMC if a product with pressure gauge is desired.

Clean series



6 Copper, Fluorine and Silicone-free + Low Particle Generation

For details, refer to the Clean Series/Low Particle Generation section of the Web Catalog.

21 - Standard model no.

Copper, fluorine and silicone-free + Low particle generation