Basic Pad *ZP Series*
Specifications

Pad Material

Material	NBR (Nitrile rubber)	Silicone rubber*1*2	Urethane rubber	FKM (Fluoro rubber)	Conductive NBR (Nitrile rubber)	Conductive silicone rubber
Color of rubber	Black	White	Brown	Black		
Rubber hardness (Shore A: ±5°)	50	40	50 to 60	60	50 to 65	50 to 60

*1 Compliant with the FDA (USA Food and Drug Administration) regulation 21CFR§177.2600 for "Rubber articles intended for repeated use"
*2 Compliant with the standards for "Rubber apparatus (excluding baby drinking apparatus) and containers/packaging" (D3) (Partial revision: Ministry of Health, Labour, and Welfare Notification No. 595, 2012) in Section 3 "Apparatus and Containers/Packaging" of the Food Sanitation Act, Article 18 "Specifications and Standards for Food and Food Additives, etc." (Ministry of Health and Welfare Notification No. 370, 1959).

Adapter Specifications

Vertical

Vacuum Inlet Direction Vertical T Type/ZPT

Connection		Male thread							Female thread			
Pad diameter		ø2 to ø8	ø10 to ø16		ø20 to ø32		ø40, ø50		ø2 to ø8*1	ø10 to ø16	ø20 to ø32	ø40, ø50
Connection thread		M5 x 0.8 M6 x 1	M5 x 0.8 M6 x 1	M5 x 0.8 M6 x 1 G1/8	M5 x 0.8 M6 x 1 M8 x 1	M5 x 0.8 M6 x 1 G1/8	M6 x 1 M8 x 1	M6 x 1 G1/4	M4 x 0.7 M5 x 0.8	M5 x 0.8 M6 x 1 G1/8 1/8 (Rc, NPT, NPTF)	M5 x 0.8 M6 x 1 M8 x 1.25 G1/8 1/8 (Rc, NPT, NPTF)	M6 x 1 M8 x 1.25 G1/4 1/8 (Rc, NPT, NPTF)
Vacuum inlet	Female thread	Use the connection thread.	M3 x 0.5	Use the connection thread.	M3 x 0.5 M5 x 0.8	Use the connection thread.	M3 x 0.5 M5 x 0.8	Use the connection thread.	Use the connection thread.			

*1 Refer to ø2 to ø8 for the thin flat type and thin flat type with ribs.

Lateral

Vacuum Inlet Direction Lateral R Type/ZPR

Connection		Male thread			Female thread			
Pad diameter		ø2 to ø16	ø20 to ø32	ø40, ø50	ø2 to ø8*1	ø10 to ø16	ø20 to ø32	ø40, ø50
Connection thread		M5 x 0.8 M6 x 1	M6 x 1 M8 x 1		M4 x 0.7 M5 x 0.8	M5 x 0.8 M6 x 1	M5 x 0.8 M6 x 1 M8 x 1.25	M6 x 1 M8 x 1.25
Vacuum inlet	One-touch fitting	ø4, ø6	ø4, ø6, ø8	ø6, ø8	ø4, ø6		ø4, ø6, ø8	ø6, ø8

*1 Refer to ø2 to ø8 for the thin flat type and thin flat type with ribs.

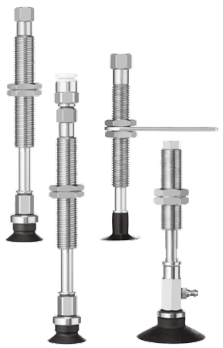
Vacuum Inlet Direction Lateral Y Type/ZPY

Connection		Male thread			Female thread			
Pad diameter		ø2 to ø16	ø20 to ø32	ø40, ø50	ø2 to ø8*1	ø10 to ø16	ø20 to ø32	ø40, ø50
Connection thread		M5 x 0.8 M6 x 1	M6 x 1 M8 x 1		M4 x 0.7 M5 x 0.8	M5 x 0.8 M6 x 1	M5 x 0.8 M6 x 1 M8 x 1.25	M6 x 1 M8 x 1.25
Vacuum inlet	Barb fitting*2	ø4, ø6		ø6	ø4, ø6			ø6

*1 Refer to ø2 to ø8 for the thin flat type and thin flat type with ribs.
*2 Applicable tubing: Nylon tubing, Soft tubing

Buffer Specifications

Vertical
Lateral



Pad diameter		ø2 to ø8*1	ø10 to ø32	ø40, ø50
Non-rotating specification		J: Rotating, K: Non-rotating		
Stroke [mm]		6, 10, 15, 25	10, 20, 30, 40, 50	10, 20, 30, 50
Connection thread		M8 x 1	M10 x 1	M14 x 1
Spring reactive force [N]	At 0 stroke	0.8	1.0	2.0
	At full stroke	1.2	3.0	5.0

*1 Refer to ø2 to ø8 for the thin flat type and thin flat type with ribs.

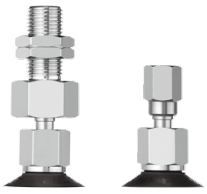
Specifications

Adapter Specifications (Ball Joint Type)

Ball joint rotating angle	30°

Vacuum Inlet Direction Vertical T Type/ZPT□F

Vertical



Connection	Male thread			Female thread		
Pad diameter	ø10 to ø16	ø20 to ø32	ø40, ø50	ø10 to ø16	ø20 to ø32	ø40, ø50
Connection thread	M8 x 1	M10 x 1	M14 x 1	M5 x 0.8	M5 x 0.8 M8 x 1.25 1/8 (Rc, NPT, NPTF)	M8 x 1.25 1/8 (Rc, NPT, NPTF)
Vacuum inlet	M5 x 0.8			Use the connection thread.		

Vacuum Inlet Direction Lateral R Type/ZPR□F

Lateral

Connection		Female thread		
Pad diameter		ø10 to ø16	ø20 to ø32	ø40, ø50
Connection thread		M5 x 0.8	M5 x 0.8 M8 x 1.25	M5 x 0.8 M8 x 1.25
Vacuum inlet	One-touch fitting	ø4, ø6	ø6, ø8	ø6, ø8

Buffer Specifications (Ball Joint Type)

Vertical Lateral

Pad diameter		ø10 to ø16	ø20 to ø50
Non-rotating specification		J: Rotating, K: Non-rotating	
Stroke [mm]		10, 20, 30, 40, 50	10, 20, 30, 50
Connection thread		M10 x 1	M14 x 1
Spring reactive force [N]	At 0 stroke	1.0	2.0
	At full stroke	3.0	5.0

Basic Pad
Flat Type
ZP Series

How to Order

		Dimensions/ Models	Construction	Mounting Bracket Assembly
Pad unit	ZP ☐ 02 U N – ☐	p. **32**	p. **115** p. **117**	From p. **121**
With adapter	ZP ☐ T 02 U N – A5 – ☐	From p. **33**	p. **115** p. **117**	From p. **121**
With buffer	ZP T 02 U N J 6 – B3 – A8	From p. **43**	p. **116** p. **118**	From p. **124**

∗ Pad unit's sales unit: 10 pcs. (Pad diameter: ø20 mm or less)

❶ ❷ ❸ ❹ ❺ ❻ ❼ ❽ ❾

● Flat type

❶ Adapter (Lock ring) material

Nil	Brass
S∗1	Stainless steel (Stainless steel 304)

∗1 Only applicable to the pad unit (with lock ring) and the pad with adapter (Vacuum inlet direction: Vertical (Option "T"))

❷ Vacuum inlet direction

Nil	Pad unit
T	Vertical
R	Lateral (With One-touch fitting)
Y	Lateral (With barb fitting)

❸ Pad diameter

02	ø2	**16**	ø16
04	ø4	**20**	ø20
06	ø6	**25**	ø25
08	ø8	**32**	ø32
10	ø10	**40**	ø40
13	ø13	**50**	ø50

❹ Material

N	NBR
S	Silicone rubber∗1 ∗2
U	Urethane rubber
F	FKM
GN	Conductive NBR
GS	Conductive silicone rubber

∗1 Compliant with the FDA (USA Food and Drug Administration) regulation 21CFR§177.2600 for "Rubber articles intended for repeated use"

∗2 Compliant with the standards for "Rubber apparatus (excluding baby drinking apparatus) and containers/packaging" (D3) (Partial revision: Ministry of Health, Labour, and Welfare Notification No. 595, 2012) in Section 3 "Apparatus and Containers/Packaging" of the Food Sanitation Act, Article 18 "Specifications and Standards for Food and Food Additives, etc." (Ministry of Health and Welfare Notification No. 370, 1959)

❺ Buffer specification

J	Rotating
K	Non-rotating
JN∗1	Rotating (Without buffer plate)
KN∗1	Non-rotating (Without buffer plate)

∗1 Only for pad diameters ø2 to ø8

❻ Buffer stroke

Stroke [mm]	Pad diameter [mm]											
	ø2	ø4	ø6	ø8	ø10	ø13	ø16	ø20	ø25	ø32	ø40	ø50
6	●	●	●	●	—	—	—	—	—	—	—	—
10	●	●	●	●	●	●	●	●	●	●	●	●
15	●	●	●	●	—	—	—	—	—	—	—	—
20	—	—	—	—	●	●	●	●	●	●	●	●
25	●	●	●	●	—	—	—	—	—	—	—	—
30	—	—	—	—	●	●	●	●	●	●	●	●
40	—	—	—	—	●	●	●	●	●	●	—	—
50	—	—	—	—	●	●	●	●	●	●	●	●

With adapter

❼ Vacuum inlet

○: ZP☐T/Vertical ●: ZPR/Lateral (With One-touch fitting) △: ZPY/Lateral (With barb fitting)

Type	Symbol	Size	Pad diameter [mm]			
			ø2 to ø8	ø10 to ø16	ø20 to ø32	ø40, ø50
Male thread	**A5**	M5 x 0.8	○∗1	—	—	—
	AS5		—	○∗1	○∗1	—
	A6	M6 x 1	○∗1	—	—	—
	AS6		—	○∗1	○∗1	○∗1
	AG01	G1/8	—	○∗1	○∗1	—
	AG02	G1/4	—	—	—	○∗1
Female thread	**Nil**	M3 x 0.5	—	○ (❽ Connection thread: A5/A6)	○ (❽ Connection thread: A6)	○ (❽ Connection thread: A6)
		M5 x 0.8	—	—	○ (❽ Connection thread: A8)	○ (❽ Connection thread: A8)
	B4	M4 x 0.7	○∗1	—	—	—
	B5	M5 x 0.8	○∗1	○∗1	○∗1	—
	B6	M6 x 1	—	○∗1	○∗1	○∗1
	B8	M8 x 1.25	—	—	○∗1	○∗1
	BG01	G1/8	—	○∗1	○∗1	—
	BG02	G1/4	—	—	—	○∗1
	B01	Rc1/8	—	○∗1	○∗1	○∗1
	N01∗4	NPT1/8	—	○∗1	○∗1	○∗1
	T01∗4	NPTF1/8	—	○∗1	○∗1	○∗1
One-touch fitting	**04**	ø4	●	●	●	—
	06	ø6	●	●	●	●
	08	ø8	—	—	●	●
Barb fitting	**N4**	For ø4 nylon tubing∗2	△	△	△	—
	N6	For ø6 nylon tubing∗2	△	△	△	△
	U4	For ø4 soft tubing∗3	△	△	△	—
	U6	For ø6 soft tubing∗3	△	△	△	△

∗1 Use the connection thread. ∗2 Nylon tube piping ∗3 Soft nylon/Polyurethane tube piping ∗4 Not compatible with stainless steel materials

❽ Connection thread

○: ZP☐T/Vertical ●: ZPR/Lateral (With One-touch fitting) △: ZPY/Lateral (With barb fitting)

Type	Symbol	Size	Pad diameter [mm]			
			ø2 to ø8	ø10 to ø16	ø20 to ø32	ø40, ø50
Male thread	**A5**	M5 x 0.8	●△	○∗1●△	—	—
	A6	M6 x 1	●△	○∗1●△	○∗1●△	○∗1●△
	A8	M8 x 1	—	—	○∗1●△	○∗1●△
Female thread	**B4**	M4 x 0.7	●△	—	—	—
	B5	M5 x 0.8	●△	●△	●△	—
	B6	M6 x 1	—	●△	●△	●△
	B8	M8 x 1.25	—	—	●△	●△

∗1 ○: ZP☐T/Vertical comes with a vacuum inlet (female thread).

With buffer

❼ Vacuum inlet

○: ZPT/Vertical ●: ZPR/Lateral (With One-touch fitting) △: ZPY/Lateral (With barb fitting)

Type	Symbol	Size	Pad diameter [mm]			
			ø2 to ø8	ø10 to ø16	ø20 to ø32	ø40, ø50
Female thread	**B3**	M3 x 0.5	○	—	—	—
	B5	M5 x 0.8	○	○	○	○
	B01	Rc1/8	—	—	—	○
	N01	NPT1/8	—	—	—	○
	T01	NPTF1/8	—	—	—	○
One-touch fitting	**04**	ø4	○●	○●	○●	—
	06	ø6	○●	○●	○●	○●
	08	ø8	—	—	●	○●
Barb fitting	**N4**	For ø4 nylon tubing∗1	○△	△	△	—
	N6	For ø6 nylon tubing∗1	△	○△	○△	○△
	U4	For ø4 soft tubing∗2	○△	△	△	—
	U6	For ø6 soft tubing∗2	△	○△	○△	○△

∗1 Nylon tube piping ∗2 Soft nylon/Polyurethane tube piping

❽ Connection thread

○: ZPT/Vertical ●: ZPR/Lateral (With One-touch fitting) △: ZPY/Lateral (With barb fitting)

Type	Symbol	Size	Pad diameter [mm]			
			ø2 to ø8	ø10 to ø16	ø20 to ø32	ø40, ø50
Male thread	**A8**	M8 x 1	○●△	—	—	—
	A10	M10 x 1	—	○●△	○●△	—
	A14	M14 x 1	—	—	—	○●△

❾ Lock ring

Symbol	Pad diameter [mm]	
	ø2 to ø8	ø10 to ø50
Nil	None∗1	With lock ring
X19		Without lock ring

∗1 The lock ring cannot be used for pad diameters ø2 to ø8.

Lock ring unit

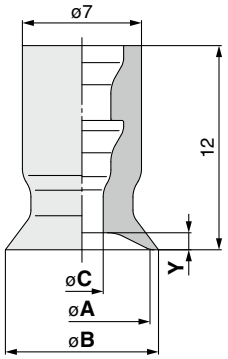
Part no.	Pad diameter [mm]
ZP☐L1	ø10 to ø16
ZP☐L2	ø20 to ø32
ZP☐L3	ø40, ø50

☐: Nil/Brass S/Stainless steel

∗ The pad, lock ring, mounting nut, fitting, and buffer plate are shipped together but do not come assembled.

Dimensions/Models

Single unit ø2 to ø8



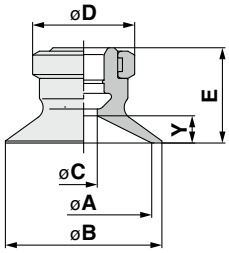
Construction p. 115
Mounting Bracket Assembly From p. 121

ZP 02 U N
❶ ❷

Model ❶ Pad dia.	Form	❷ *1 Material	A	B	C	Y
ZP 02	U	N S U F GN GS	2	2.6	1.2	0.5
ZP 04	U	N S U F GN GS	4	4.8	1.6	0.8
ZP 06	U	N S U F GN GS	6	7	2.5	0.8
ZP 08	U	N S U F GN GS	8	9	2.5	1

*1 N: NBR, S: Silicone rubber, U: Urethane rubber, F: FKM, GN: Conductive NBR, GS: Conductive silicone rubber

Single unit ø10 to ø50



Construction p. 117
Mounting Bracket Assembly From p. 121

ZP □ 10 U N
❶ ❷ ❸

❶ Lock ring material

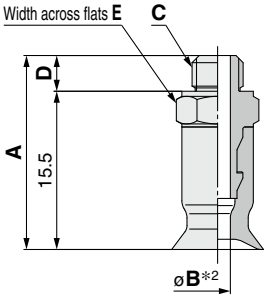
Nil	Brass
S	Stainless steel (Stainless steel 304)

Model ❶ Lock ring material	❷ Pad dia.	Form	❸ *1 Material	A	B	C	D	E	Y
ZP Nil	10	U	N S U F GN GS	10	12	4	13	12	3
ZP Nil	13	U	N S U F GN GS	13	15	4	13	12	3
ZP Nil	16	U	N S U F GN GS	16	18	4	13	12.5	3.5
ZP Nil	20	U	N S U F GN GS	20	23	4	15	14	4
ZP Nil	25	U	N S U F GN GS	25	28	4	15	14	4
ZP Nil	32	U	N S U F GN GS	32	35	4	15	14.5	4.5
ZP Nil	40	U	N S U F GN GS	40	43	7	18	18.5	6.5
ZP Nil	50	U	N S U F GN GS	50	53	7	18	19.5	7.5
ZP S	10	U	N S U F GN GS	10	12	4	13	12	3
ZP S	13	U	N S U F GN GS	13	15	4	13	12	3
ZP S	16	U	N S U F GN GS	16	18	4	13	12.5	3.5
ZP S	20	U	N S U F GN GS	20	23	4	15	14	4
ZP S	25	U	N S U F GN GS	25	28	4	15	14	4
ZP S	32	U	N S U F GN GS	32	35	4	15	14.5	4.5
ZP S	40	U	N S U F GN GS	40	43	7	18	18.5	6.5
ZP S	50	U	N S U F GN GS	50	53	7	18	19.5	7.5

*1 N: NBR, S: Silicone rubber, U: Urethane rubber, F: FKM, GN: Conductive NBR, GS: Conductive silicone rubber

Dimensions/Models

With adapter ø2 to ø8



Construction p. 115
Adapter Assembly p. 121

ZP □ T 02 U N – A5
❶ ❷ ❸ ❹

❶ Adapter material

Nil	Brass
S	Stainless steel (Stainless steel 304)

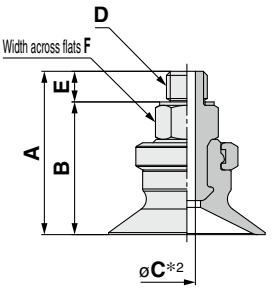
❹ Vacuum inlet (Male thread)

A5	M5 x 0.8
A6	M6 x 1

Model							A	B*2	C	D	E
	❶ Adapter material	Vacuum inlet direction	❷ Pad dia.	Form	❸ *1 Material	❹ Vacuum inlet					
ZP	Nil S	T	02	U	N S U F GN GS	A5	19	1.2	M5 x 0.8	3.5	7
			04					1.6			
			06 08					2.5			
			02			A6	20	1.2	M6 x 1	4.5	8
			04					1.6			
			06 08					2.5			

*1 N: NBR, S: Silicone rubber, U: Urethane rubber, F: FKM, GN: Conductive NBR, GS: Conductive silicone rubber
*2 Indicates the minimum hole size of the adapter or vacuum pad

With adapter ø10 to ø50



Construction p. 117
Adapter Assembly p. 121

ZP □ T 10 U N – AS5
❶ ❷ ❸ ❹

❶ Adapter (Lock ring) material

Nil	Brass
S	Stainless steel (Stainless steel 304)

❹ Vacuum inlet (Male thread)

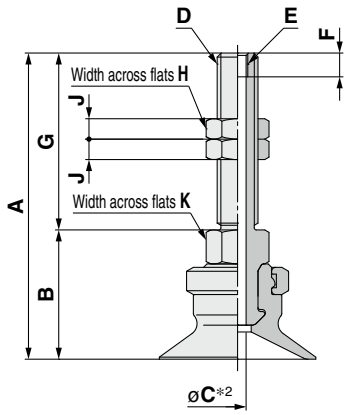
AS5	M5 x 0.8
AS6	M6 x 1
AG01	G1/8
AG02	G1/4

Model							A	B	C*2	D	E	F
	❶ Adapter material	Vacuum inlet direction	❷ Pad dia.	Form	❸ *1 Material	❹ Vacuum inlet						
ZP	Nil S	T	10 13	U	N S U F GN GS	AS5	21	17.5	2.5	M5 x 0.8	3.5	8
			16				21.5	18				
			20 25				23	19.5				
			32				23.5	20				
			10 13			AS6	22	17.5	2.5	M6 x 1	4.5	8
			16				22.5	18				
			20 25				24	19.5				
			32				24.5	20				
			40				29.5	25				12
			50				30.5	26				
			10 13			AG01	30	24.5	2.5	G1/8	5.5	17
			16				30.5	25				
			20 25				32	26.5	4			
			32				32.5	27				
			40			AG02	39	32.5	7	G1/4	6.5	21
			50				40	33.5				

*1 N: NBR, S: Silicone rubber, U: Urethane rubber, F: FKM, GN: Conductive NBR, GS: Conductive silicone rubber
*2 Indicates the minimum hole size of the adapter or vacuum pad

Dimensions/Models

With adapter ø10 to ø50



Construction p. 117
Adapter Assembly p. 121

ZP ☐ T 10 U N – A5
❶ ❷ ❸ ❹

❶ Adapter (Lock ring) material

Nil	Brass
S	Stainless steel (Stainless steel 304)

❹ Connection thread (Male thread)

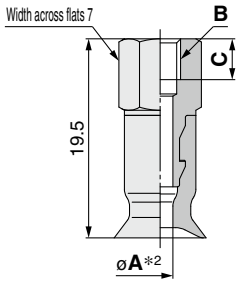
A5	M5 x 0.8 (M3 x 0.5 With female thread)
A6	M6 x 1 (M3 x 0.5 With female thread)
A8	M8 x 1 (M5 x 0.8 With female thread)

Model	❶ Adapter material	Vacuum inlet direction	❷ Pad dia.	Form	❸ *1 Material	❹ Connection thread	A	B	C*2	D	E	F	G	H	J	K
ZP	Nil S	T	10 13	U	N S U F GN GS	A5	38	17	2.5	M5 x 0.8	M3 x 0.5	3.5	21	8	4	8
			16				38.5	17.5								
			10 13			A6	43	17	2.5	M6 x 1	M3 x 0.5	3.5	26	8	4	8
			16				43.5	17.5								
			20 25				45	19								
			32				45.5	19.5								
			40				50.5	24.5								12
			50				51.5	25.5								
			20 25			A8	40	24	4	M8 x 1	M5 x 0.8	5	16	12	4	12
			32				40.5	24.5								
			40						4.2							
			50				41.5	25.5								

*1 N: NBR, S: Silicone rubber, U: Urethane rubber, F: FKM, GN: Conductive NBR, GS: Conductive silicone rubber
*2 Indicates the minimum hole size of the adapter or vacuum pad

Dimensions/Models

With adapter ø2 to ø8



Construction p. 115
Adapter Assembly p. 121

ZP ☐ T 02 U N - B4
❶ ❷ ❸ ❹

❶ Adapter material

Nil	Brass
S	Stainless steel (Stainless steel 304)

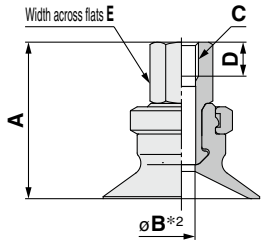
❹ Vacuum inlet (Female thread)

B4	M4 x 0.7
B5	M5 x 0.8

Model ❶ Adapter material	Vacuum inlet direction	❷ Pad dia.	Form	❸ *1 Material	❹ Vacuum inlet	A*2	B	C
ZP Nil, S	T	02, 04, 06, 08	U	N, S, U, F, GN, GS	B4	1.2, 1.6, 2.5	M4 x 0.7	4
		02, 04, 06, 08			B5	1.2, 1.6, 2.5	M5 x 0.8	5

*1 N: NBR, S: Silicone rubber, U: Urethane rubber, F: FKM, GN: Conductive NBR, GS: Conductive silicone rubber
*2 Indicates the minimum hole size of the adapter or vacuum pad

With adapter ø10 to ø50



Construction p. 117
Adapter Assembly p. 121

ZP ☐ T 10 U N - B5
❶ ❷ ❸ ❹

❶ Adapter (Lock ring) material

Nil	Brass
S	Stainless steel (Stainless steel 304)

❹ Vacuum inlet (Female thread)

B5	M5 x 0.8	BG02	G1/4
B6	M6 x 1	B01	Rc1/8
B8	M8 x 1.25	N01*1	NPT1/8
BG01	G1/8	T01*1	NPTF1/8

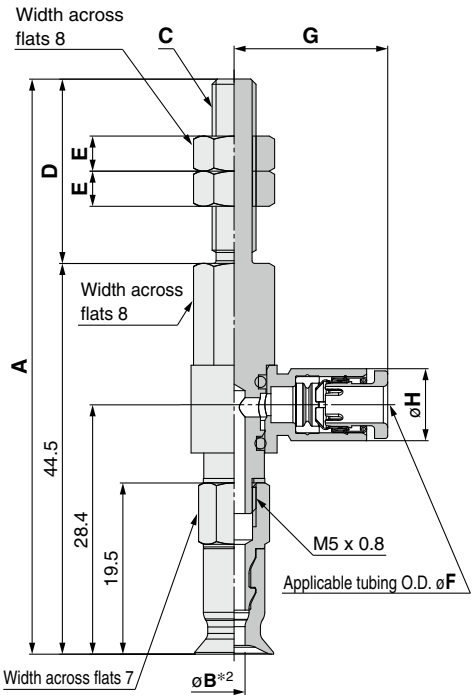
*1 Not compatible with stainless steel materials

Model ❶ Adapter material	Vacuum inlet direction	❷ Pad dia.	Form	❸ *1 Material	❹ Vacuum inlet	A	B*2	C	D	E
ZP Nil, S	T	10, 13, 16, 20, 25, 32	U	N, S, U, F, GN, GS	B5	21, 21.5, 23, 23.5	2.5, 4	M5 x 0.8	5	8
		10, 13, 16, 20, 25, 32, 40, 50			B6	21, 21.5, 23, 23.5, 32, 33	2.5, 4, 4.9	M6 x 1	6	8, 12
		20, 25, 32, 40, 50			B8	29, 29.5, 32, 33	3.5, 6.6	M8 x 1.25	8	12
		10, 13, 16, 20, 25, 32			BG01	27, 27.5, 29, 29.5	2.5, 4	G1/8	7.4	14
		40, 50			BG02	38, 39	7	G1/4	11	17
		10, 13, 16, 20, 25, 32, 40, 50			B01 N01*3 T01*3	27, 27.5, 29, 29.5, 32, 33	2.5, 3.5, 7	Rc1/8 NPT1/8 NPTF1/8	—	12

*1 N: NBR, S: Silicone rubber, U: Urethane rubber, F: FKM, GN: Conductive NBR, GS: Conductive silicone rubber
*2 Indicates the minimum hole size of the adapter or vacuum pad
*3 Not compatible with stainless steel materials

Dimensions/Models

With adapter/One-touch fitting ø2 to ø8



Construction p. 115
Adapter Assembly p. 122

ZPR 02 U N – 04 – A5

❶ ❷ ❸ ❹

❸ Vacuum inlet (One-touch fitting)

04	ø4
06	ø6

❹ Connection thread (Male thread)

A5	M5 x 0.8
A6	M6 x 1

Model							A	B*2	C	D	E
	❶ Vacuum inlet direction	❶ Pad dia.	Form	❷ *1 Material	❸ Vacuum inlet	❹ Connection thread					
ZP	R	02	U	N S U F GN GS	04 06	A5	65.5	1.2	M5 x 0.8	21	4
		04						1.6			
		06 08						2.5			
		02				A6	70.5	1.2	M6 x 1	26	4
		04						1.6			
		06 08						2.5			

Dimensions Per Vacuum Inlet

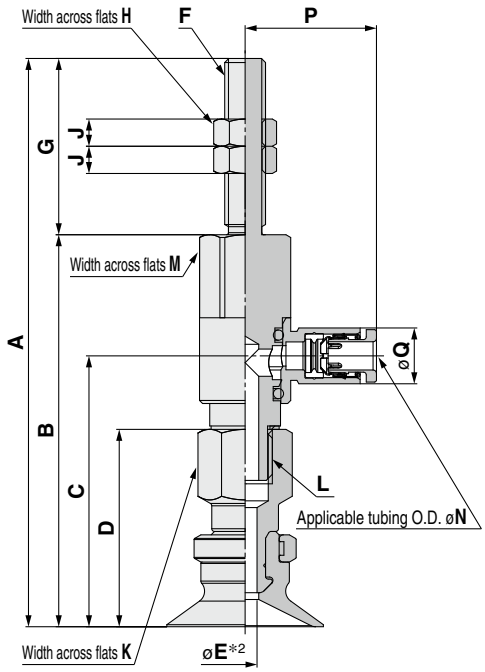
Model							F	G	H	Fitting part min. hole size
	❶ Vacuum inlet direction	❶ Pad dia.	Form	❷ *1 Material	❸ Vacuum inlet	❹ Connection thread				
ZP	R	02 04 06 08	U	N S U F GN GS	04	A5 A6	4	17.5	8.2	ø2.5
					06		6	18.3	10.4	ø4

*1 N: NBR, S: Silicone rubber, U: Urethane rubber, F: FKM, GN: Conductive NBR, GS: Conductive silicone rubber

*2 Indicates the minimum hole size of the adapter or vacuum pad

Dimensions/Models

With adapter/One-touch fitting ø10 to ø50



Construction p. 117
Adapter Assembly p. 122

ZPR 10 U N – 04 – A5

❶ ❷ ❸ ❹

❸ Vacuum inlet (One-touch fitting)

04	ø4
06	ø6
08	ø8

❹ Connection thread (Male thread)

A5	M5 x 0.8
A6	M6 x 1
A8	M8 x 1

Model							A	B	C	D	E *2	F	G	H	J	K	L
Vacuum inlet direction		❶ Pad dia.	Form	❷ Material *1	❸ Vacuum inlet	❹ Connection thread											
ZP	R	10 13	U	N S U F GN GS	04 06 08	A5	67	46	29.9	21	2.5	M5 x 0.8	21	8	4	8	M5 x 0.8
		16					67.5	46.5	30.4	21.5							
		10 13				A6	72	46	29.9	21	2.5	M6 x 1	26	8	4	8	M5 x 0.8
		16					72.5	46.5	30.4	21.5							
		20 25					83.5	57.6	39.8	29	3.5		25.9			12	M8 x 1.25
		32					84	58.1	40.3	29.5							
		40					86.5	60.6	42.8	32	4						
		50					87.5	61.6	43.8	33							
		20 25				A8	73.5	57.6	39.8	29	3.5	M8 x 1	15.9	12	4	12	M8 x 1.25
		32					74	58.1	40.3	29.5							
		40					76.5	60.6	42.8	32	4						
		50					77.5	61.6	43.8	33							

Dimensions Per Vacuum Inlet

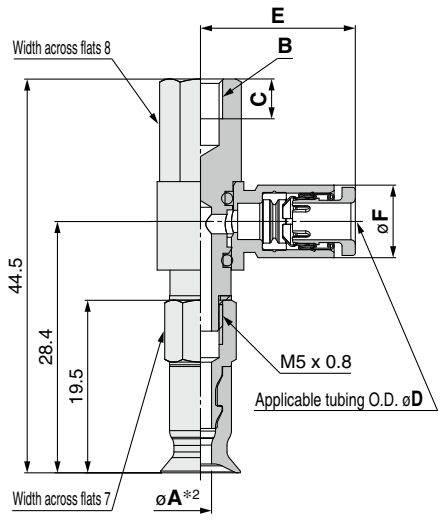
Model							M	N	P	Q	Fitting part min. hole size
Vacuum inlet direction		❶ Pad dia.	Form	❷ Material *1	❸ Vacuum inlet	❹ Connection thread					
ZP	R	10 13 16	U	N S U F GN GS	04	A5 A6	8	4	17.5	8.2	ø2.5
					06			6	18.3	10.4	ø4
		20 25 32			04	A6 A8	12	4	19.3	8.2	ø3
					06			6	20.5	10.4	ø4.5
					08		16	8	23.5	13.2	ø6
		40 50			06		12	6	20.5	10.4	ø4.5
					08		16	8	23.5	13.2	ø6

*1 N: NBR, S: Silicone rubber, U: Urethane rubber, F: FKM, GN: Conductive NBR, GS: Conductive silicone rubber

*2 Indicates the minimum hole size of the adapter or vacuum pad

Dimensions/Models

With adapter/One-touch fitting ø2 to ø8



Construction p. 115
Adapter Assembly p. 122

ZPR ❶02 U ❷N – ❸04 – ❹B4

❸ Vacuum inlet (One-touch fitting)

04	ø4
06	ø6

❹ Connection thread (Female thread)

B4	M4 x 0.7
B5	M5 x 0.8

Model							A*2	B	C
	Vacuum inlet direction	❶ Pad dia.	Form	❷ Material*1	❸ Vacuum inlet	❹ Connection thread			
ZP	R	02	U	N S U F GN GS	04 06	B4	1.2	M4 x 0.7	4.5
		04					1.6		
		06 08					2.5		
		02				B5	1.2	M5 x 0.8	5.5
		04					1.6		
		06 08					2.5		

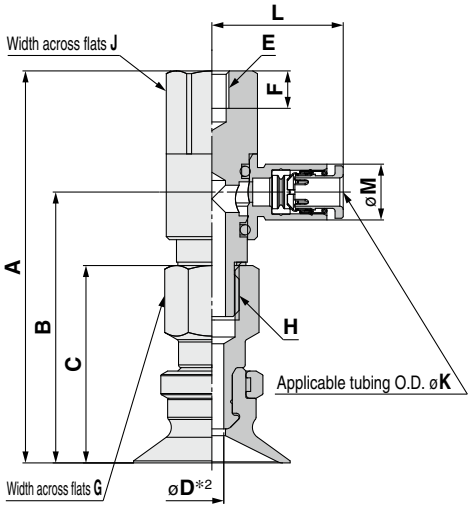
Dimensions Per Vacuum Inlet

Model							D	E	F	Fitting part min. hole size
	Vacuum inlet direction	❶ Pad dia.	Form	❷ Material*1	❸ Vacuum inlet	❹ Connection thread				
ZP	R	02 04 06 08	U	N S U F GN GS	04	B4 B5	4	17.5	8.2	ø2.5
					06		6	18.3	10.4	ø4

*1 N: NBR, S: Silicone rubber, U: Urethane rubber, F: FKM, GN: Conductive NBR, GS: Conductive silicone rubber
*2 Indicates the minimum hole size of the adapter or vacuum pad

Dimensions/Models

With adapter/One-touch fitting ø10 to ø50



Construction p. 117
Adapter Assembly p. 122

ZPR ❶10 U ❷N – ❸04 – ❹B5

❹ Connection thread (Female thread)

B5	M5 x 0.8
B6	M6 x 1
B8	M8 x 1.25

❸ Vacuum inlet (One-touch fitting)

04	ø4
06	ø6
08	ø8

Model							A	B	C	D*2	E	F	G	H
	Vacuum inlet direction	❶ Pad dia.	Form	❷ *1 Material	❸ Vacuum inlet	❹ Connection thread								
ZP	R	10, 13	U	N, S, U, F, GN, GS	04, 06, 08	B5	46	29.9	21	2.5	M5 x 0.8	5.5	8	M5 x 0.8
		16					46.5	30.4	21.5					
		20, 25					57.6	39.8	29	3.5			12	M8 x 1.25
		32					58.1	40.3	29.5					
		10, 13				B6	46	29.9	21	2.5	M6 x 1	6.5	8	M5 x 0.8
		16					46.5	30.4	21.5					
		20, 25					57.6	39.8	29	3.5			12	M8 x 1.25
		32					58.1	40.3	29.5					
		40					60.6	42.8	32	4				
		50					61.6	43.8	33					
		20, 25				B8	57.6	39.8	29	3.5	M8 x 1.25	8.5	12	M8 x 1.25
		32					58.1	40.3	29.5					
		40					60.6	42.8	32	4				
		50					61.6	43.8	33					

Dimensions Per Vacuum Inlet

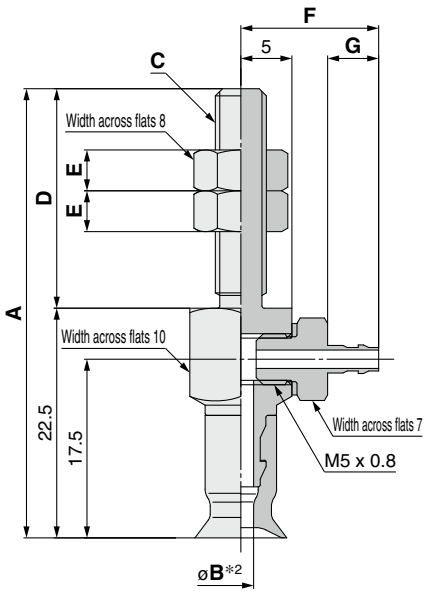
Model							J	K	L	M	Fitting part min. hole size
	Vacuum inlet direction	❶ Pad dia.	Form	❷ *1 Material	❸ Vacuum inlet	❹ Connection thread					
ZP	R	10, 13, 16	U	N, S, U, F, GN, GS	04	B5, B6	8	4	17.5	8.2	ø2.5
					06			6	18.3	10.4	ø4
		20, 25, 32			04	B5	12	4	19.3	8.2	ø3
					06	B6		6	20.5	10.4	ø4.5
					08	B8	16	8	23.5	13.2	ø6
		40, 50			06	B6	12	6	20.5	10.4	ø4.5
					08	B8	16	8	23.5	13.2	ø6

*1 N: NBR, S: Silicone rubber, U: Urethane rubber, F: FKM, GN: Conductive NBR, GS: Conductive silicone rubber

*2 Indicates the minimum hole size of the adapter or vacuum pad

Dimensions/Models

With adapter/barb fitting ø2 to ø8



ZPY 02 U N – N4 – A5
❶ ❷ ❸ ❹

❸ Vacuum inlet (Barb fitting)

N4	For ø4 nylon tubing	M-5AN-4
N6	For ø6 nylon tubing	M-5AN-6
U4	For ø4 soft tubing	M-5AU-4
U6	For ø6 soft tubing	M-5AU-6

❹ Connection thread (Male thread)

A5	M5 x 0.8
A6	M6 x 1

Model							A	B*2	C	D	E
Vacuum inlet direction		❶ Pad dia.	Form	❷ *1 Material	❸ Vacuum inlet	❹ Connection thread					
ZP	**Y**	**02**	**U**	**N S U F GN GS**	**N4 N6 U4 U6**	**A5**	44	1.2	M5 x 0.8	21.5	4
		04						1.6			
		06 08						2.5			
		02				**A6**	49.5	1.2	M6 x 1	27	4
		04						1.6			
		06 08						2.5			

Dimensions Per Vacuum Inlet

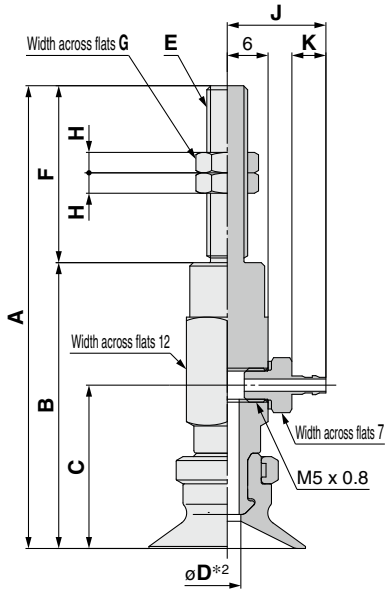
Model							F	G	Fitting part min. hole size
Vacuum inlet direction		❶ Pad dia.	Form	❷ *1 Material	❸ Vacuum inlet	❹ Connection thread			
ZP	**Y**	**02 04 06 08**	**U**	**N S U F GN GS**	**N4 U4**	**A5 A6**	13.5	5	ø1.8
					N6 U6		15.5	7	ø2.5

*1 N: NBR, S: Silicone rubber, U: Urethane rubber, F: FKM, GN: Conductive NBR, GS: Conductive silicone rubber
*2 Indicates the minimum hole size of the adapter or vacuum pad

Construction p. 115
Adapter Assembly p. 123

Dimensions/Models

With adapter/barb fitting ø10 to ø50



Construction p. 117
Adapter Assembly p. 123

ZPY 10 U N – N4 – A5
❶ ❷ ❸ ❹

❸ **Vacuum inlet (Barb fitting)**

N4	For ø4 nylon tubing	M-5AN-4
N6	For ø6 nylon tubing	M-5AN-6
U4	For ø4 soft tubing	M-5AU-4
U6	For ø6 soft tubing	M-5AU-6

❹ **Connection thread (Male thread)**

A5	M5 x 0.8
A6	M6 x 1
A8	M8 x 1

Model							A	B	C	D*2	E	F	G	H
	Vacuum inlet direction	❶ Pad dia.	Form	❷ *1 Material	❸ Vacuum inlet	❹ Connection thread								
ZP	Y	10 13	U	N S U F GN GS	N4 N6 U4 U6	A5	59	38	22	2.5	M5 x 0.8	21	8	4
		16					59.5	38.5	22.5					
		10 13				A6	64	38	22	2.5	M6 x 1	26	8	4
		16					64.5	38.5	22.5					
		20 25					68	42	24	3.5				
		32					68.5	42.5	24.5					
		40					72.5	46.5	28.5	6				
		50					73.5	47.5	29.5					
		20 25				A8	58	42	24	3.5	M8 x 1	16	12	4
		32					58.5	42.5	24.5					
		40					62.5	46.5	28.5	6				
		50					63.5	47.5	29.5					

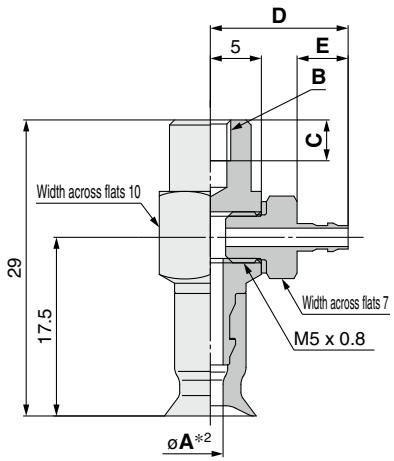
Dimensions Per Vacuum Inlet

Model							J	K	Fitting part min. hole size
	Vacuum inlet direction	❶ Pad dia.	Form	❷ *1 Material	❸ Vacuum inlet	❹ Connection thread			
ZP	Y	10 13 16 20 25 32	U	N S U F GN GS	N4 U4	A5 A6	14.5	5	ø1.8
					N6 U6		16.5	7	ø2.5
		40 50			N6 U6	A6 A8	16.5	7	ø2.5

*1 N: NBR, S: Silicone rubber, U: Urethane rubber, F: FKM, GN: Conductive NBR, GS: Conductive silicone rubber
*2 Indicates the minimum hole size of the adapter or vacuum pad

Dimensions/Models

With adapter/barb fitting ø2 to ø8



Construction p. 115
Adapter Assembly p. 123

ZPY ❶02 U ❷N – ❸N4 – ❹B4

❸ Vacuum inlet (Barb fitting)

N4	For ø4 nylon tubing	M-5AN-4
N6	For ø6 nylon tubing	M-5AN-6
U4	For ø4 soft tubing	M-5AU-4
U6	For ø6 soft tubing	M-5AU-6

❹ Connection thread (Female thread)

B4	M4 x 0.7
B5	M5 x 0.8

Model							A*2	B	C
	Vacuum inlet direction	❶ Pad dia.	Form	❷ Material*1	❸ Vacuum inlet	❹ Connection thread			
ZP	Y	02	U	N S U F GN GS	N4 N6 U4 U6	B4	1.2	M4 x 0.7	4
		04					1.6		
		06 08					2.5		
		02				B5	1.2	M5 x 0.8	5
		04					1.6		
		06 08					2.5		

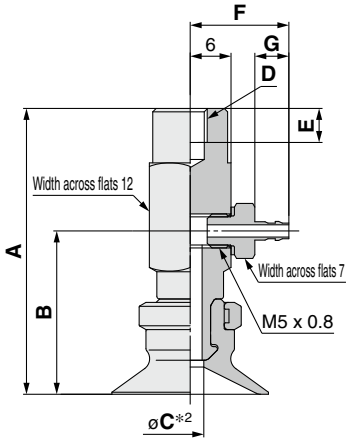
Dimensions Per Vacuum Inlet

Model							D	E	Fitting part min. hole size
	Vacuum inlet direction	❶ Pad dia.	Form	❷ Material*1	❸ Vacuum inlet	❹ Connection thread			
ZP	Y	02 04 06 08	U	N S U F GN GS	N4 U4	B4 B5	13.5	5	ø1.8
					N6 U6		15.5	7	ø2.5

*1 N: NBR, S: Silicone rubber, U: Urethane rubber, F: FKM, GN: Conductive NBR, GS: Conductive silicone rubber
*2 Indicates the minimum hole size of the adapter or vacuum pad

Dimensions/Models

With adapter/barb fitting ø10 to ø50



Construction p. 117
Adapter Assembly p. 123

ZPY ❶10 U ❷N – ❸N4 – ❹B5

❸ Vacuum inlet (Barb fitting)

N4	For ø4 nylon tubing	M-5AN-4
N6	For ø6 nylon tubing	M-5AN-6
U4	For ø4 soft tubing	M-5AU-4
U6	For ø6 soft tubing	M-5AU-6

❹ Connection thread (Female thread)

B5	M5 x 0.8
B6	M6 x 1
B8	M8 x 1.25

Model							A	B	C*2	D	E
	Vacuum inlet direction	❶ Pad dia.	Form	❷ *1 Material	❸ Vacuum inlet	❹ Connection thread					
ZP	Y	10, 13	U	NSUFGNGS	N4 N6 U4 U6	B5	38	22	2.5	M5 x 0.8	5
		16					38.5	22.5			
		20, 25					42	24	3.5		
		32					42.5	24.5			
		10, 13				B6	38	22	2.5	M6 x 1	6
		16					38.5	22.5			
		20, 25					42	24	3.5		
		32					42.5	24.5			
		40					46.5	28.5	6		
		50					47.5	29.5			
		20, 25				B8	42	24	3.5	M8 x 1.25	8
		32					42.5	24.5			
		40					46.5	28.5	6		
		50					47.5	29.5			

Dimensions Per Vacuum Inlet

Model							F	G	Fitting part min. hole size
	Vacuum inlet direction	❶ Pad dia.	Form	❷ *1 Material	❸ Vacuum inlet	❹ Connection thread			
ZP	Y	10, 13, 16	U	NSUFGNGS	N4 U4	B4 B5	14.5	5	ø1.8
					N6 U6		16.5	7	ø2.5
		20, 25, 32			N4 U4	B5 B6 B8	14.5	5	ø1.8
					N6 U6		16.5	7	ø2.5
		40, 50			N6 U6	B6 B8	16.5	7	ø2.5

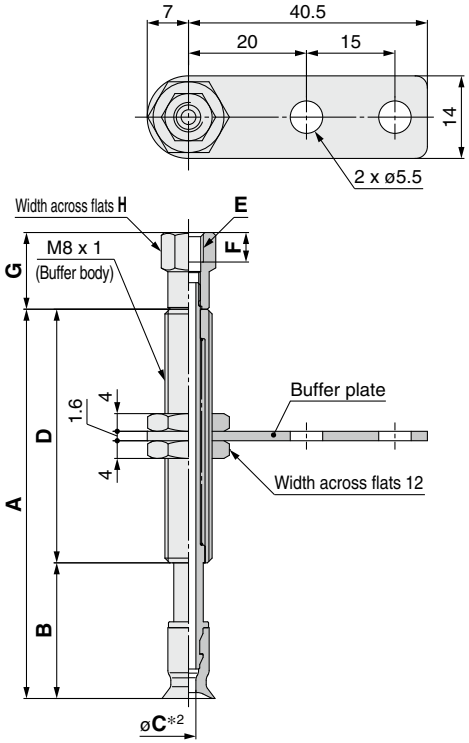
*1 N: NBR, S: Silicone rubber, U: Urethane rubber, F: FKM, GN: Conductive NBR, GS: Conductive silicone rubber

*2 Indicates the minimum hole size of the adapter or vacuum pad

Dimensions/Models

With buffer ø2 to ø8

The drawings show the type with a buffer plate.



ZPT 02 U N J 6 – B3 – A8
❶ ❷ ❸ ❹ ❺ ❻

❸ Buffer specification

J	Rotating
K	Non-rotating
JN	Rotating (Without buffer plate)
KN	Non-rotating (Without buffer plate)

❻ Connection thread (Male thread)

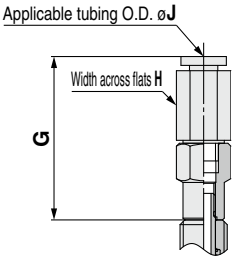
A8	M8 x 1

❺ Vacuum inlet

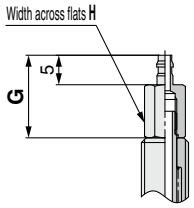
B3	M3 x 0.5	Female thread	
B5	M5 x 0.8		
04	ø4	One-touch fitting	KQ2H04-M5N
06	ø6		KQ2H06-M5N
N4	For ø4 nylon tubing	Barb fitting	
U4	For ø4 soft tubing		

Model									A	B	C*2	D
	Vacuum inlet direction	❶ Pad dia.	Form	❷ *1 Material	❸ Buffer spec.	❹ Buffer stroke	❺ Vacuum inlet	❻ Connection thread				
ZP	T	02	U	N S U F GN GS	J K JN KN	6	B3 B5 04 06 N4 U4	A8	33	18	1.2	15
						10			66	23		43
						15			71	28		
						25			81	38		
		04				6			33	18	1.6	15
						10			66	23		43
						15			71	28		
						25			81	38		
		06 08				6			33	18	J: 2.5 K: 2	15
						10			66	23		43
						15			71	28		
						25			81	38		

Vacuum inlet: One-touch fitting



Vacuum inlet: Barb fitting



Dimensions Per Vacuum Inlet: Female Thread

Model									E	F	G	H
	Vacuum inlet direction	❶ Pad dia.	Form	❷ *1 Material	❸ Buffer spec.	❹ Buffer stroke	❺ Vacuum inlet	❻ Connection thread				
ZP	T	02 04 06 08	U	N S U F GN GS	J K JN KN	6 10 15 25	B3	A8	M3 x 0.5	3	11	6
							B5		M5 x 0.8	5	13	8

Dimensions Per Vacuum Inlet: One-touch Fitting

Model									G	H	J	Fitting part min. hole size
	Vacuum inlet direction	❶ Pad dia.	Form	❷ *1 Material	❸ Buffer spec.	❹ Buffer stroke	❺ Vacuum inlet	❻ Connection thread				
ZP	T	02 04 06 08	U	N S U F GN GS	J K JN KN	6 10 15 25	04	A8	27.7	8	4	ø2.5
							06			10	6	

Dimensions Per Vacuum Inlet: Barb Fitting

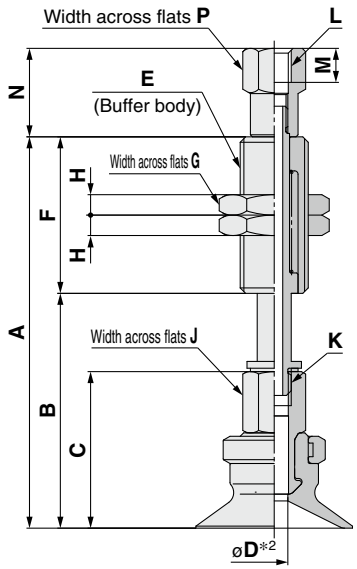
Model									G	H	Fitting part min. hole size
	Vacuum inlet direction	❶ Pad dia.	Form	❷ *1 Material	❸ Buffer spec.	❹ Buffer stroke	❺ Vacuum inlet	❻ Connection thread			
ZP	T	02 04 06 08	U	N S U F GN GS	J K JN KN	6 10 15 25	N4	A8	14	6	ø1.8
							U4				

*1 N: NBR, S: Silicone rubber, U: Urethane rubber, F: FKM, GN: Conductive NBR, GS: Conductive silicone rubber
*2 Indicates the minimum hole size of the adapter or vacuum pad

Construction p. 116
Buffer Assembly p. 124

Dimensions/Models

With buffer ø10 to ø50



Construction p. 118
Buffer Assembly p. 124

ZPT 10 U N J 10 - B5 - A10
❶ ❷ ❸ ❹ ❺ ❻

❸ Buffer specification

J	Rotating
K	Non-rotating

❻ Connection thread (Male thread)

A10	M10 x 1
A14	M14 x 1

❺ Vacuum inlet (Female thread)

B5	M5 x 0.8
B01	Rc1/8
N01	NPT1/8
T01	NPTF1/8

Model									A	B	C	D*2	E	F	G	H	J	K
	Vacuum inlet direction	❶ Pad dia.	Form	❷ *1 Material	❸ Buffer spec.	❹ Buffer stroke	❺ Vacuum inlet	❻ Connection thread										
ZP	T	10, 13	U	N, S, U, F, GN, GS	J, K	10	B5, 04, 06, N6, U6	A10	55.5	32.5	21	J: 2.5, K: 2	M10 x 1	23	14	3	8	M5 x 0.8
						20			93.5	42.5				51				
						30			103.5	52.5								
						40			139.5	62.5				77				
						50			149.5	72.5								
		16				10			56	33	21.5			23				
						20			94	43				51				
						30			104	53								
						40			140	63				77				
						50			150	73								
		20, 25				10			57.5	34.5	23			23				
						20			95.5	44.5				51				
						30			105.5	54.5								
						40			141.5	64.5				77				
						50			151.5	74.5								
		32				10			58	35	23.5			23				
						20			96	45				51				
						30			106	55								
						40			142	65				77				
						50			152	75								
		40				10	B5, B01, N01, T01, 06, 08, N6, U6	A14	94.5	44.5	32	4	M14 x 1	50	19	4	12	M8 x 1.25
						20			104.5	54.5								
						30			114.5	64.5				75				
						50			159.5	84.5								
		50				10			95.5	45.5	33			50				
						20			105.5	55.5								
						30			115.5	65.5				75				
						50			160.5	85.5								

Dimensions Per Vacuum Inlet: Female Thread

Model									L	M	N	P
	Vacuum inlet direction	❶ Pad dia.	Form	❷ *1 Material	❸ Buffer spec.	❹ Buffer stroke	❺ Vacuum inlet	❻ Connection thread				
ZP	T	10, 13, 16, 20, 25, 32	U	N, S, U, F, GN, GS	J, K	10, 20, 30, 40, 50	B5	A10	M5 x 0.8	5	13	8
		40, 50				10	B5	A14	M5 x 0.8	4.5	15	10
						20, 30, 50				5	9	
						10	B01, N01, T01		Rc1/8, NPT1/8, NPTF1/8	—	16.5	13
						20, 30, 50					12	

*1 N: NBR, S: Silicone rubber, U: Urethane rubber, F: FKM, GN: Conductive NBR, GS: Conductive silicone rubber
*2 Indicates the minimum hole size of the adapter or vacuum pad

Dimensions/Models

With buffer ø10 to ø50

ZPT 10 U N J 10 – 04 – A10
(1) (2) (3) (4) (5) (6)

Buffer specification (3)

J	Rotating
K	Non-rotating

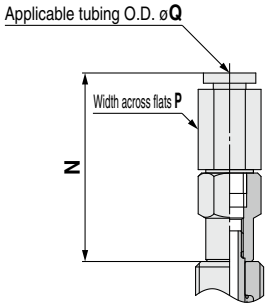
(6) Connection thread (Male thread)

A10	M10 x 1
A14	M14 x 1

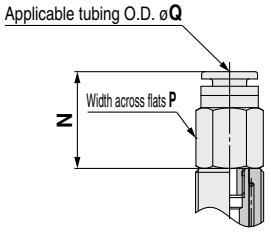
(5) Vacuum inlet

			Pad diameter	
			ø10 to ø32	ø40, ø50 (10 st only)
04	ø4	One-touch fitting	KQ2H04-M5N	
06	ø6		KQ2H06-M5N	KQ2H06-01NS
08	ø8			KQ2H08-01NS
N6	For ø6 nylon tubing	Barb fitting		
U6	For ø6 soft tubing			

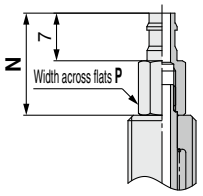
Vacuum inlet: One-touch fitting



Vacuum inlet: Built-in One-touch fitting
Pad diameter: ø40, ø50 (Buffer stroke: 20 to 50 st)



Vacuum inlet: Barb fitting



Dimensions Per Vacuum Inlet: One-touch Fitting

Model									N	P	Q	Fitting part min. hole size
	Vacuum inlet direction	(1) Pad dia.	Form	(2) Material *1	(3) Buffer spec.	(4) Buffer stroke	(5) Vacuum inlet	(6) Connection thread				
ZP	T	10, 13, 16, 20, 25, 32	U	N, S, U, F, GN, GS	J, K	10, 20, 30, 40, 50	04	A10	27.7	8	4	ø2.5
							06			10	6	
		40, 50				10	06	A14	31.8	10	6	ø4.5
							08		35.9	14	8	ø6
						20, 30, 50	06		19.9	12	6	ø3
							08		24.9	14	8	

Dimensions Per Vacuum Inlet: Barb Fitting

Model									N	P	Fitting part min. hole size
	Vacuum inlet direction	(1) Pad dia.	Form	(2) Material *1	(3) Buffer spec.	(4) Buffer stroke	(5) Vacuum inlet	(6) Connection thread			
ZP	T	10, 13, 16, 20, 25, 32	U	N, S, U, F, GN, GS	J, K	10, 20, 30, 40, 50	N6	A10	15	6	ø2.5
							U6				
		40, 50				10	N6	A14	19	10	
							U6				
						20, 30, 50	N6		12		
							U6				

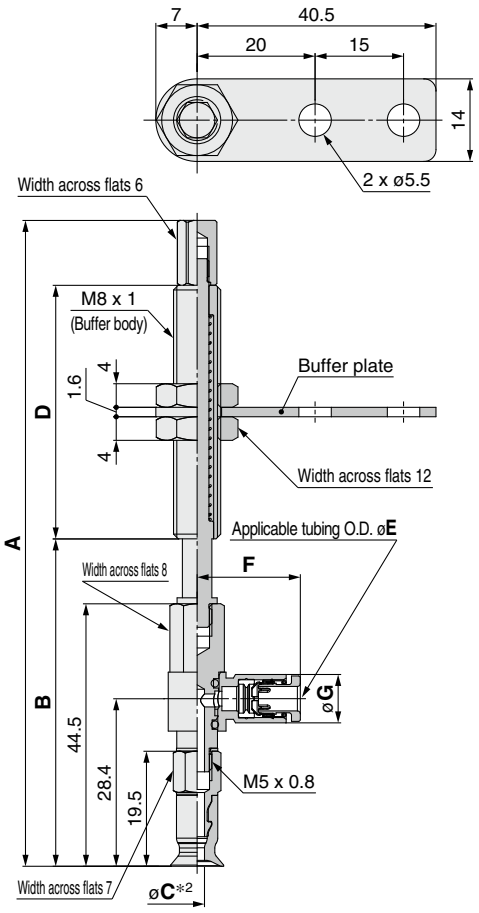
*1 N: NBR, S: Silicone rubber, U: Urethane rubber, F: FKM, GN: Conductive NBR, GS: Conductive silicone rubber

Construction p. 118
Buffer Assembly p. 124

Dimensions/Models

With buffer/One-touch fitting ø2 to ø8

The drawings show the type with a buffer plate.



Construction p. 116
Buffer Assembly p. 125

ZPR 02 U N J 6 - 04 - A8
❶ ❷ ❸ ❹ ❺ ❻

❸ Buffer specification

J	Rotating
K	Non-rotating
JN	Rotating (Without buffer plate)
KN	Non-rotating (Without buffer plate)

❻ Connection thread (Male thread)

A8	M8 x 1

❺ Vacuum inlet (One-touch fitting)

04	ø4
06	ø6

Model									A	B	C*2	D
	Vacuum inlet direction	❶ Pad dia.	Form	❷ *1 Material	❸ Buffer spec.	❹ Buffer stroke	❺ Vacuum inlet	❻ Connection thread				
ZP	R	02	U	N S U F GN GS	J K JN KN	6	04 06	A8	78.5	52.5	1.2	15
						10			109.5	55.5		43
						15			114.5	60.5		
						25			124.5	70.5		
		04				6			78.5	52.5	1.6	15
						10			109.5	55.5		43
						15			114.5	60.5		
						25			124.5	70.5		
		06 08				6			78.5	52.5	2.5	15
						10			109.5	55.5		43
						15			114.5	60.5		
						25			124.5	70.5		

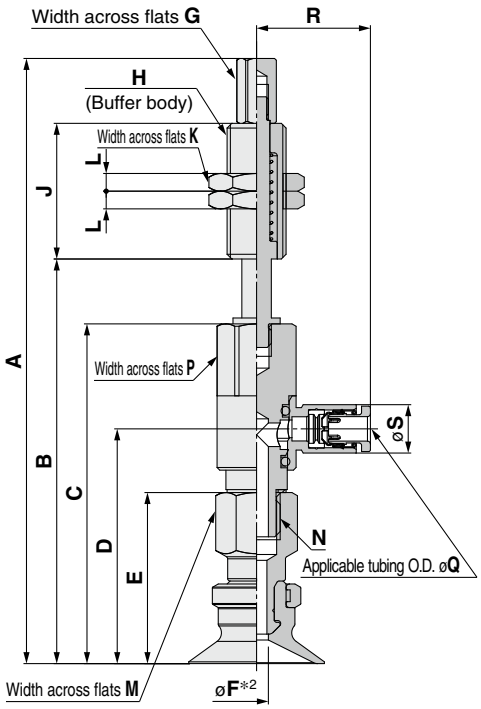
Dimensions Per Vacuum Inlet

Model									E	F	G	Fitting part min. hole size
	Vacuum inlet direction	❶ Pad dia.	Form	❷ *1 Material	❸ Buffer spec.	❹ Buffer stroke	❺ Vacuum inlet	❻ Connection thread				
ZP	R	02 04 06 08	U	N S U F GN GS	J K JN KN	6 10 15 25	04	A8	4	17.5	8.2	ø2.5
							06		6	18.3	10.4	ø4

*1 N: NBR, S: Silicone rubber, U: Urethane rubber, F: FKM, GN: Conductive NBR, GS: Conductive silicone rubber
*2 Indicates the minimum hole size of the adapter or vacuum pad

Dimensions/Models

With buffer/One-touch fitting ø10 to ø50



Construction p. 118
Buffer Assembly p. 125

ZPR ❶10 U ❷N ❸J ❹10 - ❺04 - ❻A10

❸ Buffer specification

J	Rotating
K	Non-rotating

❻ Connection thread (Male thread)

A10	M10 x 1
A14	M14 x 1

❺ Vacuum inlet (One-touch fitting)

04	ø4
06	ø6
08	ø8

Model									A	B	C	D	E	*2 F	G	H	J	K	L	M	N
	Vacuum inlet direction	❶ Pad dia.	Form	❷ *1 Material	❸ Buffer spec.	❹ Buffer stroke	❺ Vacuum inlet	❻ Connection thread													
ZP	R	10 13	U	N S U F GN GS	J K	10	04 06	A10	91	57	46	29.9	21	2.5	6	M10 x 1	23	14	3	8	M5 x 0.8
						20			129	67							51				
						30			139	77							77				
						40			175	87											
						50			185	97											
		16				10			91.5	57.5	46.5	30.4	21.5				23				
						20			129.5	67.5							51				
						30			139.5	77.5							77				
						40			175.5	87.5											
						50		A10	185.5	97.5											
		20 25				10	04 06 08		102.6	68.6	57.6	39.8	29	3.5			23			12	M8 x 1.25
						20			140.6	78.6							51				
						30			150.6	88.6							77				
						40			186.6	98.6											
						50			196.6	108.6											
		32				10			103.1	69.1	58.1	40.3	29.5				23				
						20			141.1	79.1							51				
						30			151.1	89.1											
						40			187.1	99.1							77				
						50			197.1	109.6											
		40				10	06 08	A14	140.6	72.6	60.6	42.8	32	4	10	M14 x 1	50	19	4	12	M8 x 1.25
						20			137.6	82.6											
						30			147.6	92.6											
						50			192.6	112.6							75				
		50				10			141.6	73.6	61.6	43.8	33				50				
						20			138.6	83.6											
						30			148.6	93.6											
						50			193.6	113.6							75				

Dimensions Per Vacuum Inlet

Model									P	Q	R	S	Fitting part min. hole size
	Vacuum inlet direction	❶ Pad dia.	Form	❷ *1 Material	❸ Buffer spec.	❹ Buffer stroke	❺ Vacuum inlet	❻ Connection thread					
ZP	R	10 13 16	U	N S U F GN GS	J K	10 20 30 40 50	04	A10	8	4	17.5	8.2	ø2.5
							06			6	18.3	10.4	ø4
		20 25 32				10 20 30 40 50	04		12	4	19.3	8.2	ø3
							06			6	20.5	10.4	ø4.5
							08		16	8	23.5	13.2	ø6
		40 50				10 20 30 50	06	A14	12	6	20.5	10.4	ø4.5
							08		16	8	23.5	13.2	ø6

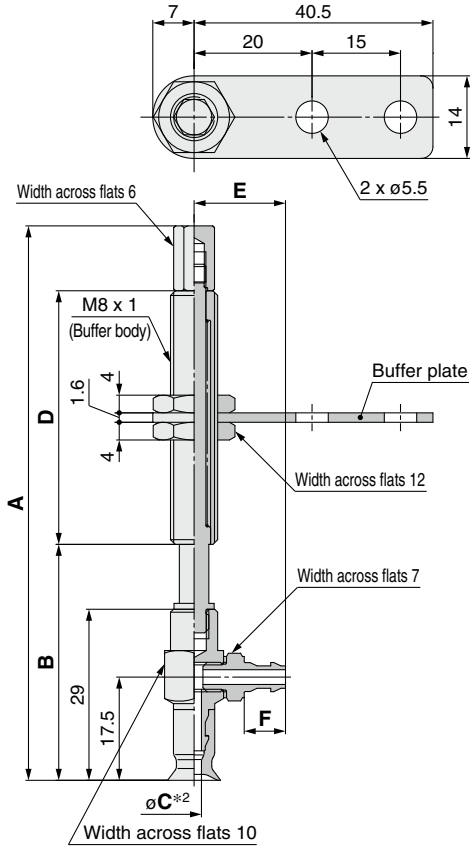
*1 N: NBR, S: Silicone rubber, U: Urethane rubber, F: FKM, GN: Conductive NBR, GS: Conductive silicone rubber

*2 Indicates the minimum hole size of the adapter or vacuum pad

Dimensions/Models

With buffer/barb fitting ø2 to ø8

The drawings show the type with a buffer plate.



Construction p. 116
Buffer Assembly p. 126

ZPY 02 U N J 6 – N4 – A8
❶ ❷ ❸ ❹ ❺ ❻

❸ Buffer specification

J	Rotating
K	Non-rotating
JN	Rotating (Without buffer plate)
KN	Non-rotating (Without buffer plate)

❻ Connection thread (Male thread)

A8	M8 x 1

❺ Vacuum inlet (Barb fitting)

N4	For ø4 nylon tubing	M-5AN-4
N6	For ø6 nylon tubing	M-5AN-6
U4	For ø4 soft tubing	M-5AU-4
U6	For ø6 soft tubing	M-5AU-6

Model									A	B	C*2	D
	Vacuum inlet direction	❶ Pad dia.	Form	❷ *1 Material	❸ Buffer spec.	❹ Buffer stroke	❺ Vacuum inlet	❻ Connection thread				
ZP	Y	02	U	N S U F GN GS	J K JN KN	6	N4 N6 U4 U6	A8	63	37	1.2	15
						10			94	40		43
						15			99	45		
						25			109	55		
		04				6			63	37	1.6	15
						10			94	40		43
						15			99	45		
						25			109	55		
		06 08				6			63	37	2.5	15
						10			94	40		43
						15			99	45		
						25			109	55		

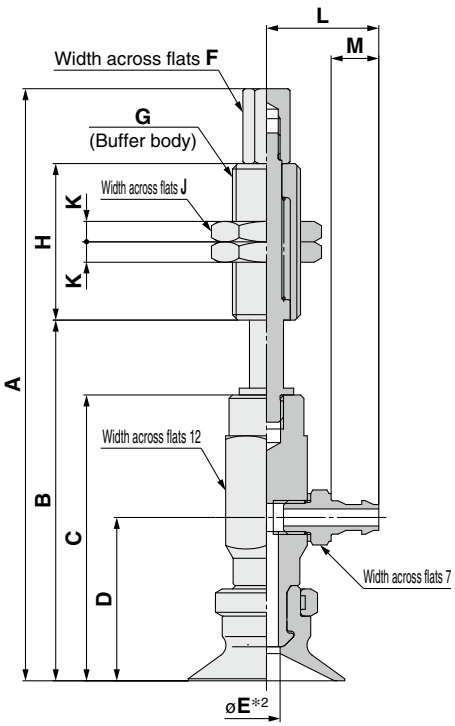
Dimensions Per Vacuum Inlet

Model									E	F	Fitting part min. hole size
	Vacuum inlet direction	❶ Pad dia.	Form	❷ *1 Material	❸ Buffer spec.	❹ Buffer stroke	❺ Vacuum inlet	❻ Connection thread			
ZP	Y	02 04 06 08	U	N S U F GN GS	J K JN KN	6 10 15 25	N4 U4	A8	13.5	5	ø1.8
							N6 U6		15.5	7	ø2.5

*1 N: NBR, S: Silicone rubber, U: Urethane rubber, F: FKM, GN: Conductive NBR, GS: Conductive silicone rubber
*2 Indicates the minimum hole size of the adapter or vacuum pad

Dimensions/Models

With buffer/barb fitting ø10 to ø50



Construction p. 118
Buffer Assembly p. 126

ZPY ❶10 U ❷N ❸J ❹10 - ❺N4 - ❻A10

❸ Buffer specification

J	Rotating
K	Non-rotating

❻ Connection thread (Male thread)

A10	M10 x 1
A14	M14 x 1

❺ Vacuum inlet (Barb fitting)

N4	For ø4 nylon tubing	M-5AN-4
N6	For ø6 nylon tubing	M-5AN-6
U4	For ø4 soft tubing	M-5AU-4
U6	For ø6 soft tubing	M-5AU-6

Model									A	B	C	D	*2 E	F	G	H	J	K
	Vacuum inlet direction	❶ Pad dia.	Form	❷ *1 Material	❸ Buffer spec.	❹ Buffer stroke	❺ Vacuum inlet	❻ Connection thread										
ZP	Y	10, 13	U	NSUFGNGS	JK	10	N4 N6 U4 U6	A10	83	49	38	22	2.5	6	M10 x 1	23	14	3
						20			121	59						51		
						30			131	69						77		
						40			167	79								
						50			177	89								
		16				10			83.5	49.5	38.5	22.5				23		
						20			121.5	59.5						51		
						30			131.5	69.5						77		
						40			167.5	79.5								
						50			177.5	89.5								
		20, 25				10			87	53	42	24	3.5	6	M10 x 1	23	14	3
						20			125	63						51		
						30			135	73						77		
						40			171	83								
						50			181	93								
		32				10			87.5	53.5	42.5	24.5				23		
						20			125.5	63.5						51		
						30			135.5	73.5						77		
						40			171.5	83.5								
						50			181.5	93.5								
		40				10	N6 U6	A14	126.5	58.5	46.5	28.5	6	10	M14 x 1	50	19	4
						20			123.5	68.5								
						30			133.5	78.5								
						50			178.5	98.5						75		
		50				10			127.5	59.5	47.5	29.5				50		
						20			124.5	69.5								
						30			134.5	79.5								
						50			179.5	99.5						75		

Dimensions Per Vacuum Inlet

Model									L	M	Fitting part min. hole size
	Vacuum inlet direction	❶ Pad dia.	Form	❷ *1 Material	❸ Buffer spec.	❹ Buffer stroke	❺ Vacuum inlet	❻ Connection thread			
ZP	Y	10, 13, 16, 20, 25, 32	U	NSUFGNGS	JK	10, 20, 30, 40, 50	N4 U4	A10	14.5	5	ø1.8
							N6 U6		16.5	7	ø2.5
		40, 50					N6 U6	A14	16.5	7	ø2.5

*1 N: NBR, S: Silicone rubber, U: Urethane rubber, F: FKM, GN: Conductive NBR, GS: Conductive silicone rubber

*2 Indicates the minimum hole size of the adapter or vacuum pad

Basic Pad
Flat Type with Ribs
ZP Series

How to Order

	Dimensions/ Models	Construction	Mounting Bracket Assembly
Pad unit ZP □ 10 C N – □	p. 51	p. 117	From p. 121
With adapter ZP □ T 10 C N – A5 – □	From p. 51	p. 117	From p. 121
With buffer ZP T 10 C N J 10 – B5 – A10	From p. 57	p. 118	From p. 124

∗ Pad unit's sales unit: 10 pcs. (Pad diameter: ø20 mm or less)

❶ ❷ ❸ ❹ ❺ ❻ ❼ ❽ ❾

● Flat type with ribs

❶ Adapter (Lock ring) material

Nil	Brass
S∗1	Stainless steel (Stainless steel 304)

∗1 Only applicable to the pad unit (with lock ring) and the pad with adapter (Vacuum inlet direction: Vertical (Option "T"))

❷ Vacuum inlet direction

Nil	Pad unit
T	Vertical
R	Lateral (With One-touch fitting)
Y	Lateral (With barb fitting)

❸ Pad diameter

10	ø10
13	ø13
16	ø16
20	ø20
25	ø25
32	ø32
40	ø40
50	ø50

❹ Material

N	NBR
S	Silicone rubber∗1 ∗2
U	Urethane rubber
F	FKM
GN	Conductive NBR
GS	Conductive silicone rubber

∗1 Compliant with the FDA (USA Food and Drug Administration) regulation 21CFR§177.2600 for "Rubber articles intended for repeated use"

∗2 Compliant with the standards for "Rubber apparatus (excluding baby drinking apparatus) and containers/packaging" (D3) (Partial revision: Ministry of Health, Labour, and Welfare Notification No. 595, 2012) in Section 3 "Apparatus and Containers/Packaging" of the Food Sanitation Act, Article 18 "Specifications and Standards for Food and Food Additives, etc." (Ministry of Health and Welfare Notification No. 370, 1959)

❺ Buffer specification

J	Rotating
K	Non-rotating

❻ Buffer stroke

Stroke [mm]	Pad diameter [mm]							
	ø10	ø13	ø16	ø20	ø25	ø32	ø40	ø50
10	●	●	●	●	●	●	●	●
20	●	●	●	●	●	●	●	●
30	●	●	●	●	●	●	●	●
40	●	●	●	●	●	●	—	—
50	●	●	●	●	●	●	●	●

With adapter

❼ Vacuum inlet

○: ZP□T/Vertical ●: ZPR/Lateral (With One-touch fitting) △: ZPY/Lateral (With barb fitting)

Type	Symbol	Size	Pad diameter [mm]		
			ø10 to ø16	ø20 to ø32	ø40, ø50
Male thread	**AS5**	M5 x 0.8	○∗4	○∗4	—
	AS6	M6 x 1	○∗4	○∗4	○∗4
	AG01	G1/8	○∗4	○∗4	—
	AG02	G1/4	—	—	○∗4
Female thread	**Nil**	M3 x 0.5	○ (❽Connection thread: A5/A6)	○ (❽Connection thread: A6)	○ (❽Connection thread: A6)
		M5 x 0.8	—	○ (❽Connection thread: A8)	○ (❽Connection thread: A8)
	B5	M5 x 0.8	○∗4	○∗4	—
	B6	M6 x 1	○∗4	○∗4	○∗4
	B8	M8 x 1.25	—	○∗4	○∗4
	BG01	G1/8	○∗4	○∗4	—
	BG02	G1/4	—	—	○∗4
	B01	Rc1/8	○∗4	○∗4	○∗4
	N01∗3	NPT1/8	○∗4	○∗4	○∗4
	T01∗3	NPTF1/8	○∗4	○∗4	○∗4
One-touch fitting	**04**	ø4	●	●	—
	06	ø6	●	●	●
	08	ø8	—	●	●
Barb fitting	**N4**	For ø4 nylon tubing∗1	△	△	—
	N6	For ø6 nylon tubing∗1	△	△	△
	U4	For ø4 soft tubing∗2	△	△	—
	U6	For ø6 soft tubing∗2	△	△	△

∗1 Nylon tube piping ∗2 Soft nylon/Polyurethane tube piping
∗3 Not compatible with stainless steel materials ∗4 Use the connection thread.

❽ Connection thread

○: ZP□T/Vertical ●: ZPR/Lateral (With One-touch fitting) △: ZPY/Lateral (With barb fitting)

Type	Symbol	Size	Pad diameter [mm]		
			ø10 to ø16	ø20 to ø32	ø40, ø50
Male thread	**A5**	M5 x 0.8	○∗1●△	—	—
	A6	M6 x 1	○∗1●△	○∗1●△	○∗1●△
	A8	M8 x 1	—	○∗1●△	○∗1●△
Female thread	**B5**	M5 x 0.8	●△	●△	—
	B6	M6 x 1	●△	●△	●△
	B8	M8 x 1.25	—	●△	●△

∗1 ○: ZP□T/Vertical comes with a vacuum inlet (female thread).

With buffer

❼ Vacuum inlet

○: ZPT/Vertical ●: ZPR/Lateral (With One-touch fitting) △: ZPY/Lateral (With barb fitting)

Type	Symbol	Size	Pad diameter [mm]		
			ø10 to ø16	ø20 to ø32	ø40, ø50
Female thread	**B5**	M5 x 0.8	○	○	○
	B01	Rc1/8	—	—	○
	N01	NPT1/8	—	—	○
	T01	NPTF1/8	—	—	○
One-touch fitting	**04**	ø4	○●	○●	—
	06	ø6	○●	○●	○●
	08	ø8	—	●	○●
Barb fitting	**N4**	For ø4 nylon tubing∗1	△	△	—
	N6	For ø6 nylon tubing∗1	○△	○△	○△
	U4	For ø4 soft tubing∗2	△	△	—
	U6	For ø6 soft tubing∗2	○△	○△	○△

∗1 Nylon tube piping
∗2 Soft nylon/Polyurethane tube piping

❽ Connection thread

○: ZPT/Vertical ●: ZPR/Lateral (With One-touch fitting) △: ZPY/Lateral (With barb fitting)

Type	Symbol	Size	Pad diameter [mm]		
			ø10 to ø16	ø20 to ø32	ø40, ø50
Male thread	**A10**	M10 x 1	○●△	○●△	—
	A14	M14 x 1	—	—	○●△

❾ Lock ring

Symbol	Pad diameter
	All sizes
Nil	With lock ring
X19	Without lock ring

Lock ring unit

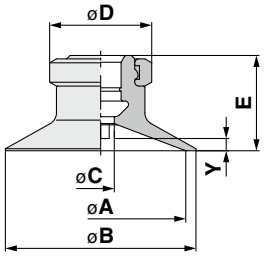
Part no.	Pad diameter [mm]
ZP□L1	ø10 to ø16
ZP□L2	ø20 to ø32
ZP□L3	ø40, ø50

□: Nil/Brass S/Stainless steel

∗ The pad, mounting nut, fitting, and buffer plate are shipped together but do not come assembled.

Dimensions/Models

Single unit ø10 to ø50



Construction p. 117
Mounting Bracket Assembly From p. 121

ZP ❶ 10 C ❸

❶ Lock ring material

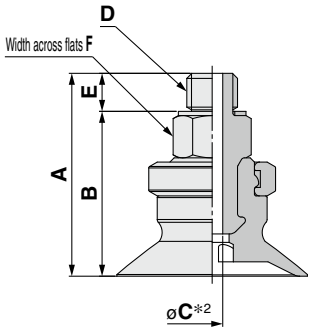
Nil	Brass
S	Stainless steel (Stainless steel 304)

Model ❶ Lock ring material	❷ Pad dia.	Form	❸ *1 Material	A	B	C	D	E	Y
ZP Nil S	10	C	N S U F GN GS	10	12	4	13	12	1.7
	13			13	15				1.8
	16			16	18			12.5	1.2
	20			20	23		15	14	1.7
	25			25	28				1.8
	32			32	35			14.5	2.3
	40			40	43	7	18	18.5	3.3
	50			50	53			19.5	3.8

*1 N: NBR, S: Silicone rubber, U: Urethane rubber, F: FKM, GN: Conductive NBR, GS: Conductive silicone rubber

With adapter ø10 to ø50

ZP ❶ T ❷ 10 C ❸ N - ❹ AS5



Construction p. 117
Adapter Assembly p. 121

❶ Adapter (Lock ring) material

Nil	Brass
S	Stainless steel (Stainless steel 304)

❹ Vacuum inlet (Male thread)

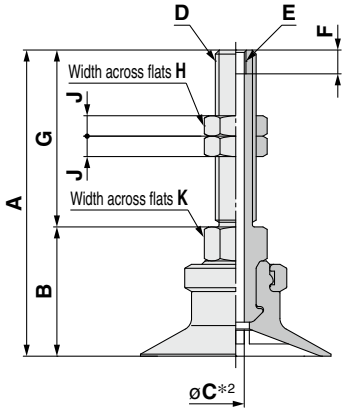
AS5	M5 x 0.8
AS6	M6 x 1
AG01	G1/8
AG02	G1/4

Model ❶ Adapter material	Vacuum inlet direction	❷ Pad dia.	Form	❸ *1 Material	❹ Vacuum inlet	A	B	C*2	D	E	F
ZP Nil S	T	10 13	C	N S U F GN GS	AS5	21	17.5	2.5	M5 x 0.8	3.5	8
		16				21.5	18				
		20 25				23	19.5				
		32				23.5	20				
		10 13			AS6	22	17.5	2.5	M6 x 1	4.5	8
		16				22.5	18				
		20 25				24	19.5				
		32				24.5	20				
		40				29.5	25				12
		50				30.5	26				
		10 13			AG01	30	24.5	2.5	G1/8	5.5	17
		16				30.5	25				
		20 25				32	26.5	4			
		32				32.5	27				
		40			AG02	39	32.5	7	G1/4	6.5	21
		50				40	33.5				

*1 N: NBR, S: Silicone rubber, U: Urethane rubber, F: FKM, GN: Conductive NBR, GS: Conductive silicone rubber
*2 Indicates the minimum hole size of the adapter or vacuum pad

Dimensions/Models

With adapter ø10 to ø50



Construction p. 117
Adapter Assembly p. 121

ZP ☐ T 10 C N – A5
❶ ❷ ❸ ❹

❶ Adapter (Lock ring) material

Nil	Brass
S	Stainless steel (Stainless steel 304)

❹ Connection thread (Male thread)

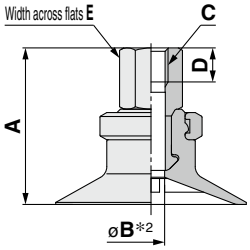
A5	M5 x 0.8 (M3 x 0.5 With female thread)
A6	M6 x 1 (M3 x 0.5 With female thread)
A8	M8 x 1 (M5 x 0.8 With female thread)

Model	❶ Adapter material	Vacuum inlet direction	❷ Pad dia.	Form	❸ Material *1	❹ Connection thread	A	B	C*2	D	E	F	G	H	J	K
ZP	Nil S	T	10 13	C	N S U F GN GS	A5	38	17	2.5	M5 x 0.8	M3 x 0.5	3.5	21	8	4	8
			16				38.5	17.5								
			10 13			A6	43	17	2.5	M6 x 1	M3 x 0.5	3.5	26	8	4	8
			16				43.5	17.5								
			20 25				45	19								
			32				45.5	19.5								
			40				50.5	24.5								12
			50				51.5	25.5								
			20 25			A8	40	24	4	M8 x 1	M5 x 0.8	5	16	12	4	12
			32				40.5	24.5								
			40						4.2							
			50				41.5	25.5								

*1 N: NBR, S: Silicone rubber, U: Urethane rubber, F: FKM, GN: Conductive NBR, GS: Conductive silicone rubber
*2 Indicates the minimum hole size of the adapter or vacuum pad

Dimensions/Models

With adapter ø10 to ø50



Construction p. 117
Adapter Assembly p. 121

ZP ☐ T 10 C N – B5
❶ ❷ ❸ ❹

❶ Adapter (Lock ring) material

Nil	Brass
S	Stainless steel (Stainless steel 304)

❹ Vacuum inlet (Female thread)

B5	M5 x 0.8
B6	M6 x 1
B8	M8 x 1.25
BG01	G1/8
BG02	G1/4
B01	Rc1/8
N01*1	NPT1/8
T01*1	NPTF1/8

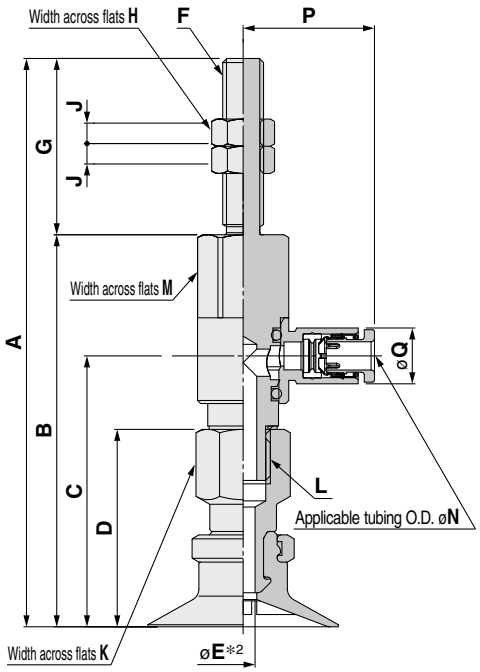
*1 Not compatible with stainless steel materials

Model							A	B*2	C	D	E
	❶ Adapter material	Vacuum inlet direction	❷ Pad dia.	Form	❸ *1 Material	❹ Vacuum inlet					
ZP	Nil S	T	10 13	C	N S U F GN GS	B5	21	2.5	M5 x 0.8	5	8
			16				21.5				
			20 25				23	4			
			32				23.5				
			10 13			B6	21	2.5	M6 x 1	6	8
			16				21.5				
			20 25				23	4			
			32				23.5				
			40				32	4.9			12
			50				33				
			20 25			B8	29	3.5	M8 x 1.25	8	12
			32				29.5				
			40				32	6.6			
			50				33				
			10 13			BG01	27	2.5	G1/8	7.4	14
			16				27.5				
			20 25				29	4			
			32				29.5				
			40 50			BG02	38 39	7	G1/4	11	17
			10 13			B01 N01*3 T01*3	27	2.5	Rc1/8 NPT1/8 NPTF1/8	—	12
			16				27.5				
			20 25				29	3.5			
			32				29.5				
			40				32	7			
			50				33				

*1 N: NBR, S: Silicone rubber, U: Urethane rubber, F: FKM, GN: Conductive NBR, GS: Conductive silicone rubber
*2 Indicates the minimum hole size of the adapter or vacuum pad
*3 Not compatible with stainless steel materials

Dimensions/Models

With adapter/One-touch fitting ø10 to ø50



ZPR 10 C N – 04 – A5

❶ ❷ ❸ ❹

❸ Vacuum inlet (One-touch fitting)

04	ø4
06	ø6
08	ø8

❹ Connection thread (Male thread)

A5	M5 x 0.8
A6	M6 x 1
A8	M8 x 1

Construction p. 117
Adapter Assembly p. 122

Model							A	B	C	D	*2 E	F	G	H	J	K	L
	Vacuum inlet direction	❶ Pad dia.	Form	❷ *1 Material	❸ Vacuum inlet	❹ Connection thread											
ZP	R	10 13	C	N S U F GN GS	04 06 08	A5	67	46	29.9	21	2.5	M5 x 0.8	21	8	4	8	M5 x 0.8
		16					67.5	46.5	30.4	21.5							
		10 13				A6	72	46	29.9	21	2.5	M6 x 1	26	8	4	8	M5 x 0.8
		16					72.5	46.5	30.4	21.5							
		20 25					83.5	57.6	39.8	29	3.5		25.9			12	M8 x 1.25
		32					84	58.1	40.3	29.5							
		40					86.5	60.6	42.8	32	4						
		50					87.5	61.6	43.8	33							
		20 25				A8	73.5	57.6	39.8	29	3.5	M8 x 1	15.9	12	4	12	M8 x 1.25
		32					74	58.1	40.3	29.5							
		40					76.5	60.6	42.8	32	4						
		50					77.5	61.6	43.8	33							

Dimensions Per Vacuum Inlet

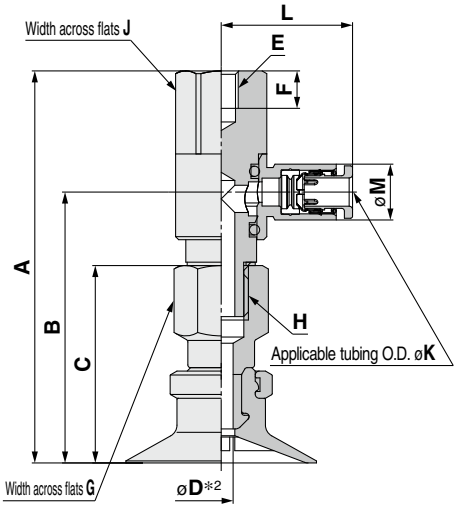
Model							M	N	P	Q	Fitting part min. hole size
	Vacuum inlet direction	❶ Pad dia.	Form	❷ *1 Material	❸ Vacuum inlet	❹ Connection thread					
ZP	R	10 13 16	C	N S U F GN GS	04	A5 A6	8	4	17.5	8.2	ø2.5
					06			6	18.3	10.4	ø4
		20 25 32			04	A6 A8	12	4	19.3	8.2	ø3
					06			6	20.5	10.4	ø4.5
					08		16	8	23.5	13.2	ø6
		40 50			06	A6	12	6	20.5	10.4	ø4.5
					08	A8	16	8	23.5	13.2	ø6

*1 N: NBR, S: Silicone rubber, U: Urethane rubber, F: FKM, GN: Conductive NBR, GS: Conductive silicone rubber

*2 Indicates the minimum hole size of the adapter or vacuum pad

Dimensions/Models

With adapter/One-touch fitting ø10 to ø50



Construction p. 117
Adapter Assembly p. 122

ZPR 10 C N – 04 – B5

❶ ❷ ❸ ❹

❸ Vacuum inlet (One-touch fitting)

04	ø4
06	ø6
08	ø8

❹ Connection thread (Female thread)

B5	M5 x 0.8
B6	M6 x 1
B8	M8 x 1.25

Model							A	B	C	D*2	E	F	G	H
	Vacuum inlet direction	❶ Pad dia.	Form	❷ *1 Material	❸ Vacuum inlet	❹ Connection thread								
ZP	R	10 13	C	N S U F GN GS	04 06 08	B5	46	29.9	21	2.5	M5 x 0.8	5.5	8	M5 x 0.8
		16					46.5	30.4	21.5					
		20 25					57.6	39.8	29	3.5			12	M8 x 1.25
		32					58.1	40.3	29.5					
		10 13				B6	46	29.9	21	2.5	M6 x 1	6.5	8	M5 x 0.8
		16					46.5	30.4	21.5					
		20 25					57.6	39.8	29	3.5			12	M8 x 1.25
		32					58.1	40.3	29.5					
		40					60.6	42.8	32	4				
		50					61.6	43.8	33					
		20 25				B8	57.6	39.8	29	3.5	M8 x 1.25	8.5	12	M8 x 1.25
		32					58.1	40.3	29.5					
		40					60.6	42.8	32	4				
		50					61.6	43.8	33					

Dimensions Per Vacuum Inlet

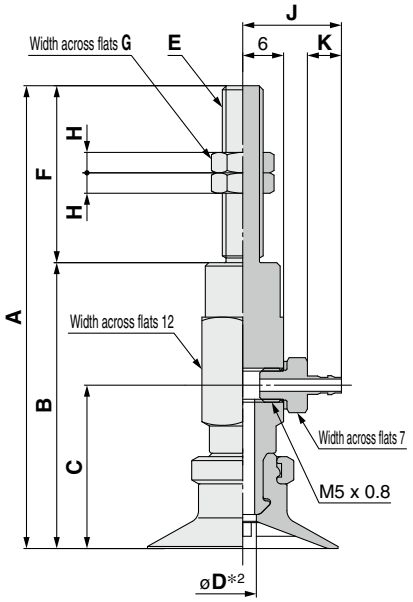
Model							J	K	L	M	Fitting part min. hole size
	Vacuum inlet direction	❶ Pad dia.	Form	❷ *1 Material	❸ Vacuum inlet	❹ Connection thread					
ZP	R	10 13 16	C	N S U F GN GS	04	B5 B6	8	4	17.5	8.2	ø2.5
					06			6	18.3	10.4	ø4
		20 25 32			04	B5	12	4	19.3	8.2	ø3
					06	B6		6	20.5	10.4	ø4.5
					08	B8	16	8	23.5	13.2	ø6
		40 50			06	B6	12	6	20.5	10.4	ø4.5
					08	B8	16	8	23.5	13.2	ø6

*1 N: NBR, S: Silicone rubber, U: Urethane rubber, F: FKM, GN: Conductive NBR, GS: Conductive silicone rubber

*2 Indicates the minimum hole size of the adapter or vacuum pad

Dimensions/Models

With adapter/barb fitting ø10 to ø50



Construction p. 117
Adapter Assembly p. 123

ZPY ❶10 C ❷N – ❸N4 – ❹A5

❸ **Vacuum inlet (Barb fitting)**

N4	For ø4 nylon tubing	M-5AN-4
N6	For ø6 nylon tubing	M-5AN-6
U4	For ø4 soft tubing	M-5AU-4
U6	For ø6 soft tubing	M-5AU-6

❹ **Connection thread (Male thread)**

A5	M5 x 0.8
A6	M6 x 1
A8	M8 x 1

Model							A	B	C	D*2	E	F	G	H
	Vacuum inlet direction	❶ Pad dia.	Form	❷ Material*1	❸ Vacuum inlet	❹ Connection thread								
ZP	**Y**	**10**	**C**	**N S U F GN GS**	**N4 N6 U4 U6**	**A5**	59	38	22	2.5	M5 x 0.8	21	8	4
		13					59.5	38.5	22.5					
		16												
		10				**A6**	64	38	22	2.5	M6 x 1	26	8	4
		13					64.5	38.5	22.5					
		16												
		20					68	42	24	3.5				
		25					68.5	42.5	24.5					
		32					72.5	46.5	28.5	6				
		40					73.5	47.5	29.5					
		50												
		20				**A8**	58	42	24	3.5	M8 x 1	16	12	4
		25					58.5	42.5	24.5					
		32					62.5	46.5	28.5	6				
		40					63.5	47.5	29.5					
		50												

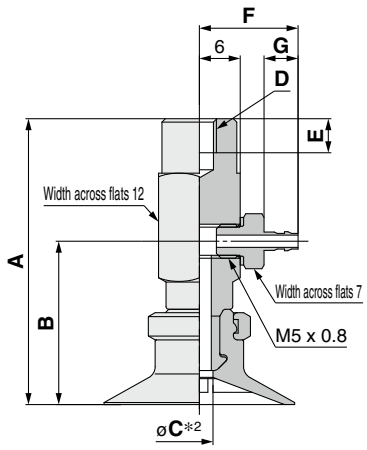
Dimensions Per Vacuum Inlet

Model							J	K	Fitting part min. hole size
	Vacuum inlet direction	❶ Pad dia.	Form	❷ Material*1	❸ Vacuum inlet	❹ Connection thread			
ZP	**Y**	**10 13 16 20 25 32**	**C**	**N S U F GN GS**	**N4 U4**	**A5 A6**	14.5	5	ø1.8
					N6 U6		16.5	7	ø2.5
		40 50			**N6 U6**	**A6 A8**	16.5	7	ø2.5

*1 N: NBR, S: Silicone rubber, U: Urethane rubber, F: FKM, GN: Conductive NBR, GS: Conductive silicone rubber
*2 Indicates the minimum hole size of the adapter or vacuum pad

Dimensions/Models

With adapter/barb fitting ø10 to ø50



Construction p. 117
Adapter Assembly p. 123

ZPY 10 C N – N4 – B5
❶ ❷ ❸ ❹

❸ Vacuum inlet (Barb fitting)

N4	For ø4 nylon tubing	M-5AN-4
N6	For ø6 nylon tubing	M-5AN-6
U4	For ø4 soft tubing	M-5AU-4
U6	For ø6 soft tubing	M-5AU-6

❹ Connection thread (Female thread)

B5	M5 x 0.8
B6	M6 x 1
B8	M8 x 1.25

Model							A	B	C*2	D	E
	Vacuum inlet direction	❶ Pad dia.	Form	❷ *1 Material	❸ Vacuum inlet	❹ Connection thread					
ZP	Y	10 13	C	N S U F GN GS	N4 N6 U4 U6	B5	38	22	2.5	M5 x 0.8	5
		16					38.5	22.5			
		20 25					42	24	3.5		
		32					42.5	24.5			
		10 13				B6	38	22	2.5	M6 x 1	6
		16					38.5	22.5			
		20 25					42	24	3.5		
		32					42.5	24.5			
		40					46.5	28.5	6		
		50					47.5	29.5			
		20 25				B8	42	24	3.5	M8 x 1.25	8
		32					42.5	24.5			
		40					46.5	28.5	6		
		50					47.5	29.5			

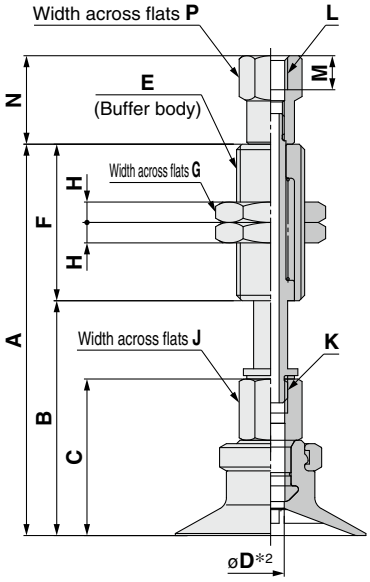
Dimensions Per Vacuum Inlet

Model							F	G	Fitting part min. hole size
	Vacuum inlet direction	❶ Pad dia.	Form	❷ *1 Material	❸ Vacuum inlet	❹ Connection thread			
ZP	Y	10 13 16	C	N S U F GN GS	N4 U4	B4 B5	14.5	5	ø1.8
					N6 U6		16.5	7	ø2.5
		20 25 32			N4 U4	B5 B6 B8	14.5	5	ø1.8
					N6 U6		16.5	7	ø2.5
		40 50			N6 U6	B6 B8	16.5	7	ø2.5

*1 N: NBR, S: Silicone rubber, U: Urethane rubber, F: FKM, GN: Conductive NBR, GS: Conductive silicone rubber
*2 Indicates the minimum hole size of the adapter or vacuum pad

Dimensions/Models

With buffer ø10 to ø50



Construction p. 118
Buffer Assembly p. 124

ZPT 10 C N J 10 - B5 - A10
❶ ❷ ❸ ❹ ❺ ❻

❸ Buffer specification

J	Rotating
K	Non-rotating

❻ Connection thread (Male thread)

A10	M10 x 1
A14	M14 x 1

❺ Vacuum inlet (Female thread)

B5	M5 x 0.8
B01	Rc1/8
N01	NPT1/8
T01	NPTF1/8

Model									A	B	C	D*2	E	F	G	H	J	K
	Vacuum inlet direction	❶ Pad dia.	Form	❷ *1 Material	❸ Buffer spec.	❹ Buffer stroke	❺ Vacuum inlet	❻ Connection thread										
ZP	T	10 13	C	N S U F GN GS	J K	10	B5 04 06 N6 U6	A10	55.5	32.5	21	J: 2.5 K: 2	M10 x 1	23	14	3	8	M5 x 0.8
						20			93.5	42.5				51				
						30			103.5	52.5				77				
						40			139.5	62.5								
						50			149.5	72.5								
		16				10			56	33	21.5			23				
						20			94	43				51				
						30			104	53				77				
						40			140	63								
						50			150	73								
		20 25				10			57.5	34.5	23			23				
						20			95.5	44.5				51				
						30			105.5	54.5				77				
						40			141.5	64.5								
						50			151.5	74.5								
		32				10			58	35	23.5			23				
						20			96	45				51				
						30			106	55				77				
						40			142	65								
						50			152	75								
		40				10	B5 B01 N01 T01 06 08 N6 U6	A14	94.5	44.5	32	4	M14 x 1	50	19	4	12	M8 x 1.25
						20			104.5	54.5								
						30			114.5	64.5				75				
						50			159.5	84.5								
		50				10			95.5	45.5	33			50				
						20			105.5	55.5								
						30			115.5	65.5				75				
						50			160.5	85.5								

Dimensions Per Vacuum Inlet: Female Thread

Model									L	M	N	P
	Vacuum inlet direction	❶ Pad dia.	Form	❷ *1 Material	❸ Buffer spec.	❹ Buffer stroke	❺ Vacuum inlet	❻ Connection thread				
ZP	T	10 13 16 20 25 32	C	N S U F GN GS	J K	10 20 30 40 50	B5	A10	M5 x 0.8	5	13	8
		40 50				10	B5	A14	M5 x 0.8	4.5	15	10
						20 30 50				5	9	
						10	B01 N01 T01		Rc1/8 NPT1/8 NPTF1/8	—	16.5	13
						20 30 50					12	

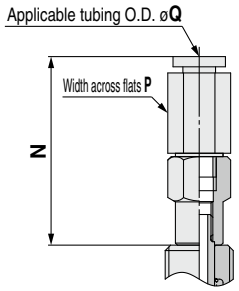
*1 N: NBR, S: Silicone rubber, U: Urethane rubber, F: FKM, GN: Conductive NBR, GS: Conductive silicone rubber
*2 Indicates the minimum hole size of the adapter or vacuum pad

Dimensions/Models

With buffer ø10 to ø50

ZPT 10 C N J 10 – 04 – A10
❶ ❷ ❹ ❺ ❻

Vacuum inlet: One-touch fitting



❸ Buffer specification

J	Rotating
K	Non-rotating

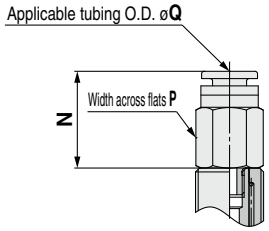
❻ Connection thread (Male thread)

A10	M10 x 1
A14	M14 x 1

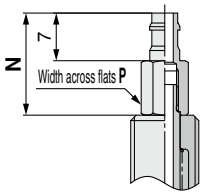
❺ Vacuum inlet

			Pad diameter	
			ø10 to ø32	ø40, ø50 (10 st only)
04	ø4	One-touch fitting	KQ2H04-M5N	
06	ø6		KQ2H06-M5N	KQ2H06-01NS
08	ø8			KQ2H08-01NS
N6	For ø6 nylon tubing	Barb fitting		
U6	For ø6 soft tubing			

Vacuum inlet: Built-in One-touch fitting
Pad diameter: ø40, ø50 (Buffer stroke: 20 to 50 st)



Vacuum inlet: Barb fitting



Dimensions Per Vacuum Inlet: One-touch Fitting

Model									N	P	Q	Fitting part min. hole size
	Vacuum inlet direction	❶ Pad dia.	Form	❷ *1 Material	❸ Buffer spec.	❹ Buffer stroke	❺ Vacuum inlet	❻ Connection thread				
ZP	T	10, 13, 16, 20, 25, 32	C	N, S, U, F, GN, GS	J, K	10, 20, 30, 40, 50	04	A10	27.7	8	4	ø2.5
							06			10	6	
		40, 50				10	06	A14	31.8	10	6	ø4.5
							08		35.9	14	8	ø6
						20, 30, 50	06		19.9	12	6	ø3
							08		24.9	14	8	

Dimensions Per Vacuum Inlet: Barb Fitting

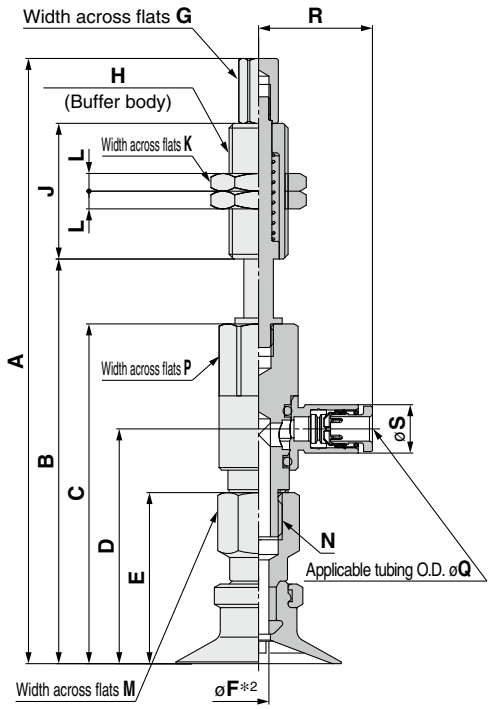
Model									N	P	Fitting part min. hole size
	Vacuum inlet direction	❶ Pad dia.	Form	❷ *1 Material	❸ Buffer spec.	❹ Buffer stroke	❺ Vacuum inlet	❻ Connection thread			
ZP	T	10, 13, 16, 20, 25, 32	C	N, S, U, F, GN, GS	J, K	10, 20, 30, 40, 50	N6	A10	15	6	ø2.5
							U6				
		40, 50				10	N6	A14	19	10	
							U6				
						20, 30, 50	N6		12		
							U6				

*1 N: NBR, S: Silicone rubber, U: Urethane rubber, F: FKM, GN: Conductive NBR, GS: Conductive silicone rubber

Construction p. 118
Buffer Assembly p. 124

Dimensions/Models

With buffer/One-touch fitting ø10 to ø50



Construction p. 118
Buffer Assembly p. 125

ZPR 10 C N J 10 - 04 - A10

❶ ❷ ❸ ❹ ❺ ❻

❸ Buffer specification

J	Rotating
K	Non-rotating

❻ Connection thread (Male thread)

A10	M10 x 1
A14	M14 x 1

❺ Vacuum inlet (One-touch fitting)

04	ø4
06	ø6
08	ø8

Model									A	B	C	D	E	F *2	G	H	J	K	L	M	N
	Vacuum inlet direction	❶ Pad dia.	Form	❷ *1 Material	❸ Buffer spec.	❹ Buffer stroke	❺ Vacuum inlet	❻ Connection thread													
ZP	R	10 13	C	N S U F GN GS	J K	10	04 06	A10	91	57	46	29.9	21	2.5	6	M10 x 1	23	14	3	8	M5 x 0.8
						20			129	67							51				
						30			139	77							77				
						40			175	87											
						50			185	97											
		16				10			91.5	57.5	46.5	30.4	21.5				23				
						20			129.5	67.5							51				
						30			139.5	77.5							77				
						40			175.5	87.5											
						50		A10	185.5	97.5											
		20 25				10	04 06 08		102.6	68.6	57.6	39.8	29	3.5			23			12	M8 x 1.25
						20			140.6	78.6							51				
						30			150.6	88.6											
						40			186.6	98.6							77				
						50			196.6	108.6											
		32				10			103.1	69.1	58.1	40.3	29.5				23				
						20			141.1	79.1							51				
						30			151.1	89.1											
						40			187.1	99.1							77				
						50			197.1	109.6											
		40				10	06 08	A14	140.6	72.6	60.6	42.8	32	4	10	M14 x 1	50	19	4	12	M8 x 1.25
						20			137.6	82.6											
						30			147.6	92.6											
						50			192.6	112.6							75				
		50				10			141.6	73.6	61.6	43.8	33				50				
						20			138.6	83.6											
						30			148.6	93.6											
						50			193.6	113.6							75				

Dimensions Per Vacuum Inlet

Model									P	Q	R	S	Fitting part min. hole size
	Vacuum inlet direction	❶ Pad dia.	Form	❷ *1 Material	❸ Buffer spec.	❹ Buffer stroke	❺ Vacuum inlet	❻ Connection thread					
ZP	R	10 13 16	C	N S U F GN GS	J K	10 20 30 40 50	04	A10	8	4	17.5	8.2	ø2.5
							06			6	18.3	10.4	ø4
		20 25 32				10 20 30 40 50	04		12	4	19.3	8.2	ø3
							06			6	20.5	10.4	ø4.5
							08		16	8	23.5	13.2	ø6
		40 50				10 20 30 50	06	A14	12	6	20.5	10.4	ø4.5
							08		16	8	23.5	13.2	ø6

*1 N: NBR, S: Silicone rubber, U: Urethane rubber, F: FKM, GN: Conductive NBR, GS: Conductive silicone rubber

*2 Indicates the minimum hole size of the adapter or vacuum pad

Dimensions/Models

With buffer/barb fitting ø10 to ø50

ZPY 10 C N J 10 – N4 – A10
(1) (2) (4)

(3) Buffer specification

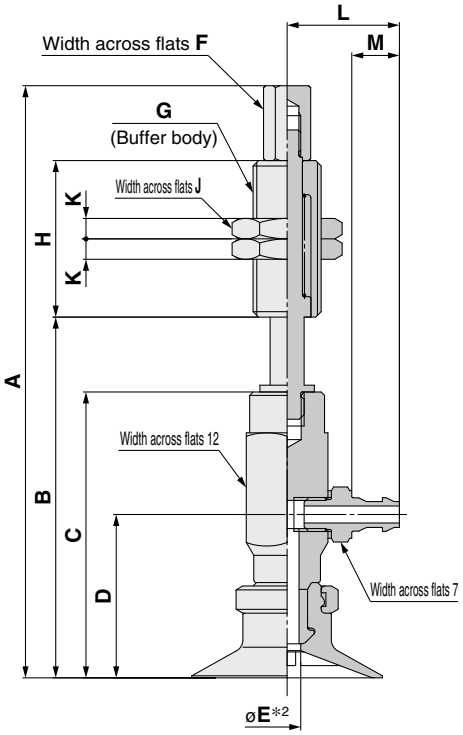
J	Rotating
K	Non-rotating

(6) Connection thread (Male thread)

A10	M10 x 1
A14	M14 x 1

(5) Vacuum inlet (Barb fitting)

N4	For ø4 nylon tubing	M-5AN-4
N6	For ø6 nylon tubing	M-5AN-6
U4	For ø4 soft tubing	M-5AU-4
U6	For ø6 soft tubing	M-5AU-6



Construction p. 118
Buffer Assembly p. 126

Model: Vacuum inlet direction	(1) Pad dia.	Form	(2) *1 Material	(3) Buffer spec.	(4) Buffer stroke	(5) Vacuum inlet	(6) Connection thread	A	B	C	D	*2 E	F	G	H	J	K
ZP Y	10 13	C	N S U F GN GS	J K	10	N4 N6 U4 U6	A10	83	49	38	22	2.5	6	M10 x 1	23	14	3
					20			121	59						51		
					30			131	69						77		
					40			167	79								
					50			177	89								
	16				10			83.5	49.5	38.5	22.5				23		
					20			121.5	59.5						51		
					30			131.5	69.5						77		
					40			167.5	79.5								
					50			177.5	89.5								
	20 25				10			87	53	42	24	3.5	6	M10 x 1	23	14	3
					20			125	63						51		
					30			135	73						77		
					40			171	83								
					50			181	93								
	32				10			87.5	53.5	42.5	24.5				23		
					20			125.5	63.5						51		
					30			135.5	73.5						77		
					40			171.5	83.5								
					50			181.5	93.5								
	40				10	N6 U6	A14	126.5	58.5	46.5	28.5	6	10	M14 x 1	50	19	4
					20			123.5	68.5								
					30			133.5	78.5						75		
					50			178.5	98.5								
	50				10			127.5	59.5	47.5	29.5				50		
					20			124.5	69.5								
					30			134.5	79.5								
					50			179.5	99.5						75		

Dimensions Per Vacuum Inlet

Model: Vacuum inlet direction	(1) Pad dia.	Form	(2) *1 Material	(3) Buffer spec.	(4) Buffer stroke	(5) Vacuum inlet	(6) Connection thread	L	M	Fitting part min. hole size
ZP Y	10 13 16 20 25 32	C	N S U F GN GS	J K	10 20 30 40 50	N4 U4	A10	14.5	5	ø1.8
						N6 U6		16.5	7	ø2.5
	40 50					N6 U6	A14	16.5	7	ø2.5

*1 N: NBR, S: Silicone rubber, U: Urethane rubber, F: FKM, GN: Conductive NBR, GS: Conductive silicone rubber
*2 Indicates the minimum hole size of the adapter or vacuum pad

Basic Pad
Flat Type Ball Joint Type
ZP Series

How to Order

		Dimensions/ Models	Construction	Mounting Bracket Assembly
Pad unit	**ZP 10 F N**	p. **62**	p. **119**	From p. **127**
With adapter	**ZP T 10 F N – B5 – A8**	From p. **62**	p. **119**	From p. **127**
With buffer	**ZP T 10 F N J 10 – B5 – A10**	From p. **65**	p. **120**	From p. **129**

∗ Pad unit's sales unit: 10 pcs. (Pad diameter: ø20 mm or less only)

❶ ❷ ❸ ❹ ❺ ❻ ❼

● **Ball joint type**

❶ Vacuum inlet direction

T	Vertical
R	Lateral (With One-touch fitting)

❷ Pad diameter

10	ø10
13	ø13
16	ø16
20	ø20
25	ø25
32	ø32
40	ø40
50	ø50

❺ Buffer stroke

Stroke [mm]	Pad diameter [mm]	
	ø10 to ø16	ø20 to ø50
10	●	●
20	●	●
30	●	●
40	●	—
50	●	●

❸ Material

N	NBR
S	Silicone rubber∗1
U	Urethane rubber
F	FKM
GN	Conductive NBR
GS	Conductive silicone rubber

❹ Buffer specification

J	Rotating
K	Non-rotating

∗1 Compliant with the FDA (USA Food and Drug Administration) regulation 21CFR§177.2600 for "Rubber articles intended for repeated use"

With adapter

❻ Vacuum inlet/ ❼ Connection thread

○: ZPT/Vertical ●: ZPR/Lateral (With One-touch fitting)

❻ Vacuum inlet			❼ Connection thread			Pad diameter [mm]		
Type	Symbol	Size	Type	Symbol	Size	ø10 to ø16	ø20 to ø32	ø40, ø50
Female thread	**B5**	M5 x 0.8	Male thread	**A8**	M8 x 1	○	—	—
				A10	M10 x 1	—	○	—
				A14	M14 x 1	—	—	○
—	**Nil**	—∗1	Female thread	**B5**	M5 x 0.8	○	○	—
				B8	M8 x 1.25	—	○	○
				B01	Rc1/8	—	○	○
				N01	NPT1/8	—	○	○
				T01	NPTF1/8	—	○	○
One-touch fitting	**04**	ø4		**B5**	M5 x 0.8	●	—	—
	06	ø6				●	●	●
				B8	M8 x 1.25	—	●	●
	08	ø8		**B5**	M5 x 0.8	—	●	●
				B8	M8 x 1.25	—	●	●

∗1 Use the connection thread.

With buffer

❻ Vacuum inlet

○: ZPT/Vertical ●: ZPR/Lateral (With One-touch fitting)

Type	Symbol	Size	Pad diameter [mm]		
			ø10 to ø16	ø20 to ø32	ø40, ø50
Female thread	**B5**	M5 x 0.8	○	—	—
	B01	Rc1/8	—	○	○
	N01	NPT1/8	—	○	○
	T01	NPTF1/8	—	○	○
One-touch fitting	**04**	ø4	○●	—	—
	06	ø6	○●	○●	○●
	08	ø8	—	○●	○●

❼ Connection thread ○: ZPT/Vertical ●: ZPR/Lateral

Type	Symbol	Size	Pad diameter [mm]		
			ø10 to ø16	ø20 to ø32	ø40, ø50
Male thread	**A10**	M10 x 1	○●	—	—
	A14	M14 x 1	—	○●	○●

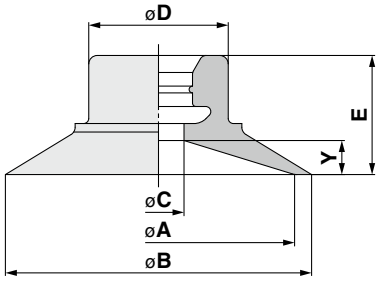
Lock ring unit

Part no.	Pad diameter [mm]
ZPLF	ø40, ø50

∗ The mounting nut and fitting are shipped together but do not come assembled.

Dimensions/Models

Single unit ø10 to ø50



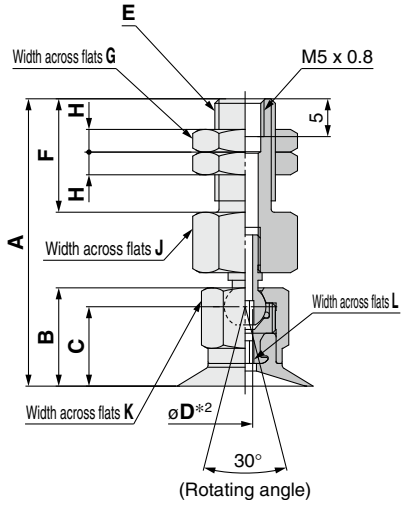
Construction p. 119
Mounting Bracket Assembly From p. 127

ZP 10 F N
❶ ❷

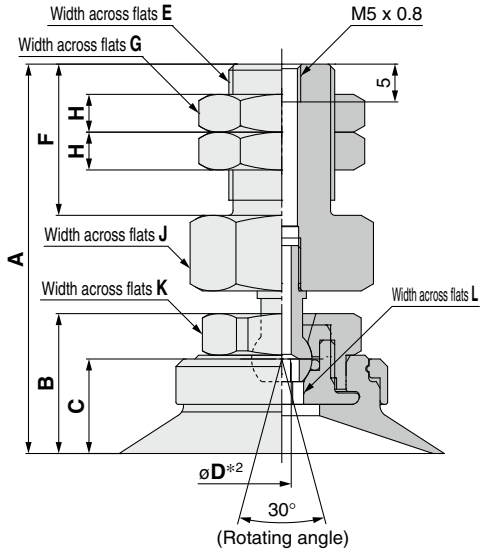
Model ❶ Pad dia.	Form	❷ *1 Material	A	B	C	D	E	Y
10	F	N S U F GN GS	10	12	3	8.2	6.5	1.5
13			13	15			7	2
16			16	18				
20			20	22	4	10.2	8.5	3
25			25	28				
32			32	35			9	
40			40	43	10	26	13	5
50			50	53	8		14	6

*1 N: NBR, S: Silicone rubber, U: Urethane rubber, F: FKM, GN: Conductive NBR, GS: Conductive silicone rubber

With adapter ø10 to ø50



ø10 to ø32



ø40, ø50

ZPT 10 F N - B5 - A8
❶ ❷ ❸ ❹

❸ Vacuum inlet (Female thread)

B5	M5 x 0.8

❹ Connection thread (Male thread)

A8	M8 x 1
A10	M10 x 1
A14	M14 x 1

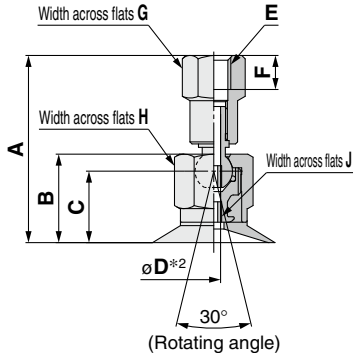
Model Vacuum inlet direction	❶ Pad dia.	Form	❷ *1 Material	❸ Vacuum inlet	❹ Connection thread	A	B	C	*2 D	E	F	G	H	J	K	L
ZP T	10	F	N S U F GN GS	B5	A8	37.5	12.5	10	2	M8 x 1	15	12	4	12	10	2
	13 16					38	13	10.5								
	20 25				A10	48.5	15.5	12.5	2	M10 x 1	20	14	3	16	12	3
	32					49	16	13								
	40				A14	51.5	18.5	12.5	2.5	M14 x 1	20	19	4	21	19	5
	50					52.5	19.5	13.5								

*1 N: NBR, S: Silicone rubber, U: Urethane rubber, F: FKM, GN: Conductive NBR, GS: Conductive silicone rubber
*2 Indicates the minimum hole size of the adapter or vacuum pad

Construction p. 119
Adapter Assembly p. 127

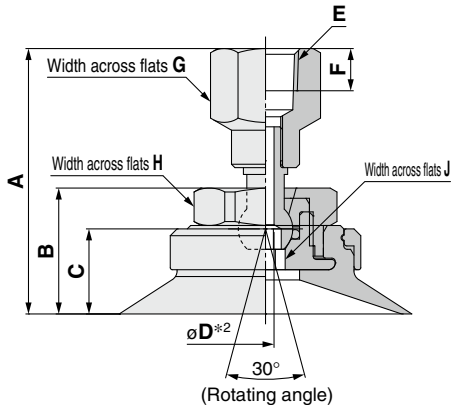
Dimensions/Models

With adapter ø10 to ø50



(Rotating angle)

ø10 to ø32



(Rotating angle)

ø40, ø50

ZPT 10 F N – B5
❶ ❷ ❸

❸ **Connection thread (Female thread)**

B5	M5 x 0.8
B8	M8 x 1.25
B01	Rc1/8
N01	NPT1/8
T01	NPTF1/8

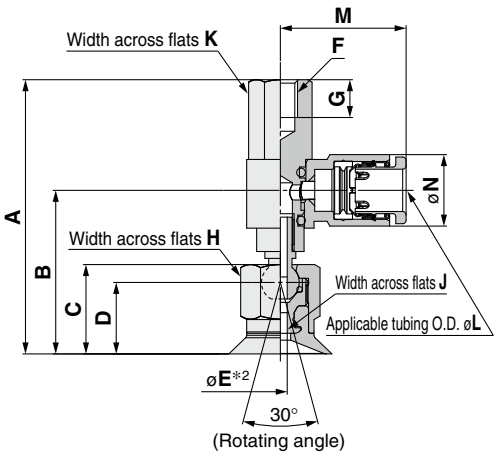
Model						A	B	C	D*2	E	F	G	H	J
	Vacuum inlet direction	❶ Pad dia.	Form	❷ *1 Material	❸ Connection thread									
ZP	T	10	F	N S U F GN GS	B5	27	12.5	10	2	M5 x 0.8	5	8	10	2
		13 16				27.5	13	10.5						
		20 25				32	15.5	12.5				9	12	3
		32				32.5	16	13						
		20 25			B8	36	15.5	12.5	2	M8 x 1.25	8	12	12	3
		32				36.5	16	13						
		40				39	18.5	12.5	2.5				19	5
		50				40	19.5	13.5						
		20 25			B01 N01 T01	36	15.5	12.5	2	Rc1/8 NPT1/8 NPTF1/8		14	12	3
		32				36.5	16	13						
		40				39	18.5	12.5	2.5				19	5
		50				40	19.5	13.5						

*1 N: NBR, S: Silicone rubber, U: Urethane rubber, F: FKM, GN: Conductive NBR, GS: Conductive silicone rubber
*2 Indicates the minimum hole size of the adapter or vacuum pad

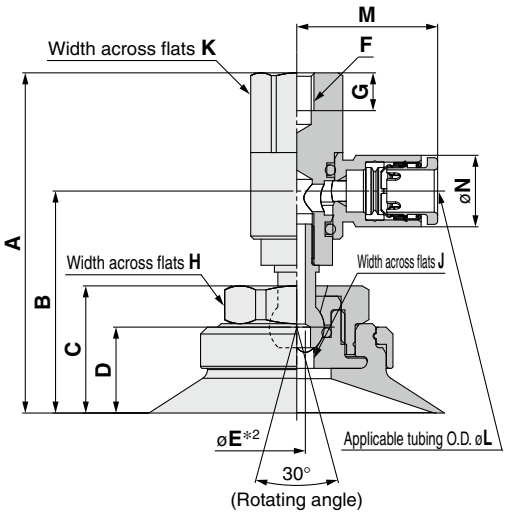
Construction p. 119
Adapter Assembly p. 127

Dimensions/Models

With adapter/One-touch fitting ø10 to ø50



ø10 to ø32



ø40, ø50

Construction p. 119
Adapter Assembly p. 128

ZPR 10 F N - 04 - B5
❶ ❷ ❸ ❹

❸ Vacuum inlet (One-touch fitting)

04	ø4
06	ø6
08	ø8

❹ Connection thread (Female thread)

B5	M5 x 0.8
B8	M8 x 1.25

Model															
	Vacuum inlet direction	❶ Pad dia.	Form	❷ Material *1	❸ Vacuum inlet	❹ Connection thread	A	B	C	D	E *2	F	G	H	J
ZP	R	10	F	N S U F GN GS	04 06 08	B5	39.5	23.4	12.5	10	2	M5 x 0.8	5.5	10	2
		13 16					40	23.9	13	10.5					
		20 25					46.5	29.3	15.5	12.5			5.5	12	3
		32					47	29.8	16	13					
		40					49.5	32.3	18.5	12.5	2.5			19	5
		50					50.5	33.3	19.5	13.5					
		20 25				B8	46.5	29.3	15.5	12.5	2	M8 x 1.25	8.5	12	3
		32					47	29.8	16	13					
		40					49.5	32.3	18.5	12.5	2.5			19	5
		50					50.5	33.3	19.5	13.5					

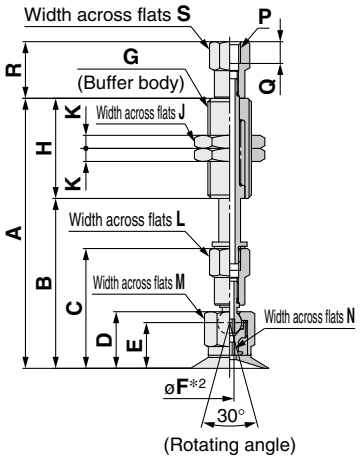
Dimensions Per Vacuum Inlet

Model							K	L	M	N	Fitting part min. hole size
	Vacuum inlet direction	❶ Pad dia.	Form	❷ Material *1	❸ Vacuum inlet	❹ Connection thread					
ZP	R	10 13 16	F	N S U F GN GS	04	B5	8	4	17.5	8.2	ø2.5
					06			6	18.3	10.4	ø4
		20 25 32 40 50			06	B5 B8	12	6	20.5	10.4	ø4.5
					08		16	8	23.5	13.2	ø6

*1 N: NBR, S: Silicone rubber, U: Urethane rubber, F: FKM, GN: Conductive NBR, GS: Conductive silicone rubber
*2 Indicates the minimum hole size of the adapter or vacuum pad

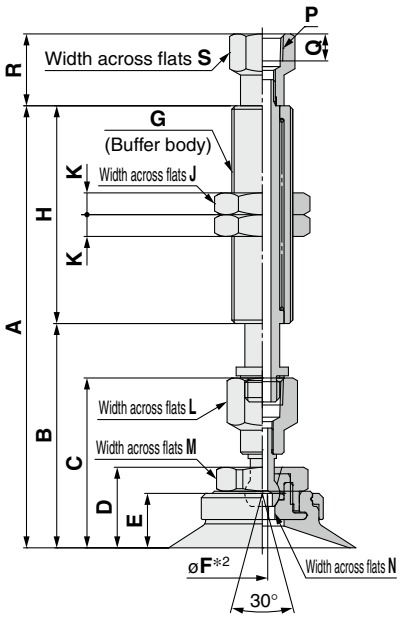
Dimensions/Models

With buffer ø10 to ø50



(Rotating angle)

ø10 to ø32



(Rotating angle)

ø40, ø50

ZPT 10 F N J 10 – B5 – A10

❶ ❷ ❸ ❹ ❺ ❻

❸ Buffer specification

J	Rotating
K	Non-rotating

❻ Connection thread (Male thread)

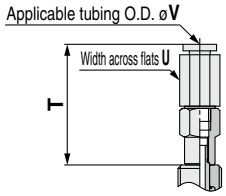
A10	M10 x 1
A14	M14 x 1

❺ Vacuum inlet

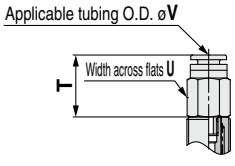
			Pad diameter	
			ø10 to ø16	ø20 to ø50 (10 st only)
B5	M5 x 0.8	Female thread		
B01	Rc1/8			
N01	NPT1/8			
T01	NPTF1/8			
04	ø4	One-touch fitting	KQ2H04-M5N	
06	ø6		KQ2H06-M5N	KQ2H06-01NS
08	ø8			KQ2H08-01NS

Model																												
	Vacuum inlet direction	❶ Pad dia.	Form	❷ *1 Material	❸ Buffer spec.	❹ Buffer stroke	❺ Vacuum inlet	❻ Connection thread	A	B	C	D	E	*2 F	G	H	J	K	L	M	N	P	Q	R	S
ZP	T	10	F	N S U F GN GS	J K	10	B5	A10	61.5	38.5	27	12.5	10	2	M10 x 1	23	14	3	8	10	2	M5 x 0.8	5	13	8
						20			99.5	48.5						51									
						30			109.5	58.5						77									
						40			145.5	68.5															
						50			155.5	78.5															
		13 16				10			62	39	27.5	13	10.5			23									
						20			100	49						51									
						30			110	59															
						40			146	69						77									
						50			156	79															
		20 25				10	B01 N01 T01	A14	98.5	48.5	36	15.5	12.5	2	M14 x 1	50	19	4	12	12	3	Rc1/8 NPT1/8 NPTF1/8	16.5	13	
						20			108.5	58.5													12		
						30			118.5	68.5						75							16.5		
						50			163.5	88.5															
		32				10			99	49	36.5	16	13			50							12		
						20			109	59															
						30			119	69						75							16.5		
						50			164	89															
		40				10			101.5	51.5	39	18.5	12.5	2.5		50				19	5		12		
						20			111.5	61.5															
						30			121.5	71.5						75							16.5		
						50			166.5	91.5															
		50				10			102.5	52.5	40	19.5	13.5			50							12		
						20			112.5	62.5															
						30			122.5	72.5						75							16.5		
						50			167.5	92.5															

Vacuum inlet: One-touch fitting



Vacuum inlet: Built-in One-touch fitting
Pad diameter: ø20 to ø50 (Buffer stroke: 20 to 50 st)



Dimensions Per Vacuum Inlet: One-touch Fitting

Model									T	U	V	Fitting part min. hole size
	Vacuum inlet direction	❶ Pad dia.	Form	❷ *1 Material	❸ Buffer spec.	❹ Buffer stroke	❺ Vacuum inlet	❻ Connection thread				
ZP	T	10 13 16	F	N S U F GN GS	J K	10 20 30 40 50	04	A10	27.7	8	4	ø2.5
							06			10	6	
		20 25 32 40 50				10	06	A14	31.8	10	6	ø4.5
							08		35.9	14	8	ø6
						20 30 50	06		19.9	12	6	ø3
							08		24.9	14	8	

*1 N: NBR, S: Silicone rubber, U: Urethane rubber, F: FKM, GN: Conductive NBR, GS: Conductive silicone rubber

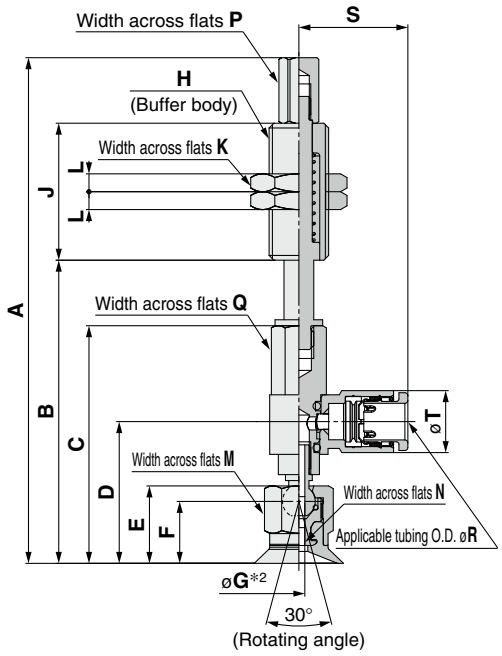
*2 Indicates the minimum hole size of the adapter or vacuum pad

Construction p. 120

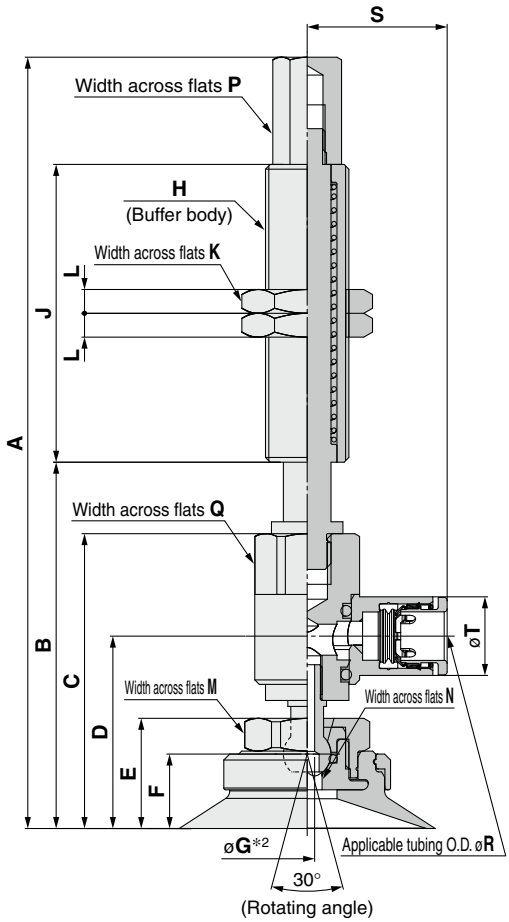
Buffer Assembly p. 129

Dimensions/Models

With buffer/One-touch fitting ø10 to ø50



ø10 to ø32



ø40, ø50

ZPR 10 F N J 10 - 04 - A10

❶ ❷ ❸ ❹ ❺ ❻

❸ Buffer specification

J	Rotating
K	Non-rotating

❻ Connection thread (Male thread)

A10	M10 x 1
A14	M14 x 1

❺ Vacuum inlet (One-touch fitting)

04	ø4
06	ø6
08	ø8

Model	Vacuum inlet direction	❶ Pad dia.	Form	❷ *1 Material	❸ Buffer spec.	❹ Buffer stroke	❺ Vacuum inlet	❻ Connection thread	A	B	C	D	E	F	*2 G	H	J	K	L	M	N	P
ZP	R	10	F	NSUFGNGS	JK	10	04 06	A10	84.5	50.5	39.5	23.4	12.5	10	2	M10 x 1	23	14	3	10	2	6
						20			122.5	60.5							51					
						30			132.5	70.5							77					
						40			168.5	80.5												
						50			178.5	90.5												
		13 16				10			85	51	40	23.9	13	10.5			23					
						20			123	61							51					
						30			133	71												
						40			169	81							77					
						50			179	91												
		20 25				10	06 08	A14	126.5	58.5	46.5	29.3	15.5	12.5	2	M14 x 1	50	19	4	12	3	10
						20			123.5	68.5												
						30			133.5	78.5							75					
						50			178.5	98.5												
		32				10			127	59	47	29.8	16	13			50					
						20			124	69												
						30			134	79							75					
						50			179	99												
		40				10			129.5	61.5	49.5	32.3	18.5	12.5	2.5		50			19	5	
						20			126.5	71.5												
						30			136.5	81.5							75					
						50			181.5	101.5												
		50				10			130.5	62.5	50.5	33.3	19.5	13.5			50					
						20			127.5	72.5												
						30			137.5	82.5												
						50			182.5	102.5							75					

Dimensions Per Vacuum Inlet: One-touch Fitting

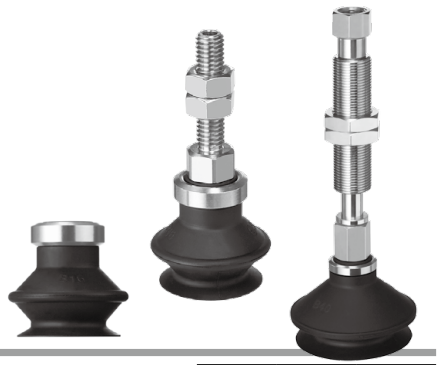
Model	Vacuum inlet direction	❶ Pad dia.	Form	❷ *1 Material	❸ Buffer spec.	❹ Buffer stroke	❺ Vacuum inlet	❻ Connection thread	Q	R	S	T	Fitting part min. hole size
ZP	R	10 13 16	F	NSUFGNGS	JK	10 20 30 40 50	04	A10	8	4	17.5	8.2	ø2.5
							06			6	18.3	10.4	ø4
		20 25 32 40 50				10	06	A14	12	6	20.5	10.4	ø4.5
							08		16	8	23.5	13.2	ø6
						20 30 50	06		12	6	20.5	10.4	ø4.5
							08		16	8	23.5	13.2	ø6

*1 N: NBR, S: Silicone rubber, U: Urethane rubber, F: FKM, GN: Conductive NBR, GS: Conductive silicone rubber

*2 Indicates the minimum hole size of the adapter or vacuum pad

Construction p. 120
Buffer Assembly p. 130

Basic Pad
Bellows Type
ZP Series



How to Order

		Dimensions/ Models	Construction	Mounting Bracket Assembly
Pad unit	ZP ❶ 06 ❸ B ❹ N – ❾	p. 68	p. 115 p. 117	From p. 121
With adapter	ZP ❶ T ❷ 06 ❸ B ❹ N – A5 – ❽	From p. 69	p. 115 p. 117	From p. 121
With buffer	ZP ❶ T ❷ 06 ❸ B ❹ N ❺ J ❻ 6 – B3 – A8	From p. 79	p. 116 p. 118	From p. 124

❸ Bellows type

❶ Adapter (Lock ring) material

Nil	Brass
S∗1	Stainless steel (Stainless steel 304)

∗1 Only applicable to the pad unit (with lock ring) and the pad with adapter (Vacuum inlet direction: Vertical (Option "T"))

❷ Vacuum inlet direction

Nil	Pad unit
T	Vertical
R	Lateral (With One-touch fitting)
Y	Lateral (With barb fitting)

❸ Pad diameter

06	ø6	**20**	ø20
08	ø8	**25**	ø25
10	ø10	**32**	ø32
13	ø13	**40**	ø40
16	ø16	**50**	ø50

❹ Material

N	NBR
S	Silicone rubber∗1 ∗2
U	Urethane rubber
F	FKM
GN	Conductive NBR
GS	Conductive silicone rubber

∗1 Compliant with the FDA (USA Food and Drug Administration) regulation 21CFR§177.2600 for "Rubber articles intended for repeated use"

∗2 Compliant with the standards for "Rubber apparatus (excluding baby drinking apparatus) and containers/packaging" (D3) (Partial revision: Ministry of Health, Labour, and Welfare Notification No. 595, 2012) in Section 3 "Apparatus and Containers/Packaging" of the Food Sanitation Act, Article 18 "Specifications and Standards for Food and Food Additives, etc." (Ministry of Health and Welfare Notification No. 370, 1959)

❺ Buffer specification

J	Rotating
K	Non-rotating
JN∗1	Rotating (Without buffer plate)
KN∗1	Non-rotating (Without buffer plate)

∗1 Only for pad diameters ø6 and ø8

❻ Buffer stroke

Stroke [mm]	Pad diameter [mm]									
	ø6	ø8	ø10	ø13	ø16	ø20	ø25	ø32	ø40	ø50
6	●	●	—	—	—	—	—	—	—	—
10	●	●	●	●	●	●	●	●	●	●
15	●	●	—	—	—	—	—	—	—	—
20	—	—	●	●	●	●	●	●	●	●
25	●	●	—	—	—	—	—	—	—	—
30	—	—	●	●	●	●	●	●	●	●
40	—	—	●	●	●	●	●	●	—	—
50	—	—	●	●	●	●	●	●	●	●

With adapter

❼ Vacuum inlet

○: ZP□T/Vertical ●: ZPR/Lateral (With One-touch fitting) △: ZPY/Lateral (With barb fitting)

Type	Symbol	Size	Pad diameter [mm]			
			ø6, ø8	ø10 to ø16	ø20 to ø32	ø40, ø50
Male thread	**A5**	M5 x 0.8	○∗1	—	—	—
	AS5		—	○∗1	○∗1	—
	A6	M6 x 1	○∗1	—	—	—
	AS6		—	○∗1	○∗1	○∗1
	AG01	G1/8	—	○∗1	○∗1	—
	AG02	G1/4	—	—	—	○∗1
Female thread	**Nil**	M3 x 0.5	—	○ (❽Connection thread: A5/A6)	○ (❽Connection thread: A6)	○ (❽Connection thread: A6)
		M5 x 0.8	—	—	○ (❽Connection thread: A8)	○ (❽Connection thread: A8)
	B4	M4 x 0.7	○∗1	—	—	—
	B5	M5 x 0.8	○∗1	○∗1	○∗1	—
	B6	M6 x 1	—	○∗1	○∗1	○∗1
	B8	M8 x 1.25	—	—	○∗1	○∗1
	BG01	G1/8	—	○∗1	○∗1	—
	BG02	G1/4	—	—	—	○∗1
	B01	Rc1/8	—	○∗1	○∗1	○∗1
	N01∗4	NPT1/8	—	○∗1	○∗1	○∗1
	T01∗4	NPTF1/8	—	○∗1	○∗1	○∗1
One-touch fitting	**04**	ø4	●	●	●	—
	06	ø6	●	●	●	●
	08	ø8	—	—	●	●
Barb fitting	**N4**	For ø4 nylon tubing∗2	△	△	△	—
	N6	For ø6 nylon tubing∗2	△	△	△	△
	U4	For ø4 soft tubing∗3	△	△	△	—
	U6	For ø6 soft tubing∗3	△	△	△	△

∗1 Use the connection thread. ∗2 Nylon tube piping ∗3 Soft nylon/Polyurethane tube piping
∗4 Not compatible with stainless steel materials

❽ Connection thread

○: ZP□T/Vertical ●: ZPR/Lateral (With One-touch fitting) △: ZPY/Lateral (With barb fitting)

Type	Symbol	Size	Pad diameter [mm]			
			ø6, ø8	ø10 to ø16	ø20 to ø32	ø40, ø50
Male thread	**A5**	M5 x 0.8	●△	○∗1●△	—	—
	A6	M6 x 1	●△	○∗1●△	○∗1●△	○∗1●△
	A8	M8 x 1	—	—	○∗1●△	○∗1●△
Female thread	**B4**	M4 x 0.7	●△	—	—	—
	B5	M5 x 0.8	●△	●△	●△	—
	B6	M6 x 1	—	●△	●△	●△
	B8	M8 x 1.25	—	—	●△	●△

∗1 ○: ZP□T/Vertical comes with a vacuum inlet (female thread).

With buffer

❼ Vacuum inlet

○: ZPT/Vertical ●: ZPR/Lateral (With One-touch fitting) △: ZPY/Lateral (With barb fitting)

Type	Symbol	Size	Pad diameter [mm]			
			ø6, ø8	ø10 to ø16	ø20 to ø32	ø40, ø50
Female thread	**B3**	M3 x 0.5	○	—	—	—
	B5	M5 x 0.8	○	○	○	○
	B01	Rc1/8	—	—	—	○
	N01	NPT1/8	—	—	—	○
	T01	NPTF1/8	—	—	—	○
One-touch fitting	**04**	ø4	○●	○●	○●	—
	06	ø6	○●	○●	○●	○●
	08	ø8	—	—	●	○●
Barb fitting	**N4**	For ø4 nylon tubing∗1	○△	△	△	—
	N6	For ø6 nylon tubing∗1	△	○△	○△	○△
	U4	For ø4 soft tubing∗2	○△	△	△	—
	U6	For ø6 soft tubing∗2	△	○△	○△	○△

∗1 Nylon tube piping ∗2 Soft nylon/Polyurethane tube piping

❽ Connection thread

○: ZPT/Vertical ●: ZPR/Lateral (With One-touch fitting) △: ZPY/Lateral (With barb fitting)

Type	Symbol	Size	Pad diameter [mm]			
			ø6, ø8	ø10 to ø16	ø20 to ø32	ø40, ø50
Male thread	**A8**	M8 x 1	○●△	—	—	—
	A10	M10 x 1	—	○●△	○●△	—
	A14	M14 x 1	—	—	—	○●△

❾ Lock ring

Symbol	Pad diameter [mm]	
	ø6, ø8	ø10 to ø50
Nil	None∗1	With lock ring
X19		Without lock ring

∗1 The lock ring cannot be used for pad diameters ø6 and ø8.

Lock ring unit

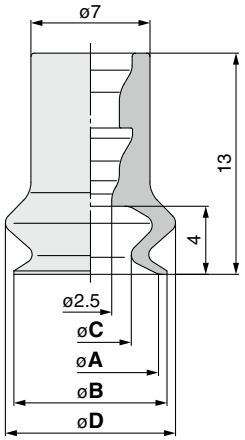
Part no.	Pad diameter [mm]
ZP□L1	ø10 to ø16
ZP□L2	ø20 to ø32
ZP□L3	ø40, ø50

□: Nil/Brass S/Stainless steel

∗ The pad, lock ring, mounting nut, fitting, and buffer plate are shipped together but do not come assembled.

Dimensions/Models

Single unit ø6 to ø8



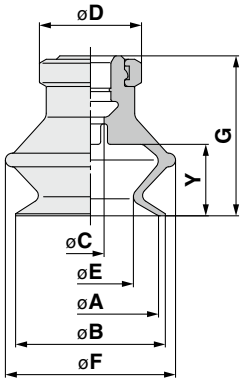
ZP 06 B N
❶ ❷

Model ❶ Pad dia.	Form	❷ *1 Material	A	B	C	D
ZP 06	B	NSUFGNGS	6	7	3.4	9
ZP 08	B	NSUFGNGS	8	9	4.8	10

*1 N: NBR, S: Silicone rubber, U: Urethane rubber, F: FKM, GN: Conductive NBR, GS: Conductive silicone rubber

Construction p. 115
Mounting Bracket Assembly From p. 121

Single unit ø10 to ø50



ZP □ 10 B N
❶ ❷ ❸

❶ Lock ring material

Nil	Brass
S	Stainless steel (Stainless steel 304)

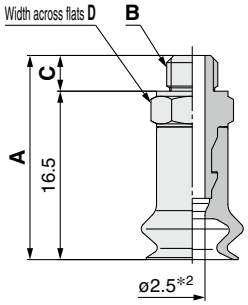
Model ❶ Lock ring material	❷ Pad dia.	Form	❸ *1 Material	A	B	C	D	E	F	G	Y
ZP Nil S	10	B	NSUFGNGS	10	12	4	13	5.5	13.5	16	5.5
	13			13	15			8.7	19	18.5	7.5
	16			16	18			10	21	20	8.5
	20			20	22		15	12.6	25	23.5	10.5
	25			25	27			16	28	24	
	32			32	34			18.9	37	29	14
	40			40	43	7	18	24.4	47	34	16
	50			50	53			33.4	57	38	19

*1 N: NBR, S: Silicone rubber, U: Urethane rubber, F: FKM, GN: Conductive NBR, GS: Conductive silicone rubber

Construction p. 117
Mounting Bracket Assembly From p. 121

Dimensions/Models

With adapter ø6 to ø8



Construction p. 115
Adapter Assembly p. 121

ZP □ T 06 B N – A5
❶ ❷ ❸ ❹

❶ Adapter material

Nil	Brass
S	Stainless steel (Stainless steel 304)

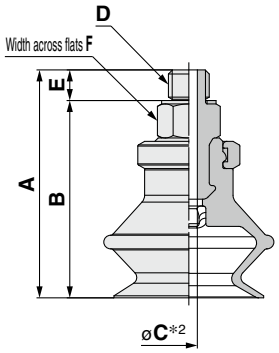
❹ Vacuum inlet (Male thread)

A5	M5 x 0.8
A6	M6 x 1

Model								A	B	C	D
	❶ Adapter material	Vacuum inlet direction	❷ Pad dia.	Form	❸ *1 Material	❹ Vacuum inlet					
ZP	Nil S	T	06 08	B	N S U F GN GS	A5		20	M5 x 0.8	3.5	7
						A6		21	M6 x 1	4.5	8

*1 N: NBR, S: Silicone rubber, U: Urethane rubber, F: FKM, GN: Conductive NBR, GS: Conductive silicone rubber
*2 Indicates the minimum hole size of the adapter or vacuum pad

With adapter ø10 to ø50



Construction p. 117
Adapter Assembly p. 121

ZP □ T 10 B N – AS5
❶ ❷ ❸ ❹

❶ Adapter (Lock ring) material

Nil	Brass
S	Stainless steel (Stainless steel 304)

❹ Vacuum inlet (Male thread)

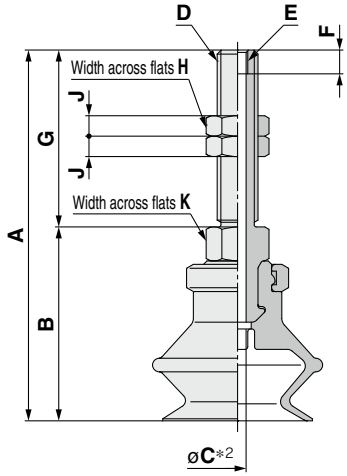
AS5	M5 x 0.8
AS6	M6 x 1
AG01	G1/8
AG02	G1/4

Model							A	B	C*2	D	E	F
	❶ Adapter material	Vacuum inlet direction	❷ Pad dia.	Form	❸ *1 Material	❹ Vacuum inlet						
ZP	Nil S	T	10	B	N S U F GN GS	AS5	25	21.5	2.5	M5 x 0.8	3.5	8
			13				27.5	24				
			16				29	25.5				
			20				32.5	29				
			25				33	29.5				
			32				38	34.5				
			10			AS6	26	21.5	2.5	M6 x 1	4.5	8
			13				28.5	24				
			16				30	25.5				
			20				33.5	29				
			25				34	29.5				
			32				39	34.5				
			40				45	40.5				12
			50				49	44.5				
			10			AG01	34	28.5	2.5	G1/8	5.5	17
			13				36.5	31				
			16				38	32.5				
			20				41.5	36	4			
			25				42	36.5				
			32				47	41.5				
			40			AG02	54.5	48	7	G1/4	6.5	21
			50				58.5	52				

*1 N: NBR, S: Silicone rubber, U: Urethane rubber, F: FKM, GN: Conductive NBR, GS: Conductive silicone rubber
*2 Indicates the minimum hole size of the adapter or vacuum pad

Dimensions/Models

With adapter ø10 to ø50



Construction p. 117
Adapter Assembly p. 121

ZP ☐ T 10 B N – A5
❶ ❷ ❸ ❹

❶ Adapter (Lock ring) material

Nil	Brass
S	Stainless steel (Stainless steel 304)

❹ Connection thread (Male thread)

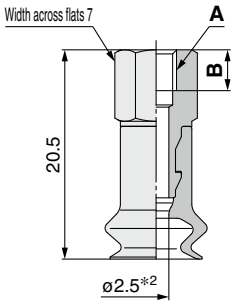
A5	M5 x 0.8 (M3 x 0.5 With female thread)
A6	M6 x 1 (M3 x 0.5 With female thread)
A8	M8 x 1 (M5 x 0.8 With female thread)

Model	❶ Adapter material	Vacuum inlet direction	❷ Pad dia.	Form	❸ *1 Material	❹ Connection thread	A	B	C*2	D	E	F	G	H	J	K
ZP	Nil S	T	10	B	N S U F GN GS	A5	42	21	2.5	M5 x 0.8	M3 x 0.5	3.5	21	8	4	8
			13				44.5	23.5								
			16				46	25								
			10			A6	47	21	2.5	M6 x 1	M3 x 0.5	3.5	26	8	4	8
			13				49.5	23.5								
			16				51	25								
			20				54.5	28.5								
			25				55	29								
			32				60	34								
			40				66	40								12
			50				70	44								
			20			A8	49.5	33.5	4	M8 x 1	M5 x 0.8	5	16	12	4	12
			25				50	34								
			32				55	39								
			40				56	40	4.2							
			50				60	44								

*1 N: NBR, S: Silicone rubber, U: Urethane rubber, F: FKM, GN: Conductive NBR, GS: Conductive silicone rubber
*2 Indicates the minimum hole size of the adapter or vacuum pad

Dimensions/Models

With adapter ø6 to ø8



Construction p. 115
Adapter Assembly p. 121

ZP ☐ T 06 B N - B4
❶ ❷ ❸ ❹

❶ Adapter material

Nil	Brass
S	Stainless steel (Stainless steel 304)

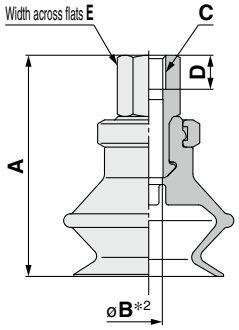
❹ Vacuum inlet (Female thread)

B4	M4 x 0.7
B5	M5 x 0.8

Model								A	B
	❶ Adapter material	Vacuum inlet direction	❷ Pad dia.	Form	❸ *1 Material	❹ Vacuum inlet			
ZP	Nil S	T	06 08	B	N S U F GN GS	B4		M4 x 0.7	4
						B5		M5 x 0.8	5

*1 N: NBR, S: Silicone rubber, U: Urethane rubber, F: FKM, GN: Conductive NBR, GS: Conductive silicone rubber
*2 Indicates the minimum hole size of the adapter or vacuum pad

With adapter ø10 to ø50



Construction p. 117
Adapter Assembly p. 121

ZP ☐ T 10 B N - B5
❶ ❷ ❸ ❹

❶ Adapter (Lock ring) material

Nil	Brass
S	Stainless steel (Stainless steel 304)

❹ Vacuum inlet (Female thread)

B5	M5 x 0.8	BG02	G1/4
B6	M6 x 1	B01	Rc1/8
B8	M8 x 1.25	N01*1	NPT1/8
BG01	G1/8	T01*1	NPTF1/8

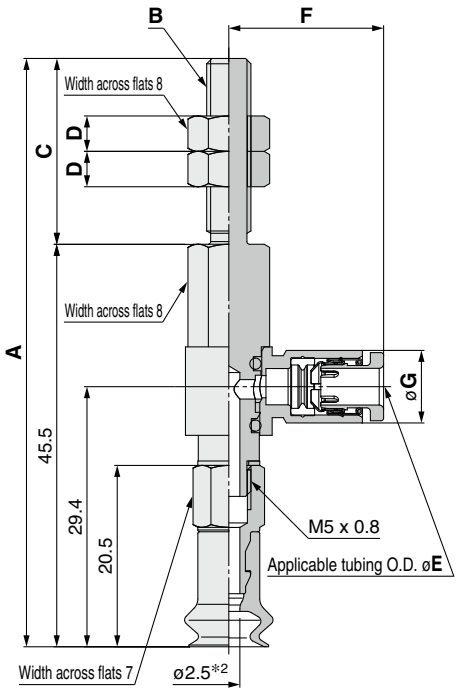
*1 Not compatible with stainless steel materials

Model								A	B*2	C	D	E
	❶ Adapter material	Vacuum inlet direction	❷ Pad dia.	Form	❸ *1 Material	❹ Vacuum inlet						
ZP	Nil S	T	10	B	N S U F GN GS	B5		25	2.5	M5 x 0.8	5	8
			13					27.5				
			16					29				
			20					32.5	4			
			25					33				
			32					38				
			10			B6		25	2.5	M6 x 1	6	8
			13					27.5				
			16					29				
			20					32.5	4			
			25					33				
			32					38				
			40					47.5	4.9			12
			50					51.5				
			20			B8		38.5	3.5	M8 x 1.25	8	12
			25					39				
			32					44				
			40					47.5	6.6			
			50					51.5				
			10			BG01		31	2.5	G1/8	7.4	14
			13					33.5				
			16					35				
			20					38.5	4			
			25					39				
			32					44				
			40			BG02		53.5	7	G1/4	11	17
			50					57.5				
			10			B01 N01*3 T01*3		31	2.5	Rc1/8 NPT1/8 NPTF1/8	—	12
			13					33.5				
			16					35				
			20					38.5	3.5			
			25					39				
			32					44				
			40					47.5	7			
			50					51.5				

*1 N: NBR, S: Silicone rubber, U: Urethane rubber, F: FKM, GN: Conductive NBR, GS: Conductive silicone rubber
*2 Indicates the minimum hole size of the adapter or vacuum pad
*3 Not compatible with stainless steel materials

Dimensions/Models

With adapter/One-touch fitting ø6 to ø8



Construction p. 115
Adapter Assembly p. 122

ZPR 06 B N – 04 – A5

❶ ❷ ❸ ❹

❸ Vacuum inlet (One-touch fitting)

04	ø4
06	ø6

❹ Connection thread (Male thread)

A5	M5 x 0.8
A6	M6 x 1

Model							A	B	C	D
	Vacuum inlet direction	❶ Pad dia.	Form	❷ Material *1	❸ Vacuum inlet	❹ Connection thread				
ZP	R	06 08	B	N S U F GN GS	04 06	A5	66.5	M5 x 0.8	21	4
						A6	71.5	M6 x 1	26	4

Dimensions Per Vacuum Inlet

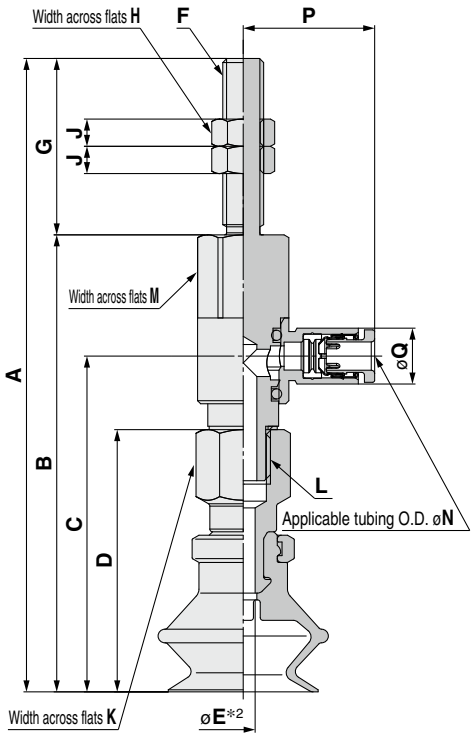
Model							E	F	G	Fitting part min. hole size
	Vacuum inlet direction	❶ Pad dia.	Form	❷ Material *1	❸ Vacuum inlet	❹ Connection thread				
ZP	R	06 08	B	N S U F GN GS	04	A5 A6	4	17.5	8.2	ø2.5
					06		6	18.3	10.4	ø4

*1 N: NBR, S: Silicone rubber, U: Urethane rubber, F: FKM, GN: Conductive NBR, GS: Conductive silicone rubber

*2 Indicates the minimum hole size of the adapter or vacuum pad

Dimensions/Models

With adapter/One-touch fitting ø10 to ø50



Construction p. 117
Adapter Assembly p. 122

ZPR 10 B N - 04 - A5
❶ ❷ ❸ ❹

❸ Vacuum inlet (One-touch fitting)

04	ø4
06	ø6
08	ø8

❹ Connection thread (Male thread)

A5	M5 x 0.8
A6	M6 x 1
A8	M8 x 1

Model							A	B	C	D	*2 E	F	G	H	J	K	L
	Vacuum inlet direction	❶ Pad dia.	Form	❷ *1 Material	❸ Vacuum inlet	❹ Connection thread											
ZP	R	10	B	N S U F GN GS	04 06 08	A5	71	50	33.9	25	2.5	M5 x 0.8	21	8	4	8	M5 x 0.8
		13					73.5	52.5	36.4	27.5							
		16					75	54	37.9	29							
		10				A6	76	50	33.9	25	2.5	M6 x 1	26	8	4	8	M5 x 0.8
		13					78.5	52.5	36.4	27.5							
		16					80	54	37.9	29							
		20					93	67.1	49.3	38.5	3.5		25.9			12	M8 x 1.25
		25					93.5	67.6	49.8	39							
		32					98.5	72.6	54.8	44							
		40					102	76.1	58.3	47.5	4						
		50					106	80.1	62.3	51.5							
		20				A8	83	67.1	49.3	38.5	3.5	M8 x 1	15.9	12	4	12	M8 x 1.25
		25					83.5	67.6	49.8	39							
		32					88.5	72.6	54.8	44							
		40					92	76.1	58.3	47.5	4						
		50					96	80.1	62.3	51.5							

Dimensions Per Vacuum Inlet

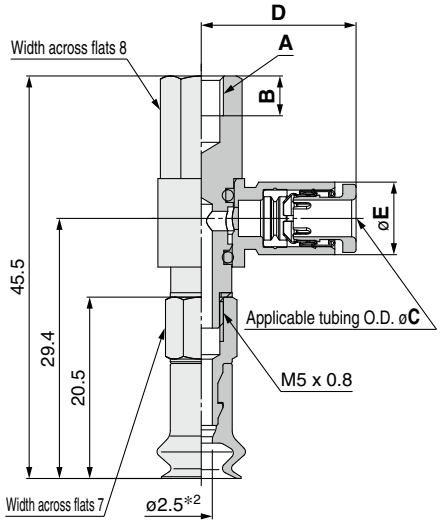
Model							M	N	P	Q	Fitting part min. hole size
	Vacuum inlet direction	❶ Pad dia.	Form	❷ *1 Material	❸ Vacuum inlet	❹ Connection thread					
ZP	R	10 13 16	B	N S U F GN GS	04	A5 A6	8	4	17.5	8.2	ø2.5
					06			6	18.3	10.4	ø4
		20 25 32			04	A6 A8	12	4	19.3	8.2	ø3
					06			6	20.5	10.4	ø4.5
					08		16	8	23.5	13.2	ø6
		40 50			06	A6 A8	12	6	20.5	10.4	ø4.5
					08		16	8	23.5	13.2	ø6

*1 N: NBR, S: Silicone rubber, U: Urethane rubber, F: FKM, GN: Conductive NBR, GS: Conductive silicone rubber

*2 Indicates the minimum hole size of the adapter or vacuum pad

Dimensions/Models

With adapter/One-touch fitting ø6 to ø8



Construction p. 115
Adapter Assembly p. 122

ZPR 06 B N – 04 – B4

❶ ❷ ❸ ❹

❸ **Vacuum inlet (One-touch fitting)**

04	ø4
06	ø6

❹ **Connection thread (Female thread)**

B4	M4 x 0.7
B5	M5 x 0.8

Model							A	B
	Vacuum inlet direction	❶ Pad dia.	Form	❷ Material *1	❸ Vacuum inlet	❹ Connection thread		
ZP	R	06 08	B	N S U F GN GS	04 06	B4	M4 x 0.7	4.5
						B5	M5 x 0.8	5.5

Dimensions Per Vacuum Inlet

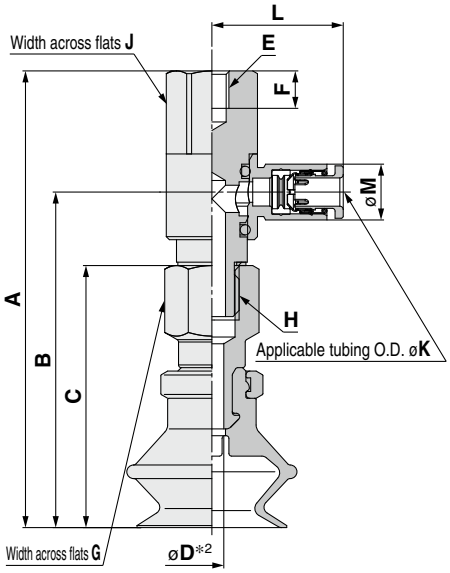
Model							C	D	E	Fitting part min. hole size
	Vacuum inlet direction	❶ Pad dia.	Form	❷ Material *1	❸ Vacuum inlet	❹ Connection thread				
ZP	R	06 08	B	N S U F GN GS	04	B4 B5	4	17.5	8.2	ø2.5
					06		6	18.3	10.4	ø4

*1 N: NBR, S: Silicone rubber, U: Urethane rubber, F: FKM, GN: Conductive NBR, GS: Conductive silicone rubber

*2 Indicates the minimum hole size of the adapter or vacuum pad

Dimensions/Models

With adapter/One-touch fitting ø10 to ø50



Construction p. 117
Adapter Assembly p. 122

ZPR 10 B N – 04 – B5
❶ ❷ ❸ ❹

❸ Vacuum inlet (One-touch fitting)

04	ø4
06	ø6
08	ø8

❹ Connection thread (Female thread)

B5	M5 x 0.8
B6	M6 x 1
B8	M8 x 1.25

Model							A	B	C	D*2	E	F	G	H
Vacuum inlet direction		❶ Pad dia.	Form	❷ *1 Material	❸ Vacuum inlet	❹ Connection thread								
ZP	R	10	B	N S U F GN GS	04 06 08	B5	50	33.9	25	2.5	M5 x 0.8	5.5	8	M5 x 0.8
		13					52.5	36.4	27.5					
		16					54	37.9	29					
		20					67.1	49.3	38.5	3.5			12	M8 x 1.25
		25					67.6	49.8	39					
		32					72.6	54.8	44					
		10				B6	50	33.9	25	2.5	M6 x 1	6.5	8	M5 x 0.8
		13					52.5	36.4	27.5					
		16					54	37.9	29					
		20					67.1	49.3	38.5	3.5			12	M8 x 1.25
		25					67.6	49.8	39					
		32					72.6	54.8	44					
		40					76.1	58.3	47.5	4				
		50					80.1	62.3	51.5					
		20				B8	67.1	49.3	38.5	3.5	M8 x 1.25	8.5	12	M8 x 1.25
		25					67.6	49.8	39					
		32					72.6	54.8	44					
		40					76.1	58.3	47.5	4				
		50					80.1	62.3	51.5					

Dimensions Per Vacuum Inlet

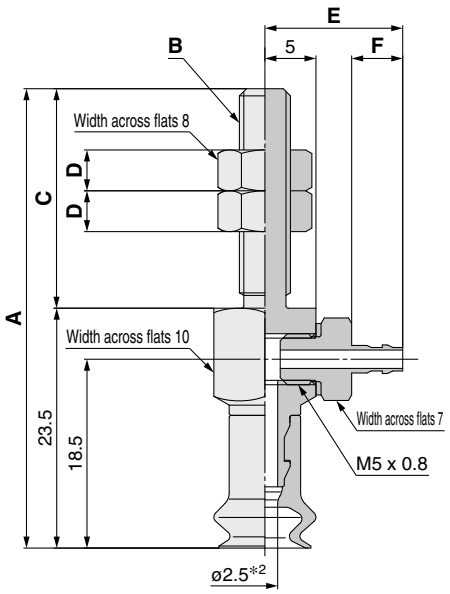
Model							J	K	L	M	Fitting part min. hole size
Vacuum inlet direction		❶ Pad dia.	Form	❷ *1 Material	❸ Vacuum inlet	❹ Connection thread					
ZP	R	10 13 16	B	N S U F GN GS	04	B5 B6	8	4	17.5	8.2	ø2.5
					06			6	18.3	10.4	ø4
		20 25 32			04	B5	12	4	19.3	8.2	ø3
					06	B6		6	20.5	10.4	ø4.5
					08	B8	16	8	23.5	13.2	ø6
		40 50			06	B6	12	6	20.5	10.4	ø4.5
					08	B8	16	8	23.5	13.2	ø6

*1 N: NBR, S: Silicone rubber, U: Urethane rubber, F: FKM, GN: Conductive NBR, GS: Conductive silicone rubber

*2 Indicates the minimum hole size of the adapter or vacuum pad

Dimensions/Models

With adapter/barb fitting ø6 to ø8



Construction p. 115
Adapter Assembly p. 123

ZPY 06 B N – N4 – A5

❶ ❷ ❸ ❹

❸ **Vacuum inlet (Barb fitting)**

N4	For ø4 nylon tubing	M-5AN-4
N6	For ø6 nylon tubing	M-5AN-6
U4	For ø4 soft tubing	M-5AU-4
U6	For ø6 soft tubing	M-5AU-6

❹ **Connection thread (Male thread)**

A5	M5 x 0.8
A6	M6 x 1

Model								A	B	C	D
	Vacuum inlet direction	❶ Pad dia.	Form	❷ *1 Material	❸ Vacuum inlet	❹ Connection thread					
ZP	**Y**	**06 08**	**B**	**N S U F GN GS**	**N4 N6 U4 U6**	**A5**		45	M5 x 0.8	21.5	4
						A6		50.5	M6 x 1	27	4

Dimensions Per Vacuum Inlet

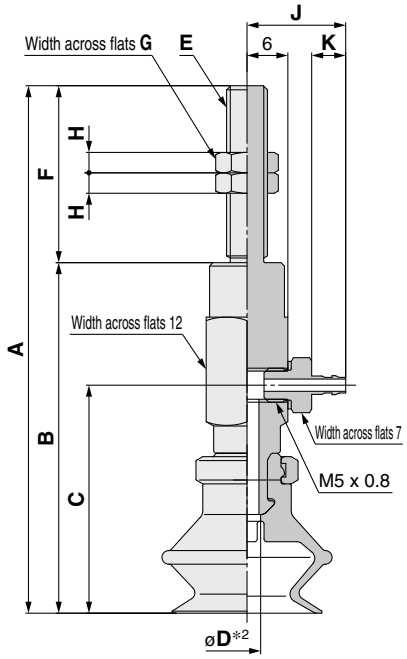
Model							E	F	Fitting part min. hole size
	Vacuum inlet direction	❶ Pad dia.	Form	❷ *1 Material	❸ Vacuum inlet	❹ Connection thread			
ZP	**Y**	**06 08**	**B**	**N S U F GN GS**	**N4 U4**	**A5 A6**	13.5	5	ø1.8
					N6 U6		15.5	7	ø2.5

*1 N: NBR, S: Silicone rubber, U: Urethane rubber, F: FKM, GN: Conductive NBR, GS: Conductive silicone rubber

*2 Indicates the minimum hole size of the adapter or vacuum pad

Dimensions/Models

With adapter/barb fitting ø10 to ø50



Construction p. 117
Adapter Assembly p. 123

ZPY 10 B N – N4 – A5
❶ ❷ ❸ ❹

❸ **Vacuum inlet (Barb fitting)**

N4	For ø4 nylon tubing	M-5AN-4
N6	For ø6 nylon tubing	M-5AN-6
U4	For ø4 soft tubing	M-5AU-4
U6	For ø6 soft tubing	M-5AU-6

❹ **Connection thread (Male thread)**

A5	M5 x 0.8
A6	M6 x 1
A8	M8 x 1

Model							A	B	C	D*2	E	F	G	H
	Vacuum inlet direction	❶ Pad dia.	Form	❷ *1 Material	❸ Vacuum inlet	❹ Connection thread								
ZP	Y	10	B	NSUFGNGS	N4 N6 U4 U6	A5	63	42	26	2.5	M5 x 0.8	21	8	4
		13					65.5	44.5	28.5					
		16					67	46	30					
		10				A6	68	42	26	2.5	M6 x 1	26	8	4
		13					70.5	44.5	28.5					
		16					72	46	30					
		20					77.5	51.5	33.5	3.5				
		25					78	52	34					
		32					83	57	39					
		40					88	62	44	6				
		50					92	66	48					
		20				A8	67.5	51.5	33.5	3.5	M8 x 1	16	12	4
		25					68	52	34					
		32					73	57	39					
		40					78	62	44	6				
		50					82	66	48					

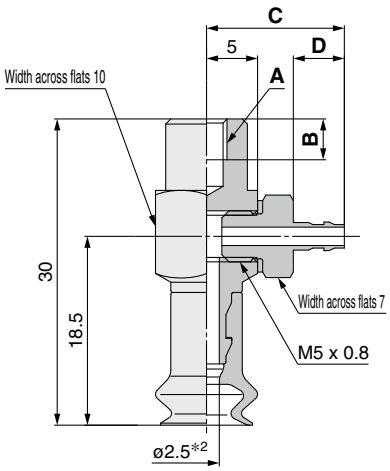
Dimensions Per Vacuum Inlet

Model							J	K	Fitting part min. hole size
	Vacuum inlet direction	❶ Pad dia.	Form	❷ *1 Material	❸ Vacuum inlet	❹ Connection thread			
ZP	Y	10 13 16 20 25 32	B	NSUFGNGS	N4 U4	A5 A6	14.5	5	ø1.8
					N6 U6		16.5	7	ø2.5
		40 50			N6 U6	A6 A8	16.5	7	ø2.5

*1 N: NBR, S: Silicone rubber, U: Urethane rubber, F: FKM, GN: Conductive NBR, GS: Conductive silicone rubber
*2 Indicates the minimum hole size of the adapter or vacuum pad

Dimensions/Models

With adapter/barb fitting ø6 to ø8



Construction p. 115
Adapter Assembly p. 123

ZPY 06 B N – N4 – B4
❶ ❷ ❸ ❹

❸ **Vacuum inlet (Barb fitting)**

N4	For ø4 nylon tubing	M-5AN-4
N6	For ø6 nylon tubing	M-5AN-6
U4	For ø4 soft tubing	M-5AU-4
U6	For ø6 soft tubing	M-5AU-6

❹ **Connection thread (Female thread)**

B4	M4 x 0.7
B5	M5 x 0.8

Model								A	B
	Vacuum inlet direction	❶ Pad dia.	Form	❷ *1 Material	❸ Vacuum inlet	❹ Connection thread			
ZP	**Y**	**06** **08**	**B**	**N** **S** **U** **F** **GN** **GS**	**N4** **N6** **U4** **U6**	**B4**		M4 x 0.7	4
						B5		M5 x 0.8	5

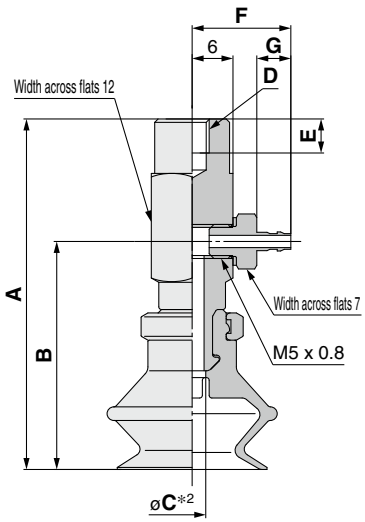
Dimensions Per Vacuum Inlet

Model							C	D	Fitting part min. hole size
	Vacuum inlet direction	❶ Pad dia.	Form	❷ *1 Material	❸ Vacuum inlet	❹ Connection thread			
ZP	**Y**	**06** **08**	**B**	**N** **S** **U** **F** **GN** **GS**	**N4** **U4**	**B4** **B5**	13.5	5	ø1.8
					N6 **U6**		15.5	7	ø2.5

*1 N: NBR, S: Silicone rubber, U: Urethane rubber, F: FKM, GN: Conductive NBR, GS: Conductive silicone rubber
*2 Indicates the minimum hole size of the adapter or vacuum pad

Dimensions/Models

With adapter/barb fitting ø10 to ø50



Construction p. 117
Adapter Assembly p. 123

ZPY ❶10 B ❷N – ❸N4 – ❹B5

❸ Vacuum inlet (Barb fitting)

N4	For ø4 nylon tubing	M-5AN-4
N6	For ø6 nylon tubing	M-5AN-6
U4	For ø4 soft tubing	M-5AU-4
U6	For ø6 soft tubing	M-5AU-6

❹ Connection thread (Female thread)

B5	M5 x 0.8
B6	M6 x 1
B8	M8 x 1.25

Model							A	B	C*2	D	E
	Vacuum inlet direction	❶ Pad dia.	Form	❷ *1 Material	❸ Vacuum inlet	❹ Connection thread					
ZP	Y	10	B	N S U F GN GS	N4 N6 U4 U6	B5	42	26	2.5	M5 x 0.8	5
		13					44.5	28.5			
		16					46	30			
		20					51.5	33.5	3.5		
		25					52	34			
		32					57	39			
		10				B6	42	26	2.5	M6 x 1	6
		13					44.5	28.5			
		16					46	30			
		20					51.5	33.5	3.5		
		25					52	34			
		32					57	39			
		40					62	44	6		
		50					66	48			
		20				B8	51.5	33.5	3.5	M8 x 1.25	8
		25					52	34			
		32					57	39			
		40					62	44	6		
		50					66	48			

Dimensions Per Vacuum Inlet

Model							F	G	Fitting part min. hole size
	Vacuum inlet direction	❶ Pad dia.	Form	❷ *1 Material	❸ Vacuum inlet	❹ Connection thread			
ZP	Y	10 13 16	B	N S U F GN GS	N4 U4	B4 B5	14.5	5	ø1.8
					N6 U6		16.5	7	ø2.5
		20 25 32			N4 U4	B5 B6 B8	14.5	5	ø1.8
					N6 U6		16.5	7	ø2.5
		40 50			N6 U6	B6 B8	16.5	7	ø2.5

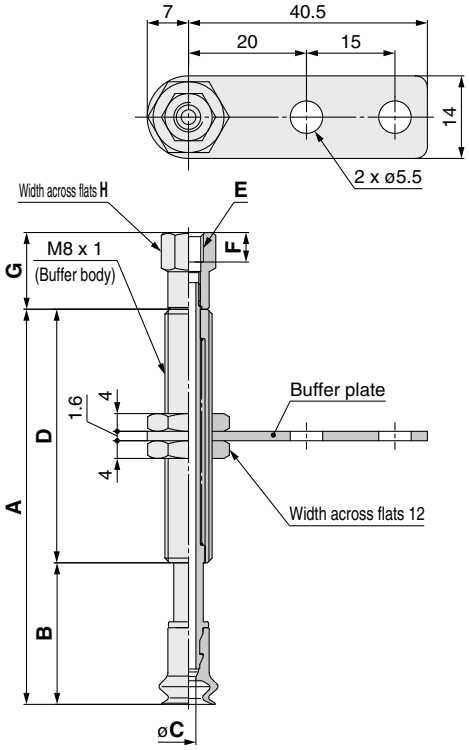
*1 N: NBR, S: Silicone rubber, U: Urethane rubber, F: FKM, GN: Conductive NBR, GS: Conductive silicone rubber

*2 Indicates the minimum hole size of the adapter or vacuum pad

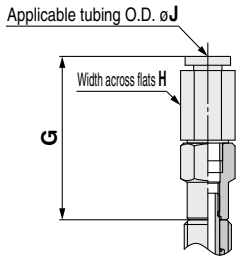
Dimensions/Models

With buffer ø6 to ø8

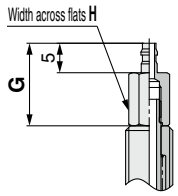
The drawings show the type with a buffer plate.



Vacuum inlet: One-touch fitting



Vacuum inlet: Barb fitting



Construction p. 116
Buffer Assembly p. 124

ZPT 06 B N J 6 – B3 – A8
❶ ❷ ❸ ❹ ❺ ❻

❸ Buffer specification

J	Rotating
K	Non-rotating
JN	Rotating (Without buffer plate)
KN	Non-rotating (Without buffer plate)

❻ Connection thread (Male thread)

A8	M8 x 1

❺ Vacuum inlet

B3	M3 x 0.5	Female thread	
B5	M5 x 0.8		
04	ø4	One-touch fitting	KQ2H04-M5N
06	ø6		KQ2H06-M5N
N4	For ø4 nylon tubing	Barb fitting	
U4	For ø4 soft tubing		

Model									A	B	C*2	D
	Vacuum inlet direction	❶ Pad dia.	Form	❷ *1 Material	❸ Buffer spec.	❹ Buffer stroke	❺ Vacuum inlet	❻ Connection thread				
ZP	T	06 08	B	N S U F GN GS	J K JN KN	6	B3 B5 04 06 N4 U4	A8	34	19	J: 2.5 K: 2	15
						10			67	24		43
						15			72	29		
						25			82	39		

Dimensions Per Vacuum Inlet: Female Thread

Model									E	F	G	H
	Vacuum inlet direction	❶ Pad dia.	Form	❷ *1 Material	❸ Buffer spec.	❹ Buffer stroke	❺ Vacuum inlet	❻ Connection thread				
ZP	T	06 08	B	N S U F GN GS	J K JN KN	6 10 15 25	B3	A8	M3 x 0.5	3	11	6
							B5		M5 x 0.8	5	13	8

Dimensions Per Vacuum Inlet: One-touch Fitting

Model									G	H	J	Fitting part min. hole size
	Vacuum inlet direction	❶ Pad dia.	Form	❷ *1 Material	❸ Buffer spec.	❹ Buffer stroke	❺ Vacuum inlet	❻ Connection thread				
ZP	T	06 08	B	N S U F GN GS	J K JN KN	6 10 15 25	04	A8	27.7	8	4	ø2.5
							06			10	6	

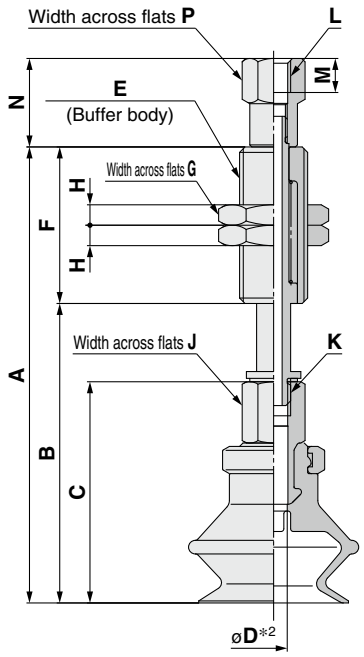
Dimensions Per Vacuum Inlet: Barb Fitting

Model									G	H	Fitting part min. hole size
	Vacuum inlet direction	❶ Pad dia.	Form	❷ *1 Material	❸ Buffer spec.	❹ Buffer stroke	❺ Vacuum inlet	❻ Connection thread			
ZP	T	06 08	B	N S U F GN GS	J K JN KN	6 10 15 25	N4	A8	14	6	ø1.8
							U4				

*1 N: NBR, S: Silicone rubber, U: Urethane rubber, F: FKM, GN: Conductive NBR, GS: Conductive silicone rubber
*2 Indicates the minimum hole size of the adapter or vacuum pad

Dimensions/Models

With buffer ø10 to ø50



Construction p. 118
Buffer Assembly p. 124

ZPT 10 B N J 10 – B5 – A10
❶ ❷ ❹ ❺ ❻

❸ Buffer specification

J	Rotating
K	Non-rotating

❺ Vacuum inlet (Female thread)

B5	M5 x 0.8
B01	Rc1/8
N01	NPT1/8
T01	NPTF1/8

❻ Connection thread (Male thread)

A10	M10 x 1
A14	M14 x 1

Model: Vacuum inlet direction	❶ Pad dia.	Form	❷ *1 Material	❸ Buffer spec.	❹ Buffer stroke	❺ Vacuum inlet	❻ Connection thread	A	B	C	D*2	E	F	G	H	J	K
ZP	T	B	N S U F GN GS	J K	10	B5 04 06 N6 U6	A10	59.5	36.5	25	J: 2.5 K: 2	M10 x 1	23	14	3	8	M5 x 0.8
					20			97.5	46.5				51				
					30			107.5	56.5								
					40			143.5	66.5				77				
					50			153.5	76.5								
					10			62	39	27.5			23				
					20			100	49				51				
					30			110	59								
					40			146	69				77				
					50			156	79								
					10			63.5	40.5	29			23				
					20			101.5	50.5				51				
					30			111.5	60.5								
					40			147.5	70.5				77				
					50			157.5	80.5								
					10			67	44	32.5			23				
					20			105	54				51				
					30			115	64								
					40			151	74				77				
					50			161	84								
					10			67.5	44.5	33			23				
					20			105.5	54.5				51				
					30			115.5	64.5								
					40			151.5	74.5				77				
					50			161.5	84.5								
					10			72.5	49.5	38			23				
					20			110.5	59.5				51				
					30			120.5	69.5								
					40			156.5	79.5				77				
					50			166.5	89.5								
					10	B5 06 08 N6 U6	A14	110	60	47.5	4	M14 x 1	50	19	4	12	M8 x 1.25
					20			120	70								
					30			130	80								
					50			175	100				75				
					10			114	64	51.5			50				
					20			124	74								
					30			134	84								
					50			179	104				75				

Dimensions Per Vacuum Inlet: Female Thread

Model: Vacuum inlet direction	❶ Pad dia.	Form	❷ *1 Material	❸ Buffer spec.	❹ Buffer stroke	❺ Vacuum inlet	❻ Connection thread	L	M	N	P
ZP	T	B	N S U F GN GS	J K	10 20 30 40 50	B5	A10	M5 x 0.8	5	13	8
	10 13 16 20 25 32				10 20 30 50	B5	A14	M5 x 0.8	4.5	15	10
	40 50								5	9	
					10 20 30 50	B01 N01 T01		Rc1/8 NPT1/8 NPTF1/8	—	16.5	13
										12	

*1 N: NBR, S: Silicone rubber, U: Urethane rubber, F: FKM, GN: Conductive NBR, GS: Conductive silicone rubber

*2 Indicates the minimum hole size of the adapter or vacuum pad

Dimensions/Models

With buffer ø10 to ø50

ZPT 10 B N J 10 – 04 – A10
❶ ❷ ❸ ❹ ❺ ❻

❸ Buffer specification

J	Rotating
K	Non-rotating

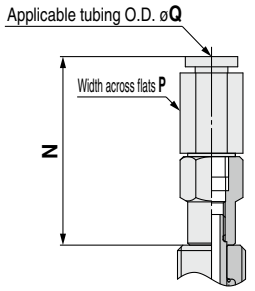
❻ Connection thread (Male thread)

A10	M10 x 1
A14	M14 x 1

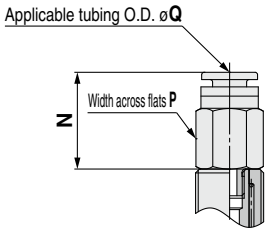
❺ Vacuum inlet

			Pad diameter	
			ø10 to ø32	ø40, ø50 (10 st only)
04	ø4	One-touch fitting	KQ2H04-M5N	
06	ø6		KQ2H06-M5N	KQ2H06-01NS
08	ø8			KQ2H08-01NS
N6	For ø6 nylon tubing	Barb fitting		
U6	For ø6 soft tubing			

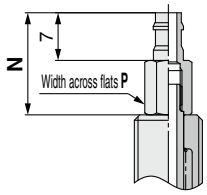
Vacuum inlet: One-touch fitting



Vacuum inlet: Built-in One-touch fitting
Pad diameter: ø40, ø50 (Buffer stroke: 20 to 50 st)



Vacuum inlet: Barb fitting



Dimensions Per Vacuum Inlet: One-touch Fitting

Model									N	P	Q	Fitting part min. hole size
	Vacuum inlet direction	❶ Pad dia.	Form	❷ *1 Material	❸ Buffer spec.	❹ Buffer stroke	❺ Vacuum inlet	❻ Connection thread				
ZP	T	10 13 16 20 25 32	B	N S U F GN GS	J K	10 20 30 40 50	04	A10	27.7	8	4	ø2.5
							06			10	6	
		40 50				10	06	A14	31.8	10	6	ø4.5
							08		35.9	14	8	ø6
						20 30 50	06		19.9	12	6	ø3
							08		24.9	14	8	

Dimensions Per Vacuum Inlet: Barb Fitting

Model									N	P	Fitting part min. hole size
	Vacuum inlet direction	❶ Pad dia.	Form	❷ *1 Material	❸ Buffer spec.	❹ Buffer stroke	❺ Vacuum inlet	❻ Connection thread			
ZP	T	10 13 16 20 25 32	B	N S U F GN GS	J K	10 20 30 40 50	N6	A10	15	6	ø2.5
							U6				
		40 50				10	N6	A14	19	10	
							U6				
						20 30 50	N6		12		
							U6				

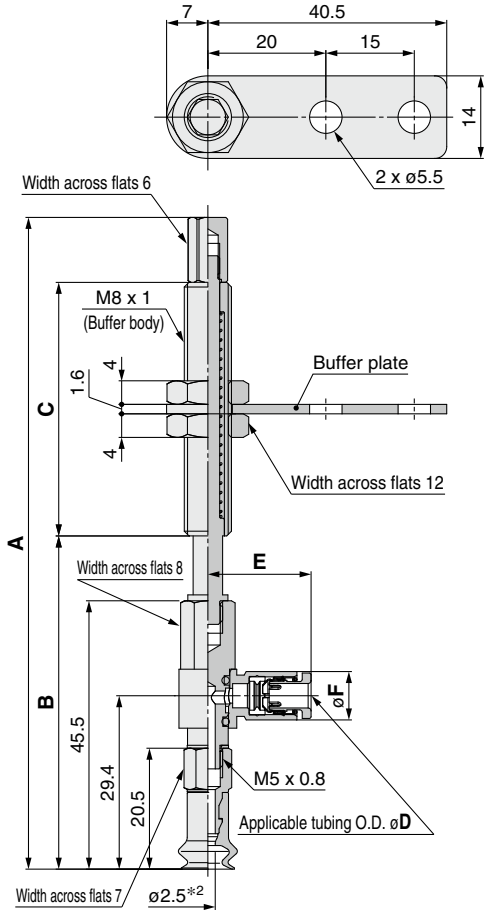
*1 N: NBR, S: Silicone rubber, U: Urethane rubber, F: FKM, GN: Conductive NBR, GS: Conductive silicone rubber

Construction p. 118
Buffer Assembly p. 124

Dimensions/Models

With buffer/One-touch fitting ø6 to ø8

The drawings show the type with a buffer plate.



Construction p. 116
Buffer Assembly p. 125

ZPR 06 B N J 6 - 04 - A8

❶ ❷ ❹

❸ Buffer specification

J	Rotating
K	Non-rotating
JN	Rotating (Without buffer plate)
KN	Non-rotating (Without buffer plate)

❻ Connection thread (Male thread)

A8	M8 x 1

❺ Vacuum inlet (One-touch fitting)

04	ø4
06	ø6

Model									A	B	C
	Vacuum inlet direction	❶ Pad dia.	Form	❷ *1 Material	❸ Buffer spec.	❹ Buffer stroke	❺ Vacuum inlet	❻ Connection thread			
ZP	R	06 08	B	N S U F GN GS	J K JN KN	6	04 06	A8	79.5	53.5	15
						10			110.5	56.5	43
						15			115.5	61.5	
						25			125.5	71.5	

Dimensions Per Vacuum Inlet

Model									D	E	F	Fitting part min. hole size
	Vacuum inlet direction	❶ Pad dia.	Form	❷ *1 Material	❸ Buffer spec.	❹ Buffer stroke	❺ Vacuum inlet	❻ Connection thread				
ZP	R	06 08	B	N S U F GN GS	J K JN KN	6 10 15 25	04	A8	4	17.5	8.2	ø2.5
							06		6	18.3	10.4	ø4

*1 N: NBR, S: Silicone rubber, U: Urethane rubber, F: FKM, GN: Conductive NBR, GS: Conductive silicone rubber

*2 Indicates the minimum hole size of the adapter or vacuum pad

Dimensions/Models

With buffer/One-touch fitting ø10 to ø50

ZPR 10 B N J 10 - 04 - A10
❶ ❷ ❹ ❺ ❻

❸ Buffer specification

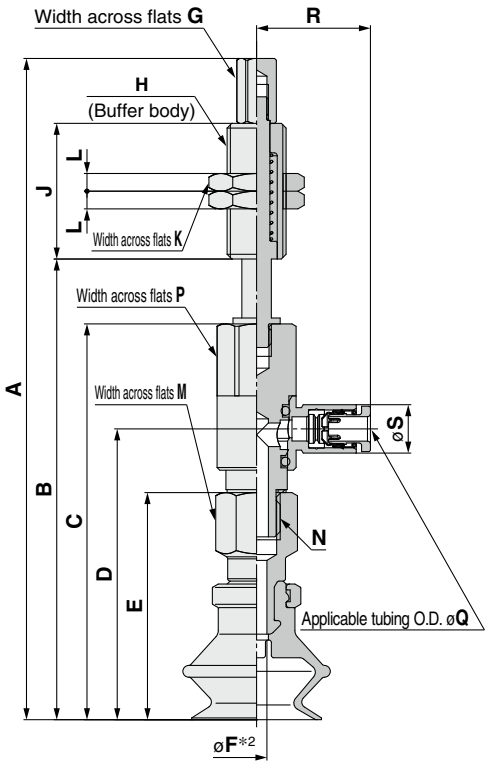
J	Rotating
K	Non-rotating

❺ Vacuum inlet (One-touch fitting)

04	ø4
06	ø6
08	ø8

❻ Connection thread (Male thread)

A10	M10 x 1
A14	M14 x 1



Construction p. 118
Buffer Assembly p. 125

Model									A	B	C	D	E	*2 F	G	H	J	K	L	M	N
	Vacuum inlet direction	❶ Pad dia.	Form	❷ *1 Material	❸ Buffer spec.	❹ Buffer stroke	❺ Vacuum inlet	❻ Connection thread													
ZP	R	10	B	NSUFGNGS	J K	10	04 06	A10	95	61	50	33.9	25	2.5	6	M10 x 1	23	14	3	8	M5 x 0.8
						20			133	71							51				
						30			143	81							77				
						40			179	91											
						50			189	101											
		13				10			97.5	63.5	52.5	36.4	27.5				23				
						20			135.5	73.5							51				
						30			145.5	83.5											
						40			181.5	93.5							77				
						50			191.5	103.5											
		16				10			99	65	54	37.9	29				23				
						20			137	75							51				
						30			147	85											
						40			183	95							77				
						50		A10	193	105											
		20				10	04 06 08		112.1	78.1	67.1	49.3	38.5	3.5			23			12	M8 x 1.25
						20			150.1	88.1							51				
						30			160.1	98.1											
						40			196.1	108.1							77				
						50			206.1	118.1											
		25				10			112.6	78.6	67.6	49.8	39				23				
						20			150.6	88.6							51				
						30			160.6	98.6											
						40			196.6	108.6							77				
						50			206.6	118.6											
		32				10			117.6	83.6	72.6	54.8	44				23				
						20			155.6	93.6							51				
						30			165.6	103.6											
						40			201.6	113.6							77				
						50			211.6	123.6											
		40				10	06 08	A14	156.1	88.1	76.1	58.3	47.5	4	10	M14 x 1	50	19	4	12	M8 x 1.25
						20			153.1	98.1											
						30			163.1	108.1											
						50			208.1	128.1							75				
		50				10			160.1	92.1	80.1	62.3	51.5				50				
						20			157.1	102.1											
						30			167.1	112.1											
						50			212.1	132.1							75				

Dimensions Per Vacuum Inlet

Model									P	Q	R	S	Fitting part min. hole size
	Vacuum inlet direction	❶ Pad dia.	Form	❷ *1 Material	❸ Buffer spec.	❹ Buffer stroke	❺ Vacuum inlet	❻ Connection thread					
ZP	R	10 13 16	B	NSUFGNGS	J K	10 20 30 40 50	04	A10	8	4	17.5	8.2	ø2.5
							06			6	18.3	10.4	ø4
		20 25 32				10 20 30 40 50	04		12	4	19.3	8.2	ø3
							06			6	20.5	10.4	ø4.5
							08		16	8	23.5	13.2	ø6
		40 50				10 20 30 50	06	A14	12	6	20.5	10.4	ø4.5
							08		16	8	23.5	13.2	ø6

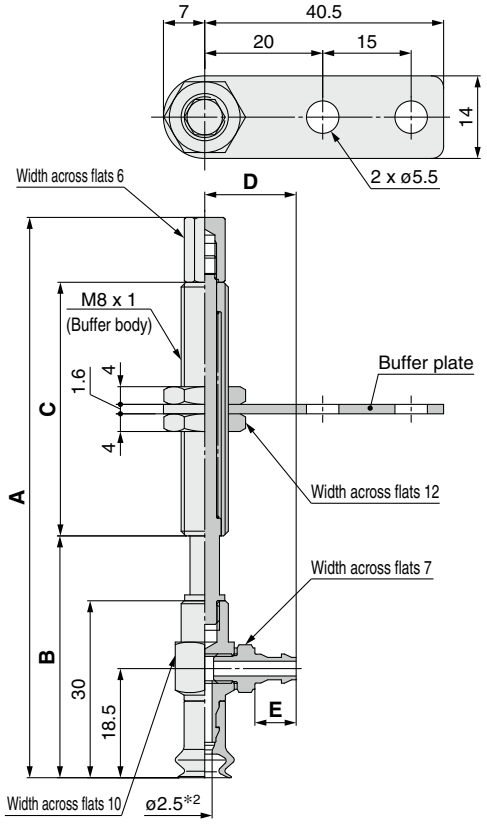
*1 N: NBR, S: Silicone rubber, U: Urethane rubber, F: FKM, GN: Conductive NBR, GS: Conductive silicone rubber

*2 Indicates the minimum hole size of the adapter or vacuum pad

Dimensions/Models

With buffer/barb fitting ø6 to ø8

The drawings show the type with a buffer plate.



Construction p. 116
Buffer Assembly p. 126

ZPY 06 B N J 6 – N4 – A8
❶ ❷ ❸ ❹ ❺ ❻

❸ Buffer specification

J	Rotating
K	Non-rotating
JN	Rotating (Without buffer plate)
KN	Non-rotating (Without buffer plate)

❻ Connection thread (Male thread)

A8	M8 x 1

❺ Vacuum inlet (Barb fitting)

N4	For ø4 nylon tubing	M-5AN-4
N6	For ø6 nylon tubing	M-5AN-6
U4	For ø4 soft tubing	M-5AU-4
U6	For ø6 soft tubing	M-5AU-6

Model									A	B	C
	Vacuum inlet direction	❶ Pad dia.	Form	❷ *1 Material	❸ Buffer spec.	❹ Buffer stroke	❺ Vacuum inlet	❻ Connection thread			
ZP	Y	06 08	B	N S U F GN GS	J K JN KN	6	N4 N6 U4 U6	A8	64	38	15
						10			95	41	43
						15			100	46	
						25			110	56	

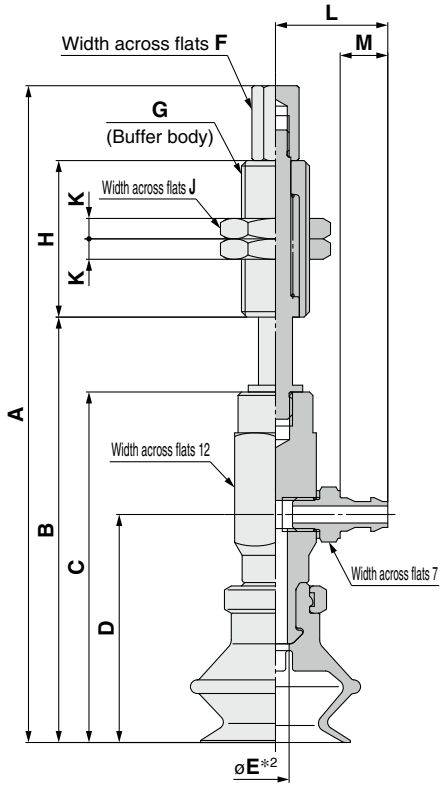
Dimensions Per Vacuum Inlet

Model									D	E	Fitting part min. hole size
	Vacuum inlet direction	❶ Pad dia.	Form	❷ *1 Material	❸ Buffer spec.	❹ Buffer stroke	❺ Vacuum inlet	❻ Connection thread			
ZP	Y	06 08	B	N S U F GN GS	J K JN KN	6 10 15 25	N4 U4	A8	13.5	5	ø1.8
							N6 U6		15.5	7	ø2.5

*1 N: NBR, S: Silicone rubber, U: Urethane rubber, F: FKM, GN: Conductive NBR, GS: Conductive silicone rubber
*2 Indicates the minimum hole size of the adapter or vacuum pad

Dimensions/Models

With buffer/barb fitting ø10 to ø50



Construction p. 118
Buffer Assembly p. 126

ZPY 10 B N J 10 – N4 – A10
❶ ❷ ❸ ❹ ❺ ❻

❸ Buffer specification

J	Rotating
K	Non-rotating

❻ Connection thread (Male thread)

A10	M10 x 1
A14	M14 x 1

❺ Vacuum inlet (Barb fitting)

N4	For ø4 nylon tubing	M-5AN-4
N6	For ø6 nylon tubing	M-5AN-6
U4	For ø4 soft tubing	M-5AU-4
U6	For ø6 soft tubing	M-5AU-6

Model									A	B	C	D	*2 E	F	G	H	J	K
	Vacuum inlet direction	❶ Pad dia.	Form	❷ *1 Material	❸ Buffer spec.	❹ Buffer stroke	❺ Vacuum inlet	❻ Connection thread										
ZP	Y	10	B	N S U F GN GS	J K	10	N4 N6 U4 U6	A10	87	53	42	26	2.5	6	M10 x 1	23	14	3
						20			125	63						51		
						30			135	73								
						40			171	83						77		
						50			181	93								
		13				10			89.5	55.5	44.5	28.5				23		
						20			127.5	65.5						51		
						30			137.5	75.5								
						40			173.5	85.5						77		
						50			183.5	95.5								
		16				10			91	57	46	30				23		
						20			129	67						51		
						30			139	77								
						40			175	87						77		
						50			185	97								
		20				10			96.5	62.5	51.5	33.5				23		
						20			134.5	72.5						51		
						30			144.5	82.5								
						40			180.5	92.5						77		
						50			190.5	102.5								
		25				10			97	63	52	34	3.5	6	M10 x 1	23	14	3
						20			135	73						51		
						30			145	83								
						40			181	93						77		
						50			191	103								
		32				10			102	68	57	39				23		
						20			140	78						51		
						30			150	88								
						40			186	98						77		
						50			196	108								
		40				10	N6 U6	A14	142	74	62	44	6	10	M14 x 1	50	19	4
						20			139	84								
						30			149	94								
						50			194	114						75		
		50				10			146	78	66	48				50		
						20			143	88								
						30			153	98								
						50			198	118						75		

Dimensions Per Vacuum Inlet

Model									L	M	Fitting part min. hole size
	Vacuum inlet direction	❶ Pad dia.	Form	❷ *1 Material	❸ Buffer spec.	❹ Buffer stroke	❺ Vacuum inlet	❻ Connection thread			
ZP	Y	10 13 16 20 25 32	B	N S U F GN GS	J K	10 20 30 40 50	N4 U4	A10	14.5	5	ø1.8
							N6 U6		16.5	7	ø2.5
		40 50					N6 U6	A14	16.5	7	ø2.5

*1 N: NBR, S: Silicone rubber, U: Urethane rubber, F: FKM, GN: Conductive NBR, GS: Conductive silicone rubber
*2 Indicates the minimum hole size of the adapter or vacuum pad

Basic Pad
Thin Flat Type
ZP Series

How to Order

	Dimensions/ Models	Construction	Mounting Bracket Assembly
Pad unit ZP 10 UT N	p. **87**	p. **115**	From p. **121**
With adapter ZP ❶ T 10 UT N – A5 – ❸	From p. **87**	p. **115**	From p. **121**
With buffer ZP T 10 UT N J 6 – B3 – A8	From p. **92**	p. **116**	From p. **124**

∗ Pad unit's sales unit: 10 pcs.

❶ ❷ ❸ ❹ ❺ ❻ ❼ ❽

● Thin flat type

❶ Adapter material

Nil	Brass
S∗1	Stainless steel (Stainless steel 304)

∗1 Only applicable to the pad with adapter (Vacuum inlet direction: Vertical (Option "T"))

❷ Vacuum inlet direction

Nil	Pad unit
T	Vertical
R	Lateral (With One-touch fitting)
Y	Lateral (With barb fitting)

❸ Pad diameter

10	ø10
13	ø13
16	ø16

❹ Material

N	NBR
S	Silicone rubber∗1 ∗2
U	Urethane rubber
F	FKM
GN	Conductive NBR
GS	Conductive silicone rubber

∗1 Compliant with the FDA (USA Food and Drug Administration) regulation 21CFR§177.2600 for "Rubber articles intended for repeated use"

∗2 Compliant with the standards for "Rubber apparatus (excluding baby drinking apparatus) and containers/packaging" (D3) (Partial revision: Ministry of Health, Labour, and Welfare Notification No. 595, 2012) in Section 3 "Apparatus and Containers/Packaging" of the Food Sanitation Act, Article 18 "Specifications and Standards for Food and Food Additives, etc." (Ministry of Health and Welfare Notification No. 370, 1959)

❺ Buffer specification

J	Rotating
K	Non-rotating
JN	Rotating (Without buffer plate)
KN	Non-rotating (Without buffer plate)

❻ Buffer stroke

Stroke [mm]	Pad diameter All sizes
6	●
10	●
15	●
25	●

With adapter

❼ Vacuum inlet

○: ZP□T/Vertical ●: ZPR/Lateral (With One-touch fitting) △: ZPY/Lateral (With barb fitting)

Type	Symbol	Size	Pad diameter All sizes
Male thread	**A5**	M5 x 0.8	○
	A6	M6 x 1	○
Female thread	**B4**	M4 x 0.7	○
	B5	M5 x 0.8	○
One-touch fitting	**04**	ø4	●
	06	ø6	●
Barb fitting	**N4**	For ø4 nylon tubing	△
	N6	For ø6 nylon tubing	△
	U4	For ø4 soft tubing	△
	U6	For ø6 soft tubing	△

❽ Connection thread

●: ZPR/Lateral (With One-touch fitting) △: ZPY/Lateral (With barb fitting)

Type	Symbol	Size	Pad diameter All sizes
Male thread	**A5**	M5 x 0.8	●△
	A6	M6 x 1	●△
Female thread	**B4**	M4 x 0.7	●△
	B5	M5 x 0.8	●△

It is not necessary to select a connection thread for ○:ZP□T/Vertical.
Use the vacuum inlet.

∗ The pad, mounting nut, fitting, and buffer plate are shipped together but do not come assembled.

With buffer

❼ Vacuum inlet

○: ZPT/Vertical ●: ZPR/Lateral (With One-touch fitting) △: ZPY/Lateral (With barb fitting)

Type	Symbol	Size	Pad diameter All sizes
Female thread	**B3**	M3 x 0.5	○
	B5	M5 x 0.8	○
One-touch fitting	**04**	ø4	○●
	06	ø6	○●
Barb fitting	**N4**	For ø4 nylon tubing∗1	○△
	N6	For ø6 nylon tubing∗1	△
	U4	For ø4 soft tubing∗2	○△
	U6	For ø6 soft tubing∗2	△

∗1 Nylon tube piping

∗2 Soft nylon/Polyurethane tube piping

❽ Connection thread

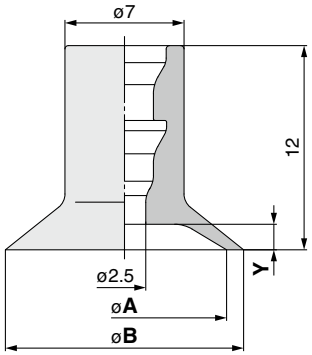
○: ZPT/Vertical ●: ZPR/Lateral (With One-touch fitting) △: ZPY/Lateral (With barb fitting)

Type	Symbol	Size	Pad diameter All sizes
Male thread	**A8**	M8 x 1	○●△

Dimensions/Models

Single unit ø10 to ø16

ZP 10 UT N
❶ ❷



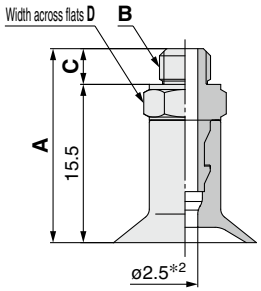
Model				A	B	Y
	❶ Pad dia.	Form	❷ *1 Material			
ZP	10	UT	N S U F GN GS	10	11	1
	13			13	14	1.5
	16			16	17	

*1 N: NBR, S: Silicone rubber, U: Urethane rubber, F: FKM, GN: Conductive NBR, GS: Conductive silicone rubber

Construction p. 115
Mounting Bracket Assembly From p. 121

With adapter ø10 to ø16

ZP □ T 10 UT N - A5
❶ ❷ ❸ ❹



❶ Adapter material

Nil	Brass
S	Stainless steel (Stainless steel 304)

❹ Vacuum inlet (Male thread)

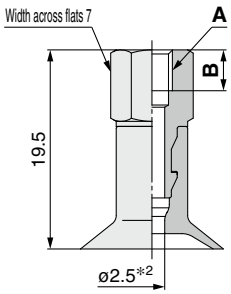
A5	M5 x 0.8
A6	M6 x 1

Model							A	B	C	D
	❶ Adapter material	Vacuum inlet direction	❷ Pad dia.	Form	❸ *1 Material	❹ Vacuum inlet				
ZP	Nil S	T	10 13 16	UT	N S U F GN GS	A5	19	M5 x 0.8	3.5	7
						A6	20	M6 x 1	4.5	8

*1 N: NBR, S: Silicone rubber, U: Urethane rubber, F: FKM, GN: Conductive NBR, GS: Conductive silicone rubber
*2 Indicates the minimum hole size of the adapter or vacuum pad

Construction p. 115
Adapter Assembly p. 121

ZP □ T 10 UT N - B4
❶ ❷ ❸ ❹



❶ Adapter material

Nil	Brass
S	Stainless steel (Stainless steel 304)

❹ Vacuum inlet (Female thread)

B4	M4 x 0.7
B5	M5 x 0.8

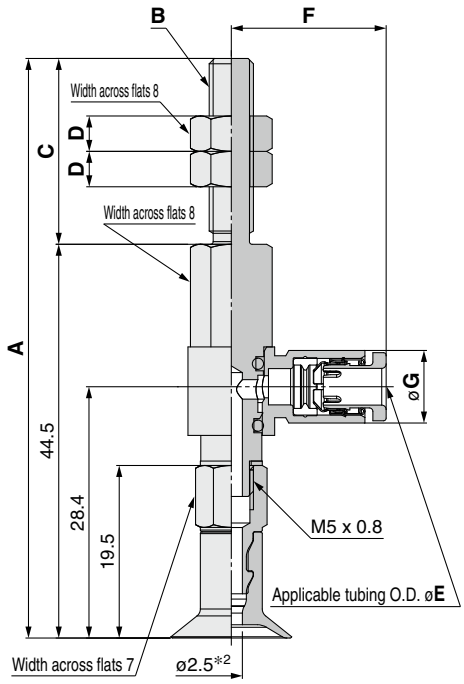
Model							A	B
	❶ Adapter material	Vacuum inlet direction	❷ Pad dia.	Form	❸ *1 Material	❹ Vacuum inlet		
ZP	Nil S	T	10 13 16	UT	N S U F GN GS	B4	M4 x 0.7	4
						B5	M5 x 0.8	5

*1 N: NBR, S: Silicone rubber, U: Urethane rubber, F: FKM, GN: Conductive NBR, GS: Conductive silicone rubber
*2 Indicates the minimum hole size of the adapter or vacuum pad

Construction p. 115
Adapter Assembly p. 121

Dimensions/Models

With adapter/One-touch fitting ø10 to ø16



Construction p. 115
Adapter Assembly p. 122

ZPR 10 UT N - 04 - A5

❶ ❷ ❸ ❹

❸ Vacuum inlet (One-touch fitting)

04	ø4
06	ø6

❹ Connection thread (Male thread)

A5	M5 x 0.8
A6	M6 x 1

Model							A	B	C	D
	Vacuum inlet direction	❶ Pad dia.	Form	❷ Material *1	❸ Vacuum inlet	❹ Connection thread				
ZP	R	10 13 16	UT	N S U F GN GS	04 06	A5	65.5	M5 x 0.8	21	4
						A6	70.5	M6 x 1	26	4

Dimensions Per Vacuum Inlet

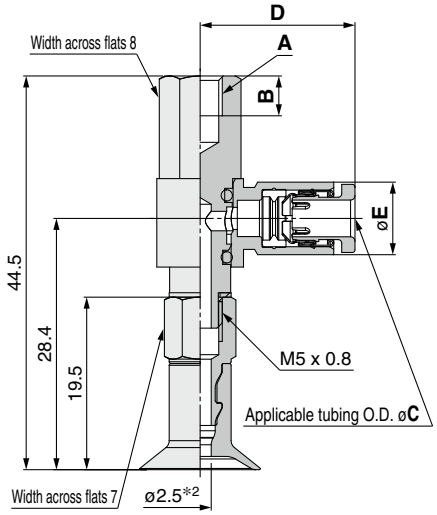
Model							E	F	G	Fitting part min. hole size
	Vacuum inlet direction	❶ Pad dia.	Form	❷ Material *1	❸ Vacuum inlet	❹ Connection thread				
ZP	R	10 13 16	UT	N S U F GN GS	04	A5 A6	4	17.5	8.2	ø2.5
					06		6	18.3	10.4	ø4

*1 N: NBR, S: Silicone rubber, U: Urethane rubber, F: FKM, GN: Conductive NBR, GS: Conductive silicone rubber

*2 Indicates the minimum hole size of the adapter or vacuum pad

Dimensions/Models

With adapter/One-touch fitting ø10 to ø16



Construction p. 115
Adapter Assembly p. 122

ZPR 10 UT N - 04 - B4
❶ ❷ ❸ ❹

❸ **Vacuum inlet (One-touch fitting)**

04	ø4
06	ø6

❹ **Connection thread (Female thread)**

B4	M4 x 0.7
B5	M5 x 0.8

Model							A	B
	Vacuum inlet direction	❶ Pad dia.	Form	❷ Material *1	❸ Vacuum inlet	❹ Connection thread		
ZP	R	10 13 16	UT	N S U F GN GS	04 06	B4	M4 x 0.7	4.5
						B5	M5 x 0.8	5.5

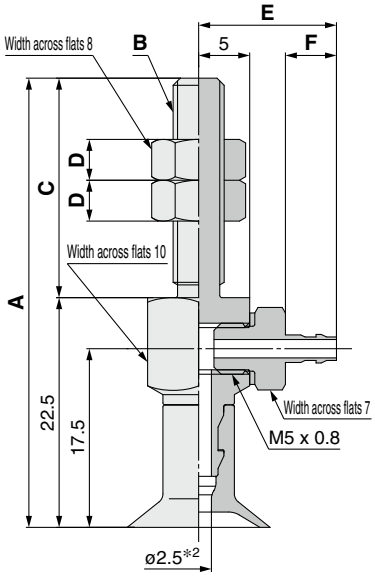
Dimensions Per Vacuum Inlet

Model							C	D	E	Fitting part min. hole size
	Vacuum inlet direction	❶ Pad dia.	Form	❷ Material *1	❸ Vacuum inlet	❹ Connection thread				
ZP	R	10 13 16	UT	N S U F GN GS	04	B4 B5	4	17.5	8.2	ø2.5
					06		6	18.3	10.4	ø4

*1 N: NBR, S: Silicone rubber, U: Urethane rubber, F: FKM, GN: Conductive NBR, GS: Conductive silicone rubber
*2 Indicates the minimum hole size of the adapter or vacuum pad

Dimensions/Models

With adapter/barb fitting ø10 to ø16



Construction p. 115
Adapter Assembly p. 123

ZPY ❶10 UT ❷N – N4 – A5

❸ Vacuum inlet (Barb fitting)

N4	For ø4 nylon tubing	M-5AN-4
N6	For ø6 nylon tubing	M-5AN-6
U4	For ø4 soft tubing	M-5AU-4
U6	For ø6 soft tubing	M-5AU-6

❹ Connection thread (Male thread)

A5	M5 x 0.8
A6	M6 x 1

Model							A	B	C	D
	Vacuum inlet direction	❶ Pad dia.	Form	❷ *1 Material	❸ Vacuum inlet	❹ Connection thread				
ZP	Y	10 13 16	UT	N S U F GN GS	N4 N6 U4 U6	A5	44	M5 x 0.8	21.5	4
						A6	49.5	M6 x 1	27	4

Dimensions Per Vacuum Inlet

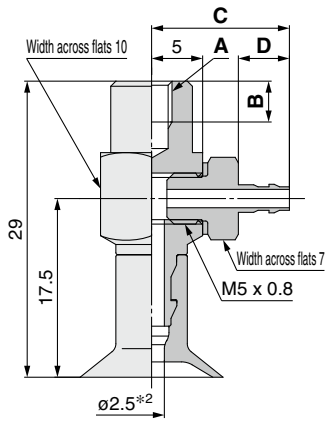
Model							E	F	Fitting part min. hole size
	Vacuum inlet direction	❶ Pad dia.	Form	❷ *1 Material	❸ Vacuum inlet	❹ Connection thread			
ZP	Y	10 13 16	UT	N S U F GN GS	N4 U4	A5 A6	13.5	5	ø1.8
					N6 U6		15.5	7	ø2.5

*1 N: NBR, S: Silicone rubber, U: Urethane rubber, F: FKM, GN: Conductive NBR, GS: Conductive silicone rubber

*2 Indicates the minimum hole size of the adapter or vacuum pad

Dimensions/Models

With adapter/barb fitting ø10 to ø16



Construction p. 115
Adapter Assembly p. 123

ZPY 10 UT N – N4 – B4
❶ ❷ ❸ ❹

❸ **Vacuum inlet (Barb fitting)**

N4	For ø4 nylon tubing	M-5AN-4
N6	For ø6 nylon tubing	M-5AN-6
U4	For ø4 soft tubing	M-5AU-4
U6	For ø6 tubing	M-5AU-6

❹ **Connection thread (Female thread)**

B4	M4 x 0.7
B5	M5 x 0.8

Model							A	B
	Vacuum inlet direction	❶ Pad dia.	Form	❷ *1 Material	❸ Vacuum inlet	❹ Connection thread		
ZP	**Y**	**10 13 16**	**UT**	**N S U F GN GS**	**N4 N6 U4 U6**	**B4**	M4 x 0.7	4
						B5	M5 x 0.8	5

Dimensions Per Vacuum Inlet

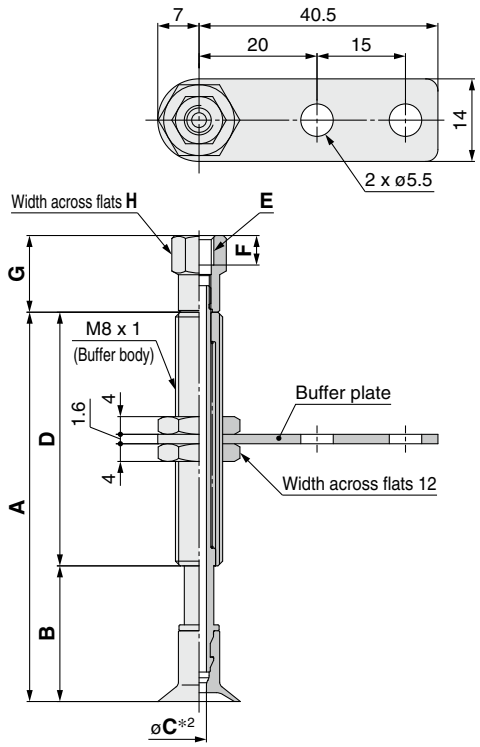
Model							C	D	Fitting part min. hole size
	Vacuum inlet direction	❶ Pad dia.	Form	❷ *1 Material	❸ Vacuum inlet	❹ Connection thread			
ZP	**Y**	**10 13 16**	**UT**	**N S U F GN GS**	**N4 U4**	**B4 B5**	13.5	5	ø1.8
					N6 U6		15.5	7	ø2.5

*1 N: NBR, S: Silicone rubber, U: Urethane rubber, F: FKM, GN: Conductive NBR, GS: Conductive silicone rubber
*2 Indicates the minimum hole size of the adapter or vacuum pad

Dimensions/Models

With buffer ø10 to ø16

The drawings show the type with a buffer plate.



ZPT 10 UT N J 6 – B3 – A8
❶ ❷ ❸ ❹ ❺ ❻

❸ Buffer specification

J	Rotating
K	Non-rotating
JN	Rotating (Without buffer plate)
KN	Non-rotating (Without buffer plate)

❻ Connection thread (Male thread)

A8	M8 x 1

❺ Vacuum inlet

B3	M3 x 0.5	Female thread	
B5	M5 x 0.8		
04	ø4	One-touch fitting	KQ2H04-M5N
06	ø6		KQ2H06-M5N
N4	For ø4 nylon tubing	Barb fitting	
U4	For ø4 soft tubing		

Model									A	B	C*2	D
	Vacuum inlet direction	❶ Pad dia.	Form	❷ *1 Material	❸ Buffer spec.	❹ Buffer stroke	❺ Vacuum inlet	❻ Connection thread				
ZP	T	10 13 16	UT	N S U F GN GS	J K JN KN	6	B3 B5 04 06 N4 U4	A8	33	18	J: 2.5 K: 2	15
						10			66	23		43
						15			71	28		
						25			81	38		

Dimensions Per Vacuum Inlet: Female Thread

Model									E	F	G	H
	Vacuum inlet direction	❶ Pad dia.	Form	❷ *1 Material	❸ Buffer spec.	❹ Buffer stroke	❺ Vacuum inlet	❻ Connection thread				
ZP	T	10 13 16	UT	N S U F GN GS	J K JN KN	6 10 15 25	B3	A8	M3 x 0.5	3	11	6
							B5		M5 x 0.8	5	13	8

Dimensions Per Vacuum Inlet: One-touch Fitting

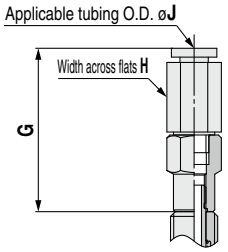
Model									G	H	J	Fitting part min. hole size
	Vacuum inlet direction	❶ Pad dia.	Form	❷ *1 Material	❸ Buffer spec.	❹ Buffer stroke	❺ Vacuum inlet	❻ Connection thread				
ZP	T	10 13 16	UT	N S U F GN GS	J K JN KN	6 10 15 25	04	A8	27.7	8	4	ø2.5
							06			10	6	

Dimensions Per Vacuum Inlet: Barb Fitting

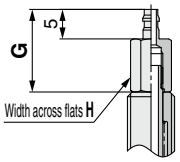
Model									G	H	Fitting part min. hole size
	Vacuum inlet direction	❶ Pad dia.	Form	❷ *1 Material	❸ Buffer spec.	❹ Buffer stroke	❺ Vacuum inlet	❻ Connection thread			
ZP	T	10 13 16	UT	N S U F GN GS	J K JN KN	6 10 15 25	N4	A8	14	6	ø1.8
							U4				

*1 N: NBR, S: Silicone rubber, U: Urethane rubber, F: FKM, GN: Conductive NBR, GS: Conductive silicone rubber
*2 Indicates the minimum hole size of the adapter or vacuum pad

Vacuum inlet: One-touch fitting



Vacuum inlet: Barb fitting

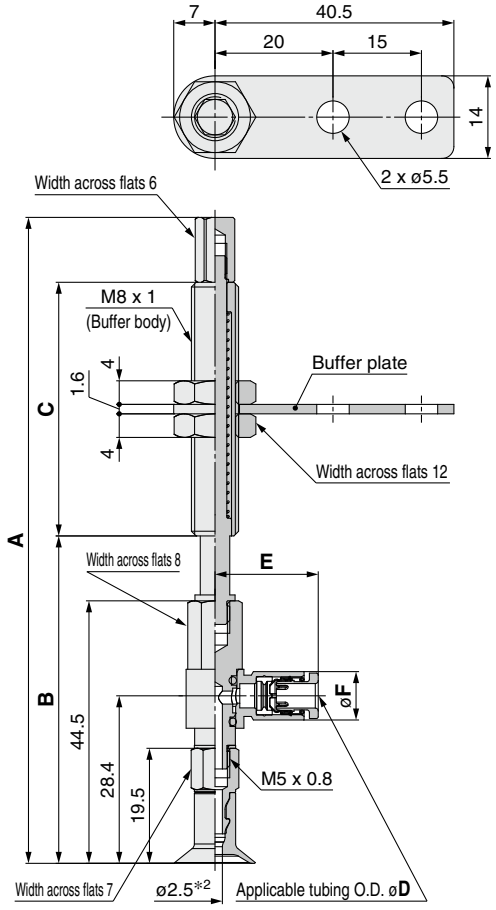


Construction p. 116
Buffer Assembly p. 124

Dimensions/Models

With buffer/One-touch fitting ø10 to ø16

The drawings show the type with a buffer plate.



Construction p. 116
Buffer Assembly p. 125

ZPR 10 UT N J 6 - 04 - A8
❶ ❷ ❸ ❹ ❺ ❻

❸ Buffer specification

J	Rotating
K	Non-rotating
JN	Rotating (Without buffer plate)
KN	Non-rotating (Without buffer plate)

❻ Connection thread (Male thread)

A8	M8 x 1

❺ Vacuum inlet (One-touch fitting)

04	ø4
06	ø6

Model									A	B	C
	Vacuum inlet direction	❶ Pad dia.	Form	❷ *1 Material	❸ Buffer spec.	❹ Buffer stroke	❺ Vacuum inlet	❻ Connection thread			
ZP	R	10 13 16	UT	N S U F GN GS	J K JN KN	6	04 06	A8	78.5	52.5	15
						10			109.5	55.5	43
						15			114.5	60.5	
						25			124.5	70.5	

Dimensions Per Vacuum Inlet

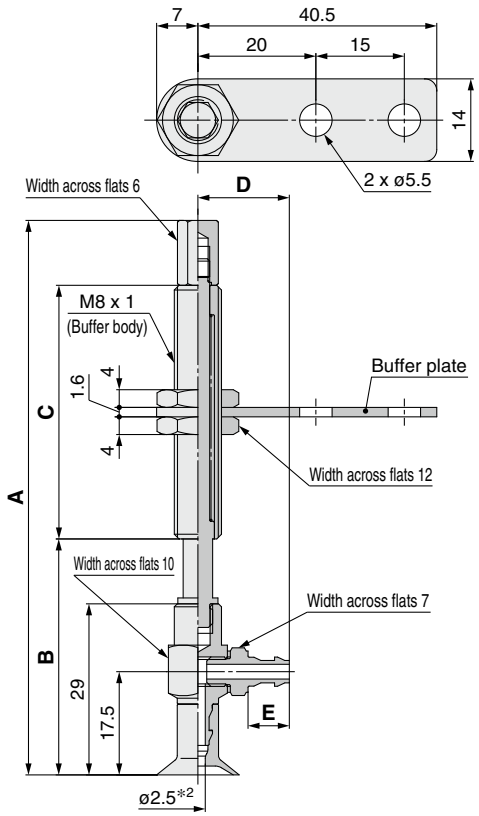
Model									D	E	F	Fitting part min. hole size
	Vacuum inlet direction	❶ Pad dia.	Form	❷ *1 Material	❸ Buffer spec.	❹ Buffer stroke	❺ Vacuum inlet	❻ Connection thread				
ZP	R	10 13 16	UT	N S U F GN GS	J K JN KN	6 10 15 25	04	A8	4	17.5	8.2	ø2.5
							06		6	18.3	10.4	ø4

*1 N: NBR, S: Silicone rubber, U: Urethane rubber, F: FKM, GN: Conductive NBR, GS: Conductive silicone rubber
*2 Indicates the minimum hole size of the adapter or vacuum pad

Dimensions/Models

With buffer/barb fitting ø10 to ø16

The drawings show the type with a buffer plate.



Construction p. 116
Buffer Assembly p. 126

ZPY 10 UT N J 6 – N4 – A8
❶ ❷ ❸ ❹ ❺ ❻

❸ Buffer specification

J	Rotating
K	Non-rotating
JN	Rotating (Without buffer plate)
KN	Non-rotating (Without buffer plate)

❻ Connection thread (Male thread)

A8	M8 x 1

❺ Vacuum inlet (Barb fitting)

N4	For ø4 nylon tubing	M-5AN-4
N6	For ø6 nylon tubing	M-5AN-6
U4	For ø4 soft tubing	M-5AU-4
U6	For ø6 soft tubing	M-5AU-6

Model									A	B	C
	Vacuum inlet direction	❶ Pad dia.	Form	❷ *1 Material	❸ Buffer spec.	❹ Buffer stroke	❺ Vacuum inlet	❻ Connection thread			
ZP	Y	10 13 16	UT	N S U F GN GS	J K JN KN	6	N4 N6 U4 U6	A8	63	37	15
						10			94	40	43
						15			99	45	
						25			109	55	

Dimensions Per Vacuum Inlet

Model									D	E	Fitting part min. hole size
	Vacuum inlet direction	❶ Pad dia.	Form	❷ *1 Material	❸ Buffer spec.	❹ Buffer stroke	❺ Vacuum inlet	❻ Connection thread			
ZP	Y	10 13 16	UT	N S U F GN GS	J K JN KN	6 10 15 25	N4 U4	A8	13.5	5	ø1.8
							N6 U6		15.5	7	ø2.5

*1 N: NBR, S: Silicone rubber, U: Urethane rubber, F: FKM, GN: Conductive NBR, GS: Conductive silicone rubber
*2 Indicates the minimum hole size of the adapter or vacuum pad

Basic Pad

Thin Flat Type with Ribs

ZP Series

How to Order

			Dimensions/ Models	Construction	Mounting Bracket Assembly
Pad unit	**ZP**	**10 CT N**	p. **96**	p. **115**	From p. **121**
With adapter	**ZP**	**T 10 CT N – A5 –**	From p. **96**	p. **115**	From p. **121**
With buffer	**ZP**	**T 10 CT N J 6 – B3 – A8**	From p. **101**	p. **116**	From p. **124**

∗ Pad unit's sales unit: 10 pcs.

❶ ❷ ❸ ❹ ❺ ❻ ❼ ❽

● Thin flat type with ribs

❶ Adapter material

Nil	Brass
S∗1	Stainless steel (Stainless steel 304)

∗1 Only applicable to the pad with adapter (Vacuum inlet direction: Vertical (Option "T"))

❷ Vacuum inlet direction

Nil	Pad unit
T	Vertical
R	Lateral (With One-touch fitting)
Y	Lateral (With barb fitting)

❸ Pad diameter

10	ø10
13	ø13
16	ø16

❹ Material

N	NBR
S	Silicone rubber∗1 ∗2
U	Urethane rubber
F	FKM
GN	Conductive NBR
GS	Conductive silicone rubber

∗1 Compliant with the FDA (USA Food and Drug Administration) regulation 21CFR§177.2600 for "Rubber articles intended for repeated use"

∗2 Compliant with the standards for "Rubber apparatus (excluding baby drinking apparatus) and containers/packaging" (D3) (Partial revision: Ministry of Health, Labour, and Welfare Notification No. 595, 2012) in Section 3 "Apparatus and Containers/Packaging" of the Food Sanitation Act, Article 18 "Specifications and Standards for Food and Food Additives, etc." (Ministry of Health and Welfare Notification No. 370, 1959)

❺ Buffer specification

J	Rotating
K	Non-rotating
JN	Rotating (Without buffer plate)
KN	Non-rotating (Without buffer plate)

❻ Buffer stroke

Stroke [mm]	Pad diameter: All sizes
6	●
10	●
15	●
25	●

With adapter

❼ Vacuum inlet

○: ZP□T/Vertical ●: ZPR/Lateral (With One-touch fitting) △: ZPY/Lateral (With barb fitting)

Type	Symbol	Size	Pad diameter: All sizes
Male thread	**A5**	M5 x 0.8	○
	A6	M6 x 1	○
Female thread	**B4**	M4 x 0.7	○
	B5	M5 x 0.8	○
One-touch fitting	**04**	ø4	●
	06	ø6	●
Barb fitting	**N4**	For ø4 nylon tubing	△
	N6	For ø6 nylon tubing	△
	U4	For ø4 soft tubing	△
	U6	For ø6 soft tubing	△

❽ Connection thread

●: ZPR/Lateral (With One-touch fitting) △: ZPY/Lateral (With barb fitting)

Type	Symbol	Size	Pad diameter: All sizes
Male thread	**A5**	M5 x 0.8	●△
	A6	M6 x 1	●△
Female thread	**B4**	M4 x 0.7	●△
	B5	M5 x 0.8	●△

It is not necessary to select a connection thread for ○:ZP□T/Vertical.
Use the vacuum inlet.

∗ The pad, mounting nut, and buffer plate are shipped together but do not come assembled.

With buffer

❼ Vacuum inlet

○: ZPT/Vertical ●: ZPR/Lateral (With One-touch fitting) △: ZPY/Lateral (With barb fitting)

Type	Symbol	Size	Pad diameter: All sizes
Female thread	**B3**	M3 x 0.5	○
	B5	M5 x 0.8	○
One-touch fitting	**04**	ø4	○●
	06	ø6	○●
Barb fitting	**N4**	For ø4 nylon tubing∗1	○△
	N6	For ø6 nylon tubing∗1	△
	U4	For ø4 soft tubing∗2	○△
	U6	For ø6 soft tubing∗2	△

∗1 Nylon tube piping

∗2 Soft nylon/Polyurethane tube piping

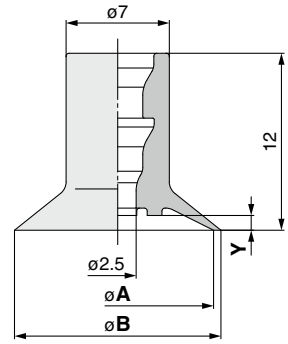
❽ Connection thread

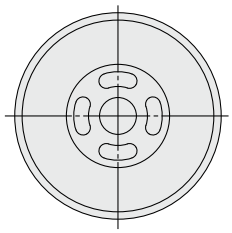
○: ZPT/Vertical ●: ZPR/Lateral (With One-touch fitting) △: ZPY/Lateral (With barb fitting)

Type	Symbol	Size	Pad diameter: All sizes
Male thread	**A8**	M8 x 1	○●△

Dimensions/Models

Single unit ø10 to ø16





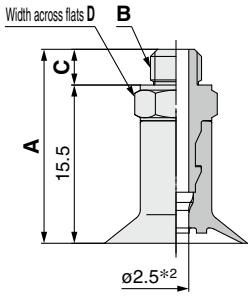
ZP 10 CT N
❶ ❷

Model				A	B	Y
	❶ Pad dia.	Form	❷ *1 Material			
ZP	10	CT	NSUF GN GS	10	11	0.8
	13			13	14	1
	16			16	17	

*1 N: NBR, S: Silicone rubber, U: Urethane rubber, F: FKM, GN: Conductive NBR, GS: Conductive silicone rubber

Construction p. 115
Mounting Bracket Assembly From p. 121

With adapter ø10 to ø16



ZP □ T 10 CT N – A5
❶ ❷ ❸ ❹

❶ Adapter material

Nil	Brass
S	Stainless steel (Stainless steel 304)

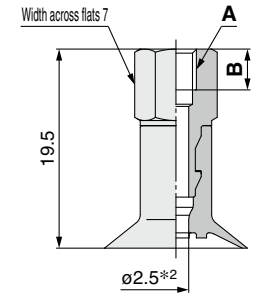
❹ Vacuum inlet (Male thread)

A5	M5 x 0.8
A6	M6 x 1

Model								A	B	C	D
	❶ Adapter material	Vacuum inlet direction	❷ Pad dia.	Form	❸ *1 Material	❹ Vacuum inlet					
ZP	Nil S	T	10 13 16	CT	NSUF GN GS	A5		19	M5 x 0.8	3.5	7
						A6		20	M6 x 1	4.5	8

*1 N: NBR, S: Silicone rubber, U: Urethane rubber, F: FKM, GN: Conductive NBR, GS: Conductive silicone rubber
*2 Indicates the minimum hole size of the adapter or vacuum pad

Construction p. 115
Adapter Assembly p. 121



ZP □ T 10 CT N – B4
❶ ❷ ❸ ❹

❶ Adapter material

Nil	Brass
S	Stainless steel (Stainless steel 304)

❹ Vacuum inlet (Female thread)

B4	M4 x 0.7
B5	M5 x 0.8

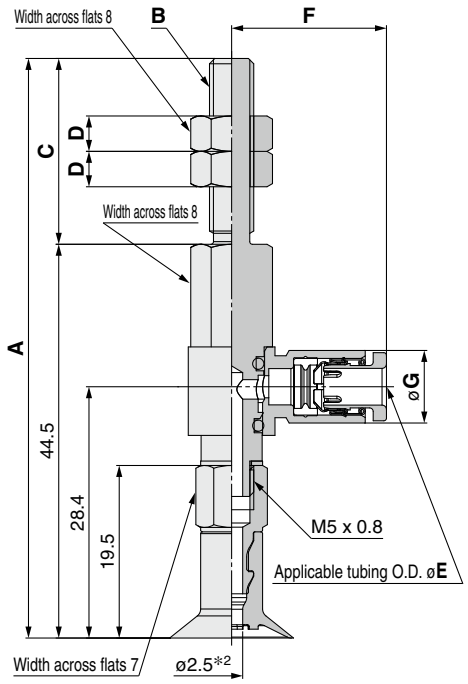
Model								A	B
	❶ Adapter material	Vacuum inlet direction	❷ Pad dia.	Form	❸ *1 Material	❹ Vacuum inlet			
ZP	Nil S	T	10 13 16	CT	NSUF GN GS	B4		M4 x 0.7	4
						B5		M5 x 0.8	5

*1 N: NBR, S: Silicone rubber, U: Urethane rubber, F: FKM, GN: Conductive NBR, GS: Conductive silicone rubber
*2 Indicates the minimum hole size of the adapter or vacuum pad

Construction p. 115
Adapter Assembly p. 121

Dimensions/Models

With adapter/One-touch fitting ø10 to ø16



Construction p. 115
Adapter Assembly p. 122

ZPR 10 CT N - 04 - A5
❶ ❷ ❸ ❹

❸ Vacuum inlet (One-touch fitting)

04	ø4
06	ø6

❹ Connection thread (Male thread)

A5	M5 x 0.8
A6	M6 x 1

Model							A	B	C	D
	Vacuum inlet direction	❶ Pad dia.	Form	❷ Material *1	❸ Vacuum inlet	❹ Connection thread				
ZP	R	10 13 16	CT	N S U F GN GS	04 06	A5	65.5	M5 x 0.8	21	4
						A6	70.5	M6 x 1	26	4

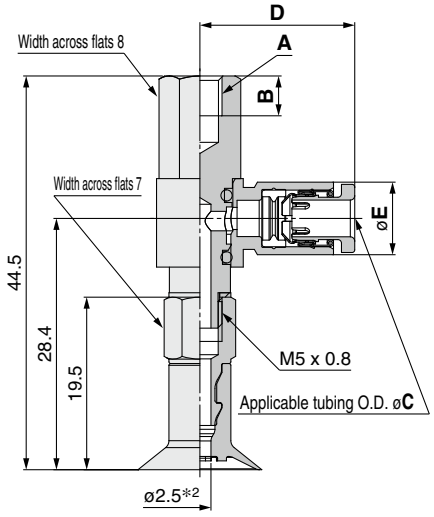
Dimensions Per Vacuum Inlet

Model							E	F	G	Fitting part min. hole size
	Vacuum inlet direction	❶ Pad dia.	Form	❷ Material *1	❸ Vacuum inlet	❹ Connection thread				
ZP	R	10 13 16	CT	N S U F GN GS	04	A5 A6	4	17.5	8.2	ø2.5
					06		6	18.3	10.4	ø4

*1 N: NBR, S: Silicone rubber, U: Urethane rubber, F: FKM, GN: Conductive NBR, GS: Conductive silicone rubber
*2 Indicates the minimum hole size of the adapter or vacuum pad

Dimensions/Models

With adapter/One-touch fitting ø10 to ø16



Construction p. 115
Adapter Assembly p. 122

ZPR ❶10 CT ❷N – ❸04 – ❹B4

❸ Vacuum inlet (One-touch fitting)

04	ø4
06	ø6

❹ Connection thread (Female thread)

B4	M4 x 0.7
B5	M5 x 0.8

Model							A	B
	❶ Vacuum inlet direction	❶ Pad dia.	Form	❷ Material *1	❸ Vacuum inlet	❹ Connection thread		
ZP	R	10 13 16	CT	N S U F GN GS	04 06	B4	M4 x 0.7	4.5
						B5	M5 x 0.8	5.5

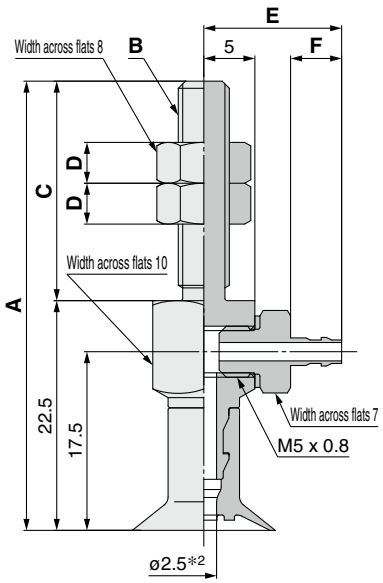
Dimensions Per Vacuum Inlet

Model							C	D	E	Fitting part min. hole size
	❶ Vacuum inlet direction	❶ Pad dia.	Form	❷ Material *1	❸ Vacuum inlet	❹ Connection thread				
ZP	R	10 13 16	CT	N S U F GN GS	04	B4 B5	4	17.5	8.2	ø2.5
					06		6	18.3	10.4	ø4

*1 N: NBR, S: Silicone rubber, U: Urethane rubber, F: FKM, GN: Conductive NBR, GS: Conductive silicone rubber
*2 Indicates the minimum hole size of the adapter or vacuum pad

Dimensions/Models

With adapter/barb fitting ø10 to ø16



Construction p. 115
Adapter Assembly p. 123

ZPY ❶10 CT ❷N – N4 – A5

❸ Vacuum inlet (Barb fitting)

N4	For ø4 nylon tubing	M-5AN-4
N6	For ø6 nylon tubing	M-5AN-6
U4	For ø4 soft tubing	M-5AU-4
U6	For ø6 soft tubing	M-5AU-6

❹ Connection thread (Male thread)

A5	M5 x 0.8
A6	M6 x 1

Model							A	B	C	D
	Vacuum inlet direction	❶ Pad dia.	Form	❷ *1 Material	❸ Vacuum inlet	❹ Connection thread				
ZP	Y	10 13 16	CT	N S U F GN GS	N4 N6 U4 U6	A5	44	M5 x 0.8	21.5	4
						A6	49.5	M6 x 1	27	4

Dimensions Per Vacuum Inlet

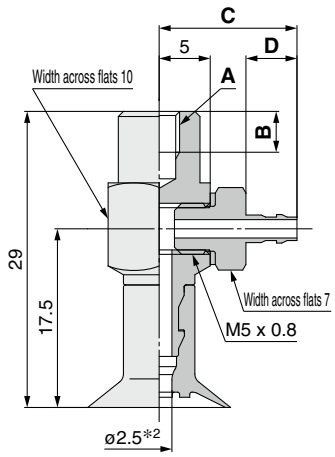
Model							E	F	Fitting part min. hole size
	Vacuum inlet direction	❶ Pad dia.	Form	❷ *1 Material	❸ Vacuum inlet	❹ Connection thread			
ZP	Y	10 13 16	CT	N S U F GN GS	N4 U4	A5 A6	13.5	5	ø1.8
					N6 U6		15.5	7	ø2.5

*1 N: NBR, S: Silicone rubber, U: Urethane rubber, F: FKM, GN: Conductive NBR, GS: Conductive silicone rubber

*2 Indicates the minimum hole size of the adapter or vacuum pad

Dimensions/Models

With adapter/barb fitting ø10 to ø16



Construction p. 115
Adapter Assembly p. 123

ZPY ❶10 CT ❷N – N4 – B4

❸ Vacuum inlet (Barb fitting)

N4	For ø4 nylon tubing	M-5AN-4
N6	For ø6 nylon tubing	M-5AN-6
U4	For ø4 soft tubing	M-5AU-4
U6	For ø6 soft tubing	M-5AU-6

❹ Connection thread (Female thread)

B4	M4 x 0.7
B5	M5 x 0.8

Model							A	B
	Vacuum inlet direction	❶ Pad dia.	Form	❷ *1 Material	❸ Vacuum inlet	❹ Connection thread		
ZP	Y	10 13 16	CT	N S U F GN GS	N4 N6 U4 U6	B4	M4 x 0.7	4
						B5	M5 x 0.8	5

Dimensions Per Vacuum Inlet

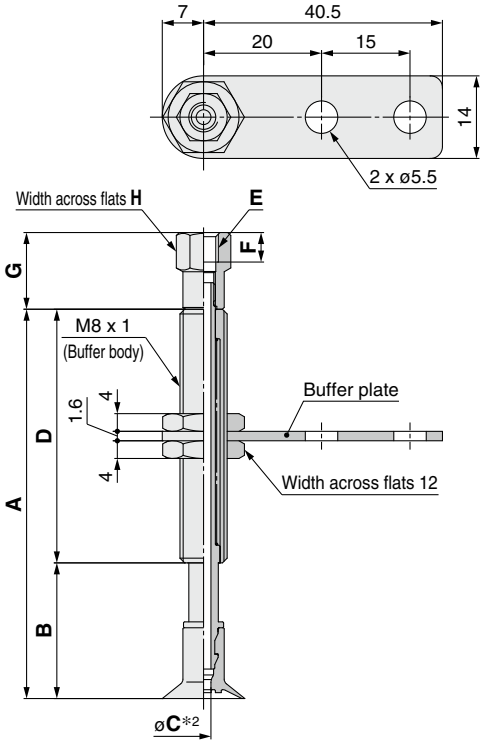
Model							C	D	Fitting part min. hole size
	Vacuum inlet direction	❶ Pad dia.	Form	❷ *1 Material	❸ Vacuum inlet	❹ Connection thread			
ZP	Y	10 13 16	CT	N S U F GN GS	N4 U4	B4 B5	13.5	5	ø1.8
					N6 U6		15.5	7	ø2.5

*1 N: NBR, S: Silicone rubber, U: Urethane rubber, F: FKM, GN: Conductive NBR, GS: Conductive silicone rubber
*2 Indicates the minimum hole size of the adapter or vacuum pad

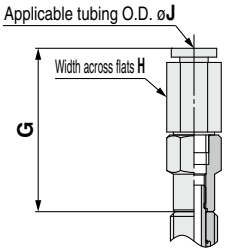
Dimensions/Models

With buffer ø10 to ø16

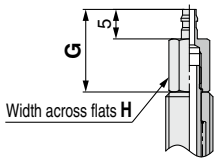
The drawings show the type with a buffer plate.



Vacuum inlet: One-touch fitting



Vacuum inlet: Barb fitting



Construction p. 116
Buffer Assembly p. 124

ZPT ❶10 CT ❷N ❸J ❹6 - ❺B3 - ❻A8

❸ Buffer specification

J	Rotating
K	Non-rotating
JN	Rotating (Without buffer plate)
KN	Non-rotating (Without buffer plate)

❻ Connection thread (Male thread)

A8	M8 x 1

❺ Vacuum inlet

B3	M3 x 0.5	Female thread	
B5	M5 x 0.8		
04	ø4	One-touch fitting	KQ2H04-M5N
06	ø6		KQ2H06-M5N
N4	For ø4 nylon tubing	Barb fitting	
U4	For ø4 soft tubing		

Model									A	B	C*2	D
	❶ Vacuum inlet direction	❶ Pad dia.	Form	❷ *1 Material	❸ Buffer spec.	❹ Buffer stroke	❺ Vacuum inlet	❻ Connection thread				
ZP	T	10 13 16	CT	N S U F GN GS	J K JN KN	6	B3 B5 04 06 N4 U4	A8	33	18	J: 2.5 K: 2	15
						10			66	23		43
						15			71	28		
						25			81	38		

Dimensions Per Vacuum Inlet: Female Thread

Model									E	F	G	H
	❶ Vacuum inlet direction	❶ Pad dia.	Form	❷ *1 Material	❸ Buffer spec.	❹ Buffer stroke	❺ Vacuum inlet	❻ Connection thread				
ZP	T	10 13 16	CT	N S U F GN GS	J K JN KN	6 10 15 25	B3	A8	M3 x 0.5	3	11	6
							B5		M5 x 0.8	5	13	8

Dimensions Per Vacuum Inlet: One-touch Fitting

Model									G	H	J	Fitting part min. hole size
	❶ Vacuum inlet direction	❶ Pad dia.	Form	❷ *1 Material	❸ Buffer spec.	❹ Buffer stroke	❺ Vacuum inlet	❻ Connection thread				
ZP	T	10 13 16	CT	N S U F GN GS	J K JN KN	6 10 15 25	04	A8	27.7	8	4	ø2.5
							06			10	6	

Dimensions Per Vacuum Inlet: Barb Fitting

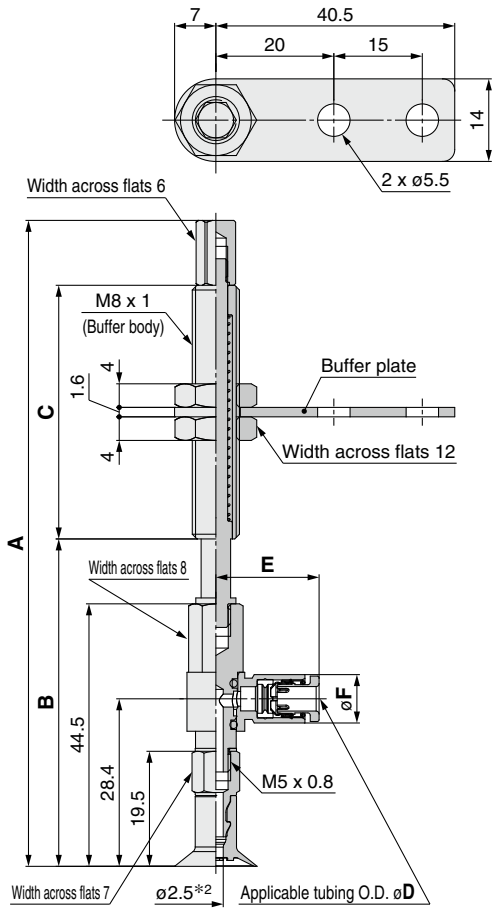
Model									G	H	Fitting part min. hole size
	❶ Vacuum inlet direction	❶ Pad dia.	Form	❷ *1 Material	❸ Buffer spec.	❹ Buffer stroke	❺ Vacuum inlet	❻ Connection thread			
ZP	T	10 13 16	CT	N S U F GN GS	J K JN KN	6 10 15 25	N4 U4	A8	14	6	ø1.8

*1 N: NBR, S: Silicone rubber, U: Urethane rubber, F: FKM, GN: Conductive NBR, GS: Conductive silicone rubber
*2 Indicates the minimum hole size of the adapter or vacuum pad

Dimensions/Models

With buffer/One-touch fitting ø10 to ø16

The drawings show the type with a buffer plate.



Construction p. 116
Buffer Assembly p. 125

ZPR 10 CT N J 6 - 04 - A8
❶ ❷ ❸ ❹ ❺ ❻

❸ Buffer specification

J	Rotating
K	Non-rotating
JN	Rotating (Without buffer plate)
KN	Non-rotating (Without buffer plate)

❻ Connection thread (Male thread)

A8	M8 x 1

❺ Vacuum inlet (One-touch fitting)

04	ø4
06	ø6

Model									A	B	C
	Vacuum inlet direction	❶ Pad dia.	Form	❷ *1 Material	❸ Buffer spec.	❹ Buffer stroke	❺ Vacuum inlet	❻ Connection thread			
ZP	R	10 13 16	CT	N S U F GN GS	J K JN KN	6	04 06	A8	78.5	52.5	15
						10			109.5	55.5	43
						15			114.5	60.5	
						25			124.5	70.5	

Dimensions Per Vacuum Inlet

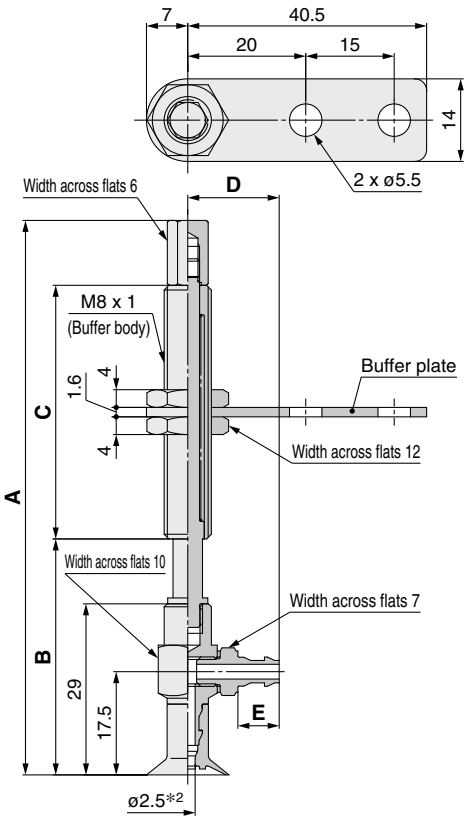
Model									D	E	F	Fitting part min. hole size
	Vacuum inlet direction	❶ Pad dia.	Form	❷ *1 Material	❸ Buffer spec.	❹ Buffer stroke	❺ Vacuum inlet	❻ Connection thread				
ZP	R	10 13 16	CT	N S U F GN GS	J K JN KN	6 10 15 25	04	A8	4	17.5	8.2	ø2.5
							06		6	18.3	10.4	ø4

*1 N: NBR, S: Silicone rubber, U: Urethane rubber, F: FKM, GN: Conductive NBR, GS: Conductive silicone rubber
*2 Indicates the minimum hole size of the adapter or vacuum pad

Dimensions/Models

With buffer/barb fitting ø10 to ø16

The drawings show the type with a buffer plate.



Construction p. 116
Buffer Assembly p. 126

ZPY 10 CT N J 6 – N4 – A8
❶ ❷ ❸ ❹ ❺ ❻

❸ Buffer specification

J	Rotating
K	Non-rotating
JN	Rotating (Without buffer plate)
KN	Non-rotating (Without buffer plate)

❻ Connection thread (Male thread)

A8	M8 x 1

❺ Vacuum inlet (Barb fitting)

N4	For ø4 nylon tubing	M-5AN-4
N6	For ø6 nylon tubing	M-5AN-6
U4	For ø4 soft tubing	M-5AU-4
U6	For ø6 soft tubing	M-5AU-6

Model									A	B	C
	Vacuum inlet direction	❶ Pad dia.	Form	❷ *1 Material	❸ Buffer spec.	❹ Buffer stroke	❺ Vacuum inlet	❻ Connection thread			
ZP	Y	10 13 16	CT	N S U F GN GS	J K JN KN	6	N4 N6 U4 U6	A8	63	37	15
						10			94	40	43
						15			99	45	
						25			109	55	

Dimensions Per Vacuum Inlet

Model									D	E	Fitting part min. hole size
	Vacuum inlet direction	❶ Pad dia.	Form	❷ *1 Material	❸ Buffer spec.	❹ Buffer stroke	❺ Vacuum inlet	❻ Connection thread			
ZP	Y	10 13 16	CT	N S U F GN GS	J K JN KN	6 10 15 25	N4 U4	A8	13.5	5	ø1.8
							N6 U6		15.5	7	ø2.5

*1 N: NBR, S: Silicone rubber, U: Urethane rubber, F: FKM, GN: Conductive NBR, GS: Conductive silicone rubber
*2 Indicates the minimum hole size of the adapter or vacuum pad

Basic Pad
Deep Type
ZP Series


How to Order

Dimensions/ Models	Construction	Mounting Bracket Assembly
p. 105	p. 117	From p. 121
From p. 105	p. 117	From p. 121
From p. 111	p. 118	From p. 124

Pad unit ZP ❶ 10 ❸ D ❹ N – ❾ ····· p. 105 | p. 117 | From p. 121

With adapter ZP ❶ T ❷ 10 ❸ D ❹ N – A5 ❼ – ❽ ····· From p. 105 | p. 117 | From p. 121

With buffer ZP ❶ T ❷ 10 ❸ D ❹ N ❺ J ❻ 10 – B5 ❼ – A10 ❽ ····· From p. 111 | p. 118 | From p. 124

❸ Deep type

❶ Adapter (Lock ring) material

Nil	Brass
S∗1	Stainless steel (Stainless steel 304)

∗1 Only applicable to the pad unit (with lock ring) and the pad with adapter (Vacuum inlet direction: Vertical (Option "T"))

❷ Vacuum inlet direction

Nil	Pad unit
T	Vertical
R	Lateral (With One-touch fitting)
Y	Lateral (With barb fitting)

❸ Pad diameter

10	ø10
16	ø16
25	ø25
40	ø40

❹ Material

N	NBR
S	Silicone rubber∗1 ∗2
U	Urethane rubber
F	FKM
GN	Conductive NBR
GS	Conductive silicone rubber

∗1 Compliant with the FDA (USA Food and Drug Administration) regulation 21CFR§177.2600 for "Rubber articles intended for repeated use"

∗2 Compliant with the standards for "Rubber apparatus (excluding baby drinking apparatus) and containers/packaging" (D3) (Partial revision: Ministry of Health, Labour, and Welfare Notification No. 595, 2012) in Section 3 "Apparatus and Containers/Packaging" of the Food Sanitation Act, Article 18 "Specifications and Standards for Food and Food Additives, etc." (Ministry of Health and Welfare Notification No. 370, 1959)

❺ Buffer specification

J	Rotating
K	Non-rotating

❻ Buffer stroke

Stroke [mm]	Pad diameter [mm]			
	ø10	ø16	ø25	ø40
10	●	●	●	●
20	●	●	●	●
30	●	●	●	●
40	●	●	●	—
50	●	●	●	●

With adapter

❼ Vacuum inlet

○: ZP□T/Vertical ●: ZPR/Lateral (With One-touch fitting) △: ZPY/Lateral (With barb fitting)

Type	Symbol	Size	Pad diameter [mm]		
			ø10, ø16	ø25	ø40
Male thread	**AS5**	M5 x 0.8	○∗4	○∗4	—
	AS6	M6 x 1	○∗4	○∗4	○∗4
	AG01	G1/8	○∗4	○∗4	—
	AG02	G1/4	—	—	○∗4
Female thread	**Nil**	M3 x 0.5	○ (❽Connection thread: A5/A6)	○ (❽Connection thread: A6)	○ (❽Connection thread: A6)
		M5 x 0.8	—	○ (❽Connection thread: A8)	○ (❽Connection thread: A8)
	B5	M5 x 0.8	○∗4	○∗4	—
	B6	M6 x 1	○∗4	○∗4	○∗4
	B8	M8 x 1.25	—	○∗4	○∗4
	BG01	G1/8	○∗4	○∗4	—
	BG02	G1/4	—	—	○∗4
	B01	Rc1/8	○∗4	○∗4	○∗4
	N01∗3	NPT1/8	○∗4	○∗4	○∗4
	T01∗3	NPTF1/8	○∗4	○∗4	○∗4
One-touch fitting	**04**	ø4	●	●	—
	06	ø6	●	●	●
	08	ø8	—	●	●
Barb fitting	**N4**	For ø4 nylon tubing∗1	△	△	—
	N6	For ø6 nylon tubing∗1	△	△	△
	U4	For ø4 soft tubing∗2	△	△	—
	U6	For ø6 soft tubing∗2	△	△	△

∗1 Nylon tube piping ∗2 Soft nylon/Polyurethane tube piping
∗3 Not compatible with stainless steel materials ∗4 Use the connection thread.

❽ Connection thread ○: ZP□T/Vertical ●: ZPR/Lateral (With One-touch fitting) △: ZPY/Lateral (With barb fitting)

Type	Symbol	Size	Pad diameter [mm]		
			ø10, ø16	ø25	ø40
Male thread	**A5**	M5 x 0.8	○∗1●△	—	—
	A6	M6 x 1	○∗1●△	○∗1●△	○∗1●△
	A8	M8 x 1	—	○∗1●△	○∗1●△
Female thread	**B5**	M5 x 0.8	●△	●△	—
	B6	M6 x 1	●△	●△	●△
	B8	M8 x 1.25	—	●△	●△

∗1 ○: ZP□T/Vertical comes with a vacuum inlet (female thread).

With buffer

❼ Vacuum inlet

○: ZPT/Vertical ●: ZPR/Lateral (With One-touch fitting) △: ZPY/Lateral (With barb fitting)

Type	Symbol	Size	Pad diameter [mm]		
			ø10, ø16	ø25	ø40
Female thread	**B5**	M5 x 0.8	○	○	○
	B01	Rc1/8	—	—	○
	N01	NPT1/8	—	—	○
	T01	NPTF1/8	—	—	○
One-touch fitting	**04**	ø4	○●	○●	—
	06	ø6	○●	○●	○●
	08	ø8	—	●	○●
Barb fitting	**N4**	For ø4 nylon tubing∗1	△	△	—
	N6	For ø6 nylon tubing∗1	○△	○△	○△
	U4	For ø4 soft tubing∗2	△	△	—
	U6	For ø6 soft tubing∗2	○△	○△	○△

∗1 Nylon tube piping
∗2 Soft nylon/Polyurethane tube piping

❽ Connection thread

○: ZPT/Vertical ●: ZPR/Lateral (With One-touch fitting) △: ZPY/Lateral (With barb fitting)

Type	Symbol	Size	Pad diameter [mm]		
			ø10, ø16	ø25	ø40
Male thread	**A10**	M10 x 1	○●△	○●△	—
	A14	M14 x 1	—	—	○●△

❾ Lock ring

Symbol	Pad diameter
	All sizes
Nil	With lock ring
X19	Without lock ring

Lock ring unit

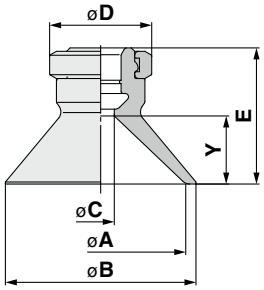
Part no.	Pad diameter [mm]
ZP□L1	ø10, ø16
ZP□L2	ø25
ZP□L3	ø40

□: Nil/Brass S/Stainless steel

∗ The pad, lock ring, mounting nut, fitting, and buffer plate are shipped together but do not come assembled.

Dimensions/Models

Single unit ø10 to ø40



Construction p. 117
Mounting Bracket Assembly From p. 121

ZP ❑ 10 D N
❶ ❷ ❸

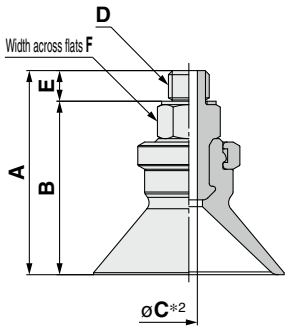
❶ Lock ring material

Nil	Brass
S	Stainless steel (Stainless steel 304)

Model ❶ Lock ring material	Model ❷ Pad dia.	Model Form	Model ❸ *1 Material	A	B	C	D	E	Y
ZP	Nil, S	10	D	N, S, U, F, GN, GS	10	12	4	13	15	6
		16			16	18			16	7
		25			25	28		15	20	10
		40			40	43	7	18	29	17

*1 N: NBR, S: Silicone rubber, U: Urethane rubber, F: FKM, GN: Conductive NBR, GS: Conductive silicone rubber

With adapter ø10 to ø40



Construction p. 117
Adapter Assembly p. 121

ZP ❑ T 10 D N – AS5
❶ ❷ ❸ ❹

❶ Adapter (Lock ring) material

Nil	Brass
S	Stainless steel (Stainless steel 304)

❹ Vacuum inlet (Male thread)

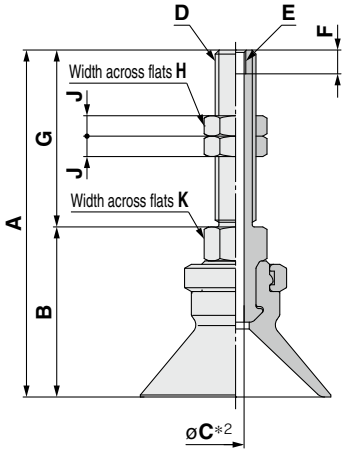
AS5	M5 x 0.8
AS6	M6 x 1
AG01	G1/8
AG02	G1/4

Model ❶ Adapter material	Model Vacuum inlet direction	Model ❷ Pad dia.	Model Form	Model ❸ *1 Material	Model ❹ Vacuum inlet	A	B	C*2	D	E	F
ZP	Nil, S	T	D	N, S, U, F, GN, GS	AS5	24	20.5	2.5	M5 x 0.8	3.5	8
		16				25	21.5				
		25				29	25.5				
		10			AS6	25	20.5	2.5	M6 x 1	4.5	8
		16				26	21.5				
		25				30	25.5				
		40				40	35.5				12
		10			AG01	33	27.5	2.5	G1/8	5.5	17
		16				34	28.5				
		25				38	32.5	4			
		40			AG02	49.5	43	7	G1/4	6.5	21

*1 N: NBR, S: Silicone rubber, U: Urethane rubber, F: FKM, GN: Conductive NBR, GS: Conductive silicone rubber
*2 Indicates the minimum hole size of the adapter or vacuum pad

Dimensions/Models

With adapter ø10 to ø40



Construction p. 117
Adapter Assembly p. 121

ZP ☐ T 10 D N – A5
❶ ❷ ❸ ❹

❶ Adapter (Lock ring) material

Nil	Brass
S	Stainless steel (Stainless steel 304)

❹ Connection thread (Male thread)

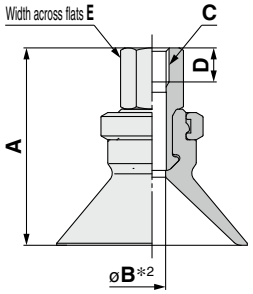
A5	M5 x 0.8 (M3 x 0.5 With female thread)
A6	M6 x 1 (M3 x 0.5 With female thread)
A8	M8 x 1 (M5 x 0.8 With female thread)

Model	❶ Adapter material	Vacuum inlet direction	❷ Pad dia.	Form	❸ *1 Material	❹ Connection thread	A	B	C*2	D	E	F	G	H	J	K
ZP	Nil S	T	10	D	N S U F GN GS	A5	41	20	2.5	M5 x 0.8	M3 x 0.5	3.5	21	8	4	8
			16				42	21								
			10			A6	46	20	2.5	M6 x 1	M3 x 0.5	3.5	26	8	4	8
			16				47	21								
			25				51	25								
			40				61	35.5								12
			25			A8	46	30	4	M8 x 1	M5 x 0.8	5	16	12	4	12
			40				51	35.5	4.2							

*1 N: NBR, S: Silicone rubber, U: Urethane rubber, F: FKM, GN: Conductive NBR, GS: Conductive silicone rubber
*2 Indicates the minimum hole size of the adapter or vacuum pad

Dimensions/Models

With adapter ø10 to ø40



Construction p. 117
Adapter Assembly p. 121

ZP ☐ T 10 D N – B5
❶ ❷ ❸ ❹

❶ Adapter (Lock ring) material

Nil	Brass
S	Stainless steel (Stainless steel 304)

❹ Vacuum inlet (Female thread)

B5	M5 x 0.8
B6	M6 x 1
B8	M8 x 1.25
BG01	G1/8
BG02	G1/4
B01	Rc1/8
N01*1	NPT1/8
T01*1	NPTF1/8

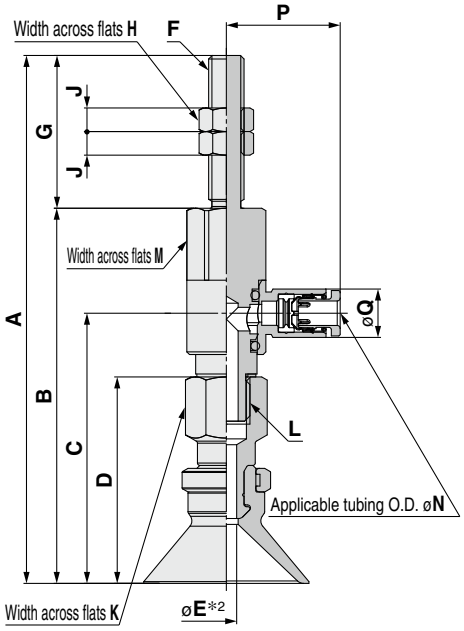
*1 Not compatible with stainless steel materials

Model								A	B*2	C	D	E
	❶ Adapter material	Vacuum inlet direction	❷ Pad dia.	Form	❸ *1 Material	❹ Vacuum inlet						
ZP	Nil S	T	10	D	N S U F GN GS	B5		24	2.5	M5 x 0.8	5	8
			16					25				
			25					29	4			
			10			B6		24	2.5	M6 x 1	6	8
			16					25				
			25					29	4			
			40					42.5	4.9			12
			25			B8		35	3.5	M8 x 1.25	8	12
			40					42.5	6.6			
			10			BG01		30	2.5	G1/8	7.4	14
			16					31				
			25					35	4			
			40			BG02		48.5	7	G1/4	11	17
			10			B01 N01*3 T01*3		30	2.5	Rc1/8 NPT1/8 NPTF1/8	—	12
			16					31				
			25					35	3.5			
			40					42.5	7			

*1 N: NBR, S: Silicone rubber, U: Urethane rubber, F: FKM, GN: Conductive NBR, GS: Conductive silicone rubber
*2 Indicates the minimum hole size of the adapter or vacuum pad
*3 Not compatible with stainless steel materials

Dimensions/Models

With adapter/One-touch fitting ø10 to ø40



Construction p. 117
Adapter Assembly p. 122

ZPR 10 D N – 04 – A5
❶ ❷ ❸ ❹

❸ **Vacuum inlet (One-touch fitting)**

04	ø4
06	ø6
08	ø8

❹ **Connection thread (Male thread)**

A5	M5 x 0.8
A6	M6 x 1
A8	M8 x 1

Model							A	B	C	D	*2 E	F	G	H	J	K	L
Vacuum inlet direction		❶ Pad dia.	Form	❷ *1 Material	❸ Vacuum inlet	❹ Connection thread											
ZP	R	10	D	N S U F GN GS	04 06 08	A5	70	49	32.9	24	2.5	M5 x 0.8	21	8	4	8	M5 x 0.8
		16					71	50	33.9	25							
		10				A6	75	49	32.9	24	2.5	M6 x 1	26	8	4	8	M5 x 0.8
		16					76	50	33.9	25							
		25					89.5	63.6	45.8	35	3.5					12	M8 x 1.25
		40					97	71.1	53.3	42.5	4						
		25				A8	79.5	63.6	45.8	35	3.5	M8 x 1	16	12	4	12	M8 x 1.25
		40					87	71.1	53.3	42.5	4						

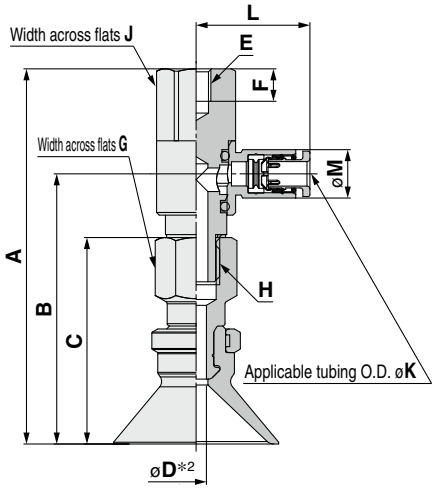
Dimensions Per Vacuum Inlet

Model							M	N	P	Q	Fitting part min. hole size
Vacuum inlet direction		❶ Pad dia.	Form	❷ *1 Material	❸ Vacuum inlet	❹ Connection thread					
ZP	R	10	D	N S U F GN GS	04	A5 A6	8	4	17.5	8.2	ø2.5
		16			06			6	18.3	10.4	ø4
		25			04	A6 A8	12	4	19.3	8.2	ø3
					06			6	20.5	10.4	ø4.5
					08		16	8	23.5	13.2	ø6
		40			06		12	6	20.5	10.4	ø4.5
					08		16	8	23.5	13.2	ø6

*1 N: NBR, S: Silicone rubber, U: Urethane rubber, F: FKM, GN: Conductive NBR, GS: Conductive silicone rubber
*2 Indicates the minimum hole size of the adapter or vacuum pad

Dimensions/Models

With adapter/One-touch fitting ø10 to ø40



Construction p. 117
Adapter Assembly p. 122

ZPR 10 D N - 04 - B5
❶ ❷ ❸ ❹

❸ Vacuum inlet (One-touch fitting)

04	ø4
06	ø6
08	ø8

❹ Connection thread (Female thread)

B5	M5 x 0.8
B6	M6 x 1
B8	M8 x 1.25

Model							A	B	C	*2 D	E	F	G	H
Vacuum inlet direction		❶ Pad dia.	Form	❷ *1 Material	❸ Vacuum inlet	❹ Connection thread								
ZP	R	10	D	N S U F GN GS	04 06 08	B5	49	32.9	24	2.5	M5 x 0.8	5.5	8	M5 x 0.8
		16					50	33.9	25					
		25					63.6	45.8	35	3.5			12	M8 x 1.25
		10				B6	49	32.9	24	2.5	M6 x 1	6.5	8	M5 x 0.8
		16					50	33.9	25					
		25					63.6	45.8	35	3.5			12	M8 x 1.25
		40					71.1	53.3	42.5	4				
		25				B8	63.6	45.8	35	3.5	M8 x 1.25	8.5	12	M8 x 1.25
		40					71.1	53.3	42.5	4				

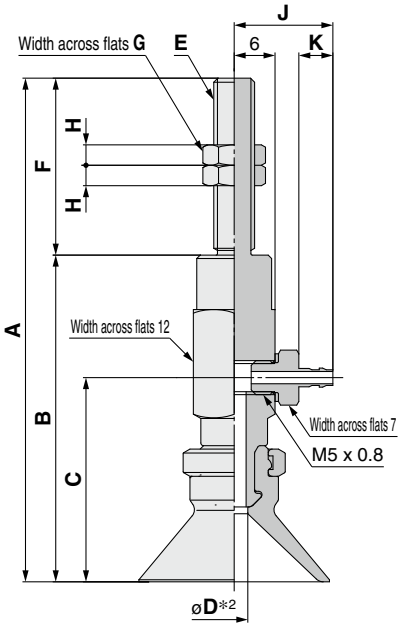
Dimensions Per Vacuum Inlet

Model							J	K	L	M	Fitting part min. hole size
Vacuum inlet direction		❶ Pad dia.	Form	❷ *1 Material	❸ Vacuum inlet	❹ Connection thread					
ZP	R	10	D	N S U F GN GS	04	B5	8	4	17.5	8.2	ø2.5
		16			06	B6		6	18.3	10.4	ø4
		25			04	B5	12	4	19.3	8.2	ø3
					06	B6		6	20.5	10.4	ø4.5
					08	B8	16	8	23.5	13.2	ø6
		40			06	B6	12	6	20.5	10.4	ø4.5
					08	B8	16	8	23.5	13.2	ø6

*1 N: NBR, S: Silicone rubber, U: Urethane rubber, F: FKM, GN: Conductive NBR, GS: Conductive silicone rubber
*2 Indicates the minimum hole size of the adapter or vacuum pad

Dimensions/Models

With adapter/barb fitting ø10 to ø40



Construction p. 117
Adapter Assembly p. 123

ZPY 10 D N – N4 – A5
❶ ❷ ❸ ❹

❸ Vacuum inlet (Barb fitting)

N4	For ø4 nylon tubing	M-5AN-4
N6	For ø6 nylon tubing	M-5AN-6
U4	For ø4 soft tubing	M-5AU-4
U6	For ø6 soft tubing	M-5AU-6

❹ Connection thread (Male thread)

A5	M5 x 0.8
A6	M6 x 1
A8	M8 x 1

Model							A	B	C	D*2	E	F	G	H
	Vacuum inlet direction	❶ Pad dia.	Form	❷ *1 Material	❸ Vacuum inlet	❹ Connection thread								
ZP	Y	10	D	N S U F GN GS	N4 N6 U4 U6	A5	62	41	25	2.5	M5 x 0.8	21	8	4
		16					63	42	26					
		10				A6	67	41	25	2.5	M6 x 1	26	8	4
		16					68	42	26					
		25					74	48	30	3.5				
		40					83	57	39	6				
		25				A8	64	48	30	3.5	M8 x 1	16	12	4
		40					73	57	39	6				

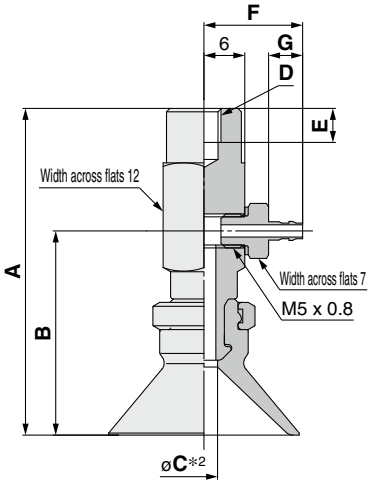
Dimensions Per Vacuum Inlet

Model							J	K	Fitting part min. hole size
	Vacuum inlet direction	❶ Pad dia.	Form	❷ *1 Material	❸ Vacuum inlet	❹ Connection thread			
ZP	Y	10 16 25	D	N S U F GN GS	N4 U4	A5 A6	14.5	5	ø1.8
					N6 U6		16.5	7	ø2.5
		40			N6 U6	A6 A8	16.5	7	ø2.5

*1 N: NBR, S: Silicone rubber, U: Urethane rubber, F: FKM, GN: Conductive NBR, GS: Conductive silicone rubber
*2 Indicates the minimum hole size of the adapter or vacuum pad

Dimensions/Models

With adapter/barb fitting ø10 to ø40



Construction p. 117
Adapter Assembly p. 123

ZPY 10 D N – N4 – B5
❶ ❷ ❸ ❹

❸ Vacuum inlet (Barb fitting)

N4	For ø4 nylon tubing	M-5AN-4
N6	For ø6 nylon tubing	M-5AN-6
U4	For ø4 soft tubing	M-5AU-4
U6	For ø6 soft tubing	M-5AU-6

❹ Connection thread (Female thread)

B5	M5 x 0.8
B6	M6 x 1
B8	M8 x 1.25

Model							A	B	C*2	D	E
	Vacuum inlet direction	❶ Pad dia.	Form	❷ *1 Material	❸ Vacuum inlet	❹ Connection thread					
ZP	Y	10	D	NSUFGNGS	N4 N6 U4 U6	B5	41	25	2.5	M5 x 0.8	5
		16					42	26			
		25					48	30	3.5		
		10				B6	41	25	2.5	M6 x 1	6
		16					42	26			
		25					48	30	3.5		
		40					57	39	6		
		25				B8	48	30	3.5	M8 x 1.25	8
		40					57	39	6		

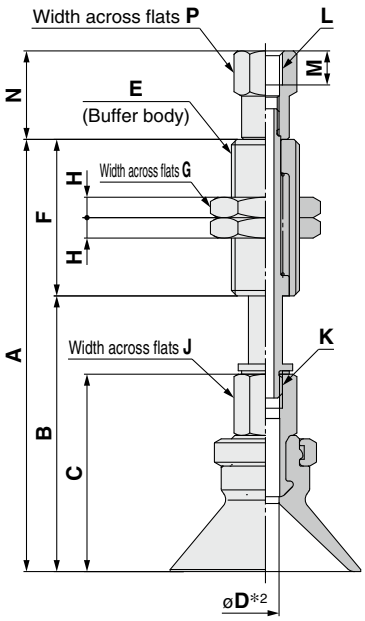
Dimensions Per Vacuum Inlet

Model							F	G	Fitting part min. hole size
	Vacuum inlet direction	❶ Pad dia.	Form	❷ *1 Material	❸ Vacuum inlet	❹ Connection thread			
ZP	Y	10 16	D	NSUFGNGS	N4 U4	B4 B5	14.5	5	ø1.8
					N6 U6		16.5	7	ø2.5
		25			N4 U4	B5 B6 B8	14.5	5	ø1.8
					N6 U6		16.5	7	ø2.5
		40			N6 U6	B6 B8	16.5	7	ø2.5

*1 N: NBR, S: Silicone rubber, U: Urethane rubber, F: FKM, GN: Conductive NBR, GS: Conductive silicone rubber
*2 Indicates the minimum hole size of the adapter or vacuum pad

Dimensions/Models

With buffer ø10 to ø40



Construction p. 118
Buffer Assembly p. 124

ZPT 10 D N J 10 – B5 – A10
❶ ❷ ❸ ❹ ❺ ❻

❸ Buffer specification

J	Rotating
K	Non-rotating

❻ Connection thread (Male thread)

A10	M10 x 1
A14	M14 x 1

❺ Vacuum inlet (Female thread)

B5	M5 x 0.8
B01	Rc1/8
N01	NPT1/8
T01	NPTF1/8

Model									A	B	C	D*2	E	F	G	H	J	K
	Vacuum inlet direction	❶ Pad dia.	Form	❷ *1 Material	❸ Buffer spec.	❹ Buffer stroke	❺ Vacuum inlet	❻ Connection thread										
ZP	T	10	D	N S U F GN GS	J K	10	B5 04 06 N6 U6	A10	58.5	35.5	24	J: 2.5 K: 2	M10 x 1	23	14	3	8	M5 x 0.8
						20			96.5	45.5				51				
						30			106.5	55.5								
						40			142.5	65.5				77				
						50			152.5	75.5								
		16				10			59.5	36.5	25			23				
						20			97.5	46.5				51				
						30			107.5	56.5								
						40			143.5	66.5				77				
						50			153.5	76.5								
		25				10			63.5	40.5	29			23				
						20			101.5	50.5				51				
						30			111.5	60.5								
						40			147.5	70.5				77				
						50			157.5	80.5								
		40				10	B5 B01 N01 T01 06 08 N6 U6	A14	105	55	42.5	4	M14 x 1	50	19	4	12	M8 x 1.25
						20			115	65								
						30			125	75								
						50			170	95				75				

Dimensions Per Vacuum Inlet: Female Thread

Model									L	M	N	P
	Vacuum inlet direction	❶ Pad dia.	Form	❷ *1 Material	❸ Buffer spec.	❹ Buffer stroke	❺ Vacuum inlet	❻ Connection thread				
ZP	T	10 16 25	D	N S U F GN GS	J K	10 20 30 40 50	B5	A10	M5 x 0.8	5	13	8
		40				10	B5	A14	M5 x 0.8	4.5	15	10
						20 30 50				5	9	
						10	B01 N01 T01		Rc1/8 NPT1/8 NPTF1/8		16.5	13
						20 30 50					12	

*1 N: NBR, S: Silicone rubber, U: Urethane rubber, F: FKM, GN: Conductive NBR, GS: Conductive silicone rubber
*2 Indicates the minimum hole size of the adapter or vacuum pad

Dimensions/Models

With buffer ø10 to ø40

ZPT 10 D N J 10 - 04 - A10
❶ ❷ ❸ ❹ ❺ ❻

Buffer specification ❸

J	Rotating
K	Non-rotating

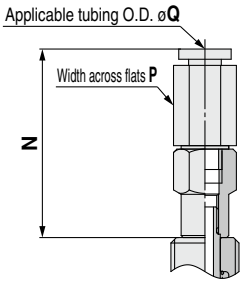
❻ Connection thread (Male thread)

A10	M10 x 1
A14	M14 x 1

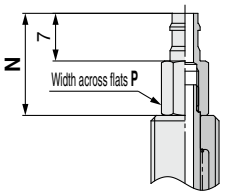
❺ Vacuum inlet

			Pad diameter	
			ø10 to ø25	ø40
04	ø4	One-touch fitting	KQ2H04-M5N	
06	ø6		KQ2H06-M5N	KQ2H06-01NS
08	ø8			KQ2H08-01NS
N6	For ø6 nylon tubing	Barb fitting		
U6	For ø6 soft tubing			

Vacuum inlet: One-touch fitting



Vacuum inlet: Barb fitting



Construction p. 118
Buffer Assembly p. 124

Dimensions Per Vacuum Inlet: One-touch Fitting

Model									N	P	Q	Fitting part min. hole size
	Vacuum inlet direction	❶ Pad dia.	Form	❷ *1 Material	❸ Buffer spec.	❹ Buffer stroke	❺ Vacuum inlet	❻ Connection thread				
ZP	T	10 16 25	D	N S U F GN GS	J K	10 20 30 40 50	04	A10	27.7	8	4	ø2.5
							06			10	6	
		40				10	06	A14	31.8	10	6	ø4.5
							08		35.9	14	8	ø6
						20 30 50	06		19.9	12	6	ø3
							08		24.9	14	8	

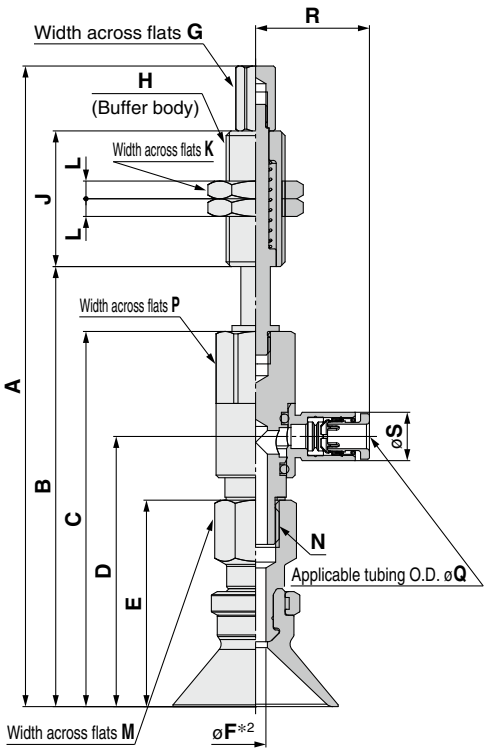
Dimensions Per Vacuum Inlet: Barb Fitting

Model									N	P	Fitting part min. hole size
	Vacuum inlet direction	❶ Pad dia.	Form	❷ *1 Material	❸ Buffer spec.	❹ Buffer stroke	❺ Vacuum inlet	❻ Connection thread			
ZP	T	10 16 25	D	N S U F GN GS	J K	10 20 30 40 50	N6	A10	15	6	ø2.5
							U6				
		40				10	N6	A14	19	10	
							U6				
						20 30 50	N6		12		
							U6				

*1 N: NBR, S: Silicone rubber, U: Urethane rubber, F: FKM, GN: Conductive NBR, GS: Conductive silicone rubber

Dimensions/Models

With buffer/One-touch fitting ø10 to ø40



Construction p. 118
Buffer Assembly p. 125

ZPR ❶10 D ❷N ❸J ❹10 - ❺04 - ❻A10

❸ Buffer specification

J	Rotating
K	Non-rotating

❻ Connection thread (Male thread)

A10	M10 x 1
A14	M14 x 1

❺ Vacuum inlet (One-touch fitting)

04	ø4
06	ø6
08	ø8

Model									A	B	C	D	E	*2 F	G	H	J	K	L	M	N
	Vacuum inlet direction	❶ Pad dia.	Form	❷ *1 Material	❸ Buffer spec.	❹ Buffer stroke	❺ Vacuum inlet	❻ Connection thread													
ZP	R	10	D	NSUFGNGS	JK	10	04 06	A10	94	60	49	32.9	24	2.5	6	M10 x 1	23	14	3	8	M5 x 0.8
						20			132	70							51				
						30			142	80							77				
						40			178	90											
						50			188	100											
		16				10			95	61	50	33.9	25				23				
						20			133	71							51				
						30			143	81											
						40			179	91							77				
						50			189	101											
		25				10	04 06 08		108.6	74.6	63.6	45.8	35	3.5			23			12	M8 x 1.25
						20			146.6	84.6							51				
						30			156.6	94.6											
						40			192.6	104.6							77				
						50			202.6	114.6											
		40				10	06 08	A14	151.1	83.1	71.1	53.3	42.5	4	10	M14 x 1	50	19	4	12	M8 x 1.25
						20			148.1	93.1											
						30			158.1	103.1											
						50			203.1	123.1							75				

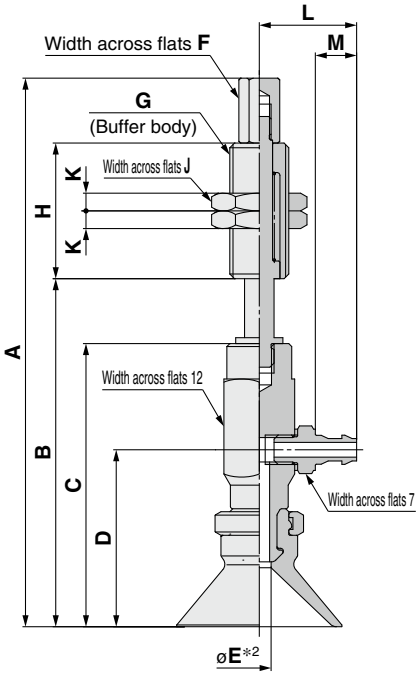
Dimensions Per Vacuum Inlet

Model									P	Q	R	S	Fitting part min. hole size
	Vacuum inlet direction	❶ Pad dia.	Form	❷ *1 Material	❸ Buffer spec.	❹ Buffer stroke	❺ Vacuum inlet	❻ Connection thread					
ZP	R	10 16	D	NSUFGNGS	JK	10 20 30 40 50	04	A10	8	4	17.5	8.2	ø2.5
							06			6	18.3	10.4	ø4
		25				10 20 30 40 50	04		12	4	19.3	8.2	ø3
							06			6	20.5	10.4	ø4.5
							08		16	8	23.5	13.2	ø6
		40				10 20 30 50	06	A14	12	6	20.5	10.4	ø4.5
							08		16	8	23.5	13.2	ø6

*1 N: NBR, S: Silicone rubber, U: Urethane rubber, F: FKM, GN: Conductive NBR, GS: Conductive silicone rubber
*2 Indicates the minimum hole size of the adapter or vacuum pad

Dimensions/Models

With buffer/barb fitting ø10 to ø40



Construction p. 118
Buffer Assembly p. 126

ZPY 10 D N J 10 – N4 – A10
(1) (2) (3) (4) (5) (6)

(3) Buffer specification

J	Rotating
K	Non-rotating

(6) Connection thread (Male thread)

A10	M10 x 1
A14	M14 x 1

(5) Vacuum inlet (Barb fitting)

N4	For ø4 nylon tubing	M-5AN-4
N6	For ø6 nylon tubing	M-5AN-6
U4	For ø4 soft tubing	M-5AU-4
U6	For ø6 soft tubing	M-5AU-6

Model									A	B	C	D	*2 E	F	G	H	J	K
	Vacuum inlet direction	(1) Pad dia.	Form	(2) Material *1	(3) Buffer spec.	(4) Buffer stroke	(5) Vacuum inlet	(6) Connection thread										
ZP	Y	10	D	N S U F GN GS	J K	10	N4 N6 U4 U6	A10	86	52	41	25	2.5	6	M10 x 1	23	14	3
						20			124	62						51		
						30			134	72								
						40			170	82						77		
						50			180	92								
		16				10			87	53	42	26				23		
						20			125	63						51		
						30			135	73								
						40			171	83						77		
						50			181	93								
		25				10			93	59	48	30	3.5	6	M10 x 1	23	14	3
						20			131	69						51		
						30			141	79								
						40			177	89						77		
						50			187	99								
		40				10	N6 U6	A14	137	69	57	39	6	10	M14 x 1	50	19	4
						20			134	79								
						30			144	89								
						50			189	109						75		

Dimensions Per Vacuum Inlet

Model									L	M	Fitting part min. hole size
	Vacuum inlet direction	(1) Pad dia.	Form	(2) Material *1	(3) Buffer spec.	(4) Buffer stroke	(5) Vacuum inlet	(6) Connection thread			
ZP	Y	10 16 25	D	N S U F GN GS	J K	10 20 30 40 50	N4 U4	A10	14.5	5	ø1.8
							N6 U6		16.5	7	ø2.5
		40				10 20 30 50	N6 U6	A14	16.5	7	ø2.5

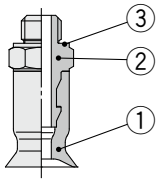
*1 N: NBR, S: Silicone rubber, U: Urethane rubber, F: FKM, GN: Conductive NBR, GS: Conductive silicone rubber
*2 Indicates the minimum hole size of the adapter or vacuum pad

Basic Pad *ZP Series*
Construction

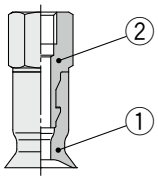
With adapter | **Flat type: ø2 to ø8** | **Bellows type: ø6 to ø8** | **Thin flat type/Thin flat type with ribs: ø10 to ø16**

Vacuum inlet direction **Vertical** T Type/ZP□T

ZP□T□-(A5/A6)



ZP□T□-(B4/B5)

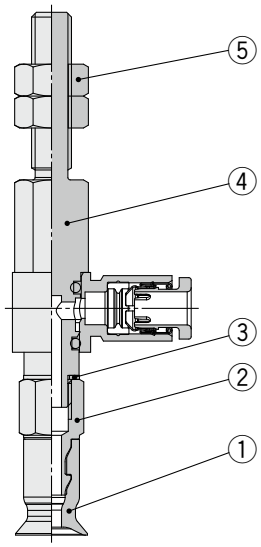


Component Parts

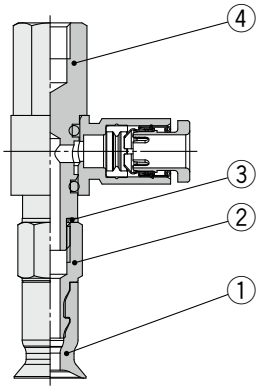
No.	Description	Material	Note
1	**Pad**	NBR, Silicone rubber, Urethane rubber, FKM, Conductive NBR, Conductive silicone rubber	Flat type Bellows type Thin flat type Thin flat type with ribs
2	**Adapter**	Brass (Electroless nickel plating)	**ZPT**
		Stainless steel	**ZPST**
3	**Gasket**	Stainless steel/NBR	**ZPT**
		Stainless steel/FKM	**ZPST**

Vacuum inlet direction **Lateral** R Type/ZPR

ZPR□-(04/06)-(A5/A6)



ZPR□-(04/06)-(B4/B5)

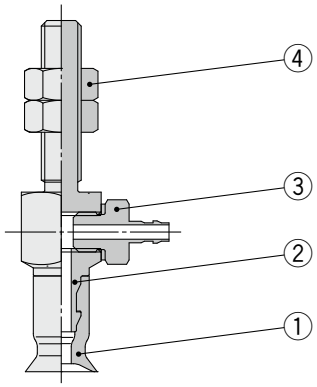


Component Parts

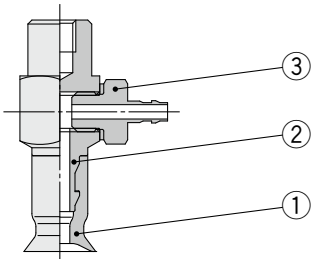
No.	Description	Material	Note
1	**Pad**	NBR, Silicone rubber, Urethane rubber, FKM, Conductive NBR, Conductive silicone rubber	Flat type Bellows type Thin flat type Thin flat type with ribs
2	**Adapter**	Brass (Electroless nickel plating)	
3	**Gasket**	Stainless steel/NBR	
4	**Adapter** **(With One-touch fitting)**	Brass (Electroless nickel plating), PBT, NBR, Stainless steel, POM	
5	**Nut**	Rolled steel (Zinc chromated)	M5 x 0.8 M6 x 1

Vacuum inlet direction **Lateral** Y Type/ZPY

ZPY□-(N4/N6/U4/U6)-(A5/A6)



ZPY□-(N4/N6/U4/U6)-(B4/B5)



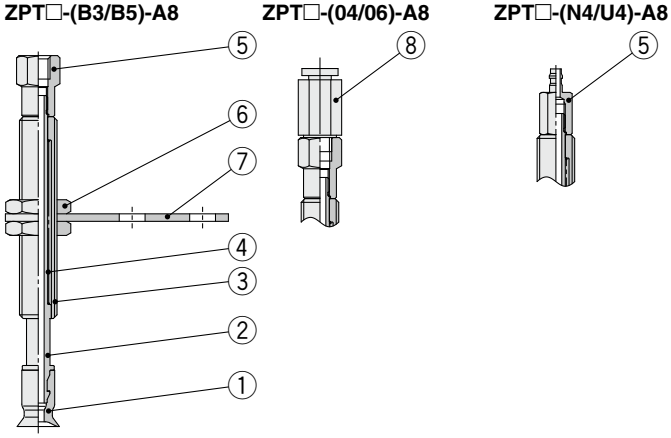
Component Parts

No.	Description	Material	Note
1	**Pad**	NBR, Silicone rubber, Urethane rubber, FKM, Conductive NBR, Conductive silicone rubber	Flat type Bellows type Thin flat type Thin flat type with ribs
2	**Adapter**	Brass (Electroless nickel plating)	
3	**Barb fitting**	—	
4	**Nut**	Rolled steel (Zinc chromated)	M5 x 0.8 M6 x 1

With buffer | **Flat type: ø2 to ø8** | **Bellows type: ø6 to ø8** | **Thin flat type/Thin flat type with ribs: ø10 to ø16**

Vacuum inlet direction **Vertical** T Type/ZPT

ZPT□-(B3/B5)-A8 **ZPT□-(04/06)-A8** **ZPT□-(N4/U4)-A8**

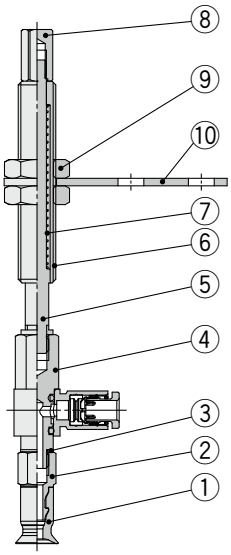


Component Parts

No.	Description	Material	Note
1	**Pad**	NBR, Silicone rubber, Urethane rubber, FKM, Conductive NBR, Conductive silicone rubber	Flat type Bellows type Thin flat type Thin flat type with ribs
2	**Piston rod**	Stainless steel	
3	**Buffer body**	Brass (Electroless nickel plating)	
4	**Return spring**	Stainless steel	
5	**Buffer adapter**	Brass (Electroless nickel plating)	
6	**Nut**	Carbon steel (Zinc chromated)	M8 x 1
7	**Buffer plate**	Steel (Trivalent chromated)	
8	**Fitting**	—	

Vacuum inlet direction **Lateral** R Type/ZPR

ZPR□-(04/06)-A8

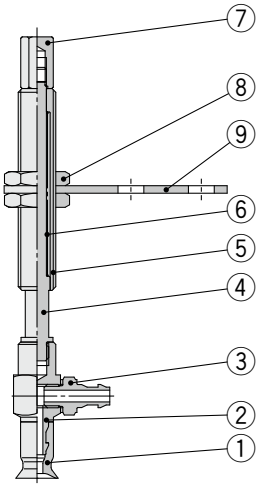


Component Parts

No.	Description	Material	Note
1	**Pad**	NBR, Silicone rubber, Urethane rubber, FKM, Conductive NBR, Conductive silicone rubber	Flat type Bellows type Thin flat type Thin flat type with ribs
2	**Adapter**	Brass (Electroless nickel plating)	
3	**Gasket**	Stainless steel 304/NBR	
4	**Adapter** (With One-touch fitting)	Brass (Electroless nickel plating), PBT, NBR, Stainless steel, POM	
5	**Piston rod**	Stainless steel	
6	**Buffer body**	Brass (Electroless nickel plating)	
7	**Return spring**	Stainless steel	
8	**Buffer adapter**	Brass (Electroless nickel plating)	
9	**Nut**	Carbon steel (Zinc chromated)	M8 x 1
10	**Buffer plate**	Steel (Trivalent chromated)	

Vacuum inlet direction **Lateral** Y Type/ZPY

ZPY□-(N4/N6/U4/U6)-A8



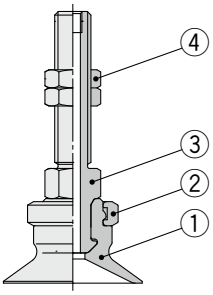
Component Parts

No.	Description	Material	Note
1	**Pad**	NBR, Silicone rubber, Urethane rubber, FKM, Conductive NBR, Conductive silicone rubber	Flat type Bellows type Thin flat type Thin flat type with ribs
2	**Adapter**	Brass (Electroless nickel plating)	
3	**Barb fitting**	—	
4	**Piston rod**	Stainless steel	
5	**Buffer body**	Brass (Electroless nickel plating)	
6	**Return spring**	Stainless steel	
7	**Buffer adapter**	Brass (Electroless nickel plating)	
8	**Nut**	Carbon steel (Zinc chromated)	M8 x 1
9	**Buffer plate**	Steel (Trivalent chromated)	

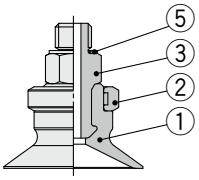
With adapter | **Flat type: ø10 to ø50** | **Flat type with ribs: ø10 to ø50** | **Bellows type: ø10 to ø50** | **Deep type: ø10 to ø40**

Vacuum inlet direction **Vertical** T Type/ZP□T

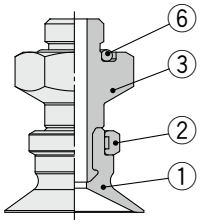
ZP□T□-(A5/A6/A8)



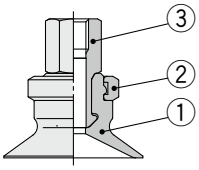
ZP□T□-(AS5/AS6)



ZP□T□-(AG01/AG02)



ZP□T□-(B5/B6/B8/BG01/BG02/B01/N01/T01)

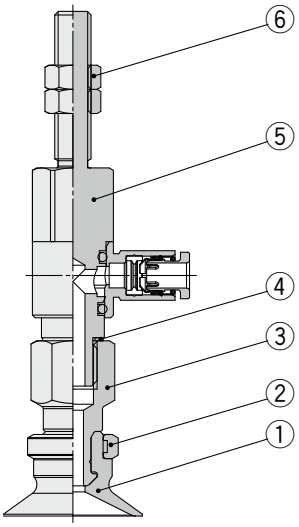


Component Parts

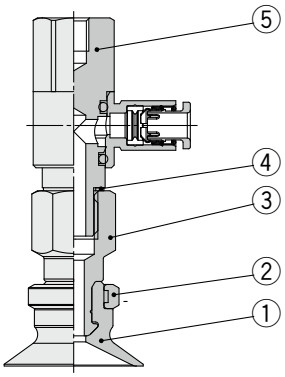
No.	Description	Material	Note	
1	**Pad**	NBR, Silicone rubber, Urethane rubber, FKM, Conductive NBR, Conductive silicone rubber	Flat type Flat type with ribs Bellows type Deep type	
2	**Lock ring**	Brass (Electroless nickel plating)	**ZPT**	
		Stainless steel	**ZPST**	
3	**Adapter**	Brass (Electroless nickel plating)	**ZPT**	
		Stainless steel	**ZPST**	
4	**Nut**	Rolled steel (Zinc chromated)	M5 x 0.8 M6 x 1	**ZPT**
		Carbon steel (Zinc chromated)	M8 x 1	
		Stainless steel	**ZPST**	
5	**Gasket**	Stainless steel/NBR	**ZPT**	
		Stainless steel/FKM	**ZPST**	
6	**O-ring**	Silicone rubber (Blue)		

Vacuum inlet direction **Lateral** R Type/ZPR

ZPR□-(04/06/08)-(A5/A6/A8)



ZPR□-(04/06/08)-(B5/B6/B8)

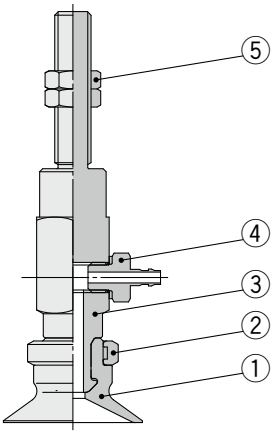


Component Parts

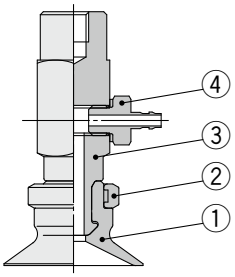
No.	Description	Material	Note
1	**Pad**	NBR, Silicone rubber, Urethane rubber, FKM, Conductive NBR, Conductive silicone rubber	Flat type Flat type with ribs Bellows type Deep type
2	**Lock ring**	Brass (Electroless nickel plating)	
3	**Adapter**	Brass (Electroless nickel plating)	
4	**Gasket**	Stainless steel 304/NBR	
5	**Adapter** **(With One-touch fitting)**	Brass (Electroless nickel plating), PBT, NBR, Stainless steel, POM	
6	**Nut**	Rolled steel (Zinc chromated)	M5 x 0.8 M6 x 1
		Carbon steel (Zinc chromated)	M8 x 1

Vacuum inlet direction **Lateral** Y Type/ZPY

ZPY□-(N4/N6/U4/U6)-(A5/A6/A8)



ZPY□-(N4/N6/U4/U6)-(B5/B6/B8)



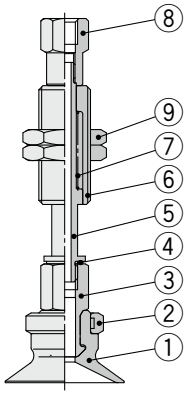
Component Parts

No.	Description	Material	Note
1	**Pad**	NBR, Silicone rubber, Urethane rubber, FKM, Conductive NBR, Conductive silicone rubber	Flat type Flat type with ribs Bellows type Deep type
2	**Lock ring**	Brass (Electroless nickel plating)	
3	**Adapter**	Brass (Electroless nickel plating)	
4	**Barb fitting**	—	
5	**Nut**	Rolled steel (Zinc chromated)	M5 x 0.8 M6 x 1
		Carbon steel (Zinc chromated)	M8 x 1

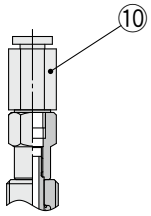
With buffer | **Flat type: ø10 to ø50** | **Flat type with ribs: ø10 to ø50** | **Bellows type: ø10 to ø50** | **Deep type: ø10 to ø40**

Vacuum inlet direction Vertical T Type/ZPT

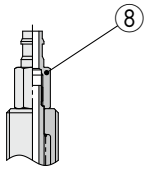
ZPT□-(B5/B01/N01/T01)-(A10/A14)



ZPT□-(04/06/08)-(A10/A14)



ZPT□-(N6/U6)-(A10/A14)

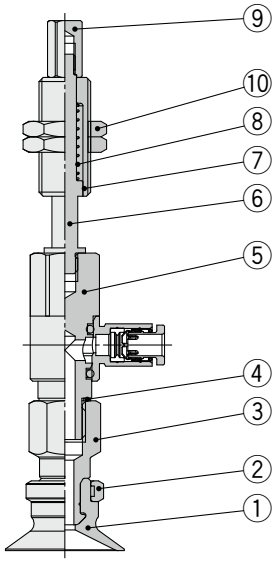


Component Parts

No.	Description	Material	Note
1	**Pad**	NBR, Silicone rubber, Urethane rubber, FKM, Conductive NBR, Conductive silicone rubber	Flat type Flat type with ribs Bellows type Deep type
2	**Lock ring**	Brass (Electroless nickel plating)	
3	**Adapter**	Brass (Electroless nickel plating)	
4	**Gasket**	Stainless steel/NBR	
5	**Piston rod**	Stainless steel	
6	**Buffer body**	Brass (Electroless nickel plating)	
7	**Return spring**	Stainless steel	
8	**Buffer adapter**	Brass (Electroless nickel plating)	
9	**Nut**	Steel (Zinc chromated)	M10 x 1 M14 x 1
10	**Fitting**	—	

Vacuum inlet direction Lateral R Type/ZPR

ZPR□-(04/06/08)-(A10/A14)

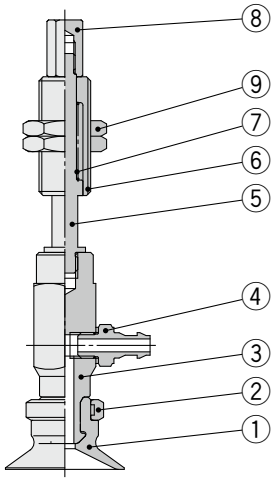


Component Parts

No.	Description	Material	Note
1	**Pad**	NBR, Silicone rubber, Urethane rubber, FKM, Conductive NBR, Conductive silicone rubber	Flat type Flat type with ribs Bellows type Deep type
2	**Lock ring**	Brass (Electroless nickel plating)	
3	**Adapter**	Brass (Electroless nickel plating)	
4	**Gasket**	Stainless steel/NBR	
5	**Adapter** (With One-touch fitting)	Brass (Electroless nickel plating), PBT, NBR, Stainless steel, POM	
6	**Piston rod**	Stainless steel	
7	**Buffer body**	Brass (Electroless nickel plating)	
8	**Return spring**	Stainless steel	
9	**Buffer adapter**	Brass (Electroless nickel plating)	
10	**Nut**	Steel (Zinc chromated)	M10 x 1 M14 x 1

Vacuum inlet direction Lateral Y Type/ZPY

ZPY□-(N4/N6/U4/U6)-(A10/A14)



Component Parts

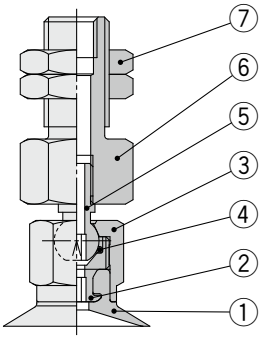
No.	Description	Material	Note
1	**Pad**	NBR, Silicone rubber, Urethane rubber, FKM, Conductive NBR, Conductive silicone rubber	Flat type Flat type with ribs Bellows type Deep type
2	**Lock ring**	Brass (Electroless nickel plating)	
3	**Adapter**	Brass (Electroless nickel plating)	
4	**Barb fitting**	—	
5	**Piston rod**	Stainless steel	
6	**Buffer body**	Brass (Electroless nickel plating)	
7	**Return spring**	Stainless steel	
8	**Buffer adapter**	Brass (Electroless nickel plating)	
9	**Nut**	Steel (Zinc chromated)	M10 x 1 M14 x 1

Construction

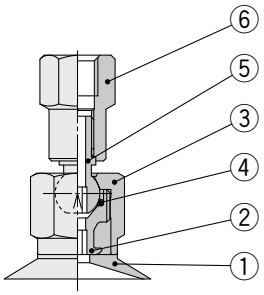
With adapter **Flat type: ø10 to ø50**

Vacuum inlet direction **Vertical** T Type/ZPT□F

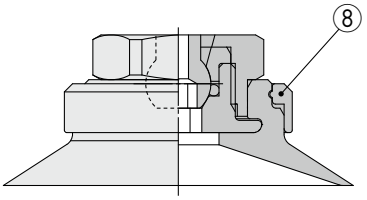
ZPT□F□-B5-(A8/A10/A14)



ZPT□F□-(B5/B8/B01/N01/T01)



ø10 to ø32



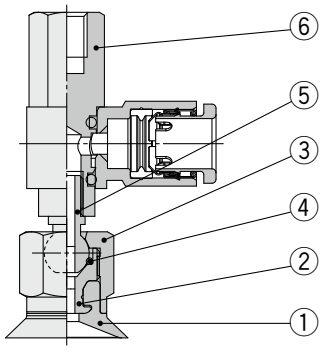
ø40, ø50

Component Parts

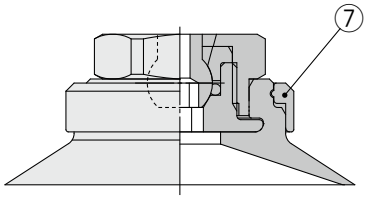
No.	Description	Material	Note
1	**Pad**	NBR, Silicone rubber, Urethane rubber, FKM, Conductive NBR, Conductive silicone rubber	Flat type
2	**Adapter**	Brass (Electroless nickel plating)	
3	**Shaft cover**	Stainless steel	
4	**O-ring**	FKM	
5	**Shaft**	Stainless steel	
6	**Shaft adapter**	Brass (Electroless nickel plating)	
7	**Nut**	Carbon steel (Zinc chromated)	M8 x 1
		Steel (Zinc chromated)	M10 x 1 M14 x 1
8	**Lock ring**	Aluminum (Clear anodized)	Pad diameter: ø40, ø50

Vacuum inlet direction **Lateral** R Type/ZPR□F

ZPR□F□-(04/06/08)-(B5/B8)



ø10 to ø32



ø40, ø50

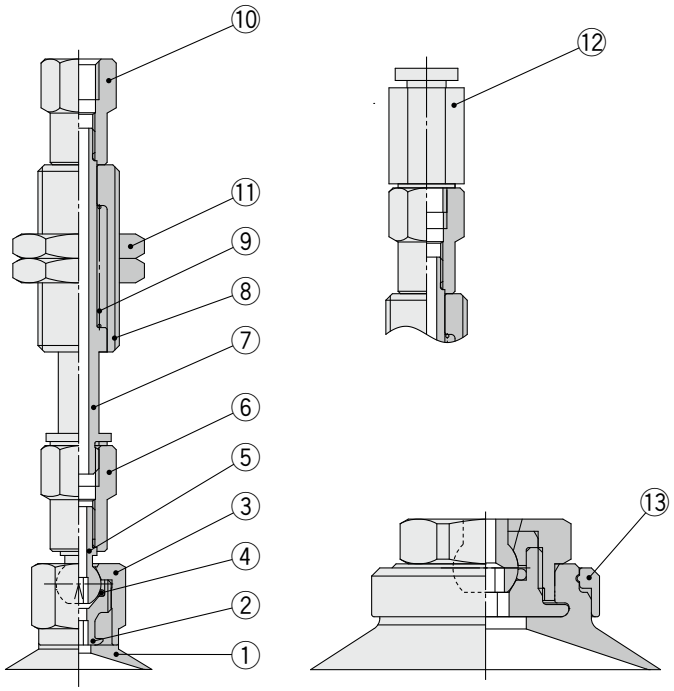
Component Parts

No.	Description	Material	Note
1	**Pad**	NBR, Silicone rubber, Urethane rubber, FKM, Conductive NBR, Conductive silicone rubber	Flat type
2	**Adapter**	Brass (Electroless nickel plating)	
3	**Shaft cover**	Stainless steel	
4	**O-ring**	FKM	
5	**Shaft**	Stainless steel	
6	**Shaft adapter** (With One-touch fitting)	Brass (Electroless nickel plating), PBT, NBR, Stainless steel, POM	
7	**Lock ring**	Aluminum (Clear anodized)	Pad diameter: ø40, ø50

With buffer **Flat type: ø10 to ø50**

Vacuum inlet direction **Vertical** T Type/ZPT□F

ZPT□F□-(B5/B01/N01/T01)-(A10/A14) **ZPT□F□-(04/06/08)-(A10/A14)**



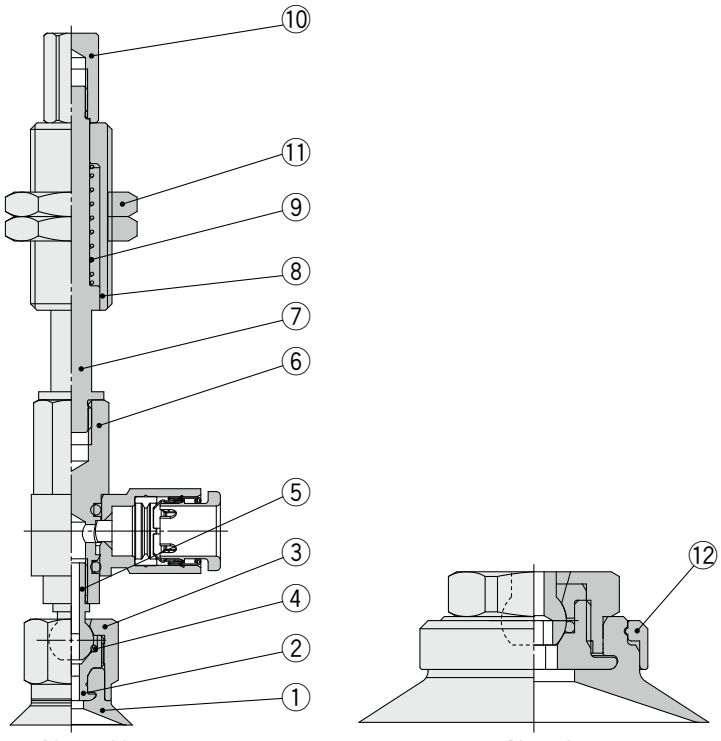
ø10 to ø32 **ø40, ø50**

Component Parts

No.	Description	Material	Note
1	**Pad**	NBR, Silicone rubber, Urethane rubber, FKM, Conductive NBR, Conductive silicone rubber	Flat type
2	**Adapter**	Brass (Electroless nickel plating)	
3	**Shaft cover**	Stainless steel	
4	**O-ring**	FKM	
5	**Shaft**	Stainless steel	
6	**Shaft adapter**	Brass (Electroless nickel plating)	
7	**Piston rod**	Stainless steel	
8	**Buffer body**	Brass (Electroless nickel plating)	
9	**Return spring**	Stainless steel	
10	**Buffer adapter**	Brass (Electroless nickel plating)	
11	**Nut**	Steel (Zinc chromated)	M10 x 1 M14 x 1
12	**Fitting**	—	
13	**Lock ring**	Aluminum (Clear anodized)	Pad diameter: ø40, ø50

Vacuum inlet direction **Lateral** R Type/ZPR□F

ZPR□F□-(04/06/08)-(A10/A14)



ø10 to ø32 **ø40, ø50**

Component Parts

No.	Description	Material	Note
1	**Pad**	NBR, Silicone rubber, Urethane rubber, FKM, Conductive NBR, Conductive silicone rubber	Flat type
2	**Adapter**	Brass (Electroless nickel plating)	
3	**Shaft cover**	Stainless steel	
4	**O-ring**	FKM	
5	**Shaft**	Stainless steel	
6	**Shaft adapter** (With One-touch fitting)	Brass (Electroless nickel plating), PBT, NBR, Stainless steel, POM	
7	**Piston rod**	Stainless steel	
8	**Buffer body**	Brass (Electroless nickel plating)	
9	**Return spring**	Stainless steel	
10	**Buffer adapter**	Brass (Electroless nickel plating)	
11	**Nut**	Steel (Zinc chromated)	M10 x 1 M14 x 1
12	**Lock ring**	Aluminum (Clear anodized)	Pad diameter: ø40, ø50

Basic Pad *ZP Series*
Mounting Bracket Assembly

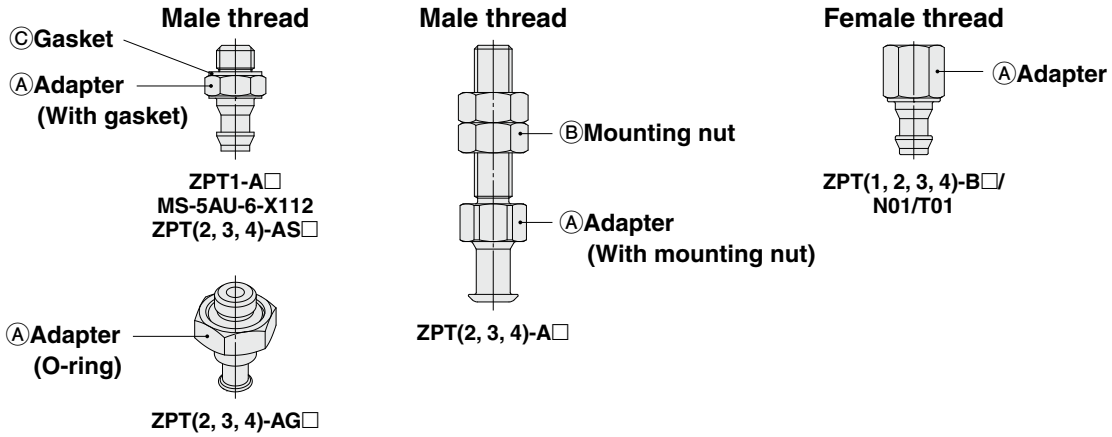
Adapter Assembly: Vacuum Inlet Direction **Vertical** T Type/ZP□T

Product part no.

ZP □ T ① ② □ - ③

- ZP: Basic pad
- □: Adapter material (Brass/Stainless steel)
- T: Vacuum inlet direction (Vertical)
- ①: Pad diameter
- ②: Pad form
- □: Pad material
- ③: Connection thread (Male/Female thread)

Component parts



						Symbol	❶ Pad diameter symbol													
							02	04	06	08	10	13	16	10	13	16	20	25	32	40	50
❷ Pad form	Flat type					U	●	●	●	●	—	—	—	●	●	●	●	●	●	●	●
	Flat type with ribs					C	—	—	—	—	—	—	—	●	●	●	●	●	●	●	●
	Bellows type					B	—	—	●	●	—	—	—	●	●	●	●	●	●	●	●
	Thin flat type					UT	—	—	—	—	●	●	●	—	—	—	—	—	—	—	—
	Thin flat type with ribs					CT	—	—	—	—	●	●	●	—	—	—	—	—	—	—	—
	Deep type					D	—	—	—	—	—	—	—	●	—	●	—	●	—	●	—
Ⓐ Adapter	❸ Connection thread	Male thread	M5 x 0.8	Adapter material	Brass	A5	ZPT1-A5							ZPT2-A5			—				
					Stainless steel		MS-5AU-6-X112							ZPST2-A5							
			M5 x 0.8			AS5	—							ZP□T2-AS5			ZP□T3-AS5			—	
			M6 x 1			A6	ZP□T1-A6							ZP□T2-A6			ZP□T3-A6			ZP□T4-A6	
						AS6	—							ZP□T2-AS6			ZP□T3-AS6			ZP□T4-AS6	
			M8 x 1			A8	—							—			ZP□T3-A8			ZP□T4-A8	
			G1/8			AG01	—							ZP□T2-AG01			ZP□T3-AG01			—	
			G1/4			AG02	—							—			—			ZP□T4-AG02	
		Female thread	M4 x 0.7			B4	ZP□T1-B4							—							
			M5 x 0.8			B5	ZP□T1-B5							ZP□T2-B5			ZP□T3-B5			—	
			M6 x 1			B6	—							ZP□T2-B6			ZP□T3-B6			ZP□T4-B6	
			M8 x 1.25			B8	—							—			ZP□T3-B8			ZP□T4-B8	
			Rc1/8			B01	—							ZP□T2-B01			ZP□T3-B01			ZP□T4-B01	
			NPT1/8			N01	—							ZPT2-N01			ZPT3-N01			ZPT4-N01	
			NPTF1/8			T01	—							ZPT2-T01			ZPT3-T01			ZPT4-T01	
			G1/8			BG01	—							ZP□T2-BG01			ZP□T3-BG01			—	
			G1/4			BG02	—							—			—			ZP□T4-BG02	
Ⓑ Mounting nut (Single unit)	Adapter material	Brass	M5 x 0.8				—							NTJ-015A			—				
			M6 x 1				—							SNJ-006C							
			M8 x 1				—							—			RB08J				
		Stainless steel	M5 x 0.8				—							ZPSNA-M5			—				
			M6 x 1				—							ZPSNA-M6							
			M8 x 1				—							—			ZPSNA-M8				
ⓒ Gasket (Single unit)	Adapter material	Brass	For M5 x 0.8		10 pcs.*1		ZP-5G2							—							
					100 pcs.*1		M-5G2							—							
			For M6 x 1		10 pcs.*1		ZP-6G2							—							
					100 pcs.*1		M-6G							—							
		Stainless steel	Fo M5 x 0.8		10 pcs.*1		M-5G3							—							
			For M6 x 1		1 pc.*1		M-6G-X34							—							

*1 The gasket (single unit) sales unit is shown.

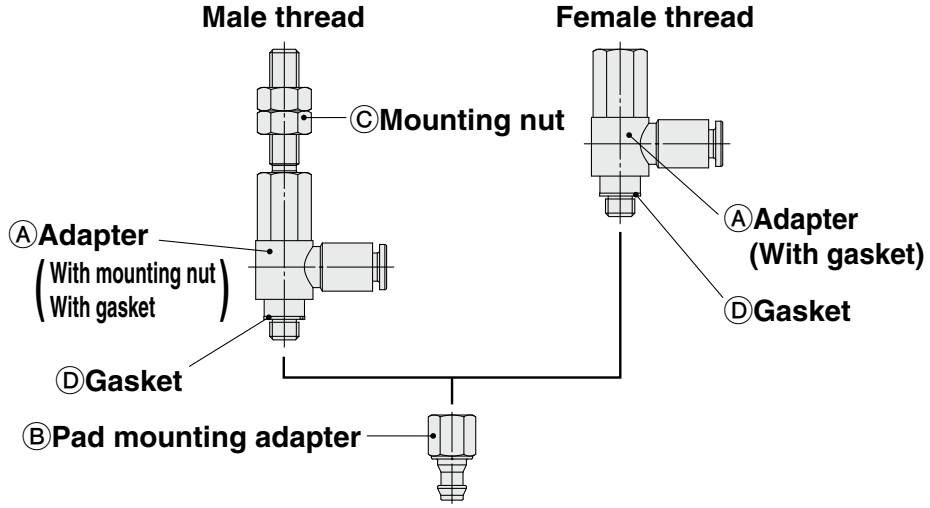
Adapter Assembly: With One-touch Fitting, Vacuum Inlet Direction Lateral R Type/ZPR

Product part no.

ZPR ① ② □ - ③ - ④

- ① Pad diameter
- ② Pad form
- □ Pad material
- ③ Vacuum inlet (One-touch fitting)
- ④ Connection thread (Male/Female thread)

Component parts



			Symbol	①Pad diameter symbol														
				02	04	06	08	10	13	16	10	13	16	20	25	32	40	50
②Pad form	Flat type		U	●	●	●	●	—	—	—	●	●	●	●	●	●	●	●
	Flat type with ribs		C	—	—	—	—	—	—	—	●	●	●	●	●	●	●	●
	Bellows type		B	—	—	●	●	—	—	—	●	●	●	●	●	●	●	●
	Thin flat type		UT	—	—	—	—	●	●	●	—	—	—	—	—	—	—	—
	Thin flat type with ribs		CT	—	—	—	—	●	●	●	—	—	—	—	—	—	—	—
	Deep type		D	—	—	—	—	—	—	—	●	—	●	—	●	—	●	—
Ⓐ Adapter / ③ Vacuum inlet (One-touch fitting)	ø4	04	④ Connection thread: Male thread M5 x 0.8	A5	ZPRS-04-A5						ZPRS-04-A5			—			—	
			Male thread M6 x 1	A6	ZPRS-04-A6						ZPRS-04-A6			ZPRL-04-A6			—	
			Male thread M8 x 1	A8	—						—			ZPRL-04-A8			—	
			Female thread M4 x 0.7	B4	ZPRS-04-B4						—			—			—	
			Female thread M5 x 0.8	B5	ZPRS-04-B5						ZPRS-04-B5			ZPRL-04-B5			—	
			Female thread M6 x 1	B6	—						ZPRS-04-B6			ZPRL-04-B6			—	
			Female thread M8 x 1.25	B8	—						—			ZPRL-04-B8			—	
	ø6	06	Male thread M5 x 0.8	A5	ZPRS-06-A5						ZPRS-06-A5			—			—	
			Male thread M6 x 1	A6	ZPRS-06-A6						ZPRS-06-A6			ZPRL-06-A6			ZPRL-06-A6	
			Male thread M8 x 1	A8	—						—			ZPRL-06-A8			ZPRL-06-A8	
			Female thread M4 x 0.7	B4	ZPRS-06-B4						—			—			—	
			Female thread M5 x 0.8	B5	ZPRS-06-B5						ZPRS-06-B5			ZPRL-06-B5			—	
			Female thread M6 x 1	B6	—						ZPRS-06-B6			ZPRL-06-B6			ZPRL-06-B6	
			Female thread M8 x 1.25	B8	—						—			ZPRL-06-B8			ZPRL-06-B8	
	ø8	08	Male thread M6 x 1	A6	—						—			ZPRL-08-A6			ZPRL-08-A6	
			Male thread M8 x 1	A8	—						—			ZPRL-08-A8			ZPRL-08-A8	
			Female thread M5 x 0.8	B5	—						—			ZPRL-08-B5			—	
			Female thread M6 x 1	B6	—						—			ZPRL-08-B6			ZPRL-08-B6	
			Female thread M8 x 1.25	B8	—						—			ZPRL-08-B8			ZPRL-08-B8	
Ⓑ Pad mounting adapter				ZPT1-B5							ZPT2-B5			ZPT3-B8			ZPT4-B8	
Ⓒ Mounting nut (Single unit)			M5 x 0.8	NTJ-015A							NTJ-015A			—			—	
			M6 x 1	SNJ-006C							SNJ-006C			SNJ-006C			SNJ-006C	
			M8 x 1	—							—			RB08J			RB08J	
Ⓓ Gasket (Single unit)			10 pcs.*1	ZP-5G2							ZP-5G2			ZP-8G2			ZP-8G2	
			100 pcs.*1	M-5G2							M-5G2			—			—	

*1 The gasket (single unit) sales unit is shown.

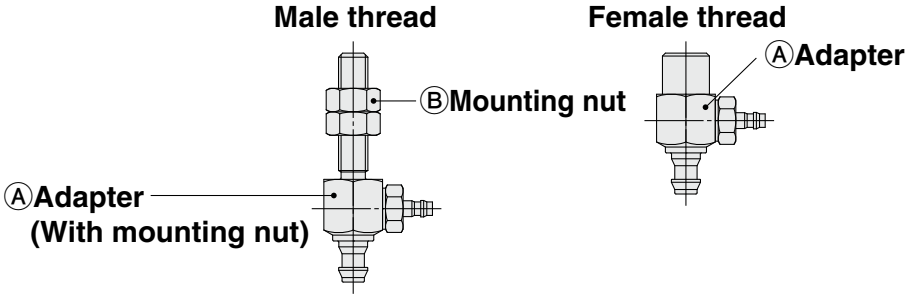
Adapter Assembly: With Barb Fitting, Vacuum Inlet Direction Lateral Y Type/ZPY

Product part no.

ZPY ① ② □ - ③ - ④

- ① Pad diameter
- ② Pad form
- □ Pad material
- ③ Vacuum inlet (Barb fitting)
- ④ Connection thread (Male/Female thread)

Component parts



					❶Pad diameter symbol													
				Symbol	02	04	06	08	10	13	16	10	13	16	20	25	32	40	50
❷Pad form				Flat type	U	●	●	●	●	—	—	—	●	●	●	●	●	●	●	●
				Flat type with ribs	C	—	—	—	—	—	—	—	●	●	●	●	●	●	●	●
				Bellows type	B	—	—	●	●	—	—	—	●	●	●	●	●	●	●	●
				Thin flat type	UT	—	—	—	—	●	●	●	—	—	—	—	—	—	—	—
				Thin flat type with ribs	CT	—	—	—	—	●	●	●	—	—	—	—	—	—	—	—
				Deep type	D	—	—	—	—	—	—	—	●	—	●	—	●	—	●	—
ⒶAdapter	❸Vacuum inlet (Barb fitting)	For nylon tubing	ø4	N4	❹Connection thread: Male thread	M5 x 0.8	A5	ZPY1-N4-A5					ZPY2-N4-A5			—			—	
						M6 x 1	A6	ZPY1-N4-A6					ZPY2-N4-A6			ZPY3-N4-A6			—	
						M8 x 1	A8	—					—			ZPY3-N4-A8			—	
					Female thread	M4 x 0.7	B4	ZPY1-N4-B4					—			—			—	
						M5 x 0.8	B5	ZPY1-N4-B5					ZPY2-N4-B5			ZPY3-N4-B5			—	
						M6 x 1	B6	—					ZPY2-N4-B6			ZPY3-N4-B6			—	
						M8 x 1.25	B8	—					—			ZPY3-N4-B8			—	
			ø6	N6	Male thread	M5 x 0.8	A5	ZPY1-N6-A5					ZPY2-N6-A5			—			—	
						M6 x 1	A6	ZPY1-N6-A6					ZPY2-N6-A6			ZPY3-N6-A6			ZPY4-N6-A6	
						M8 x 1	A8	—					—			ZPY3-N6-A8			ZPY4-N6-A8	
					Female thread	M4 x 0.7	B4	ZPY1-N6-B4					—			—			—	
						M5 x 0.8	B5	ZPY1-N6-B5					ZPY2-N6-B5			ZPY3-N6-B5			—	
						M6 x 1	B6	—					ZPY2-N6-B6			ZPY3-N6-B6			ZPY4-N6-B6	
						M8 x 1.25	B8	—					—			ZPY3-N6-B8			ZPY4-N6-B8	
		For soft tubing	ø4	U4	Male thread	M5 x 0.8	A5	ZPY1-U4-A5					ZPY2-U4-A5			—			—	
						M6 x 1	A6	ZPY1-U4-A6					ZPY2-U4-A6			ZPY3-U4-A6			—	
						M8 x 1	A8	—					—			ZPY3-U4-A8			—	
					Female thread	M4 x 0.7	B4	ZPY1-U4-B4					—			—			—	
						M5 x 0.8	B5	ZPY1-U4-B5					ZPY2-U4-B5			ZPY3-U4-B5			—	
						M6 x 1	B6	—					ZPY2-U4-B6			ZPY3-U4-B6			—	
						M8 x 1.25	B8	—					—			ZPY3-U4-B8			—	
			ø6	U6	Male thread	M5 x 0.8	A5	ZPY1-U6-A5					ZPY2-U6-A5			—			—	
						M6 x 1	A6	ZPY1-U6-A6					ZPY2-U6-A6			ZPY3-U6-A6			ZPY4-U6-A6	
						M8 x 1	A8	—					—			ZPY3-U6-A8			ZPY4-U6-A8	
					Female thread	M4 x 0.7	B4	ZPY1-U6-B4					—			—			—	
						M5 x 0.8	B5	ZPY1-U6-B5					ZPY2-U6-B5			ZPY3-U6-B5			—	
						M6 x 1	B6	—					ZPY2-U6-B6			ZPY3-U6-B6			ZPY4-U6-B6	
						M8 x 1.25	B8	—					—			ZPY3-U6-B8			ZPY4-U6-B8	
ⒷMounting nut (Single unit)						M5 x 0.8		NTJ-015A					—			—			—	
						M6 x 1		SNJ-006C					SNJ-006C			SNJ-006C			SNJ-006C	
						M8 x 1		—					—			RB08J			RB08J	

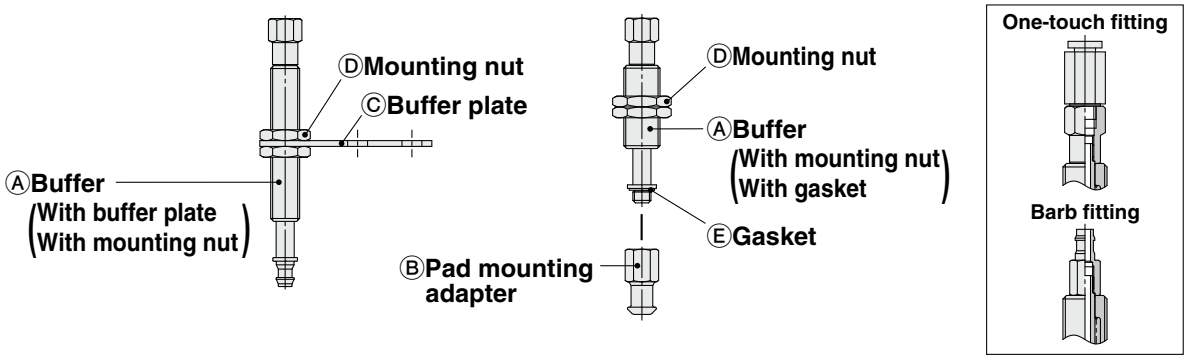
Buffer Assembly: Vacuum Inlet Direction **Vertical** T Type/ZPT

Product part no.

ZPT ① ② □ (J/K/JN/KN) ③ - ④ - ⑤

- ① Pad diameter
- ② Pad form
- □ Pad material
- (J/K/JN/KN) Buffer Specifications
  - J : Rotating
  - JN: Rotating (Without buffer plate)
  - K : Non-rotating
  - KN: Non-rotating (Without buffer plate)
- ③ Buffer stroke
- ④ Vacuum inlet (Female thread/One-touch fitting/Barb fitting)
- ⑤ Connection thread (Male thread)

Component parts



			Symbol	❶ Pad diameter symbol													
				02	04	06	08	10	13	16	10	13	16	20	25	32	40	50
❷Pad form	Flat type		U	●	●	●	●	—	—	—	●	●	●	●	●	●	●	●
	Flat type with ribs		C	—	—	—	—	—	—	—	●	●	●	●	●	●	●	●
	Bellows type		B	—	—	●	●	—	—	—	●	●	●	●	●	●	●	●
	Thin flat type		UT	—	—	—	—	●	●	●	—	—	—	—	—	—	—	—
	Thin flat type with ribs		CT	—	—	—	—	●	●	●	—	—	—	—	—	—	—	—
	Deep type		D	—	—	—	—	—	—	—	●	—	●	—	●	—	●	—
Buffer Specifications	Rotating	With buffer plate	J	●	●	●	●	●	●	●	—	—	—	—	—	—	—	—
		Without buffer plate		—	—	—	—	—	—	—	●	●	●	●	●	●	●	●
			JN	●	●	●	●	●	●	●	—	—	—	—	—	—	—	—
	Non-rotating	With buffer plate	K	●	●	●	●	●	●	●	—	—	—	—	—	—	—	—
		Without buffer plate		—	—	—	—	—	—	—	●	●	●	●	●	●	●	●
			KN	●	●	●	●	●	●	●	—	—	—	—	—	—	—	—
❸Buffer stroke	Stroke		6	●	●	●	●	●	●	●	—	—	—	—	—	—	—	—
			10	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●
			15	●	●	●	●	●	●	●	—	—	—	—	—	—	—	—
			20	—	—	—	—	—	—	—	●	●	●	●	●	●	●	●
			25	●	●	●	●	●	●	●	—	—	—	—	—	—	—	—
			30	—	—	—	—	—	—	—	●	●	●	●	●	●	●	●
			40	—	—	—	—	—	—	—	●	●	●	●	●	●	—	—
			50	—	—	—	—	—	—	—	●	●	●	●	●	●	●	●
❺Connection thread	Male thread	M8 x 1	A8	●							—			—			—	
		M10 x 1	A10	—							●			●			—	
		M14 x 1	A14	—							—			—			●	
Ⓐ Buffer ❹ Vacuum inlet	Female thread	M3 x 0.5	B3	ZPB1(J/K/JN/KN)③-B3							—			—			—	
		M5 x 0.8	B5	ZPB1(J/K/JN/KN)③-B5							ZPB2(J/K)③-B5			ZPB2(J/K)③-B5			ZPB3(J/K)③-B5	
		Rc1/8	B01	—							—			—			ZPB3(J/K)③-B01	
		NPT1/8	N01	—							—			—			ZPB3(J/K)③-N01	
		NPTF1/8	T01	—							—			—			ZPB3(J/K)③-T01	
	One-touch fitting	ø4	04	ZPB1(J/K/JN/KN)③-04							ZPB2(J/K)③-04			ZPB2(J/K)③-04			—	
		ø6	06	ZPB1(J/K/JN/KN)③-06							ZPB2(J/K)③-06			ZPB2(J/K)③-06			ZPB3(J/K)③-06	
		ø8	08	—							—			—			ZPB3(J/K)③-08	
	Barb fitting	For ø4 nylon tubing	N4	ZPB1(J/K/JN/KN)③-N4							—			—			—	
		For ø6 nylon tubing	N6	—							ZPB2(J/K)③-N6			ZPB2(J/K)③-N6			ZPB3(J/K)③-N6	
		For ø4 soft tubing	U4	ZPB1(J/K/JN/KN)③-U4							—			—			—	
		For ø6 soft tubing	U6	—							ZPB2(J/K)③-U6			ZPB2(J/K)③-U6			ZPB3(J/K)③-U6	
Ⓑ Pad mounting adapter				—							ZPT2-B5			ZPT3-B5			ZPT4-B8	
Ⓒ Buffer plate (Single unit)				ZPB1							—			—			—	
Ⓓ Mounting nut (Single unit)				RB08J							ZPNA-M10			ZPNA-M10			ZPNA-M14	
Ⓔ Gasket (Single unit)			10 pcs.*1	—							ZP-5G2			ZP-5G2			ZP-8G2	
			100 pcs.*1	—							M-5G2			M-5G2			—	

*1 The gasket (single unit) sales unit is shown.

[Buffer assembly part number example]

Product part no. **ZPT08UN J 10 – 04 – A8**

Buffer assembly **ZPB1 J 10 – 04**

③ Buffer stroke

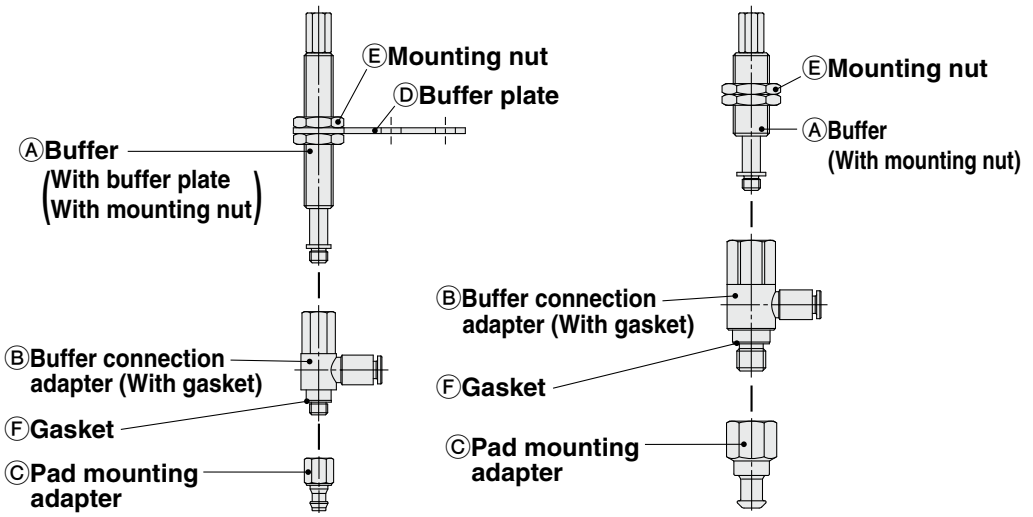
Buffer Assembly: With One-touch Fitting, Vacuum Inlet Direction Lateral R Type/ZPR

Product part no.

ZPR ① ② □ (J/K/JN/KN) ③ - ④ - ⑤

- ① Pad diameter
- ② Pad form
- □ Pad material
- (J/K/JN/KN) Buffer Specifications
  - J : Rotating
  - JN: Rotating (Without buffer plate)
  - K : Non-rotating
  - KN: Non-rotating (Without buffer plate)
- ③ Buffer stroke
- ④ Vacuum inlet (One-touch fitting)
- ⑤ Connection thread (Male thread)

Component parts



				Symbol	❶Pad diameter symbol													
					02	04	06	08	10	13	16	10	13	16	20	25	32	40	50
❷Pad form	Flat type			U	●	●	●	●	—	—	—	●	●	●	●	●	●	●	●
	Flat type with ribs			C	—	—	—	—	—	—	—	●	●	●	●	●	●	●	●
	Bellows type			B	—	—	●	●	—	—	—	●	●	●	●	●	●	●	●
	Thin flat type			UT	—	—	—	—	●	●	●	—	—	—	—	—	—	—	—
	Thin flat type with ribs			CT	—	—	—	—	●	●	●	—	—	—	—	—	—	—	—
	Deep type			D	—	—	—	—	—	—	—	●	—	●	—	●	—	●	—
Buffer Specifications	Rotating	With buffer plate		J	●	●	●	●	●	●	●	—	—	—	—	—	—	—	—
		Without buffer plate			—	—	—	—	—	—	—	●	●	●	●	●	●	●	●
				JN	●	●	●	●	●	●	●	—	—	—	—	—	—	—	—
	Non-rotating	With buffer plate		K	●	●	●	●	●	●	●	—	—	—	—	—	—	—	—
		Without buffer plate			—	—	—	—	—	—	—	●	●	●	●	●	●	●	●
				KN	●	●	●	●	●	●	●	—	—	—	—	—	—	—	—
❸Buffer stroke	Stroke			6	●	●	●	●	●	●	●	—	—	—	—	—	—	—	—
				10	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●
				15	●	●	●	●	●	●	●	—	—	—	—	—	—	—	—
				20	—	—	—	—	—	—	—	●	●	●	●	●	●	●	●
				25	●	●	●	●	●	●	●	—	—	—	—	—	—	—	—
				30	—	—	—	—	—	—	—	●	●	●	●	●	●	●	●
				40	—	—	—	—	—	—	—	●	●	●	●	●	●	—	—
				50	—	—	—	—	—	—	—	●	●	●	●	●	●	●	●
❺Connection thread	Male thread		M8 x 1	A8	●							—			—			—	
			M10 x 1	A10	—							●			●			—	
			M14 x 1	A14	—							—			—			●	
ⒶBuffer					ZPB1(J/K/JN/KN)③							ZPB2(J/K)③			ZPB2(J/K)③			ZPB3(J/K)③	
ⒷBuffer connection adapter	④ Vacuum inlet	One-touch fitting	ø4	04	ZPRS-04-B5							ZPRS-04-B5			ZPRL-04-B5			—	
			ø6	06	ZPRS-06-B5							ZPRS-06-B5			ZPRL-06-B5			ZPRL-06-B8	
			ø8	08	—							—			ZPRL-08-B5			ZPRL-08-B8	
ⒸPad mounting adapter					ZPT1-B5							ZPT2-B5			ZPT3-B8			ZPT4-B8	
ⒹBuffer plate (Single unit)					ZPB1							—			—			—	
ⒺMounting nut (Single unit)					RB08J							ZPNA-M10			ZPNA-M10			ZPNA-M14	
ⒻGasket (Single unit)			10 pcs.*1		ZP-5G2							ZP-5G2			ZP-8G2			ZP-8G2	
			100 pcs.*1		M-5G2							M-5G2			—			—	

*1 The gasket (single unit) sales unit is shown.

[Buffer assembly part number example]

Product part no. **ZPR10BN K 20 – 04 – A10**

Buffer assembly **ZPB2 K 20**

③Buffer stroke

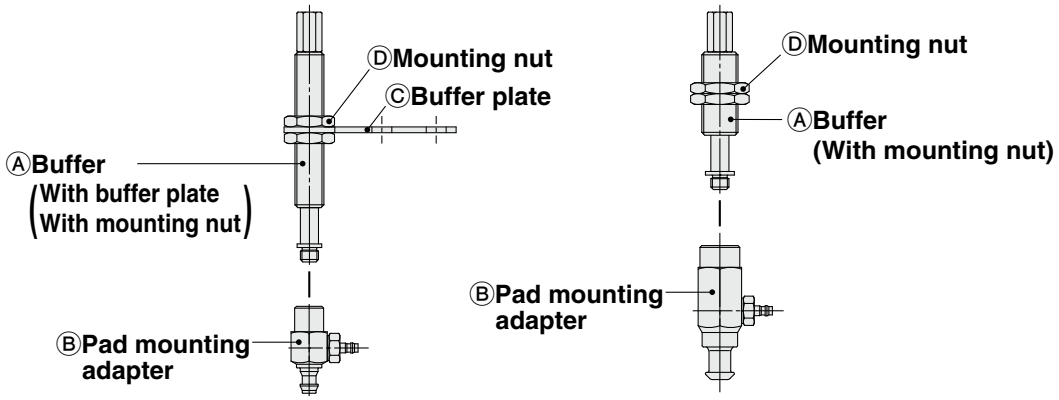
Buffer Assembly: With Barb Fitting, Vacuum Inlet Direction Lateral Y Type/ZPY

Product part no.

ZPY ① ② □ (J/K/JN/KN) ③ - ④ - ⑤

- ① Pad diameter
- ② Pad form
- □ Pad material
- (J/K/JN/KN) Buffer Specifications
  - J : Rotating
  - JN: Rotating (Without buffer plate)
  - K : Non-rotating
  - KN: Non-rotating (Without buffer plate)
- ③ Buffer stroke
- ④ Vacuum inlet (Barb fitting)
- ⑤ Connection thread (Male thread)

Component parts



				Symbol	① Pad diameter symbol													
					02	04	06	08	10	13	16	10	13	16	20	25	32	40	50
② Pad form	Flat type			U	●	●	●	●	—	—	—	●	●	●	●	●	●	●	●
	Flat type with ribs			C	—	—	—	—	—	—	—	●	●	●	●	●	●	●	●
	Bellows type			B	—	—	●	●	—	—	—	●	●	●	●	●	●	●	●
	Thin flat type			UT	—	—	—	—	●	●	●	—	—	—	—	—	—	—	—
	Thin flat type with ribs			CT	—	—	—	—	●	●	●	—	—	—	—	—	—	—	—
	Deep type			D	—	—	—	—	—	—	—	●	—	●	—	●	—	●	—
Buffer Specifications	Rotating	With buffer plate		J	●	●	●	●	●	●	●	—	—	—	—	—	—	—	—
		Without buffer plate			—	—	—	—	—	—	—	●	●	●	●	●	●	●	●
				JN	●	●	●	●	●	●	●	—	—	—	—	—	—	—	—
	Non-rotating	With buffer plate		K	●	●	●	●	●	●	●	—	—	—	—	—	—	—	—
		Without buffer plate			—	—	—	—	—	—	—	●	●	●	●	●	●	●	●
				KN	●	●	●	●	●	●	●	—	—	—	—	—	—	—	—
③ Buffer stroke	Stroke			6	●	●	●	●	●	●	●	—	—	—	—	—	—	—	—
				10	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●
				15	●	●	●	●	●	●	●	—	—	—	—	—	—	—	—
				20	—	—	—	—	—	—	—	●	●	●	●	●	●	●	●
				25	●	●	●	●	●	●	●	—	—	—	—	—	—	—	—
				30	—	—	—	—	—	—	—	●	●	●	●	●	●	●	●
				40	—	—	—	—	—	—	—	●	●	●	●	●	●	—	—
				50	—	—	—	—	—	—	—	●	●	●	●	●	●	●	●
⑤ Connection thread	Male thread		M8 x 1	A8	●							—			—			—	
			M10 x 1	A10	—							●			●			—	
			M14 x 1	A14	—							—			—			●	
Ⓐ Buffer					ZPB1(J/K/JN/KN)③							ZPB2(J/K)③			ZPB2(J/K)③			ZPB3(J/K)③	
Ⓑ Pad mounting adapter	④ Vacuum inlet	Barb fitting	For ø4 nylon tubing	N4	ZPY1-N4-B5							ZPY2-N4-B5			ZPY3-N4-B5			—	
			For ø6 nylon tubing	N6	ZPY1-N6-B5							ZPY2-N6-B5			ZPY3-N6-B5			ZPY4-N6-B8	
			For ø4 soft tubing	U4	ZPY1-U4-B5							ZPY2-U4-B5			ZPY3-U4-B5			—	
			For ø6 soft tubing	U6	ZPY1-U6-B5							ZPY2-U6-B5			ZPY3-U6-B5			ZPY4-U6-B8	
Ⓒ Buffer plate (Single unit)					ZPB1							—			—			—	
Ⓓ Mounting nut (Single unit)					RB08J							ZPNA-M10			ZPNA-M10			ZPNA-M14	

[Buffer assembly part number example]

Product part no. ZPY50CN J 50 – N6 – A14

Buffer assembly ZPB3 J 50

③ Buffer stroke

Mounting Bracket Assembly

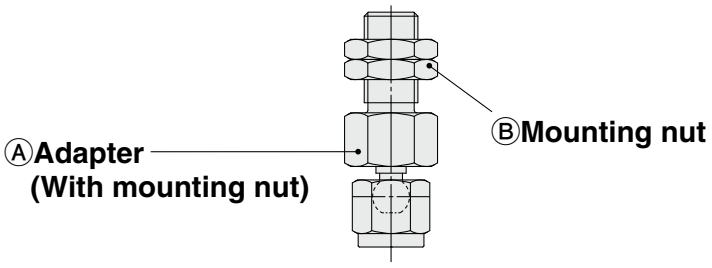
■Adapter Assembly: Vacuum Inlet Direction Vertical T Type/ZPT□F

Product part no.

ZPT ① F □ - ② - ③

- ① Pad diameter
- □ Pad material
- ② Vacuum inlet (Female thread)
- ③ Connection thread (Male thread)

Component parts



		Symbol			Symbol	① Pad diameter symbol							
						10	13	16	20	25	32	40	50
ⒶAdapter ② Vacuum inlet Female thread	M5 x 0.8	B5	③ Connection thread Male thread	M8 x 1	A8	ZPTF1-B5-A8			—			—	
				M10 x 1	A10	—			ZPTF2-B5-A10			—	
				M14 x 1	A14	—			—			ZPTF3-B5-A14	
ⒷMounting nut (Single unit)				M8 x 1		RB08J			—			—	
				M10 x 1		—			ZPNA-M10			—	
				M14 x 1		—			—			ZPNA-M14	

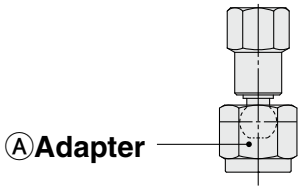
■Adapter Assembly: Vacuum Inlet Direction Vertical T Type/ZPT□F

Product part no.

ZPT ① F □ - ②

- ① Pad diameter
- □ Pad material
- ② Connection thread (Female thread)

Component parts



		Symbol	① Pad diameter symbol							
			10	13	16	20	25	32	40	50
ⒶAdapter ② Connection thread Female thread	M5 x 0.8	B5	ZPTF1-B5			ZPTF2-B5			—	
	M8 x 1.25	B8	—			ZPTF2-B8			ZPTF3-B8	
	Rc1/8	B01	—			ZPTF2-B01			ZPTF3-B01	
	NPT1/8	N01	—			ZPTF2-N01			ZPTF3-N01	
	NPTF1/8	T01	—			ZPTF2-T01			ZPTF3-T01	

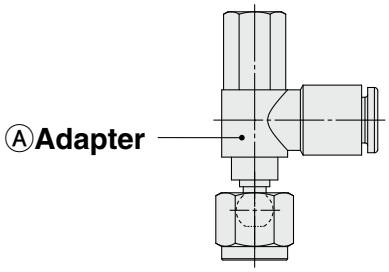
Adapter Assembly: With One-touch Fitting, Vacuum Inlet Direction Lateral R Type/ZPR□F

Product part no.

ZPR ① F □ - ② - ③

- ① Pad diameter
- □ Pad material
- ② Vacuum inlet (One-touch fitting)
- ③ Connection thread (Female thread)

Component parts



			Symbol			Symbol	❶Pad diameter symbol							
							10	13	16	20	25	32	40	50
ⒶAdapter	❷Vacuum inlet	One-touch fitting ø4	04	❸Connection thread	Female thread	M5 x 0.8	B5	ZPRF1-04-B5			—		—	
		One-touch fitting ø6	06			M5 x 0.8	B5	ZPRF1-06-B5			ZPRF2-06-B5		ZPRF3-06-B5	
						M8 x 1.25	B8	—			ZPRF2-06-B8		ZPRF3-06-B8	
		One-touch fitting ø8	08			M5 x 0.8	B5	—			ZPRF2-08-B5		ZPRF3-08-B5	
						M8 x 1.25	B8	—			ZPRF2-08-B8		ZPRF3-08-B8	

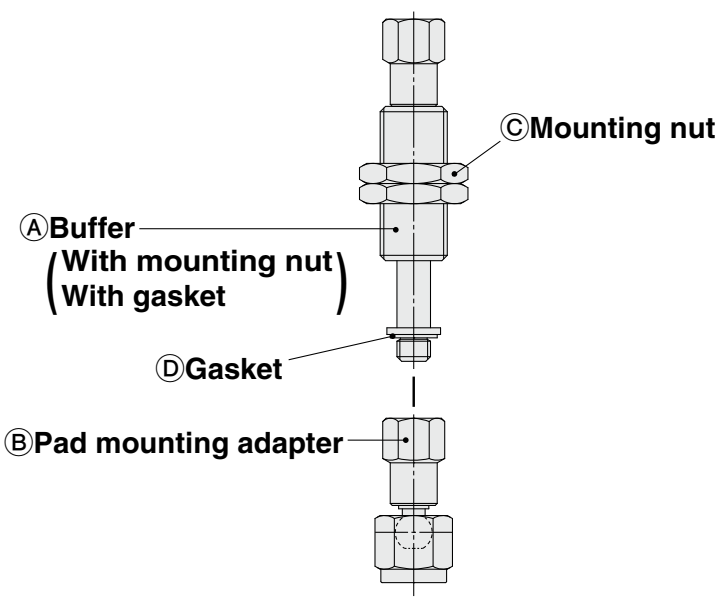
Buffer Assembly: Vacuum Inlet Direction Vertical T Type/ZPT□F

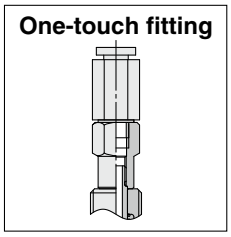
Product part no.

ZPT ① F □ (J/K) ② - ③ - ④

- ① Pad diameter
- □ Pad material
- (J/K) J: Rotating, K: Non-rotating
- ② Buffer stroke
- ③ Vacuum inlet (Female thread/One-touch fitting)
- ④ Connection thread (Male thread)

Component parts





			Symbol	① Pad diameter symbol							
				10	13	16	20	25	32	40	50
②Buffer stroke	Stroke		10	●	●	●	●	●	●	●	●
			20	●	●	●	●	●	●	●	●
			30	●	●	●	●	●	●	●	●
			40	●	●	●	—	—	—	—	—
			50	●	●	●	●	●	●	●	●
④Connection thread	Male thread	M10 x 1	A10	●			—			—	
		M14 x 1	A14	—			●			●	
Ⓐ Buffer	③Vacuum inlet: Female thread	M5 x 0.8	B5	ZPB2(J/K)③-B5			—			—	
		Rc1/8	B01	—			ZPB3(J/K)②-B01			ZPB3(J/K)②-B01	
		NPT1/8	N01	—			ZPB3(J/K)②-N01			ZPB3(J/K)②-N01	
		NPTF1/8	T01	—			ZPB3(J/K)②-T01			ZPB3(J/K)②-T01	
	③Vacuum inlet: One-touch fitting	ø4	04	ZPB2(J/K)③-04			—			—	
		ø6	06	ZPB2(J/K)③-06			ZPB3(J/K)②-06			ZPB3(J/K)②-06	
		ø8	08	—			ZPB3(J/K)②-08			ZPB3(J/K)②-08	
Ⓑ Pad mounting adapter				ZPTF1-B5			ZPTF2-B8			ZPTF3-B8	
Ⓒ Mounting nut (Single unit)		M10 x 1		ZPNA-M10			—			—	
		M14 x 1		—			ZPNA-M14			ZPNA-M14	
Ⓓ Gasket (Single unit)		10 pcs.*1		ZP-5G2			ZP-8G2			ZP-8G2	
		100 pcs.*1		M-5G2			—			—	

*1 The gasket (single unit) sales unit is shown.

[Buffer assembly part number example]

Product part no. ZPT20FN J 10 – 06 – A14

Buffer assembly ZPB3 J 10

②Buffer stroke

SMC

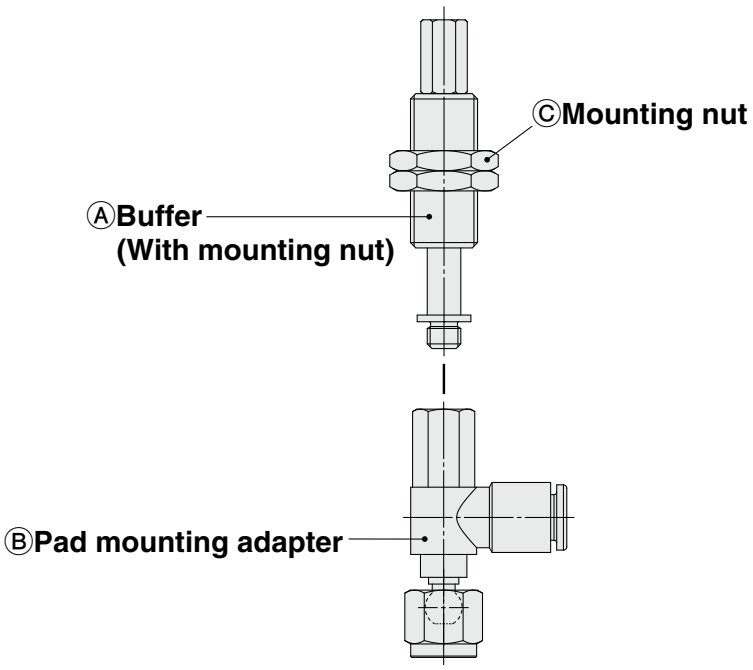
Buffer Assembly: With One-touch Fitting, Vacuum Inlet Direction Lateral R Type/ZPR□F

Product part no.

ZPR ① F □ (J/K) ② - ③ - ④

- ① Pad diameter
- □ Pad material
- (J/K) J: Rotating, K: Non-rotating
- ② Buffer stroke
- ③ Vacuum inlet (One-touch fitting)
- ④ Connection thread (Male thread)

Component parts



			Symbol	①Pad diameter symbol							
				10	13	16	20	25	32	40	50
②Buffer stroke	Stroke		10	●	●	●	●	●	●	●	●
			20	●	●	●	●	●	●	●	●
			30	●	●	●	●	●	●	●	●
			40	●	●	●	—	—	—	—	—
			50	●	●	●	●	●	●	●	●
④Connection thread	Male thread	M10 x 1	A10	●			—			—	
		M14 x 1	A14	—			●			●	
ⒶBuffer				ZPB2(J/K)②			ZPB3(J/K)②			ZPB3(J/K)②	
ⒷPad mounting adapter	③Vacuum inlet One-touch fitting	ø4	04	ZPRF1-04-B5			—			—	
		ø6	06	ZPRF1-06-B5			ZPRF2-06-B8			ZPRF3-06-B8	
		ø8	08	—			ZPRF2-08-B8			ZPRF3-08-B8	
ⓒMounting nut (Single unit)		M10 x 1		ZPNA-M10			—			—	
		M14 x 1		—			ZPNA-M14			ZPNA-M14	

[Buffer assembly part number example]

Product part no. **ZPR10FN K 30 – 06 – A10**

Buffer assembly **ZPB2 K 30**

②Buffer stroke