## **5 Port Solenoid Valve**

### VFR2000/3000/4000/5000/6000 Series

Rubber Seal

#### **Series Variations**

\* 2 position single type Passage:  $4/2 \rightarrow 5/3$  (A/B  $\rightarrow$  EA/EB)



	Series	Sonic conductance * C [dm <sup>3</sup> /(s-bar)]	Type of actuation	Voltage	Electric	cal entry	With light/surge voltage suppressor (Option)	Manual override
	VFR2000 Plug-in type Non plug-in type	1/8, 1/4: 3.0	2 position single VFR2000/3000/400 (A)4 2(B) (区区公司 / 基)		Plug-in Conduit terminal (F) Non plug-in Grommet (G) Conduit terminal (T) L plug connector (L)	Grommet terminal (E)  DIN terminal (D, Y)  M plug connector (M)	With light/surge voltage suppressor     Plug-in type Conduit terminal (FZ)     Non plug-in type Grommet terminal (EZ) Conduit terminal (EZ) Conduit terminal (TZ) DIN terminal (DZ, YZ) L plug connector (LZ) M plug connector (MZ)      With surge voltage suppressor     Non plug-in type Grommet (GS)  Note) Surge voltage suppressor is equipped midway on the lead wire for grommet type.	
ounted	VFR3000	1/4: 7.5 3/8: 8.7	(EA)5 13(EB)  VFR5000/6000  (A)4 2(B)  (EA)5 13(EB)  (EA)5 13(EB)  2 position double  (A)4 2(B)  (EA)5 13(EB)  (EA)5 13(EB)  (EA)5 13(EB)  (EA)6 13(EB)	(Standard) 100 VAC <sup>50</sup> / <sub>50</sub> Hz 200 VAC <sup>50</sup> / <sub>50</sub> Hz 24 VDC	Grommet terminal (E)	(VFR3□10/4□10) DIN terminal (D)	□ With light/surge voltage suppressor     • Plug-in type Conduit terminal (FZ)     • Non plug-in type (VFR3⊡10/4□10) DIN terminal (DZ) Grommet terminal (EZ) Conduit terminal (TZ)	Non-locking push type Non-locking push type A (Extended) Locking type B (Tool required) Locking type
Base Mounted	VFR4000 Plug-in type Non plug-in type P.891	3/8,1/2: 14	3 position closed center (A)4 2(8) (CA)4 1(8) (CA)5 1(8	(Semi-standard) 110 to 120 V <sup>50</sup> /60 Hz 220 VAC <sup>50</sup> /60 Hz 240 VAC <sup>50</sup> /60 Hz 12 VDC	Non plug-in Grommet (G) Conduit terminal (T)	(VFR3□40/4□40) Grommet terminal (E) DIN terminal (D, Y)	□ With surge voltage suppressor  • Non plug-in type (VFR3□40/4□40) Grommet (GS)  Note) Surge voltage suppressor is equipped midway on the lead wire for grommet type.	C (Lever)
	VFR5000 Plug-in type Non plug-in type P.914	3/8: 18 1/2: 23 3/4: 25	(EA)513(EB)  3 position pressure center (A)4 2(B) (ZA) 1 ZM		Plug-in Conduit terminal (F) Non plug-in Grommet terminal (E)	DIN terminal (D)	☐ With light/surge voltage suppressor • Plug-in type Conduit terminal (FZ)	
	VFR6000 Plug-in type Non plug-in type P.929	3/4: 41 1: (Effective area 191 mm²			Plug-in Conduit terminal (F) Non plug-in Grommet terminal (E)	DIN terminal (D)	Non plug-in type     DIN terminal (DZ)     Grommet terminal (EZ)	Non-locking push type

#### VFR2000/3000/4000/5000/6000 Series

#### **Manifold Variations**

			Base Mounted	d Plug-in Type	
		<b>VFR2000</b> P.856	<b>VFR3000</b> P.876	<b>VFR4000</b> P.899	<b>VFR5000</b> P.920
Manifold	With multi-connector				
	With terminal block		0.33	Pair	O si
	With D-sub connector				
	Individual CLID and any				

10	Individual SUP spacer	•	•	•	•
Parts	Individual EXH spacer	•	•	•	•
	SUP block disk	•	•	•	•
ption	EXH block disk	•	•	•	•
Opi	Throttle valve spacer	•	•	•	•
	Interface regulator	•	•	•	•
Manifold	Blanking plate	•	•	•	•
Var	Air release valve spacer	•	•	•	
	SUP stop valve spacer	• (1)	•		

Note 1) Used with the manifold base. Please contact SMC for details.

Note 2) There is no manifold base in the VFR6000 series.

# Manifold Option

#### With exhaust cleaner

- Plug-in type, Non plug-in type
- High noise reduction effect:
   35 dB or more
- Collects oil mist: collecting rate 99.9% or more
- Piping work is reduced.

#### With control unit Note)

- Plug-in type, Non plug-in type
- Filter, regulator, pressure switch and air release valve in one unit
- Piping work eliminated

Note) There is no option with control unit in the VFR5000 series.



		Base Mounted N	lon Plug-in Type	
	<b>VFR2000</b> P.857	<b>VFR3000</b> P.877	<b>VFR4000</b> P.900	<b>VFR5000</b> P.921
Common electrical entry • Grommet terminal				
• DIN terminal				
Individual electrical entry  Grommet  Grommet terminal  Conduit terminal  DIN terminal  L plug connector Note)  M plug connector Note)	0000	000		

10	Individual SUP spacer	•	•	•	•
Parts	Individual EXH spacer	•	•	•	•
	SUP block disk	•	•	•	•
ption	EXH block disk	•	•	•	•
Opi	Throttle valve spacer	•	•	•	•
	Interface regulator	•	•	•	•
Manifold	Blanking plate	•	•	•	•
Mar	Air release valve spacer	•	•	•	
	SUP stop valve spacer	<b>●</b> <sup>(1)</sup>	•		

Note 1) Used with the manifold base. Please contact SMC for details.

Note 2) There is no manifold base in the VFR6000 series.

#### With exhaust cleaner

Plug-in type, Non plug-in type

- High noise reduction effect: 35 dB or more
- · Collects oil mist: collecting rate 99.9% or more
- · Piping work is reduced.

#### With control unit Note)

- Plug-in type, Non plug-in type
- Filter, regulator, pressure switch and air release valve in one unit

· Piping work eliminated

Note) There is no option with control unit in the VFR5000 series.



## 5 Port Pilot Operated Solenoid Valve Rubber Seal, Plug-in/Non Plug-in

## VFR2000 Series





[Option] Note)

NRTL /C

Note) Applicable only for DIN terminal and plug-in types.

For details, refer to "How to Order".

## Plug-in type



Non plug-in type

#### Symbol

2 position	3 position
Single	Closed center
(A)4 2(B) (EA)513(EB)	(A)4 2(B) (EA)513(EB) (P)
Double	Exhaust center
(A)4 2(B) (EA)513(EB) (P)	(A)4 2(B) (EA)5 13(EB) (P)
	Pressure center
	(A)4 2(B)

(EA)513(EB)

#### Standard Specifications

Ota	aara opcom	outiono					
	Fluid			Air			
l Su	Operating	2 position singl	e/3 position	0.2 to 0.9 MPa			
≝	pressure range	louble		0.1 to 0.9 MPa			
specifications	Ambient and flui	id temperatui	re	-	10 to 50°C (No freezing.)		
	Lubrication				Not required (1)		
g	Manual override				Non-locking push type		
Valve	Mounting orienta	ation			Unrestricted		
- Va	Impact/Vibration	resistance		300/50 m/s <sup>2</sup> (2)			
_	Enclosure			Dustproof			
2	Coil rated voltag	е		100, 200 VAC (50/60 Hz), 24 VDC			
	Allowable voltag	e fluctuation		-15 to -10% of rated voltage			
ica ica	Apparent power	(AC) (3)	Inrush	5.6 VA/50 Hz, 5.0 VA/60 Hz			
i i	Apparent power	(AC)	Holding	3.4 VA (2.	1 W)/50 Hz, 2.3 VA (1.5 W)/60 Hz		
Sp.	Power consump	tion (DC) (3)		1.8 W (2.04 W	I: With light/surge voltage suppressor)		
- <u>≟</u> -				Plug-in type	Conduit terminal		
Electricity specifications	Electrical entry			Non plug-in type	Grommet, Grommet terminal Conduit terminal, DIN terminal L plug connector, M plug connector		
MI	11 1 1 1 1 1 1 1 1 1 1	4 (100 ) (000	N 201 1 2		a) 11 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1		

Note 1) Use turbine oil Class 1 (ISO VG32), if lubricated. Note 3) At rated voltage

Note 2) Impact resistance: No malfunction occurred when it is tested with a drop tester in the axial direction and at the right angles to the main valve and armature in both energized and de-energized states every once for each condition, (Values at the initial period)

Vibration resistance: No malfunction occurred in a one-sweep test between 45 and 2000 Hz.

Test was performed at both energized and de-energized states in the axial direction and at the right angles to the main valve and armature. (Values at the initial period)

#### **Option Specifications**

Option opecinications								
Pilot type	External pilot Note)							
Manual override	Non-locking push type A (Extended), Locking type B (Tool required), Locking type C (Lever)							
0-11	110 to 120, 220, 240 VAC 50/60 Hz							
Coil rated voltage	12 VDC							
Porting specifications	Bottom ported							
Option	With light/surge voltage suppressor							

Note) Operating pressure: 0 to 0.9 MPa

Pilot pressure: 2 position single/3 position 0.2 to 0.9 MPa

2 position double 0.1 to 0.9 MPa

#### Model

MOG	CI												
Type of actuation		Model			Flow rate characteristics (1)						(2)	(3)	(1)
				Port size	1 -	→ 4/2 (P → A/	B)	4/2 →	5/3 (A/B → E	A/EB)	Max. operating	Response	Weight
		Plug-in	Non plug-in	Rc	C [dm³/(s·bar)]	b	Cv	C [dm³/(s·bar)]	b	Cv	cycle (Hz)	time (ms)	(kg)
E	Single	VED0100	VFR2110	1/8	2.5	0.18	0.58	3.0	0.27	0.70	10	20 or less	0.34
position	Sirigle	ingle VFR2100	VFHZIIU	1/4	2.8	0.24	0.62	3.0	0.27	0.70	10	20 01 1655	(0.32)
ğ	Double	ble VFR2200 VF	VFR2210	1/8	2.4	0.21	0.56	3.1	0.28	0.74	10	20 or less	0.42
0	Double		/FR2200 VFR2210	1/4	2.6	0.27	0.62	3.1	0.28	0.74	10	20 or less	(0.44)
	Closed		VFR2300 VFR2310	1/8	1.3	0.45	0.36	1.4	0.46	0.41	- 5	30 or less	0.43
5	center		VFH2300	VFH2310	1/4	1.3	0.45	0.36	1.4	0.46	0.41	) 5	30 or less
position	Exhaust	VFR2400	VEDOLOG VEDOLOG	1/8	0.79	0.53	0.24	3.1 [0.89]	0.24 [0.51]	0.74 [0.27]	-	00	0.43
l ő	center	VFR2400	VFR2410	1/4	0.79	0.53	0.24	3.1 [0.89]	0.24 [0.51]	0.74 [0.27]	5	30 or less	(0.45)
က	Pressure center VFR2500	sure VFR2500 VFR2510	1/8	2.8 [0.65]	0.24 [0.60]	0.68 [0.21]	0.89	0.53	0.27	_	00	0.43	
		VFN2510	1/4	3.2 [0.75]	0.26 [0.55]	0.73 [0.23]	0.89	0.53	0.27	5	30 or less	(0.45)	

Note 1) [ ]: Denotes the normal position.

Note 2) Min. operating frequency is once in 30 days.

Note 3) Based on dynamic performance test, JIS B 8419: 2010. (0.5 MPa, Coil temperature: 20°C, at rated voltage, without surge voltage suppressor)

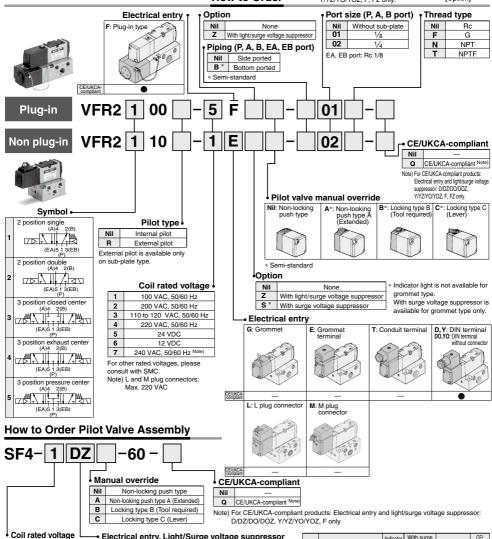
Note 4) For VFR2 00- FZ-01, ( ): VFR2 10- DZ-01



#### 5 Port Pilot Operated Solenoid Valve Rubber Seal, Plug-in/Non Plug-in **VFR2000 Series**

Note) For CE/UKCA-compliant products: Electrical entry and light/surge voltage suppressor: D/DZ/DO/DOZ, Y/YZ/YO/YOZ, F, FZ only.





How to Order

1	100 VAC, 50/60 Hz
2	200 VAC, 50/60 Hz
3	110 to 120 VAC, 50/60 Hz
4	220 VAC, 50/60 Hz
5	24 VDC
6	12 VDC
7	240 VAC, 50/60 Hz Note)

For other rated voltages, please consult with SMC. Note) L and M plug connectors: Max. 220 VAC

	* Liectrical entry, Light/Surge voltage suppressor									
Symbol	Electrical e	Indicator light	With surge voltage suppressor	Body type	CE/ UKCA- compliant					
F	Plug-in		_	_	Plug-in type					
G	Gromme		_		_					
GS	Gionnie	at.		•		_				
D		With		_		•				
DZ	DIN	connector	•	•						
DO	terminal	Without	_	_	Non plug-in	•				
DOZ		connector	•	•	type					
Υ	DIN terminal (DIN43650B)	With	-	_						
YZ		connector	•	•		•				
YO		Without	_	_						
YOZ		connector	•	•		•				

Symbol	Electrical entry	Indicator light	voltage suppressor	Body type	UKCA- compliant
T	Conduit terminal	_	_		_
TZ	Conduit terminal	•	•		_
E	Grommet terminal	_	_		_
EZ	Cironinet terminal	•	•	]	_
L	L plug connector	_	_		_
LZ	L plug conflector	•	•	Non plug-in	_
LO	L plug connector	_	_	type	_
LOZ	(Without connector)	•	•	,,,,,	_
M	M plug connector	_	_		_
MZ	W plug connector	•	•		_
МО	M plug connector	_	_		_
MOZ	(Without connector)	•	•		

849

Use as a guide for selection.
Please confirm the actual conditions with SMC
Sizing Program.

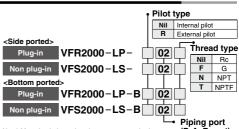
#### Cylinder Speed Chart Bore size MB, CA2 series CS1/CS2 series CM series Average Pressure 0.5 MPa Pressure 0.5 MPa Pressure 0.5 MPa System speed Load factor 50% Load factor 50% Load factor 50% (mm/s) Stroke 300 mm Stroke 500 mm Stroke 1000 mm ø20 ø32 ø40 ø40 ø50 ø63 ø80 ø100 ø125 ø140 ø160 ø25 800 700 600 500 Perpendicular, upward actuation ☐ Horizontal actuation Α 400 300 200 100 0 800 700 600 500 400 300 200 В 100 800 700 600 500 400 300 200 100 C 0 800 700 600 500 400 300 200 100 D 0 800 700 600 500 400 300 Ε 200

- \* It is when the cylinder is extending that is meter-out controlled by speed controller which is directly connected with cylinder, and its needle valve with being fully open.
- \* The average velocity of the cylinder is what the stroke is divided by the total stroke time.
- \* Load factor: ((Load mass x 9.8)/Theoretical force) x 100%

#### **System Components**

-,	your compensions						
System	Solenoid valve	Speed controller	Silencer	Tube bore x Length			
Α	1/550000	AS2000-01	AN110-01	T0425 x 1 m			
В	VFR2000 Series Rc 1/8	AS3000-02	AN110-01	T0604 x 1 m			
С	HC 1/8	AS3000-02	AN110-01	T0806 x 1 m			
D	VFR2000	AS4000-02	AN110-01	T1075 x 1 m			
E	Series Rc 1/ <sub>4</sub>	AS4000-02	AN110-01	T1209 x 1 m			

#### How to Order Sub-plate Assembly



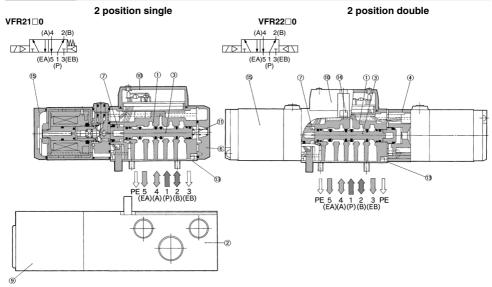
Note) Mounting bolts and gaskets are not attached

Piping port (P, A, B port)

01 1/8
02 1/4

EA, EB port: Rc 1/8

#### Construction

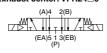


#### 3 position closed center/exhaust center/pressure center





#### Exhaust center: VFR24□0



#### Pressure center: VFR25□0



#### Component Parts

E 5 4 1 2 3 PE (EA)(A)(P)(B)(EB)

•••			
No.	Description	Material	Note
7	Piston	Resin	
8	Piston	Resin	
9	Junction cover	Resin	
10	Light cover assembly	Resin	
11	Spool spring	Stainless steel	
12	Return spring	Stainless steel	

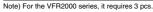
(13)

#### **Component Parts**

No.	Description	Material	Note
1	Body	Aluminum die-casted	Platinum silver
2	Sub-plate	Aluminum die-casted	Platinum silver
3	Spool valve	Aluminum, NBR	
4	Adapter plate	Aluminum die-casted	Platinum silver
5	Adapter plate	Aluminum die-casted	Platinum silver
6	End plate	Resin	Black

#### **Replacement Parts**

Nie	Description	Material	Part no.			
No.	Description	Material	VFR21□0	VFR22□0	VFR23□0/24□0/25□0	
13	Gasket	NBR	AXT624-20-2	AXT624-20-2	AXT624-20-2	
14	Hexagon socket head screw Note)	Steel	AXT624-26#1 (M3 x 31)	AXT624-26#1 (M3 x 31)	AXT624-26#1 (M3 x 31)	
15	15 Pilot valve assembly —		Refer to "How to Order Pilot Valve Assembly" on page 849.			
_	Sub-plate assembly	1	Refer to "How to Order Sub-plate Assembly" on page 850.			

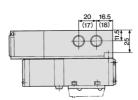


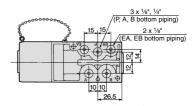


This figure shows a closed center type.

#### Plug-in: 2 Position Single/Double, 3 Position Closed Center/Exhaust Center/Pressure Center

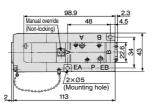
2 position single: VFR2100-□F-01 01



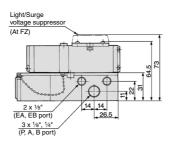


Bottom ported



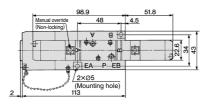






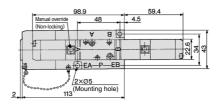
( ): Rc 1/8

#### 2 position double: VFR2200-□F- 01 02



\* Other dimensions are the same as the single type.

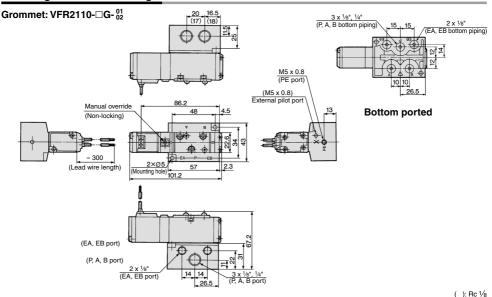
3 position closed center: VFR2300- $\Box$ F- $^{01}_{02}$ 3 position exhaust center: VFR2400- $\Box$ F- $^{01}_{02}$ 3 position pressure center: VFR2500- $\Box$ F- $^{01}_{02}$ 



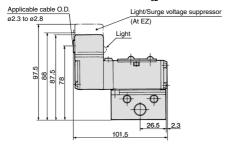
\* Other dimensions are the same as the single type.

#### 5 Port Pilot Operated Solenoid Valve Rubber Seal, Plug-in/Non Plug-in **VFR2000 Series**

#### Non Plug-in: 2 Position Single

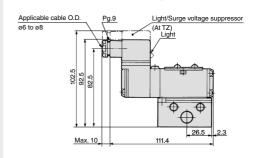


#### Grommet terminal: VFR2110-□E-01



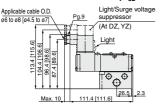
\* Other dimensions are the same as the grommet type.

#### Conduit terminal: VFR2110-□T-01



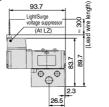
\* Other dimensions are the same as the grommet type.

#### DIN terminal: VFR2110 D- 01 Y- 02



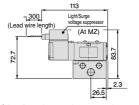
- \* [ ]: Type Y
- Other dimensions are the same as the grommet type.

#### 



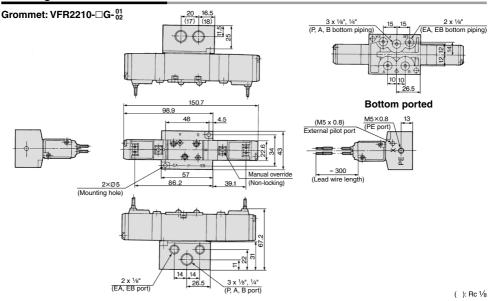
\* Other dimensions are the same as the grommet type.

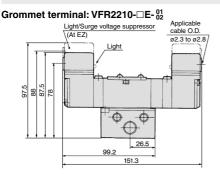
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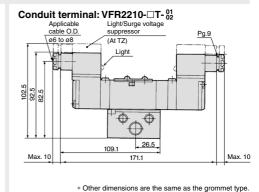
\* Other dimensions are the same as the grommet type.

#### Non Plug-in: 2 Position Double

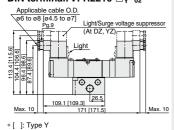




\* Other dimensions are the same as the grommet type.

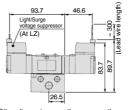


DIN terminal: VFR2210-□<sub>V</sub><sup>D</sup>- 012



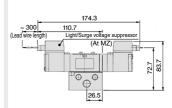
\* Other dimensions are the same as the grommet type.

#### L plug connector: VFR2210-□L- 01 02



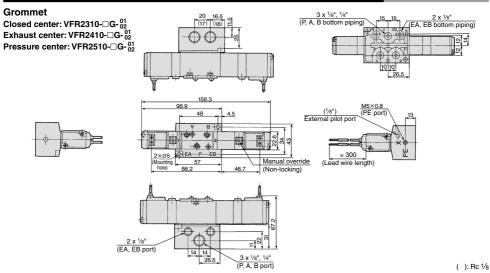
 Other dimensions are the same as the grommet type.

#### M plug connector: VFR2210-□M-01 01



\* Other dimensions are the same as the grommet type.

#### Non Plug-in: 3 Position Closed Center/Exhaust Center/Pressure Center



#### Closed center: VFR2310-□E-01 Exhaust center: VFR2410-DE-01 Pressure center: VFR2510-DE-01 Applicable cable O.D. (At EZ) ø2.3 to ø2.8 88 87.5

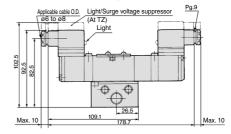
99.2

**Grommet terminal** 

\* Other dimensions are the same as the grommet type.

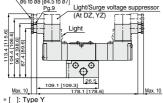
#### Conduit terminal

Closed center: VFR2310-□T-01 Exhaust center: VFR2410- T-01 Pressure center: VFR2510- T-01



\* Other dimensions are the same as the grommet type.

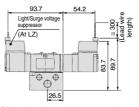
#### **DIN terminal** Closed center: VFR2310-□ D-01 Pressure center: VFR2510-Applicable cable O.D. ø6 to ø8 [ø4.5 to ø7] (At DZ, YZ)



\* Other dimensions are the same as the grommet type.

#### L plug connector

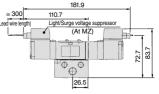
Closed center: VFR2310-□L-01 Exhaust center: VFR2410- L-01 Pressure center: VFR2510- L-01



\* Other dimensions are the same as the grommet type.

### M plug connector

Closed center: VFR2310-□M-01 Exhaust center: VFR2410
M-01 Pressure center: VFR2510-□M-01



\* Other dimensions are the same as the arommet type.

855

## **Manifold Specifications**

#### **Manifold Specifications**

Base model	Wiring	Porting specifications	Port s	size	Stations	Applicable
base model	wiring	A, B port	P, EA, EB A, B		Stations	valve model
Diversin trans	With terminal block	·			2 to 15	
Plug-in type VV5FR2-01□(-Q)	With multi-connector     With D-sub connector				2 to 8	VFR2□00-□F(-Q)
Non plug-in type VV5FR2-10(-Q)	Grommet Grommet terminal Conduit terminal DIN terminal L plug connector M plug connector	Note) Side/Bottom	1/4	1/8, 1/4 C6, C8	2 to 15	VFR2 10-□G VFR2□10-□E VFR2□10-□T VFR2□10-□D(-Q) VFR2□10-□L VFR2□10-□M

Note) Side ported and bottom norted cannot be taken at the same time

#### How to Order Manifold Assembly

<Example> Plug-in type with terminal block (6 stations, one-piece junction cover)

VV5FR2-01T1-061-02 (-Q) ..... 1 set (Manifold base part no.) \*VFR2100-5FZ (-Q) ----- 3 sets (2 position single part no.) \*VFR2200-5FZ (-Q) ------ 2 sets (2 position double part no.) \*VVFS2000-104 ... ...... 1 set (Blanking plate assembly part no.) The asterisk denotes the symbol for assembly. Prefix it to the part nos. of the solenoid valve, etc.

Valve arrangement is counted from the D side.

When ordering, specify the part nos. in order from the 1st. station in the D side When entry of part numbers becomes complicated, indicate on the manifold specification sheet. <Example> Non plug-in type: 6 stations

VV5FR2-10-061-01 (-Q) ···· · 1 set (Manifold base part no.) \*VFR2110-5D (-Q) · ··· 5 sets (2 position single part no.) ··· 1 set (3 position exhaust part no.) \*VFR2410-5D (-Q) \*VVFS2000-R-01-2 ···· 1 set (Individual EXH spacer part no.) → The asterisk denotes the symbol for assembly. Prefix it to the part nos. of the solenoid valve, etc.

Valve arrangement is counted from the D side.

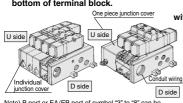
When ordering, specify the part nos. in order from the 1st. station in the D side.

When entry of part numbers becomes complicated, indicate on the manifold specification sheet.

[Option]

#### Plug-in Type: With Terminal Block

Since lead wires of solenoid valve are connected with the terminals on upper surface of terminal block corresponding lead wires from power source can be wired at the bottom of terminal block.



Note) P port or EA/EB port of symbol "3" to "8" can be individual port with block plate. Therefore, if using individual SUP spacer or individual EXH spacer for

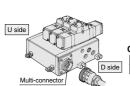
- VV5FR2-01T 1 CE/UKCA-compliant VFR2000 Series Symbol \*2, \*3 Manifold Passage \*1 Porting Q Plug-in type Thread type Р EA, EB A. B Port size \*2, \*3 with terminal block Nil Rc 1 Side Symbol P. EA. EB A. B Junction cover mon F G 2 Bottom 01 Individual junction NPT Ν Nil 3 \* Com-Side Individua 02 1/4 cover Т NPTF 4 \* mon Bottom One-piece junction One-touch C6 5 \* Indiv Side cove fitting for ø6 6 \* idual Bottom Stations One-touch 7 \* Indiv-Side C8 fitting for ø8 02 2 stations 8 \* idual Bottom Mixed Semi-standard \* 1 When an individual passage is used, P, EA and EB ports will be bottom ported

#### Plug-in Type: With Multi-connector (For wiring specifications, refer to page 943.)

VFR2000 Series

Manifold

Quick wiring permits ease of installation.



individual port, its symbol is "1".

Plug-in type with multi-connector Connector mounting direction D D side mounting Junction cover U J side mounting One-piece

VV5FR2-01C

Note) P port or EA/EB port of symbol "3" to "8" can be individual port with block plate. Therefore, if using individual SUP spacer or individual EXH spacer for

Stations · 02 2 stations 08 8 stations

junction cover

\* Max 8 stations

- \* 2 For bottom ported, A/B port size is 1/8 (Symbol 01) only. \* 3 Symbol "1" is only applicable to One-touch fittings (C6, C8).
- CE/UKCA-compliant Symbol \*2, \*3 Nil Q CE/UKCA-compliant Passage \*1 Porting Thread type EA, EB A, B Port size \*2, \*3 Nil Rc

Side Symbol P, EA, EB AB Bottom 01 1/8 Side 02 1/4 Bottom One-touch C6 Side fitting for ø6 Bottom One-touch C8 Side fitting for ø8 Bottom Mixed

7 \* Indiv 8 \* idual Semi-standard

idual 6 \*

Р

mon

1

2

3 \* Com-

4 \* mon

5 \* Indiv

- \* 1 When an individual passage is used, P, EA and EB ports will be bottom ported.
- \* 2 For bottom ported, A/B port size is 1/8 (Symbol 01) only. \* 3 Symbol "1" is only applicable to One-touch fittings (C6, C8).



G

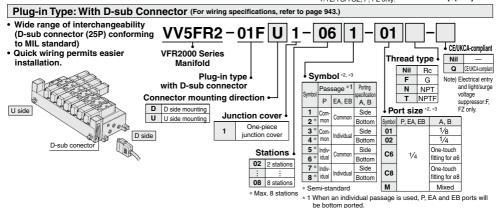
N NPT

т NPTF

#### 5 Port Pilot Operated Solenoid Valve Rubber Seal, Plug-in/Non Plug-in **VFR2000 Series**

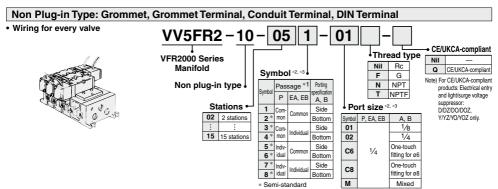
Note) For CE/UKCA-compliant products: Electrical entry and light/surge voltage suppressor: D/DZ/DO/DOZ, Y/YZ/YO/YOZ, F. FZ only.





Note) P port or EA/EB port of symbol "3" to "8" can be individual port with block plate.

Therefore, if using individual SUP spacer or individual EXH interface for individual port, its symbol is "1".



\* 1 When an individual passage is used, P, EA and EB ports will be bottom ported.

\* 2 For bottom ported, A/B port size is 1/8 (Symbol 01) only. \* 3 Symbol "1" is only applicable to One-touch fittings (C6, C8).

- \* 2 For bottom ported. A/B port size is 1/8 (Symbol 01) only.
- \* 3 Symbol "1" is only applicable to One-touch fittings (C6, C8).

Note) P port or EA/EB port of symbol "3" to "8" can be individual port with block plate.

Therefore, if using individual SUP spacer or individual EXH spacer for individual port, its symbol is "1".



#### Manifold/Option Parts Assembly

#### Individual SUP spacer

Setting individual SUP spacer on the manifold block enables individual SUP port for each valve.

Вс	dy type	Plug-in type	Non plug-in type
n0.	Rc1/8	VVFS2000-P-01-1	VVFS2000-P-01-2
Part	Rc1/4	VVFS2000-P-02-1	VVFS2000-P-02-2



#### Individual EXH spacer

Setting individual EXH spacer on the manifold block enables individual EXH port for each valve.

	dy type		Non plug-in type
9	Rc1/8	VVFS2000-R-01-1	VVFS2000-R-01-2 VVFS2000-R-02-2
Part	Rc1/4	VVFS2000-R-02-1	VVFS2000-R-02-2





#### SUP block disk Note)

When supplying manifold with more than two different kinds of pressure, high and low, insert a block disk in between stations subjected to different pressures.

Body type	Plug-in type	Non plug-in type
Part no.	AXT62	25-12A

#### EXH block disk Note)

When valve exhaust affects the other stations in the circuit, insert EXH block disk in between stations to separate valve exhaust.

Body type	Plug-in type	Non plug-in type		
Part no.	AXT625-12A			



Note) Cannot be used for the 2 stations integrated

#### Throttle valve spacer

Needle valve set on the manifold block can control cylinder speed by throttling exhaust.

Body type	Plug-in type	Non plug-in type
Part no.	VVFS2000-20A-1	VVFS2000-20A-2

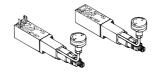




#### Interface regulator

Interface regulator set on the manifold block can regulate pressure for each valve. (Refer to "Flow Rate Characteristics" on page 941 before operation.)

Body type	Plug-in type	Non plug-in type	
P port regulation	ARBF2000-00-P-1	ARBF2000-00-P-2	

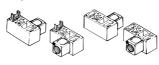


#### Air release valve spacer

Valve VFR21□0 (single) can be used as air release valve by combining with release valve spacer.

Body type	Plug-in type	Non plug-in type
Part no.	VVFS2000-24A-1k	VVFS2000-24A-2 k

Note) L: U side mount R: D side mount



#### SUP stop valve spacer Note)

If SUP stop valve spacer is set, valve can be removed for maintenance without stopping air pressure supply for other valves

Body type	Plug-in type	Non plug-in type
Part no.	VVFS2000-37A-1	VVFS2000-37A-2

(Height will be 23.2 mm higher.) Note) Used with manifold base.

Please contact SMC for details.

#### Blanking plate

It is used by attaching on the manifold block for being prepared for removing a valve for maintenance reasons or planning to mount a spare valve, etc.

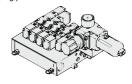
Body type	Plug-in type	Non plug-in type		
Part no.	VVFS2000-10A			

#### **Manifold Option**

#### With control unit

#### Plug-in/Non plug-in type

- Filter, regulation valve, pressure switch and air release valve all combine to form one unit
- · Piping processes are eliminated.



For details, refer to page 863.

#### Manifold/Plug-in Type

75

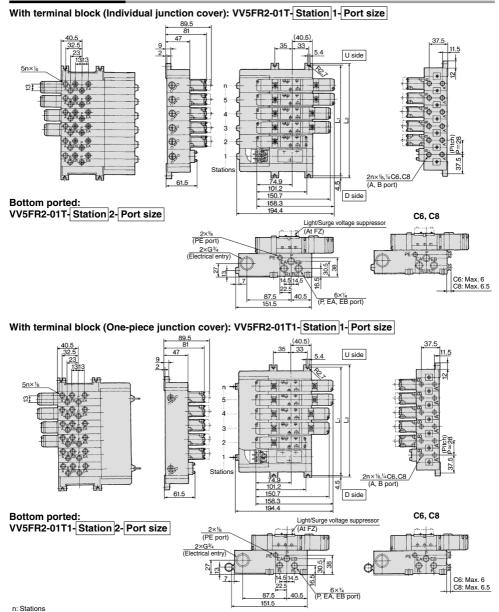
103 131

159 187

215 243

L<sub>2</sub> 84 112 140 168 196 224 252 280 308 336 L<sub>2</sub> = 28 x n + 56

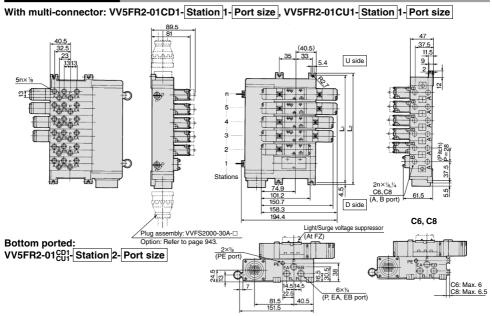
271 299 327



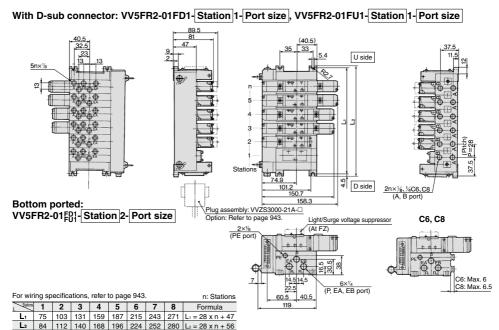
 $L_1 = 28 \times n + 47$ 

10

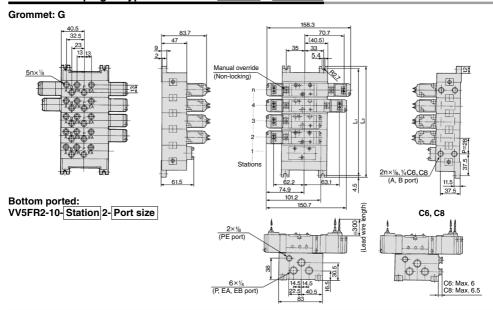
#### Manifold/Plug-in Type

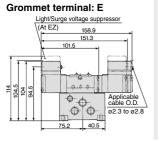


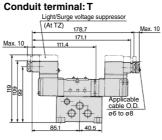
For wiring specifications, refer to page 943.

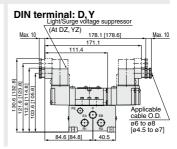


#### Manifold/Non plug-in type: VV5FR2-10-Station 1-Port size

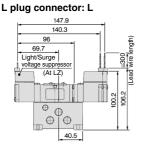








\* [ ]: Type Y

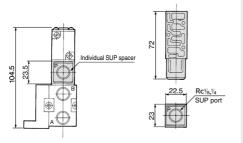


M plug connector: M
181.9
174.3
≡300 113
(Lead wire length) Light/Surge voltage suppressor
(At MZ)
100.2
86.7 40.5

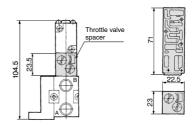
											n: Stations
Stations	1	2	3	4	5	6	7	8	9	10	Formula
L <sub>1</sub>	75	103	131	159	187	215	243	271	299	327	L <sub>1</sub> = 28 x n + 47
L <sub>2</sub>	84	112	140	168	196	224	252	280	308	336	L <sub>2</sub> = 28 x n + 56

#### Manifold/Option Parts Assembly: Plug-in Type/Non Plug-in Type

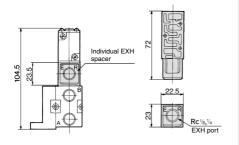
Individual SUP spacer: VVFS2000-P-01-1 (Plug-in type) VVFS2000-P-01-2 (Non plug-in type)



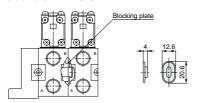
Throttle valve spacer: VVFS2000-20A-1 (Plug-in type) VVFS2000-20A-2 (Non plug-in type)



Individual EXH spacer: VVFS2000-R- $_{02}^{01}$ -1 (Plug-in type) VVFS2000-R- $_{02}^{02}$ -2 (Non plug-in type)

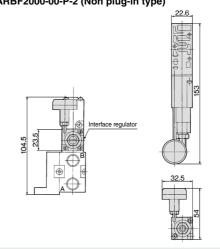


SUP block disk: AXT625-12A EXH block disk: AXT625-12A

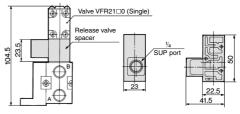


Note) Cannot be used for the 2 stations integrated manifold block

Interface regulator ARBF2000-00-P-1 (Plug-in type) ARBF2000-00-P-2 (Non plug-in type)



Release valve spacer VVFS2000-24A-1<sup>R</sup><sub>L</sub> (Plug-in type) VVFS2000-24A-2<sup>R</sup><sub>L</sub> (Non plug-in type)



Note) VVFS2000-24A-1/2R (D side mounting)



#### **Manifold with Control Unit**

- Control unit (Filter, Regulator, Pressure switch, Air release valve) are all standardized to the one unit, and can be mounted on the manifold base without any attachments.
- Piping processes are eliminated.



Plug-in type



Non plug-in type

#### **⚠** Caution

Air filter with auto-drain or manual drain must be mounted with the air filter at the bottom.

#### **Manifold Specifications**

mannola opeomoations								
Manifold	Plug-in type:	: VV5FR2-01□(-Q)	Non plug-in type: VV5FR2-10(-Q)					
	With terminal block		Grommet, Grommet terminal					
Wiring	With r	nulti-connector	Conduit terminal, DIN terminal					
	With D	-sub connector	L plug connector, M plug connector					
Applicable valve	VFR2□00-□F(-Q)		VFR2□10-□G, VFR2□10-□E					
model			VFR2□10-□T,VFR2□10-□DY(-Q)					
illouei			VFR2□10-□L,VFR2□10-□M					
Porting		Common S	UP, Common EXH					
specifications	A, B port	Side: Rc <sup>1</sup> /8, <sup>1</sup> /	/4, C6, C8, Bottom: Rc 1/8 (Option)					
Rc	P, EA, EB port	Side: Rc	1/4, Bottom: Rc 1/8 (Option)					
Stations	2 to 15 s	tations * (With multi-con	nector/D-sub connector: 2 to 8 stations)					

<sup>\*</sup> Including station of control unit

#### **Control Unit Specifications**

Air filter (With auto-drain/With manual drain					
Filtration degree	5 μm				
Regulator					
Set pressure	0.05 to 0.85 MPa				
(Outlet pressure)	0.05 to 0.65 MFa				
Pressure switch	Pressure switch				
Set pressure	0.1 to 0.6 MPa				
range: OFF	U. I to U.6 MPa				
Differential	0.08 MPa				
Contact	1a				
Indicator light	LED (RED)				
Max. switch	2 VA AC, 2 W DC				
capacity	2 VA AC, 2 W DC				
Max. operating	24 VDC or less: 50 mA				
current	100 VAC: 20 mA				
Inside voltage	4 V or less				
drop	4 V or less				
Air release valve	(Single only)				
Operating	0.2 to 0.9 MPa				
pressure range	0.2 to 0.9 MPa				

#### **Control Unit/Option**

Air (1) release	<pre><plug-in type=""> VVFS2000-24A-1R (D side mounting) VVFS2000-24A-1L (U side mounting)</plug-in></pre>						
valve spacer	<non plug-in="" type=""> VVFS2000-24A-2R (D side mounting) VVFS2000-24A-2L (U side mounting)</non>						
Pressure switch	IS1000P-2-1						
Blanking	For filter regulator	MP2-2					
plate	For pressure switch	MP3-2					
piate	For air release valve AXT625-18						
Filter element	111511-	5B					

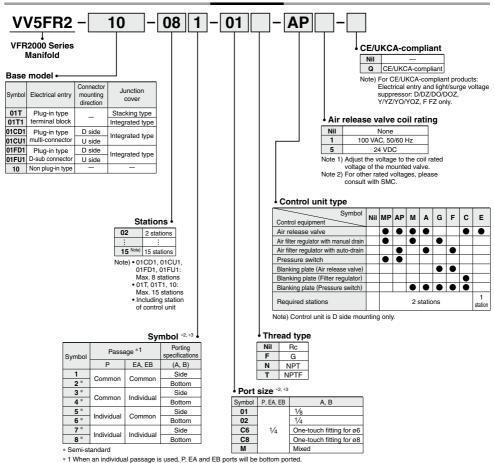
Note 1) Refer to "Manifold Option" on page 862. Note 2) Pressure switch cannot be mounted later on non plug-in type.



Note) For CE/UKCA-compliant products: Electrical entry and light/surge voltage suppressor: D/DZ/DO/DOZ, Y/YZ/YO/YOZ, F, FZ only.



#### **How to Order**



\* 2 For bottom ported, A/B port size is 1/8 (Symbol 01) only.

\* 3 Symbol \*1\* is only applicable to One-touch fittings (C6, C8).

Note) P port or EA/EB port of symbol \*3\* to \*8\* can be individual port with block disk.

Therefore, if using individual SUP spacer or individual EXH spacer for individual port, its symbol is "1".

#### **How to Order Manifold Assembly**

The 1st and 2nd station are used for control unit mounting. When ordering, specify the part nos. in order from the 3rd. station in the D side. When entry of part numbers becomes complicated, indicate on the manifold specification sheet.

<Example> Non plug-in type

→ The asterisk denotes the symbol for assembly. Prefix it to the part nos. of the solenoid valve, etc.

The 1st and 2nd station are used for control unit mounting.

When ordering, specify the part nos. in order from the 3rd. station in the D side.

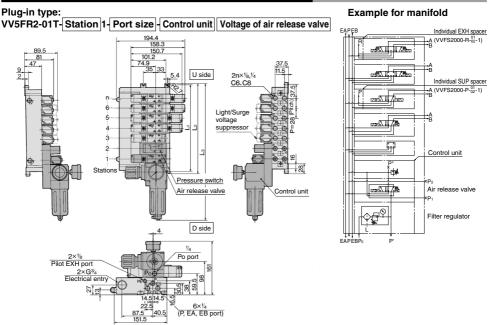
When entry of part numbers becomes complicated, indicate on the manifold

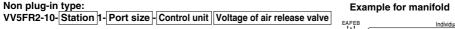
specification, better.

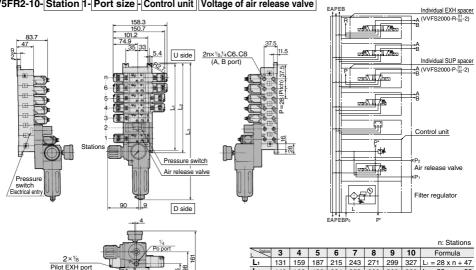


the solenoid valve, etc.

#### Manifold with Control Unit: Plug-in Type/Non Plug-in Type







6×1/4 (P, EA, EB port)

22.5(40.5)

140 168 196 224 252

L<sub>3</sub>(MP) 278 306

334 362

390

L<sub>3</sub>(AP) 319.5 347.5 375.5 403.5 431.5 459.5 487.5 515.5 L<sub>3</sub> = 28 x n + 235.5

L<sub>2</sub> = 28 x n + 56

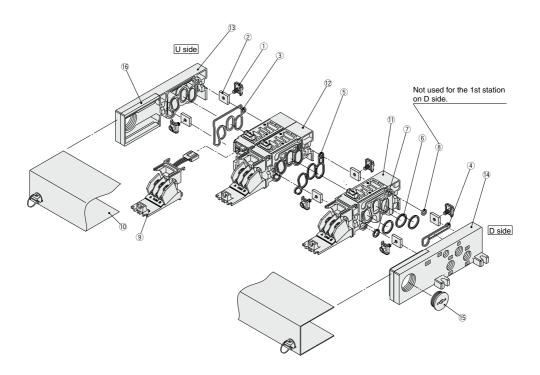
474 L<sub>3</sub> = 28 x n + 194

336

280 308

418 446

#### Manifold Base Construction — Plug-in Type, Non Plug-in Type



- \* Manifold Base/Construction: Plug-in type with terminal block (01T1).
- For increasing the manifold bases, please order the manifold block assembly number of the principle number assembly  $\widehat{\mathbb{U}}$  and  $\widehat{\mathbb{Q}}$ . For plug-in type: The manifold base with terminal stand (integrated with a junction cover) is required with the  $\widehat{\mathbb{U}}$  junction cover assembly.
- Manifold base is consisted of the junction of 2 and 3 station bases.



Note) When A and B ports are C6 or C8, the manifold base is consisted of 1 station base.

#### 5 Port Pilot Operated Solenoid Valve Rubber Seal, Plug-in/Non Plug-in **VFR2000 Series**

	Rep	lacement	<b>Parts</b>
--	-----	----------	--------------

No.	Description	Material		Part no.		
1	Connection fitting assembly	Steel		AXT625-4-1A		
2	Connection fitting B	Steel		AXT625-5		
3	Gasket A	NBR		AXT625-17		
4	Gasket B	NBR		AXT625-16		
5	Gasket	HNBR		VVFS2000-32-1H		
6 <b>O-ring</b> NBR KA00292		KA00292				
7	O-ring	NBR		KA00276		
8 <b>O-ring</b> NBR KA00326			KA00326			
	Adapter plate assembly	_	For 01T	AXT625-28-13A		
9			For 01T1	(Terminal section with adapter plate and lead wire assembly)		
•	Adapter plate	Resin	For 01C	AXT625-28-1		
		nesiii	For 01F	VVF2000-26-6		
		_	For 01T	AXT625-28-3A		
10	Junction cover assembly		For 01T1	AXT625-28-7A-Stations		
10	Junction cover assembly		For 01C	AX1025-20-7 A- <u>Stations</u>		
			For 01F	VVF2000-26-5A-Stations		
15	Rubber plug	NBR	For 01T (1)	AXT625-22		
16	Guard	Resin	For 01T (1)	1) AXT625-28-4		
_16	Guard	Resin	For 01T (1)	AXT625-28-4		

#### **Replacement Parts: Sub Assembly**

No.	Description	Part no.	Component parts	Applicable manifold base
11	Manifold block assembly	AXT625-20A- <sup>2</sup> <sub>C6</sub> (-B) Note)	$\label{eq:manifold_block} \begin{tabular}{ll} Manifold block $\P$, Metal joint $\P$, $Q$, O-ring $\P$, $Q$, $\P$, Junction cover $\P$, Adapter plate assembly (with terminal) $\P$, Pin housing, Guide $\P$, $\P$, $\P$, $\P$, $\P$, $\P$, $\P$, $\P$$	Plug-in type With terminal block
	(for 1 station)	AXT625-10A-2 C8 (-B) Note)	Manifold block ①, Metal joint ①, ②, O-ring ⑥, ⑦, ⑧	Non plug-in type
12	Manifold block assembly (for 2 stations)	AXT625-20A2-1 Note)	Manifold block ®, Metal joint ①, ②, Gasket ⑤, Junction cover ⑩, Adapter plate assembly (with terminal) ⑨, Pin housing, Guide	Plug-in type With terminal block
12		AXT625-10A2-1 Note)	Manifold block ①, Metal joint ①, ②, Gasket ⑤	Non plug-in type
13	End plate (U side) assembly	AXT625-2A-20	End plate (U) ③, Metal joint ①, ②, Gasket A ③, Guard ⑯	Plug-in type With terminal block
13		AXT625-2A-10	End plate (U) ③, Metal joint ①, ②, Gasket A ③	Non plug-in type
14	End plate (D side) assembly	AXT625-3A-20	End plate (D) 📵, Metal joint ①, ②, Gasket B ④, Guard ⑯, Steel ball	Plug-in type With terminal block
		AXT625-3A-10	End plate (D) 14, Metal joint 1, 2, Gasket B 4, Steel ball	Non plug-in type

Note) 1: A, B port size Rc 1/8, 2: A, B port size Rc 1/4, (-B): A, B port bottom ported

## 5 Port Pilot Operated Solenoid Valve Rubber Seal, Plug-in/Non Plug-in

## VFR3000 Series





Note) Applicable only for DIN terminal and

For details, refer to "How to Order".

plug-in types.

NRTL /C





Non plug-in type

#### Symbol

Cymbol	
2 position	3 position
Single	Closed center
(A)4 2(B) (EA)513(EB) (P)	(A)4 2(B) (EA)513(EB) (P)
Double	Exhaust center
(A)4 2(B) (EA)513(EB) (P)	(A)4 2(B) (EA)513(EB) (P)
	Pressure center
	(A)4 2(B) (EA)5 13(EB) (P)

#### **Standard Specifications**

	Fluid		Air			
SE .	Operating	2 position singl	2 position single/3 position		0.2 to 0.9 MPa	
Ē	pressure range	2 position do	2 position double		0.1 to 0.9 MPa	
ca	Ambient and flui	d temperature		-10 to 50°C (No freezing.)		
cit	Lubrication			Not required (1)		
Valve specifications	Manual override			Non-locking push type		
9	Mounting orientation		Unrestricted			
훒	Impact/Vibration resistance		300/50 m/s <sup>2</sup> (2)			
۸	Enclosure		Dustproof			
us	Coil rated voltage			100, 200 VAC (50/60 Hz), 24 VDC		
aţio	Allowable voltage fluctuation			-15	to -10% of rated voltage	
j <u>e</u>	Apparent power (AC) (3) Inrush Holding		5.6 VA/50 Hz, 5.0 VA/60 Hz			
96			3.4 VA (2.1 W)/50 Hz, 2.3 VA (1.5 W)/60 Hz			
ls A	Power consumption (DC) (3)		1.8 W (2.04 W:	With light/surge voltage suppressor)		
icit				Plug-in type	Conduit terminal	
Electricity specifications	Electrical entry			Non plug-in type	Grommet, Grommet terminal Conduit terminal, DIN terminal	
					*	

Note 1) Use turbine oil Class 1 (ISO VG32), if lubricated. Note 3) At rated voltage

Note 2) Impact resistance: No malfunction occurred when it is tested with a drop tester in the axial direction and at the right angles to the main valve and armature in both energized and de-energized states every once for each condition. (Values at the initial period)

Vibration resistance: No malfunction occurred in a one-sweep test between 45 and 2000 Hz.

Test was performed at both energized and de-energized states in the axial direction and at the right angles to the main valve and armature. (Values at the

Test was performed at both energized and de-energized states in the axial direction and at the right angles to the main valve and armature. (Values at the initial period)

#### **Option Specifications**

- p	pooou	
Pilot type		External pilot Note)
Manual override Pilot valve  Coil rated voltage  Porting specifications  Option		Direct manual override
		Non-locking push type A (Extended), Locking type B (Tool required), Locking type C (Lever)
		110 to 120, 220, 240 VAC 50/60 Hz
		12 VDC
		Bottom ported
		With light/surge voltage suppressor

Note) Operating pressure: 0 to 0.9 MPa

Pilot pressure: 2 position single/3 position 0.2 to 0.9 MPa 2 position double 0.1 to 0.9 MPa

#### Model

		Мо	del			F	low rate cha	racteristics (1)	)		Max. (2)	(3)	(4)
Ty	pe of			Port size	1 -	$\rightarrow$ 4/2 (P $\rightarrow$ A/	B)	4/2 →	/2 → 5/3 (A/B → EA/EB)		operating	Response time	Weight
act	tuation	Plug-in	Non plug-in	Rc	C [dm³/(s·bar)]	b	Cv	C [dm³/(s·bar)]	b	Cv	cycle (Hz)	(ms)	(kg)
E	Single	VFR310□	VFR311□	1/4	7.5	0.38	1.9	7.5	0.34	1.9	- 5	30 or less	0.61 (0.64)
position	Sirigle	VFH310	VFR314□	3/8	8.4	0.39	2.2	8.7	0.38	2.2	3 30 or less	<0.58>	
ő	Double	VFR320□	VFR321□	1/4	7.1	0.41	1.9	7.4	0.40	1.9	5	30 or less	0.71 (0.74)
0	Double	VFH320	VFR324□	3/8	7.9	0.36	2.0	8.6	0.37	2.2	5		<0.69>
	Closed VFR330□	VFR331□	1/4	6.8	0.40	1.8	6.3	0.38	1.6	- 3		0.72 (0.75)	
5	center	VFR330	VFR334□	3/8	7.2	0.39	1.9	6.5	0.40	1.7	3	<	<0.71>
position	Exhaust	aust	VFR341□	1/4	6.5	0.42	1.7 7.9 [3.4] 0.41 [0.47]	2.0 [0.96]	3	50 or less	0.72 (0.75)		
ă	center	VFR340□	VFR344□	3/8	6.9	0.42	1.8	9.5 [3.4]	0.39 [0.46]	2.4 [0.96]	3 50	50 or less	<0.71>
က	Pressure	VFR350□	VFR351□	1/4	7.6 [2.4]	0.33 [0.48]	1.9 [0.69]	6.1	0.36	1.5		50	0.72 (0.75)
	center	VFR350	VFR354□	3/8	9.3 [2.4]	0.34 [0.47]	2.2 [0.69]	6.5	0.41	1.7	3	50 or less	<0.71>

Note 1) [ ]: Denotes the normal position.

Note 2) Min. operating frequency is once in 30 days.

Note 3) Based on dynamic performance test, JIS B 8419: 2010. (0.5 MPa, Coil temperature: 20°C, at rated voltage, without surge voltage suppressor)

Note 4) For VFR3 $\square$ 00- $\square$ FZ- $^{02}_{03}$ , ( ): VFR3 $\square$ 10-DZ $\square$ - $^{02}_{03}$ , < >: VFR3 $\square$ 40- $\square$ G- $^{02}_{03}$ 

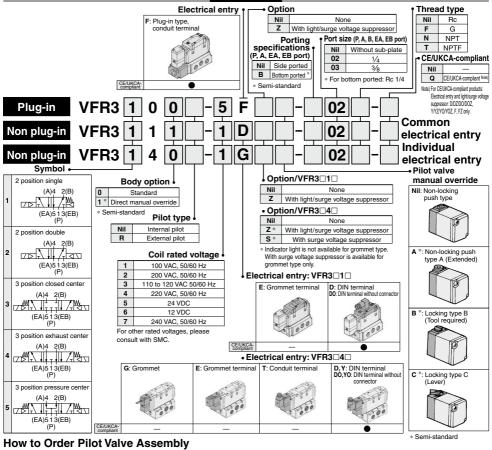


#### 5 Port Pilot Operated Solenoid Valve Rubber Seal, Plug-in/Non Plug-in **VFR3000 Series**

Note) For CE/UKCA-compliant products: Electrical entry and light/surge voltage suppressor: D/DZ/DO/DOZ, Y/YZ/YO/YOZ, F, FZ only.







## SF4-1 F -70- -

Manual override Electrical entry, Light/Surge voltage suppressor Coil rated voltage Non-locking Nil Applicable CE/ UKCApush type Electrical entry Rated voltage valve mode Non-locking 100 VAC, 50/60 Hz VFR3□0□ F\* push type A Plug-in 2 200 VAC, 50/60 Hz (Extended) G 3 110 to 120 VAC, 50/60 Hz Grommet GS Locking type B 4 220 VAC, 50/60 Hz R Ε (Tool required) Grommet terminal 5 24 VDC ΕZ Locking type C 6 12 VDC т С Conduit terminal (Lever) ΤZ 7 240 VAC, 50/60 Hz D For other rated voltages. VFR3□4□ DΖ please consult with SMC DIN terminal DO DOZ ΥZ DIN terminal (DIN43650B type) YO

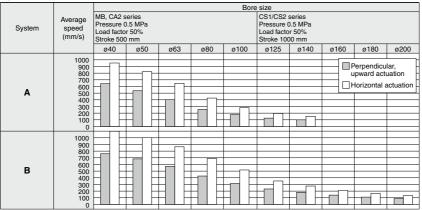
Q CE/UKCA-compliant Note)
Q CE/UKCA-compliant Note)
Pro CE/UKCA-compliant
products: Electrical
entry and light/surge
voltage suppressor:
D/DZ/DO/DOZ,
Y/YZYO/YOZ, F only.

CE/UKCA-compliant

\* "VFR3 $\square$ 0 $\square$ ", "VFR3 $\square$ 1 $\square$ ": Pilot valve assembly is all plug-in (F).

Use as a guide for selection. Please confirm the actual conditions with SMC Sizing Program.

#### Cylinder Speed Chart

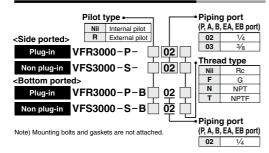


- \* It is when the cylinder is extending that is meter-out controlled by speed controller which is directly connected with cylinder, and its needle valve with being fully open.
- \* The average velocity of the cylinder is what the stroke is divided by the total stroke time.
- \* Load factor: ((Load mass x 9.8)/Theoretical force) x 100%

#### **System Components**

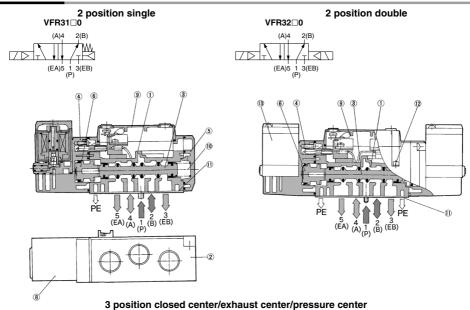
-,				
System	Solenoid valve	Speed controller	Silencer	SPG (Steel pipe) dia. x Length
Α	VFR3000 Series Rc <sup>1</sup> / <sub>4</sub>	AS4000-02	AN20-02	6A x 1 m
В	VFR3000 Series Rc 3/8	AS420-03	AN30-03	10A x 1 m

#### How to Order Sub-plate Assembly

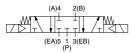


#### 5 Port Pilot Operated Solenoid Valve Rubber Seal, Plug-in/Non Plug-in **VFR3000 Series**

#### Construction



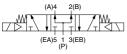
#### Closed center: VFR33□0



#### Exhaust center: VFR34□0



#### Pressure center: VFR35□0



#### **Component Parts**

No.	Description	Material	Note
1	Body	Aluminum die-casted	Platinum silver
2	Sub-plate	p-plate Aluminum die-casted P	
3 Spool valve		Aluminum, NBR	
4	Adapter plate	Resin	Black
5	End plate	Resin	Black

#### **Component Parts**

5 4 2 3 (EA) (A) 1 (B) (EB)

		•		
	No.	Description	Material	Note
	6	Piston	Resin	
	7	Piston	Resin	
	8	Junction cover	Resin	
	9	Light cover	Resin	
	10	Return spring	Stainless steel	

This figure shows a closed center type.

#### **Replacement Parts**

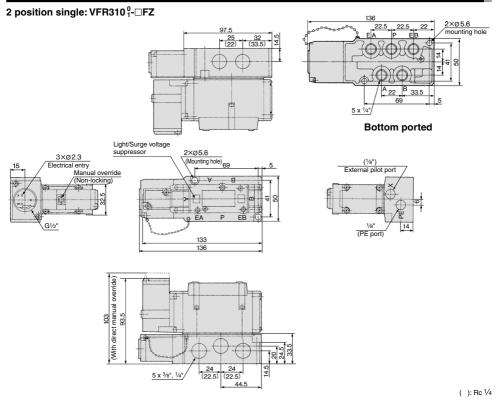
No.	Description	Material	Description			
INO.		Material	VFR31□□	VFR32□□	VFR33□□/34□□/35□□	
11	Gasket	NBR	VFR3000-26-4 VFR3000-26-4 VFR3000-26			
12	Hexagon socket head screw Note)	Steel	AXT632-3#1 (M3 x 32) AXT632-3#1 (M3 x 32) AXT632-3#1 (M3			
13	Pilot valve assembly	_	Refer to "How to Order Pilot Valve Assembly" on page 869.			
	Sub-plate assembly	_	Refer to "How to Order Sub-plate Assembly" on page 870.			

ŘΕ

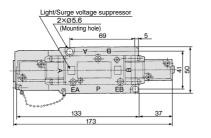
Note) For the VFR3000 series, it requires 3 pcs.



#### Plug-in: 2 Position Single/Double, 3 Position Closed Center/Exhaust Center/Pressure Center

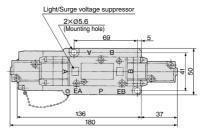


#### 2 position single: VFR320 <sup>0</sup><sub>1</sub>-□FZ



\* Other dimensions are the same as the single type.

3 position closed center: VFR330 १-□FZ 3 position exhaust center: VFR340 १-□FZ 3 position pressure center: VFR350 १-□FZ

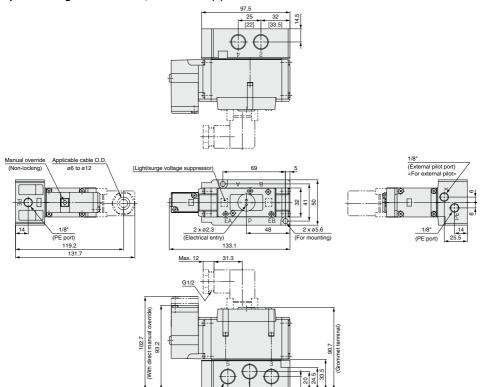


\* Other dimensions are the same as the single type.

#### 5 Port Pilot Operated Solenoid Valve Rubber Seal, Plug-in/Non Plug-in **VFR3000 Series**

#### Non Plug-in: 2 Position Single/Double, 3 Position Closed Center/Exhaust Center/Pressure Center

2 position single: VFR3111--E, VFR3111-D(Z)

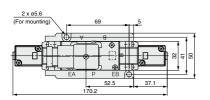


24

[22.5] [22.5]

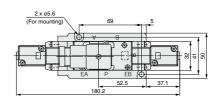
5 x 3/8", 1/4" Piping port 4.5

2 position double: VFR321<sup>0</sup><sub>1</sub>-□E, VFR321<sup>0</sup><sub>1</sub>-□D(Z)



\* Other dimensions are the same as the single type.

3 position closed center: VFR331<sup>0</sup>₁-□E, VFR331<sup>0</sup>₁-□D(Z) 3 position exhaust center: VFR341<sup>0</sup>₁-□E, VFR341<sup>0</sup>₁-□D(Z) 3 position pressure center: VFR351<sup>0</sup>₁-□E, VFR351<sup>0</sup>₁-□D(Z)



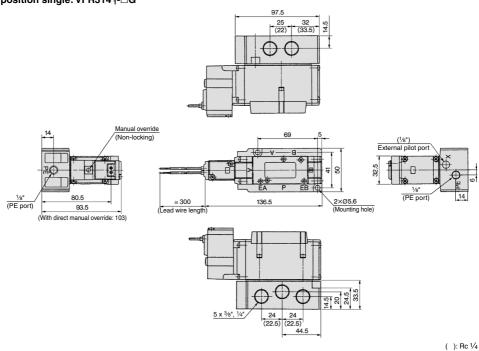
\* Other dimensions are the same as the single type.



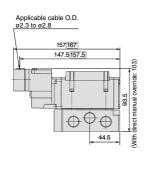
[ ]: 1/4"

#### Non Plug-in: 2 Position Single

#### 2 position single: VFR314 1-□G

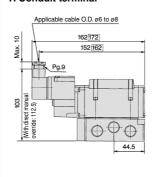


#### E: Grommet terminal



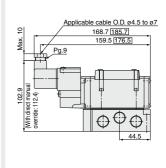


#### T: Conduit terminal



#### : With light/surge voltage suppressor

#### D, Y: DIN terminal



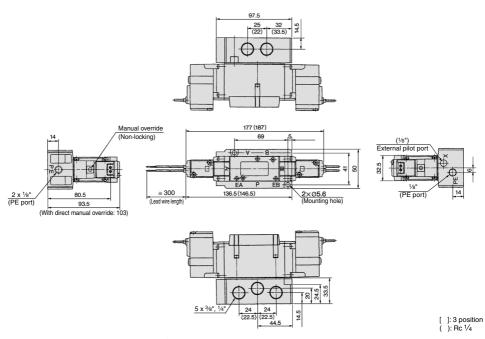
: With light/surge voltage suppressor

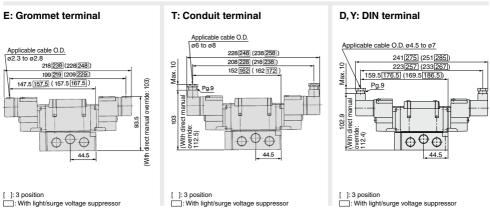
#### Non Plug-in: 2 Position Double, 3 Position Closed Center/Exhaust Center/Pressure Center

2 position double: VFR324 1-□G

3 position closed center: VFR334 <sup>0</sup><sub>1</sub>-□G 3 position exhaust center: VFR344 <sup>0</sup><sub>1</sub>-□G

3 position pressure center: VFR354 1-□G





## **Manifold Specifications**

#### **Manifold Specifications**

Base mounted	Wiring	Porting specifications	Port :	size	Stations	Applicable
Dase mounted	vviiiig	A, B port	P, EA, EB	A, B	Stations	valve model
Plug-in type	With terminal block				2 to 10	
VV5FR3-01□(-Q)	With multi-connector				2 to 8	VFR3□00-□F(-Q)
	With D-sub connector				2100	
Non plug-in type	Grommet terminal		Note)	1/4, 3/8		VFR3□1□-□E
VV5FR3-10(-Q)	DIN terminal	Side/Bottom	1/2	C8. C10		VFR3□1□-□D(-Q)
	Grommet			06, 010	2 to 10	VFR3□4□-□G
Non plug-in type	Grommet terminal					VFR3□4□-□E
VV5FR3-40(-Q)	Conduit terminal					VFR3□4□-□T
, ,	DIN terminal					VFR3□4□-□D(-Q)

Note) If silencer is mounted to EA/EB port, use silencer "AN403-04" (O.D. ø27).

#### How to Order Manifold Assembly

<Example> Plug-in type with terminal block: 6 stations

VV5FR3-01T-061-02 (-Q) ..... 1 set (Manifold base part no.) \*VFR3100-5FZ (-Q) ------ 3 sets (2 position single part no.) \*VFR3200-5FZ (-Q) ----- 2 sets (2 position double part no.) ..... 1 set (Blanking plate) \*VVFS3000-10A .... → The asterisk denotes the symbol for assembly. Prefix it to the part nos, of the solenoid valve, etc.

Valve arrangement is counted from the D side.

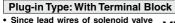
When ordering, specify the part nos. in order from the 1st. station in the D side When entry of part numbers becomes complicated, indicate on the manifold specification sheet. <Example> Non plug-in type: 6 stations

VV5FR3-10-061-03 (-Q) ...... 1 set (Manifold base part no.) \*VFR3110-5D (-Q) ...... 5 sets (2 position single part no.) \*VFR3410-5D (-Q) ...... 1 set (3 position exhaust center part no.) \*VVFS3000-R-03-2 ...... 1 set (Individual EXH spacer part no.) → The asterisk denotes the symbol for assembly. Prefix it to the part nos, of the solenoid valve, etc.

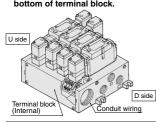
Valve arrangement is counted from the D side.

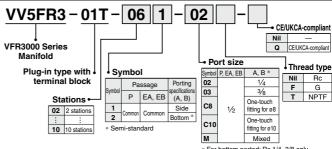
When ordering, specify the part nos. in order from the 1st. station in the D side. When entry of part numbers becomes complicated, indicate on the manifold specification sheet

[Option]



Since lead wires of solenoid valve are connected with the terminals on upper surface of terminal block. corresponding lead wires from power source can be wired at the bottom of terminal block.





\* For bottom ported: Rc 1/4, 3/8 only. \* For C8 and C10, the thread type is only Rc.

CE/UKCA-compliant

т NPTF

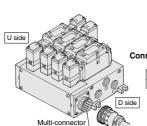
CE/UKCA-compliant

Rc

G

Plug-in Type: With Multi-connector (For wiring specifications, refer to page 943.)

Quick wiring permits ease of inetallation



V5FR3 - 01C VFR3000 Series Manifold Plug-in type with multi-connector Connector mounting direction

Stations • 02 2 stations D D side mounting 08 \* 8 stations U Side mounting

\* Max: 8 stations

Symbol Porting Passage

EA, EB (A. B) Side 2 Bottom \* \* Semi-standard

Port size Symbol P. EA, FB 02

Thread type Nil A. B \* 1/4 3/8 03 One-touch C8 fitting for ø8 One-touch fitting for ø10 Mixed

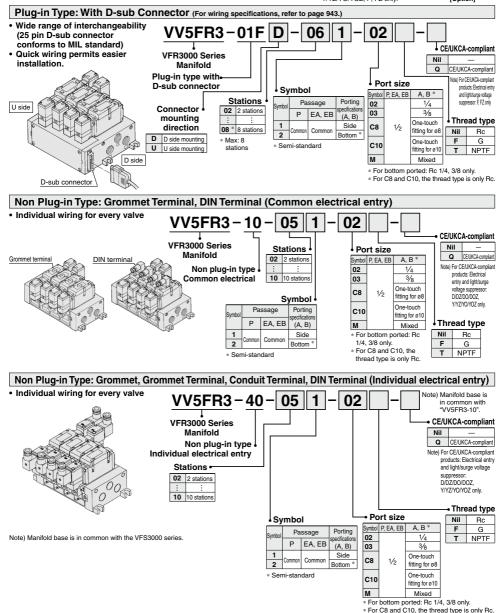
- \* For bottom ported: Rc 1/4, 3/8 only.
- \* For C8 and C10, the thread type is only Rc.



### Manifold Specifications VFR3000 Series

Note) For CE/UKCA-compliant products: Electrical entry and light/surge voltage suppressor: D/DZ/DO/DOZ, Y/YZ/YO/YOZ, F, FZ only.



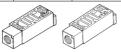


#### **Manifold/Option Parts Assembly**

#### Individual SUP spacer

Setting individual SUP spacer on the manifold block enables individual SUP port for each valve.

ſ	Body type	Plug-in type	Non plug-in type
ſ	Part no.	VVFS3000-P-03-1	VVFS3000-P-03-2



#### Individual EXH spacer

Setting individual EXH spacer on the manifold block enables individual EXH port for each valve.

Part no. VVFS3000-R-03-1 VVFS3000-R-03-2	Body type	Plug-in type	Non plug-in type
	Part no.	VVFS3000-R-03-1	VVFS3000-R-03-2





#### SUP block disk Note)

When supplying manifold with more than two different pressures, high and low, insert a block disk in between stations subjected to different pressures.

Body type	Plug-in type	Non plug-in type		
Part no.	AXT636-1A			

#### **EXH block disk Note**)

When valve exhaust affects the other stations on the circuit, insert EXH block disk in between stations to separate valve exhaust.

	Body type	Plug-in type	Non plug-in type	
Part no		ΔΧΤ636-1Δ		



Note) When mounting on the 2 stations integrated manifold block, be sure to mount it only after the gasket has been cut.

#### Throttle valve spacer

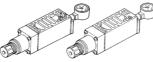
Needle valve set on the manifold block can control cylinder speed by throttling exhaust.

Dody type	i iug-iii type	I won plug-in type
Part no.	VVFS3000-20A-1	VVFS3000-20A-2
Shape		

#### Interface regulator

Interface regulator set on the manifold block can regulate pressure for each valve. (Refer to "Flow Rate Characteristics" on page 941 before operation.)

Body type	Plug-in type	Non plug-in type
P port regulation	ARBF3050-00-P-1	ARBF3050-00-P-2
A port regulation	ARBF3050-00-A-1	ARBF3050-00-A-2
B port regulation	ARBF3050-00-B-1	ARBF3050-00-B-2



#### SUP stop valve spacer

If SUP stop valve spacer is set, valve can be removed for maintenance without stopping air pressure supply for other valves.

valves.					
Body type	Plug-in type	Non plug-in type			
Part no.	VVFS3000-37A-1	VVFS3000-37A-2			

(Height will be 27.5 mm higher.)

#### Blanking plate

It is used by attaching on the manifold block for being prepared for removing a valve for maintenance reasons or planning to mount a spare valve, etc.

Body type	Plug-in type	Non plug-in type
Part no.	VVFS3000-10A	

\* Mounting screws: 4 positions

#### **Manifold Option**

With exhaust cleaner Plug-in type/Non plug-in type

- Valve exhaust noise dampening: 35 dB
   or more
- Collects oil mist: collecting rate 99.9% or more
- · Piping process reduced.



#### For details, refer to page 883.

#### With control unit

Plug-in type/Non plug-in type

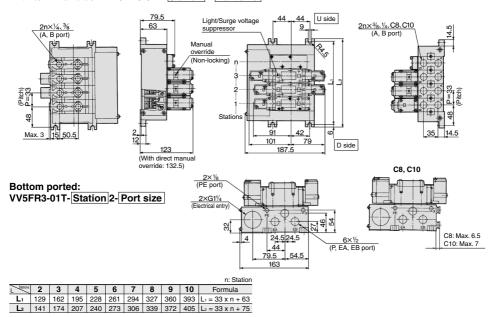
- Filter, regulation valve, pressure switch and air release valve are all combined to form one unit.
- · Piping processes are eliminated.



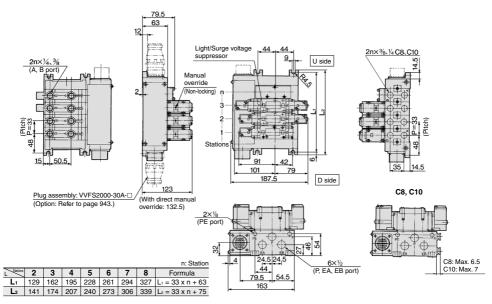
For details, refer to page 886.

#### Manifold: Plug-in Type

#### With terminal block: VV5FR3-01T-Station 1- Port size

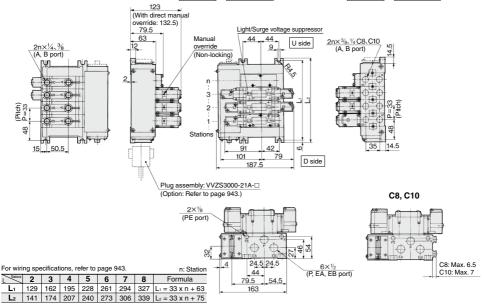


With multi-connector: VV5FR3-01CD-Station 1-Port size, VV5FR3-01CU-Station 1-Port size



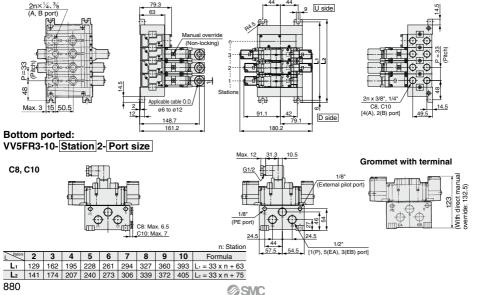
#### Manifold: Plug-in Type

#### With D-sub connector: VV5FR3-01FD-Station 1-Port size, VV5FR3-01FU-Station 1-Port size



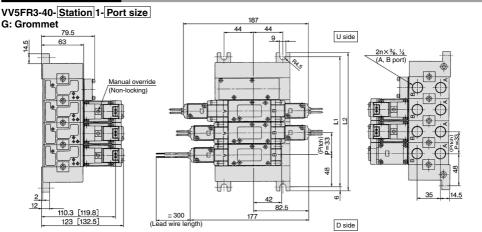
#### Manifold: Non Plug-in Type

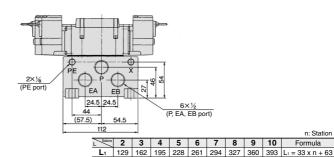
#### VV5FR3-10- Station 1- Port size



# 5 Port Pilot Operated Solenoid Valve Rubber Seal, Plug-in/Non Plug-in **VFR3000 Series**

# Manifold: Plug-in Type





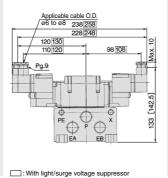
141 174

[ ]: With direct manual override

#### E: Grommet terminal 228 248 218 238 115.5 125.5 105.5 115.5 93.5 103.5 Applicable cable O.D. ø2.3 to ø2.8 [132.5] ⊕ PE 0 123 EA EB

: With light/surge voltage suppressor

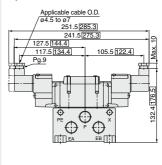
#### T: Conduit terminal



#### D, Y: DIN terminal

8 9 10

207 240 273 306 339 372 405 L2 = 33 x n + 75



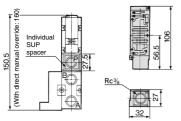
: With light/surge voltage suppressor

n: Station

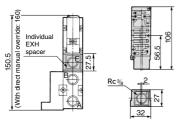
Formula

# Manifold/Option Parts Assembly: Plug-in Type/Non Plug-in Type

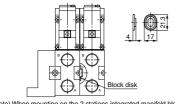
Individual SUP spacer: VVFS3000-P-03-1 (Plug-in type) VVFS3000-P-03-2 (Non plug-in type)



Individual EXH spacer: VVFS3000-R-03-1 (Plug-in type) VVFS3000-R-03-2 (Non plug-in type)

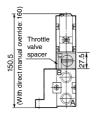


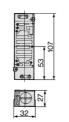
#### SUP/EXH block disk: AXT636-1A



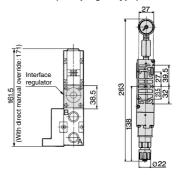
Note) When mounting on the 2 stations integrated manifold block, be sure to mount it only after the gasket has been cut.

Throttle valve spacer: VVFS3000-20A-1 (Plug-in type) VVFS3000-20A-2 (Non plug-in type)

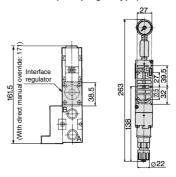




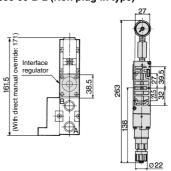
Interface regulator/P port regulation: ARBF3050-00-P-1 (Plug-in type) ARBF3050-00-P-2 (Non plug-in type)



Interface regulator/A port regulation: ARBF3050-00-A-1 (Plug-in type) ARBF3050-00-A-2 (Non plug-in type)



Interface regulator/B port regulation: ARBF3050-00-B-1 (Plug-in type) ARBF3050-00-B-2 (Non plug-in type)



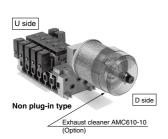
# Manifold with Exhaust Cleaner

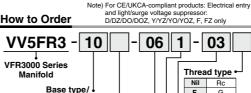
- Serves to protect working environment.
- Valve exhaust noise dampening: 35 dB or more.
- Collection rate of drainage and oil mist: 99.9% or more
- · Piping work is reduced.

Manifold Sp	pecifications					
Manifold	Plug-in type: VV5FR3-0	1□(-Q)	Non plug-in type: VV5FR3-10(-Q)	Non plug-in type: VV5FR3-40(-Q)		
Wiring	With terminal block With multi-connector With D-sub connector		DIN terminal Grommet terminal	Grommet, Grommet terminal Conduit terminal, DIN terminal		
Applicable valve model	VFR3□0□-□F(-	Q)	VFR3□1□-□D(-Q) VFR3□1□-□E	VFR3□4□-□G, VFR3□4□-□E VFR3□4□-□T, VFR3□4□-□D(-Q)		
Porting	Common SUP, Common EXH					
specifications	A, B port	tom: Rc 1/4, 3/8 (Option)				
Rc	P port		Side: Rc 1/2 EXF	e: Rc 1/2 EXH port: Rc 1		
Stations	2 to 10 station	2 to 10 stations (With multi-connector/D-sub connector: 2 to 8 stations)				
Applicable exhaust	AMC610-10 (Port size: R1) Note)					

Note) Exhaust cleaner "AMC610-10" is not included.





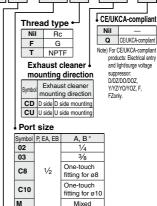


01T	Plug-in type with terminal block			
01C	Plug-in type with multi-connector			
01F Plug-in type with D-sub connecto				
10	Non plug-in type Common electrical entry			
40	Non plug-in type Individual electrical entry			

Electrical entry

# Connector mounting direction

Symbol	With connector	Applicable base			
Nil	None	01T, 10, 40			
D	D side mounting	01C, 01F			
U	U side mounting	010,016			



# Stations \* For C8 and C10, the thread type is only Rc.

	02	2 stations				
	i :	:				
	10 Note)	10 stations				
T/10/40: 2 to 10 stations						

Note) • Base 01T/10/40: 2 to 10 station • Base 01C/01F: 2 to 8 stations

	Symbol	Pa	ssage	Porting specifications		
		Р	EA, EB	(A, B)		
	1	Common	C	Side		
	2		Common	Bottom *		

\* For bottom ported: Rc 1/4, 3/8

\* Semi-standard

# **How to Order Manifold Assembly**

<Example> Plug-in type with terminal block (6 stations)

Valve arrangement is counted from the D side.

When ordering, specify the part nos. in order from the 1st. station in the D side.

When entry of part numbers becomes complicated, indicate on the manifold specification sheet.



When using an exhaust cleaner, mount it downwards.

<Example> Non plug-in type: 6 stations

VV5FR3-10-061-03-CU (-Q) ······· 1 set (Manifold base par	rt no.)
*VFR3110-5E (-Q) 3 sets (2 position single	part no.)
*VFR3210-5E (-Q) 2 sets (2 position doubl	e part no.)
*VVFS3000-10A ······ 1 set (Blanking plate as	sembly part no.)
*AMC610-10 1 set (Exhaust cleaner p	part no.)
The asterisk denotes the symbol for assembly. Prefix it to the part nos. of	the solenoid valve, etc.

Valve arrangement is counted from the D side

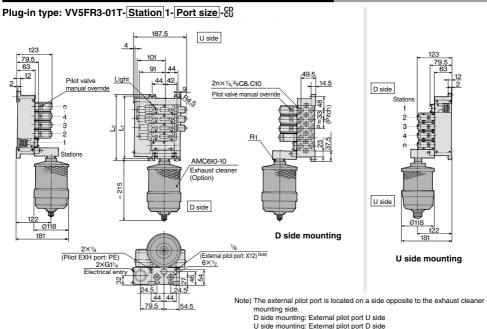
When ordering, specify the part nos. in order from the 1st. station in the D side.

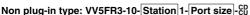
When entry of part numbers becomes complicated, indicate on the manifold specification sheet.

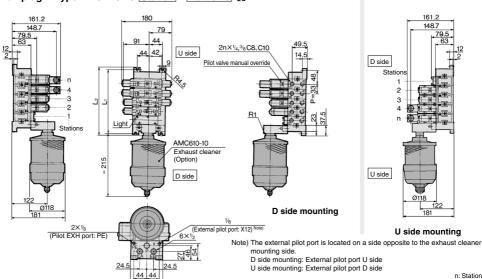
Refer to the **Web Catalog** for Exhaust Cleaner details.



# Manifold with Exhaust Cleaner: Plug-in Type/Non Plug-in Type







Stations 2 3

4 5 6

129 162 195 228 261 294

7 | 8 | 9 | 10

327

141 174 207 240 273 306 339 372 405 L<sub>2</sub> = 33 x n + 75

393

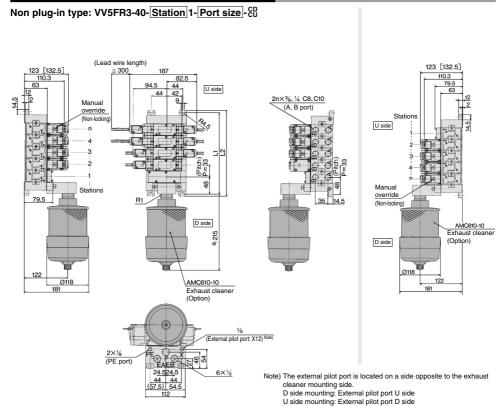
360

Formula

L<sub>1</sub> = 33 x n + 63

# 5 Port Pilot Operated Solenoid Valve Rubber Seal, Plug-in/Non Plug-in **VFR3000 Series**

# Manifold with Exhaust Cleaner: Non Plug-in Type

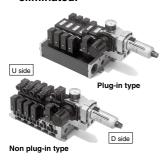


										n: Station	1
Stations	2	3	4	5	6	7	8	9	10	Formula	
L <sub>1</sub>	129	162	195	228	261	294	327	360	393	L <sub>1</sub> = 33 x n + 63	3
12	141	174	207	240	273	306	330	372	405	I 33 v n + 79	Š

[ ]: With direct manual override

# **Manifold with Control Unit**

- Control unit (Filter, Regulator, Pressure switch, Air release valve) are all standardized to the one unit, and can be mounted on the manifold base without any attachments.
- Piping processes are eliminated.



# **⚠** Caution

Air filter with auto-drain or manual drain must be mounted with the air filter at the bottom.

# **Manifold Specifications**

Manifold	Plug-in type: VV5FR3-01□(-Q)		Non plug-in type: VV5FR3-10(-Q)	Non plug-in type: VV5FR3-40(-Q)		
Wiring	With terminal block With multi-connector With D-sub connector		DIN terminal Grommet terminal	Grommet, Grommet terminal Conduit terminal, DIN terminal		
Applicable valve model	VFR3□0□-□F(-	Q)	VFR3□1□-□D(-Q) VFR3□1□-□E	VFR3□4□-□G, VFR3□4□-□E VFR3□4□-□T, VFR3□4□-□ <sup>D</sup> <sub>Y</sub> (-Q)		
Dantina	Common SUP, Common EXH					
Porting specifications	A, B port	Side: Rc 1/4, 3/8, C8, C10 Bottom: Rc 1/4, 3/8 (Option)				
specifications	P, EA, EB port Side: Rc 1/2					
Stations	2 to 10 (With multi-connector/D-sub connector: 2 to 8) *					
* Including station of control unit						

ŭ.

#### **Control Unit Specifications**

Air filter (With auto-drain/With manual drain)							
Filtration degree	5 μm						
Regulator	Regulator						
Set pressure (Outlet pressure)	0.05 to 0.85 MPa						
Pressure switch							
Set pressure range: OFF	0.1 to 0.6 MPa						
Differential	0.08 MPa						
Contact	1a						
Indicator light	LED (RED)						
Max. switch capacity	2 VA AC, 2 W DC						
Max. operating current	24 VDC or less: 50 mA 100 VAC: 20 mA						
Inside voltage drop	4 V or less						
Air release valve	(Single only)						
Operating pressure range	0.2 to 0.9 MPa						

#### **Control Unit/Option**

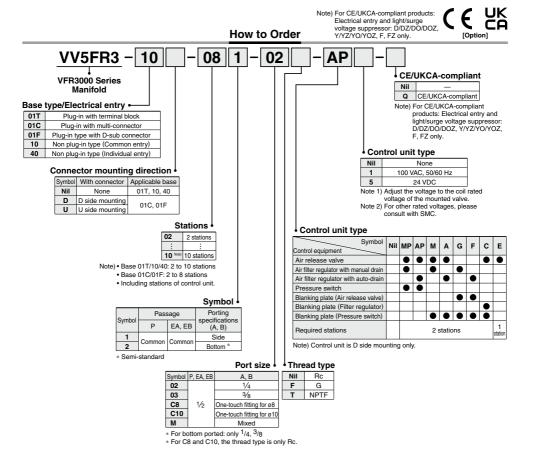
Air release	<plug-in type=""> VVFS3000-24A-1R (D side mounting)</plug-in>					
spacer	<non plug-in="" type=""> VVFS3000-24A-2R (D side mounting)</non>					
Pressure (2) switch	IS1000P-2-1					
Blanking	For filter regulator	MP2-3				
plate	For pressure switch	MP3-2				
piate	For air release valve	VVFS3000-24A-10				
Filter element	INA-13-854-12-5B					

Note 1) Combining valve "VFR31□□" (single) and release valve spacer makes it possible to use this as an air release valve.

Note 2) Pressure switch cannot be mounted later on non plug-in type.



## 5 Port Pilot Operated Solenoid Valve Rubber Seal, Plug-in/Non Plug-in **VFR3000 Series**



# **How to Order Manifold Assembly**

<Example> Plug-in type with terminal block

The 1st and 2nd station are used for control unit mounting.
When ordering, specify the part nos. in order from the 3rd. station in the D side.
When entry of part numbers becomes complicated, indicate on the manifold specification sheet

<Example> Non plug-in type

VV5FR3-10-061-03-A5 (-Q) ...... 1 set (Manifold base part no.)

\*VFR3110-5D (-Q) ...... 4 sets (2 position single part no.)

The asterisk denotes the symbol for assembly. Prefix it to the part nos. of the solenoid valve, etc.

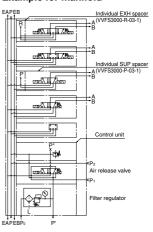
The 1st and 2nd station are used for control unit mounting. When ordering, specify the part nos. in order from the 3rd. station in the D side. When entry of part numbers becomes complicated, indicate on the manifold specification sheet.



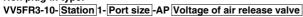
# Manifold with Control Unit: Plug-in Type/Non Plug-in Type

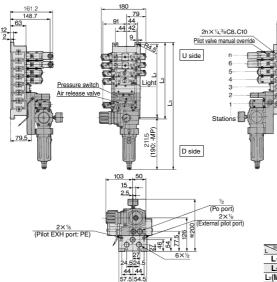
# Plug-in type: VV5FR3-01T-Station 1- Port size -AP Voltage of air release valve 91 44 42 2n×1/4,1/8C8,C10 Pilot valve manual override U side Light Air release Stations 211.5 190: -MP) D side (Po port) 15 2.5 (External pilot port) 2×1/8 (Pilot EXH port: PE) 2 X G11/4 Electrical entry

#### **Example for manifold**

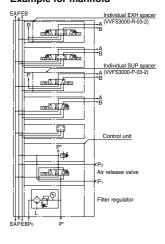


#### Non plug-in type:





## Example for manifold

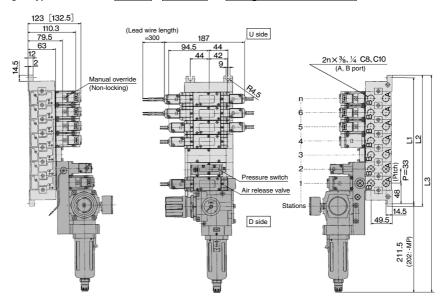


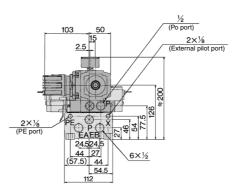
Stations	3	4	5	6	7	8	9	10	Formula
L <sub>1</sub>	162	195	228	261	294	327	360	393	L <sub>1</sub> = 33 x n + 63
L <sub>2</sub>	174	207	240	273	306	339	372	405	L <sub>2</sub> = 33 x n + 75
L <sub>3</sub> (MP)	363	396	429	462	495	528	561	594	L <sub>3</sub> = 33 x n + 264
L <sub>3</sub> (AP)	384.5	417.5	450.5	483.5	516.5	549.5	582.5	615.5	L <sub>3</sub> = 33 x n + 285.5

n: Station

## Manifold with Control Unit: Non Plug-in Type

# Non plug-in type: VV5FR3-40-Station 1-Port size -AP Voltage of air release valve



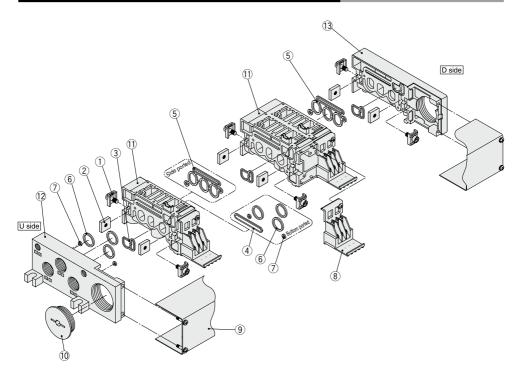


									n: Station
Stations	3	4	5	6	7	8	9	10	Formula
L <sub>1</sub>	162	195	228	261	294	327	360	393	L <sub>1</sub> = 33 x n + 63
L <sub>2</sub>	174	207	240	273	306	339	372	405	L <sub>2</sub> = 33 x n + 75
L <sub>3</sub> (MP)	363	396	429	462	495	528	561	594	L <sub>3</sub> = 33 x n + 264
L <sub>3</sub> (AP)	384.5	417.5	450.5	483.5	516.5	549.5	582.5	615.5	L <sub>3</sub> = 33 x n + 285.5

( ): MP

[ ]: With direct manual override

# Manifold Base Construction: Plug-in Type/Non Plug-in Type



#### **Replacement Parts**

No.	Description	Material	Part no.
1	Connection fitting A	Steel	VVFS3000-5-1A
2	Connection fitting B	Steel	VVFS3000-5-2
3	Gasket	NBR	VVFS3000-7-1
4	Gasket	NBR	VVFS3000-8
5	Gasket	NBR	VVFS3000-32-1
6	O-ring	NBR	KA00232
7	O-ring	NBR	KA00020
8	Terminal assembly	_	VVFS3000-6A
9	Junction cover assembly		For 01T VVFS3000-4A-Stations
10	Rubber plug	NBR	AXT336-9

#### Replacement Parts: Sub Assembl

Note) Manifold Base/Construction: Plug-in type with terminal block.

uel	replacement Faits. Sub Assembl								
No.	Description	Assembly part no.	Component parts	Applicable manifold base					
11	Note)	VVFS3000-1A-1-03 C38 C10	Manifold block ®, Terminal ®, Connection bracket ①, ②, Gasket ③, ④, O-ring ⑥, ⑦, Receptacle assembly	Plug-in type					
	11 Manifold block assembly	VVFS3000-1A-2-03 C10	Manifold block ③, Connection bracket ①, ②, Gasket ③, ④, O-ring ⑥, ⑦	Non plug-in type					
12	End plate (II side) assembly	VVFS3000-2A-1	End plate (U) ①, Connection bracket ①, ②, Gasket ④, O-ring ⑤, ⑦	Plug-in type					
12	12 End plate (U side) assembly	End plate (U side) assembly VVFS3000-2A-2		End plate (U) ①, Connection bracket ①, ②, Gasket ④, O-ring ⑤, ⑦	Non plug-in type				
12	13 End plate (D side) assembly	VVFS3000-3A-1	End plate (D) 12, Connection bracket 1, 2, Gasket 3	Plug-in type					
13		VVFS3000-3A-2	End plate (D) (2), Connection bracket (1), (2), Gasket	Non plug-in type					

Note) For side ported



<sup>\*</sup> Contact SMC for CE/UKCA-compliant products.

# 5 Port Pilot Operated Solenoid Valve Rubber Seal, Plug-in/Non Plug-in

# VFR4000 Series





Note) Applicable only for DIN terminal and

For details, refer to "How to Order".

plug-in types.

(Details→P 937



Plug-in type



Non plug-in type

#### Symbol

Cymbol	
2 position	3 position
Single	Closed center
(A)4 2(B) (EA)513(EB) (P)	(A)4 2(B) (EA)5 1 3(EB) (P)
Double	Exhaust center
(A)4 2(B) (EA)513(EB) (P)	(A)4 2(B) (EA)5 1 3(EB) (P)
	Pressure center
	(A)4 2(B) (EA)5 1 3(EB)

#### **Standard Specifications**

	Fluid				Air	
Suc	Operating	2 position sin	gle/3 position	0.2 to 0.9 MPa		
¥	pressure range	2 position	double	0.	1 to 0.9 MPa	
<u>≅</u>	Ambient and fl	uid temper	ature	-10 to 5	50°C (No freezing.)	
specifications	Lubrication			Non-lube (1)		
	Manual override		Non-l	ocking push type		
Valve	Mounting orientation		l	Unrestricted		
Val	Impact/Vibration resistance		300/50 m/s <sup>2</sup> (2)			
-	Enclosure		Dustproof			
ns	Coil rated volta	age		100, 200 VAC (50/60 Hz), 24 VDC		
읉	Allowable volta	age fluctua	tion	-15 to -10% of rated voltage		
≝	Apparent power	or (AC) (3)	Inrush	5.6 VA/50 Hz, 5.0 VA/60 Hz		
oec.	Apparent powe	oi (AC) ···	Holding	3.4 VA (2.1 W)/50 Hz, 2.3 VA (1.5 W)/60 Hz		
y s	Power consumption (DC) (3)		(3)	1.8 W (2.04 W: With	light/surge voltage suppressor)	
icit	Coli rated voltage Allowable voltage fluctuation Apparent power (AC) (S) Holding Power consumption (DC) (S)  Electrical entry		Plug-in type	Conduit terminal		
Electi				Non plug-in type	Grommet, Grommet terminal Conduit terminal, DIN terminal	
Note	loto 1) Use turbine oil Class 1 (ISO VG22) if lubricated Note 2) At rated voltage					

Note 1) Use turbine oil Class 1 (ISO VG32), if lubricated. Note 3) At rated voltage

Note 2) Impact resistance: No malfunction occurred when it is tested with a drop tester in the axial direction and at the right angles to the main valve and armature in both energized and de-energized states every once for each condition. (Values at the initial period)

Vibration resistance: No malfunction occurred in a one-sweep test between 45 and 2000 Hz. Test was performed at both energized and de-energized states in the axial direction and at the right angles to the main valve and armature. (Values at the initial period)

#### **Option Specifications**

Pilot type		External pilot Note)	
Manual Main valve		Direct manual override	
override Pilot valve		Non-locking push type A (Extended), Locking type B (Tool required), Locking type C (Lever)	
Coil rated	voltogo	110 to 120, 220, 240 VAC 50/60 Hz	
Con rateu	voitage	12 VDC	
Porting specifications		Bottom ported	
Option		With light/surge voltage suppressor	

Note) Operating pressure: 2 position 0 to 0.9 MPa

3 position 0.15 to 0.9 MPa

Pilot pressure: 2 position single 0.2 to 0.9 MPa

2 position double 0.1 to 0.9 MPa 3 position 0.5 x P + 0.1 to 0.9 MPa (P: Operating pressure)

#### Model

	Model					Flow rate characteristics (2)					Max <sup>(3)</sup>	(4)	(5)
Type of actuation				Port (1)	1 -	$1 \rightarrow 4/2 (P \rightarrow A/B)$		4/2 → 5/3 (A/B → EA/EB)			operating	Response	Weight
		Plug-in	Non plug-in	size	C [dm³/(s·bar)]	b	Cv	C [dm³/(s·bar)]	b	Cv	cycle (ms)	(kg)	
E	Single	VED440	VFR411□	3/8	13	0.30	3.2	14	0.28	3.4	- 5	50 or less	1.10 (1.04)
position	Sirigle	ngle VFR410□ ,	VFR414□	1/2	15	0.30	3.8	14	0.30	3.8	3	30 or less	<1.04>
ŏ	Double VFR420	VFR421□	3/8	14	0.31	3.4	14	0.26	3.4	5		1.20	
0		VFR424□	1/2	15	0.30	4.0	14	0.30	3.7			<1.16>	
	Closed	VFR430□	VFR431□	3/8	13	0.32	3.2	13	0.25	3.0	3	70 or less	1.20
5	center	VFN430	VFR434□	1/2	14	0.28	3.5	13	0.29	3.4	3	70 01 1655	<1.16>
position	Exhaust	VED440	VFR441□	3/8	13	0.31	3.2	14 [13]	0.32 [0.30]	3.6 [3.2]	3	70 or less	1.20
ő		VFR440□	VFR444□	1/2	14	0.30	3.7	14 [13]	0.32 [0.30]	3.6 [3.2]	3	70 or less	<1.16>
က	<sup>™</sup> Pressure VER450□	VFR451□	3/8	13 [5.0]	0.27 [0.42]	3.2 [1.3]	13	0.28	3.1		70 or less	1.20	
		VFN450□	VFR454□	1/2	15 [5.3]	0.22 [0.42]	3.7 [1.5]	13	0.28	3.3	3	70 or less	<1.16>

Note 1) EA, EB port: Rc 3/8

Note 2) [ ]: Normal position

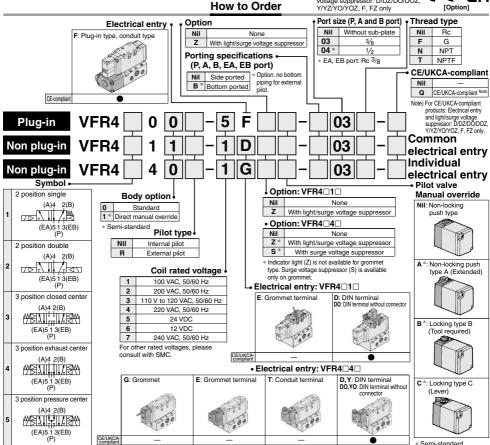
Note 3) Min. operating frequency is once in 30 days.

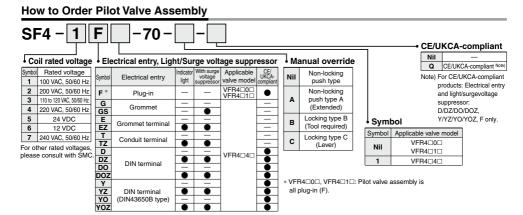
Note 4) Based on dynamic performance test, JIS B 8419: 2010. (0.5 MPa, Coil temperature: 20°C, at rated voltage, without surge voltage suppressor)

Note 5) For VFR4□00-□FZ-<sup>03</sup><sub>04</sub>, ( ): VFR4□10- DZ□-<sup>03</sup><sub>04</sub>, < >: VFR4□40-□G-<sup>03</sup><sub>04</sub>

Note) For CE/UKCA-compliant products: Electrical entry and light/surge voltage suppressor: D/DZ/DO/DOZ, Y/YZ/YO/YOZ, F. F2 only







## 5 Port Pilot Operated Solenoid Valve Rubber Seal, Plug-in/Non Plug-in **VFR4000 Series**

Use as a guide for selection. Please confirm the actual conditions with SMC Sizing Program.

#### Cylinder Speed Chart Bore size MB, CA2 series CS1/CS2 series Average Pressure 0.5 MPa Pressure 0.5 MPa speed System Load factor 50% Load factor 50% (mm/s) Stroke 500 mm Stroke 1000 mm ø50 ø80 ø100 ø125 ø140 ø160 ø180 ø200 ø250 ø63 ø300 1000 Perpendicular, 800 700 upward actuation ☐ Horizontal actuation 600 Α 500 400 300 200 ő 1000 900 800 700 600 В 500 400 300 200 100 0 1000 800 700 600 500 400 300 С

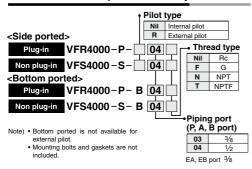
- \* It is when the cylinder is extending that is meter-out controlled by speed controller which is directly connected with cylinder, and its needle valve with being fully open.
- \* The average velocity of the cylinder is what the stroke is divided by the total stroke time.
- \* Load factor: ((Load mass x 9.8)/Theoretical force) x 100%

200

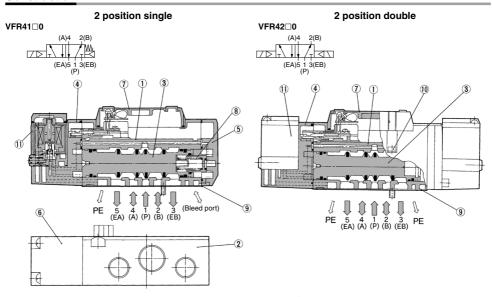
#### **System Components**

-,	-,						
System	Solenoid valve	Speed controller	Silencer	SPG (Steel pipe) dia. x Length			
Α	VFR4000 Series Rc 3/8	AS4000-03	AN30-03	10A x 1 m			
В	VFR4000 Series Rc 3/8	AS420-03	AN30-03	10A x 1 m			
С	VFR4000 Series Rc ½	AS420-04	AN30-03	15A x 1 m			

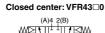
## How to Order Sub-plate Assembly



#### Construction



# 3 position closed center/exhaust center/pressure center



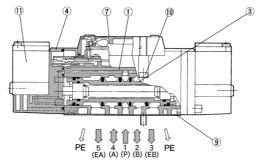
(EA)5 1 3(EB)

#### Exhaust center: VFR44□0



#### Pressure center: VFR45□0





This figure shows a closed center type.

#### **Component Parts**

	•		
No.	Description	Material	Note
1	Body	Aluminum die-casted	Platinum silver
2	Sub-plate	Aluminum die-casted	Platinum silver
3	Spool valve	Aluminum, NBR	
4	Adapter plate	Resin	Black

# **Component Parts**

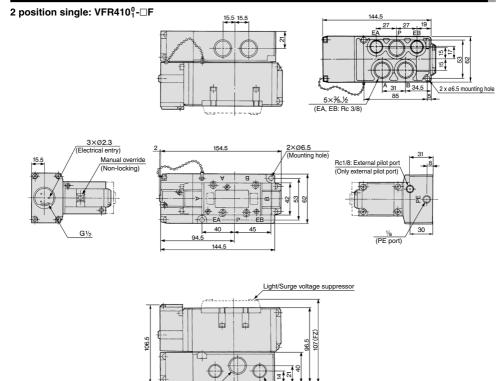
No.	Description	Material	Note
5	End plate	Resin	Black
6	Junction cover	Resin	
7	Light cover	Resin	
8	Spool spring	Stainless steel	

#### **Replacement Parts**

Na	Description Material		Part no.				
No.	Description	Material	VFR41□□	VFR42□□	VFR43□□/44□□/45□□		
9	Gasket	NBR	VFR4000-32-3	VFR4000-32-3	VFR4000-32-3		
10	Hexagon socket head screw Note)	Steel	AXT335-1-11#1 (M4 x 40)	AXT335-1-11#1 (M4 x 40)	AXT335-1-11#1 (M4 x 40)		
11	Pilot valve assembly	-	Refer to "How to Order Pilot Valve Assembly" on page 892.				
=	Sub-plate assembly	-	Refer to "How to Order Sub-plate Assembly" on page 893.				



Plug-in: 2 Position Single/Double, 3 Position Closed Center/Exhaust Center/Pressure Center



2 position double: VFR420<sup>0</sup><sub>1</sub>-□F

3 position closed center: VFR430 1-□F

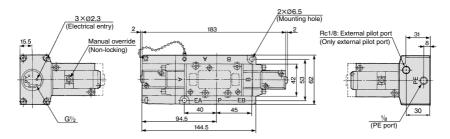
27

(P, A, B port)

2×3/8

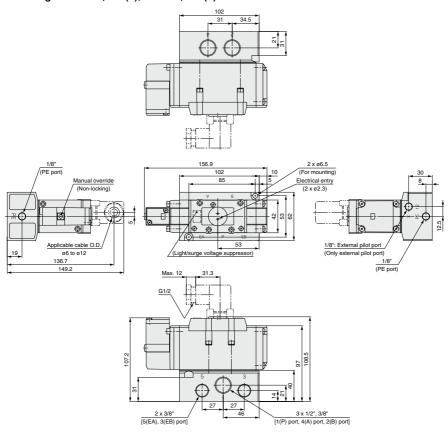
(EA, EB port)

3 position exhaust center: VFR440 1-□F 3 position pressure center: VFR450 1-□F



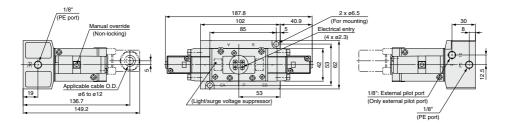
# Non Plug-in: 2 Position Single/Double, 3 Position Closed Center/Exhaust Center/Pressure Center

2 position single: VFR4111--E(Z), VFR4111--D(Z)



2 position double: VFR421<sup>0</sup><sub>1</sub>-□E(Z), VFR421<sup>0</sup><sub>1</sub>-□D(Z)

3 position closed center: VFR431 $_1^0$ - $\square$ E(Z), VFR431 $_1^0$ - $\square$ D(Z) 3 position exhaust center: VFR441 $_1^0$ - $\square$ E(Z), VFR441 $_1^0$ - $\square$ D(Z) 3 position pressure center: VFR451 $_1^0$ - $\square$ E(Z), VFR451 $_1^0$ - $\square$ D(Z)

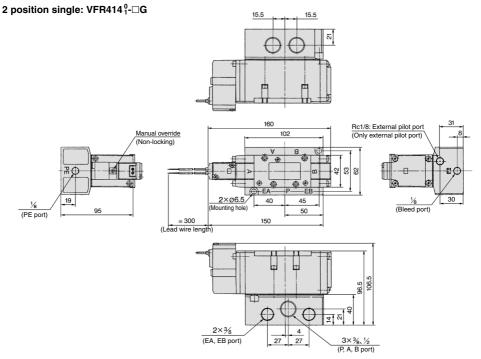


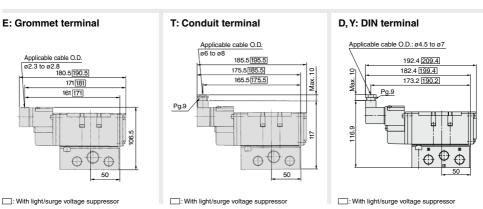
<sup>\*</sup> Other dimensions are the same as the single type.



# 5 Port Pilot Operated Solenoid Valve Rubber Seal, Plug-in/Non Plug-in **VFR4000 Series**

# Non Plug-in: 2 Position Single

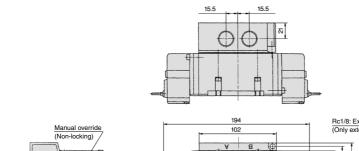


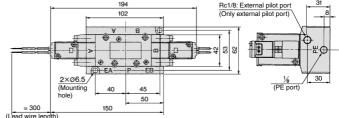


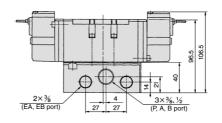
# Non Plug-in: 2 Position Double, 3 Position Closed Center/Exhaust Center/Pressure Center

2 position double: VFR424<sup>0</sup><sub>1</sub>-□G 3 position closed center: VFR434<sup>0</sup><sub>1</sub>-□G

3 position exhaust center: VFR444<sup>0</sup><sub>1</sub>-□G 3 position pressure center: VFR454<sup>0</sup><sub>1</sub>-□G







#### E: Grommet terminal T: Conduit terminal D: DIN terminal Applicable cable O.D. ø6 to ø8 245 265 Applicable cable O.D. 225 245 Applicable cable O.D.: ø4.5 to ø7 ø2.3 to ø2.8 165.5 175.5 258.9 292.9 235 255 216 236 240.4 274.4 Pg.9 161 171 Nax 173.2 190.2 Pg.9 d 4 106.5 $\oplus$ 0 0 € 50 50 50 : With light/surge voltage suppressor : With light/surge voltage suppressor : With light/surge voltage suppressor

(PE port)

19

# VFR4000 Series Manifold Specifications

# **Manifold Specifications**

Base model	Wiring	Porting specifications	Port :	size	Stations	Applicable
base model	vviilig	A, B port	P, EA, EB	A, B	Stations	valve model
Plug-in type	With terminal block				2 to 10	
VV5FR4-01□(-Q)	With multi-connector     With D-sub connector				2 to 8	VFR4□0□-□F(-Q)
Non plug-in type VV5FR4-10(-Q)	Grommet terminal     DIN terminal	Side/Bottom	1/2	3/8, 1/2		VFR4□1□-□E VFR4□1□-□D(-Q)
Non plug-in type VV5FR4-40(-Q)	Grommet     Grommet terminal     Conduit terminal     DIN terminal				2 to 10	VFR4□4□-□G VFR4□4□-□E VFR4□4□-□T VFR4□4□-□D(-Q)

#### **How to Order Manifold Assembly**

<Example> Plug-in type with terminal block: 6 stations

Valve arrangement is counted from the D side.

When ordering, specify the part nos. in order from the 1st. station in the D side.

When entry of part numbers becomes complicated, indicate on the manifold specification sheet

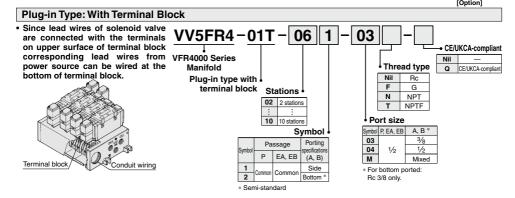
<Example> Non plug-in type: 6 stations

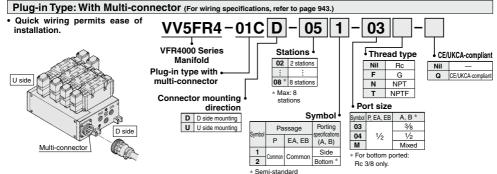
Valve arrangement is counted from the D side.

When ordering, specify the part nos. in order from the 1st. station in the D side.

When entry of part numbers becomes complicated, indicate on the manifold specification sheet

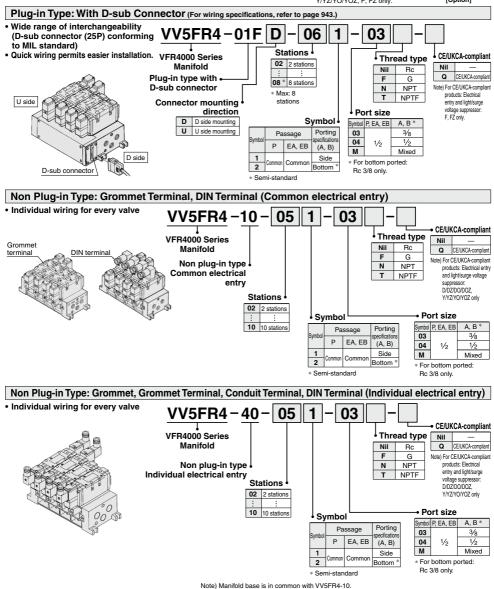
( F UK





Note) For CE/UKCA-compliant products: Electrical entry and light/surge voltage suppressor: D/DZ/DO/DOZ, Y/YZ/YO/YOZ, F. F2 only.





Note) Manifold base is in common with VFS4000 series but the connection of terminal block for plug-in type is different

## 5 Port Pilot Operated Solenoid Valve Rubber Seal, Plug-in/Non Plug-in **VFR4000 Series**

#### **Manifold/Option Parts Assembly**

#### Individual SUP spacer

Setting individual SUP spacer on the manifold block enables individual SUP port for each valve.

Body type	Plug-in type	Non plug-in type
Part no.	VVFS4000-P-03-1	VVFS4000-P-03-2

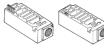




#### Individual EXH spacer

Setting individual EXH spacer on the manifold block enables individual EXH port for each valve.

Body type	Plug-in type	Non plug-in type
Part no.	VVFS4000-R-04-1	VVFS4000-R-04-2



#### SUP block disk

When supplying manifold with more than two different pressures, high and low, insert a block disk in between stations subjected to plug-in different pressures.

Body type	Plug-in type	Non plug-in type	
Part no.	AXT63	34-10A	

#### **EXH block disk**

When valve exhaust affects the other stations on the circuit, insert EXH block disk in between stations to separate valve exhaust.

Body type	Plug-in type	Non plug-in type
Part no.	AXT63	34-11A





EXH block disk

SUP block disk

#### Throttle valve spacer

Needle valve set on the manifold block can control cylinder speed by throttling exhaust.

Body type	Plug-in type	Non plug-in type
Part no.	VVFS4000-20A-1	VVFS4000-20A-2

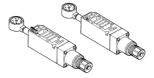




#### Interface regulator

Interface regulator set on the manifold block can regulate pressure for each valve. (Refer to "Flow Rate Characteristics" on page 941 before operation.)

Body type	Plug-in type	Non plug-in type
P port regulation	ARBF4050-00-P-1	ARBF4050-00-P-2
A port regulation	ARBF4050-00-A-1	ARBF4050-00-A-2
B port regulation	ARBF4050-00-B-1	ARBF4050-00-B-2



#### Blanking plate

It is used by attaching on the manifold block for being prepared for removing a valve for maintenance reasons or planning to mount a spare valve, etc.

Body type	Plug-in type	Non plug-in type
Part no.	VVFS40	000-10A

# Manifold Option With exhaust cleaner

- Valve exhaust noise dampening: 35 dB or more.
- Collects oil mist: collecting rate 99.9% or more
- Piping process reduced.



#### For details, refer to page 906.

#### With control unit

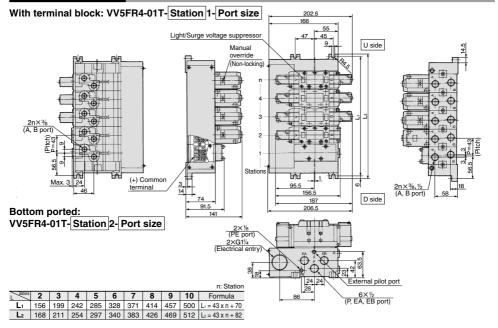
Plug-in type/Non plug-in type

- Filter, regulation valve, pressure switch and air release valve are all combined to form one unit.
- · Piping processes are eliminated.

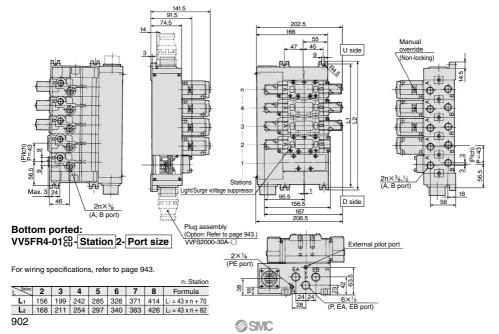


For details, refer to page 909

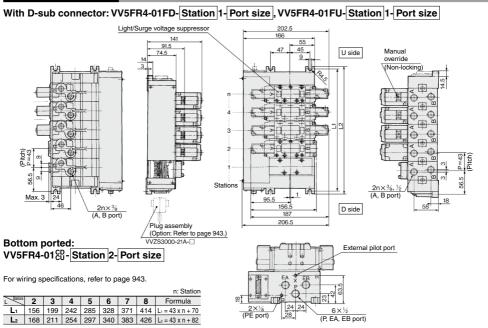
# Manifold/Plug-in Type



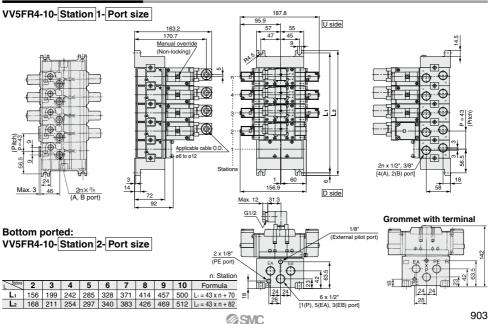
# With multi-connector: VV5FR4-01CD-Station 1-Port size, VV5FR4-01CU-Station 1-Port size



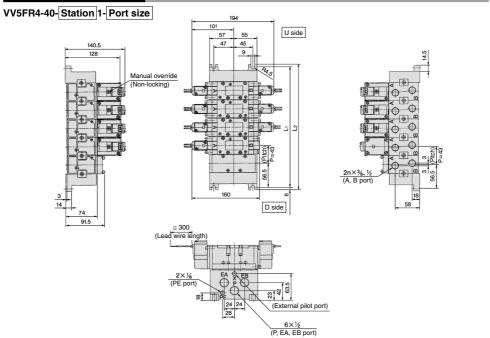
# Manifold/Plug-in Type



# Manifold/Non Plug-in Type



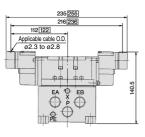
# Manifold/Non Plug-in Type



									n: Stations	
Stations	2	3	4	5	6	7	8	9	10	Formula
L <sub>1</sub>	156	199	242	285	328	371	414	457	500	L <sub>1</sub> = 43 x n + 70
L <sub>2</sub>	168	211	254	297	340	383	426	469	512	L <sub>2</sub> = 43 x n + 82

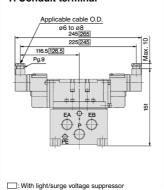


**E:** Grommet terminal

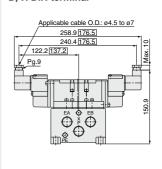


: With light/surge voltage suppressor

#### T: Conduit terminal



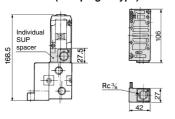
#### D, Y: DIN terminal



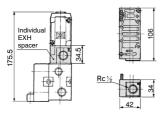
: With light/surge voltage suppressor

## Manifold/Option Parts Assembly: Plug-in Type/Non Plug-in Type

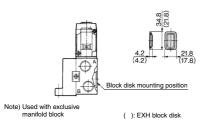
Individual SUP spacer: VVFS4000-P-03-1 (Plug-in type) VVFS4000-P-03-2 (Non plug-in type)



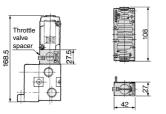
Individual EXH spacer: VVFS4000-R-04-1 (Plug-in type) VVFS4000-R-04-2 (Non plug-in type)



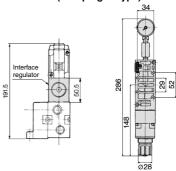
SUP block disk: AXT634-10A EXH block disk: AXT634-11A



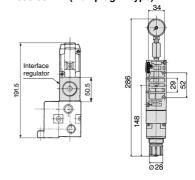
Throttle valve spacer: VVFS4000-20A-1 (Plug-in type) VVFS4000-20A-2 (Non plug-in type)



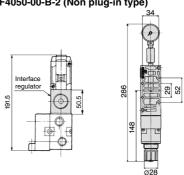
Interface regulator/P port regulation: ARBF4050-00-P-1 (Plug-in type) ARBF4050-00-P-2 (Non plug-in type)



Interface regulator/A port regulation: ARBF4050-00-A-1 (Plug-in type) ARBF4050-00-A-2 (Non plug-in type)



Interface regulator/B port regulation: ARBF4050-00-B-1 (Plug-in type) ARBF4050-00-B-2 (Non plug-in type)



Dimensions: FZ type dimensions of direct manual type are also the same.



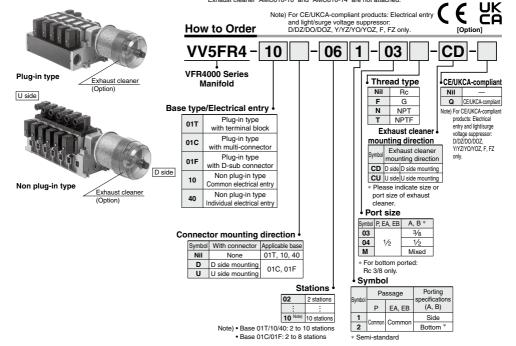
## Manifold with Exhaust Cleaner

- · Serves to protect working environment.
- Valve exhaust noise dampening: 35 dB or more
- Collection rate of drainage and oil mist: 99.9% or more.
- Piping work is reduced.

#### **Manifold Specifications**

Manifold	Plug-in type: VV5FR4-01	1□(-Q)	Non plug-in type: VV5FR4-10(-Q)	Non plug-in type: VV5FR4-40(-Q)		
Wiring	With terminal blo With multi-connec With D-sub connec	ctor	DIN terminal Grommet terminal	Grommet, Grommet terminal, Conduit terminal, DIN terminal		
Applicable valve model	VFR4□0□-□F(-	Q)	VFR4□1□-□D(-Q) VFR4□1□-□E	VFR4□4□-□G, VFR4□4□-□E VFR4□4□-□T, VFR4□4□-□D(-Q)		
Daniela a	Common SUP, Common EXH					
Porting specifications	A, B port	A, B port Side: 3/8, 1/2 Bottom: 3/8 (Option)				
specifications	P port Side: 1/2 EXH 1 11/2					
Stations	2 to 10 station	s (With	ith multi-connector/D-sub connector: 2 to 8 stations)			
Applicable exhaust cleaners	AMC610-	10 (Po	ort size: R 1), AMC810-14 (Port size: R 11/2) (1)			

Note 1) Use "AMC810-14" when used with 5 or more stations or in high frequency. Exhaust cleaner "AMC610-10" and "AMC810-14" are not attached.



#### **How to Order Manifold Assembly**

<Example> Plug-in type with terminal block (6 stations)

VV5FR4-01T-061-03-CD (-Q) ··· 1 set (Manifold base part no.) \*VFR4100-5FZ (-Q) ----- 3 sets (2 position single part no.) \*VFR4200-5FZ (-Q) ...... 2 sets (2 position double part no.) \*VVFS4000-10A ...... 1 set (Blanking plate assembly part no.) \*AMC610-10 ······ 1 set (Exhaust cleaner part no.) → The asterisk denotes the symbol for assembly. Prefix it to the part nos. of the solenoid valve, etc.

Valve arrangement is counted from the D side.

When ordering, specify the part nos. in order from the 1st. station in the D side When entry of part numbers becomes complicated, indicate on the manifold specification sheet.

#### **⚠** Caution

When using an exhaust cleaner, mount it downwards.

<Example> Non plug-in type: 6 stations

VV5FR4-10-061-03-CU (-Q) ······ 1 set (Manifold base part no.) \*VFR4110-5E (-Q) ----- 3 sets (2 position single part no.) \*VFR4210-5E (-Q) ----- 2 sets (2 position double part no.) \*VVFS4000-10A ····· ...... 1 set (Blanking plate assembly part no.) \*AMC810-14 ······ 1 set (Exhaust cleaner part no.) The asterisk denotes the symbol for assembly. Prefix it to the part nos. of the solenoid valve, etc.

Valve arrangement is counted from the D side.

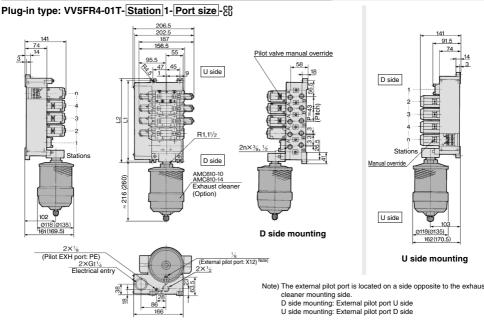
When ordering, specify the part nos. in order from the 1st. station in the D side

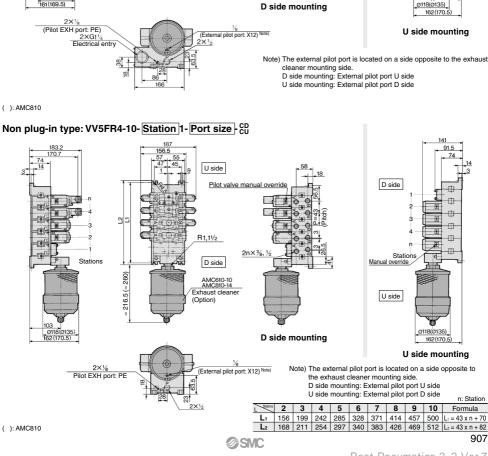
When entry of part numbers becomes complicated, indicate on the manifold specification sheet.

Refer to the Web Catalog for Exhaust Cleaner details.

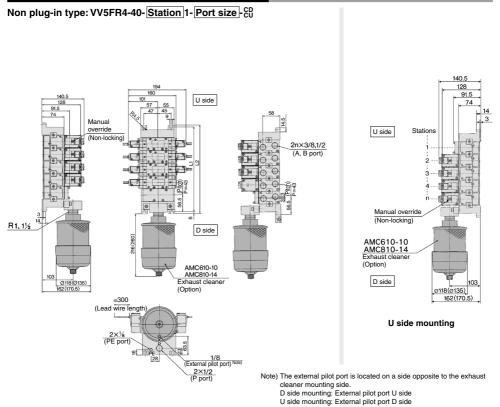


# Manifold with Exhaust Cleaner: Plug-in Type/Non Plug-in Type





# Manifold with Exhaust Cleaner: Non Plug-in Type



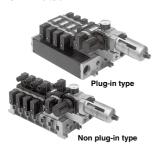
( ): AMC810

									n: Station	
Stations	2	3	4	5	6	7	8	9	10	Formula
L <sub>1</sub>	156	199	242	285	328	371	414	457	500	L <sub>1</sub> = 43 x n + 70
L2	168	211	254	297	340	383	426	469	512	L = 43 x n + 82

# 5 Port Pilot Operated Solenoid Valve Rubber Seal, Plug-in/Non Plug-in **VFR4000 Series**

# **Manifold with Control Unit**

- Control unit (Filter, Regulator, Pressure switch, Air release valve) are all standardized to the one unit, and can be mounted on the manifold base without any attachments.
- Piping processes are eliminated.



# **⚠** Caution

Air filter with auto-drain or manual drain must be mounted with the air filter at the bottom.

#### **Manifold Specifications**

Manifold	Plug-in type: VV5FR4-01□(-Q)		Non plug-in type: VV5FR4-10(-Q)	Non plug-in type: VV5FR4-40(-Q)		
Wiring	With terminal blo With multi-connec With D-sub connec	ctor	DIN terminal Grommet terminal	Grommet, Grommet terminal, Conduit terminal, DIN terminal		
Applicable valve model	VFR4□0□-□F(-	Q)	VFR4□1□-□D(-Q) VFR4□1□-□E	VFR4□4□-□G, VFR4□4□-□E VFR4□4□-□T, VFR4□4□-□D(-Q)		
Daniel	Common SUP, Common EXH					
Porting specifications	A, B port		Side: 3/8,1/2, Bottom: 3/8			
specifications	P, EA, EB port	Side: 1/2				
Stations	2 to 10 (With		multi-connector/D-sub connector: 2 to 8) *			
* Including station	of control unit					

#### **Control Unit Specifications**

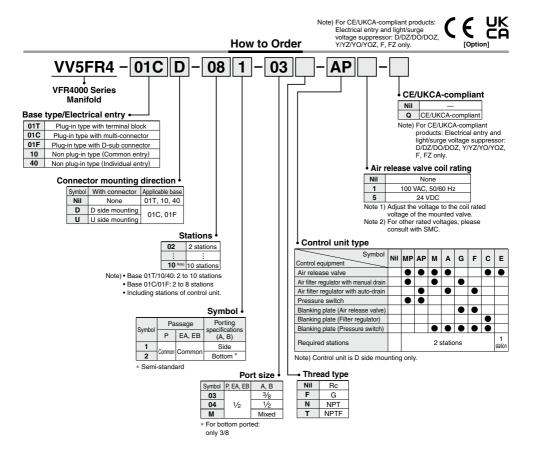
Air filter (With auto-drain/With manual drain)					
Filtration degree	5 μm				
Regulator					
Set pressure	0.05 to 0.85 MPa				
(Outlet pressure)	0.05 to 0.65 MPa				
Pressure switch					
Set pressure	0.1 to 0.6 MPa				
range: OFF	0.1 to 0.6 WFa				
Differential	0.08 MPa				
Contact	1a				
Indicator light	LED (RED)				
Max. switch capacity	2 VA AC, 2 W DC				
Max. operating	24 VDC or less: 50 mA				
current	100 VAC: 20 mA				
Inside voltage drop	4 V or less				
Air release valve (Single only)					
Operating	0.2 to 0.9 MPa				
pressure range	0.2 to 0.9 MPa				

# **Control Unit/Option**

Air release	<plug-in type=""> VVFS4000-24A-1R (D side mounting)</plug-in>							
spacer	<non plug-in="" type=""> VVFS4000-24A-2R (D side mounting)</non>							
Pressure (2) switch	IS1000P-2-1							
Distribute	For filter regulator	MP2-3						
Blanking	For pressure switch	MP3-2						
piate	For air release valve	VVFS4000-24A-10						
Filter element	11104-5B							

Note 1) Combining valve "VFR41□□" (single) and release valve spacer makes it possible to use this as an air release valve.

Note 2) Pressure switch cannot be mounted later on non plug-in type.



#### How to Order Manifold Assembly

<Example> Plug-in type with terminal block

VV5FR4-01T-081-03-AP5 (-Q) ..... 1 set (Manifold base part no.) \*VFR4100-5FZ (-Q) ------ 4 sets (2 position single part no.) \*VFR4200-5FZ (-Q) ...... 2 sets (2 position double part no.) The asterisk denotes the symbol for assembly. Prefix it to the part nos. of the solenoid valve, etc.

The 1st and 2nd station are used for control unit mounting

When entry of part numbers becomes complicated, indicate on the manifold specification sheet.

When ordering, specify the part nos, in order from the 3rd, station in the D side

<Example> Non plug-in type

VV5FR4-10-061-03-A5 (-Q) ....... 1 set (Manifold base part no.) \*VFR4110-5D (-Q) ------ 4 sets (2 position single part no.) → The asterisk denotes the symbol for assembly. Prefix it to the part nos. of the solenoid valve, etc.

The 1st and 2nd station are used for control unit mounting.

When ordering, specify the part nos, in order from the 3rd, station in the D side When entry of part numbers becomes complicated, indicate on the manifold specification sheet.



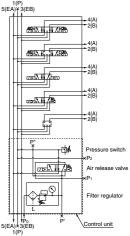
## Manifold with Control Unit: Plug-in Type/Non Plug-in Type

VV5FR4-01T-Station 1-Port size -AP Voltage of air release valve

# Plug-in type:

# manual override 141 Pilot valve \_14 manual override 2n×3/8,1/2 U side Pressure switch Air release valve D side 222 (180.5: -MP)

# **Example for manifold**

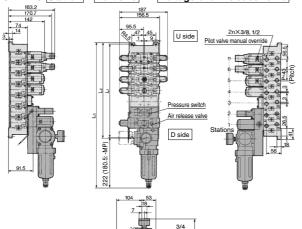


# 2×1/8 Pilot EXH port: F 2×G1¼ Electrical entry 2×1/8 (External pilot port) 6×1/2 Non plug-in type:

Pilot EXH port: PE

6×1/2

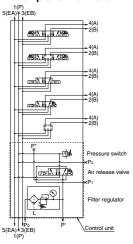
# VV5FR4-10-Station 1-Port size -AP Voltage of air release valve



2×1/8 External pilot port

**SMC** 

# **Example for manifold**

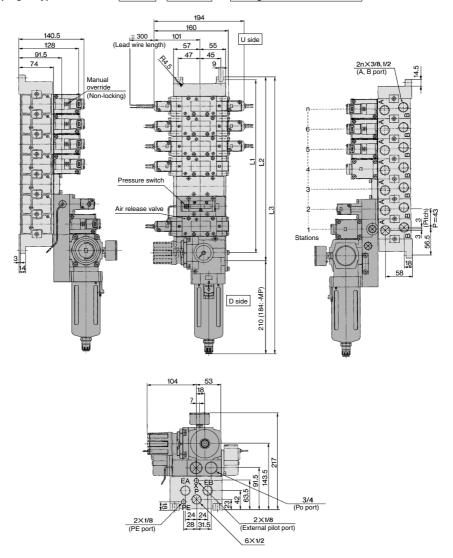


										m otation
Stations		3	4	5	6	7	8	9	10	Formula
	L	199	242	285	328	371	414	457	500	L <sub>1</sub> = 43 x n + 70
	L <sub>2</sub>	211	254	297	340	383	426	469	512	L <sub>2</sub> = 43 x n + 82
	L <sub>3</sub> (MP)	385.5	428.5	471.5	514.5	557.5	600.5	643.5	686.5	L <sub>3</sub> = 43 x n + 256.5
	L <sub>3</sub> (AP)	427	470	513	556	599	642	685	728	L <sub>3</sub> = 43 x n + 298

n: Station

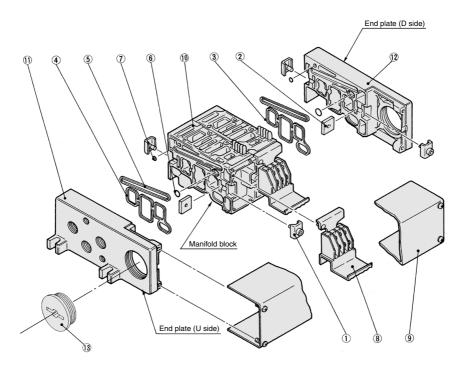
# Manifold with Control Unit: Non Plug-in Type

Non plug-in type: VV5FR4-40-Station 1-Port size -AP Voltage of air release valve



n: Stat									
Stations	3	4	5	6	7	8	9	10	Formula
L <sub>1</sub>	199	242	285	328	371	414	457	500	L <sub>1</sub> = 43 x n + 70
L <sub>2</sub>	211	254	297	340	383	426	469	512	L <sub>2</sub> = 43 x n + 82
L <sub>3</sub> (MP)	385.5	428.5	471.5	514.5	557.5	600.5	643.5	686.5	L <sub>3</sub> = 43 x n + 256.5
L <sub>3</sub> (AP)	427	470	513	556	599	642	685	728	L <sub>3</sub> = 43 x n + 298

# Manifold Base Construction: Plug-in Type/Non Plug-in Type



#### **Replacement Parts**

No.	Description	Material	Part no.
1	Connection fitting A	Steel	VVF4000-5-1A
2	Connection fitting B	Steel	VVF4000-5-2
3	Gasket	NBR	VVF4000-7 (for end plate)
4	Gasket	NBR	VVF4000-7-1 (for manifold block)
5	Gasket	NBR	VVF4000-8
6	O-ring	NBR	KA00407
7	O-ring	NBR	KA00078
8	Terminal assembly	_	VFR4000-14-1A
9	Junction cover assembly	_	For 01T VVF4000-4A-Stations
13	Rubber plug	NBR	AXT336-9

Note) Manifold Base/Construction: Plug-in type with terminal block.

# Replacement Parts: Sub Assembly

neplacement Farts. Sub Assembly									
No.	Description	Description Assembly part no. Component parts A							
10	Manifold block assembly Note)	VFR4000-19-1A-8	Manifold block ®, Terminal ®, Connection bracket ®, ②, Gasket ®, ⑤, O-ring ⑥, ⑦, Receptacle assembly	Plug-in type					
10	manifold block assembly	VFR4000-19-2A-8	Manifold block <sup>(1)</sup> , Connection bracket <sup>(1)</sup> , <sup>(2)</sup> , Gasket <sup>(4)</sup> , <sup>(5)</sup> , O-ring <sup>(6)</sup> , <sup>(7)</sup>	Non plug-in type					
11	End plate (U side) assembly	VVF4000-2A-1	End plate (U) ①, Metal joint ①, ②	Plug-in type					
	End plate (O side) assembly	VVF4000-2A-2	End plate (U) ①, Metal joint ①, ②	Non plug-in type					
12	End plate (D side) assembly	VVF4000-3A-1	End plate (D) ②, Connection bracket ①, ②, Gasket ③, ④, O-ring ⑥, ⑦	Plug-in type					
12	End plate (D side) assembly	VVF4000-3A-2	End plate (D) ②, Connection bracket ①, ②, Gasket ③, ⑤, O-ring ⑥, ⑦	Non plug-in type					

Note) For side ported



<sup>\*</sup> Contact SMC for CE/UKCA-compliant products.

# 5 Port Pilot Operated Solenoid Valve Rubber Seal, Plug-in/Non Plug-in

# VFR5000 Series (€ ĽK





Non plug-in type

#### Standard Specifications

Sia	tandard Specifications						
	Fluid			Air			
specifications	Operating	2 position single	e/3 position	(	0.2 to 0.9 MPa		
≝	pressure range	2 position double			0.1 to 0.9 MPa		
<u>ĕ</u>	Ambient and flui	id temperature		-10 to	50°C (No freezing.)		
-S	Lubrication				Non-lube (1)		
	Manual override			Non	-locking push type		
\ e	Mounting orienta	ation		Unrestricted			
Valve	Impact/Vibration	resistance		300/50m/s <sup>2</sup> (2)			
	Enclosure			Dustproof			
S	Coil rated voltag	е		100, 200 VAC (50/60 Hz), 24 VDC			
l iĝi	Allowable voltag	e fluctuation		−15 to -	-10% of rated voltage		
👸	Annarent nower	(AC) (3)	Inrush	5.6 VA/50 Hz, 5.0 VA/60 Hz			
l ag	Apparent power (AC) (3) Holdin			3.4 VA/50 Hz, 2.3 VA/60 Hz			
Electricity specifications	Power consump	tion (DC) (3)		1.8 W (2.04 W: Wi	th light/surge voltage suppressor)		
i i	Electrical entry			Plug-in type	Conduit terminal		
L LL	Electrical entry			Non plug-in type	Grommet terminal, DIN terminal		

Note 1) Use turbine oil Class 1 (ISO VG32), if lubricated. Note 3) At rated voltage Note 2) Impact resistance: No malfunction occurred when it is tested with a drop tester in the axial direction

and at the right angles to the main valve and armature in both energized and de-energized states every once for each condition. (Values at the initial period)

Vibration resistance: No malfunction occurred in a one-sweep test between 45 and 2000 Hz. Test was performed at both energized and de-energized states in the axial direction and at the right angles to the main valve and armature. (Values at the initial period)

Symbol	
2 position	3 position
Single	Closed center
(A)4 2(B) (EA)513(EB) (P)	(A)4 2(B) (EA)5 1 3(EB) (P)
Double	Exhaust center
(A)4 2(B) (EA)5 1 3(EB) (P)	(A)4 2(B) (EA)5 1 3(EB) (P)
	Pressure center
	(A)4 2(B) (EA)5 1 3(EB) (P)

**Option Specifications** 

Pilot type		External pilot Note)					
Manual	Main valve	Direct manual override					
override	Pilot valve	Non-locking push type A (Extended), Locking type B (Tool required), Locking type C (Lever)					
Coil rated voltage		110 to 120, 220, 240 VAC 50/60 Hz					
Con rated	voitage	12 VDC					
Porting sp	ecifications	Bottom ported					
Option		With light/surge voltage suppressor					

Note) Operating pressure: 2 position 0 to 0.9 MPa 3 position 0.15 to 0.9 MPa

2 position single 0.2 to 0.9 MPa 2 position double 0.1 to 0.9 MPa 3 position 0.3 x P + 0.1 to 0.9 MPa (P: Operating pressure)

#### Model

	I N		Model		Model		Model		Model		Model Flow rate characteristics (1)						Max. (2)	Response (3)	
	ype of ctuation	Diversion	Non	Non	Non	Port size	1 –	→ 4/2 (P → A/	B)	4/2 →	5/3 (A/B → E	A/EB)	operating cycle	time	vveigni				
a	Jualion	Plug-in	plug-in	size	C [dm3/(s-bar)]	b	Cv	C [dm³/(s·bar)]	b	Cv	(Hz)	(ms)	(kg)						
				3/8	17	0.36	4.7	18	0.40	5.0		60 or less							
ڃ	Single	VFR510□	VFR511□	1/2	20	0.28	5.2	23	0.32	6.2	5		1.77						
1 🗮				3/4	23	0.27	5.8	25	0.21	6.2	1		(1.72)						
position		vFR520□	VFR520□ VFR521□	3/8	16	0.37	4.6	18	0.41	5.1	5	60 or less	1.88 (1.83)						
0				1/2	20	0.27	5.2	23	0.32	6.1									
				3/4	23	0.26	5.8	25	0.20	6.1									
	center	VFR530□		3/8	15	0.38	4.1	16	0.31	4.3	3	80 or less	1.87 (1.82)						
			VFR530□ VFR531□	1/2	17	0.31	4.6	20	0.33	5.4									
_				3/4	18	0.28	4.7	21	0.30	5.4									
position	Exhaust			3/8	14	0.38	3.6	17 [16]	0.39 [0.35]	4.8 [4.3]									
Si	center	VER5/10	VERSION VE	VFR540□ VFR541□	1/2	17	0.29	4.6	21 [18]	0.31 [0.34]	5.6 [5.0]	3	80 or less	1.87					
σ D	Center			3/4	18	0.29	4.6	23 [20]	0.27 [0.33]	5.9 [5.2]			(1.82)						
.,	D			3/8	16 [9.4]	0.39 [0.40]	4.2 [2.6]	17	0.36	4.5			4.07						
	Pressure	e VFR550□	VFR550□	VFR550□ VFR551	VFR551□	1/2	18 [9.7]	0.32 [0.45]	5.0 [2.9]	20	0.31	5.3	3	80 or less	1.87 (1.82)				
	center					3/4	19 [9.2]	0.35 [0.48]	5.4 [2.8]	21	0.29	5.6			(1.02)				

Note 1) [ ]: Denotes the normal position.

Note 2) Min. operating frequency is once in 30 days.

Note 3) Based on dynamic performance test, JIS B 8419: 2010. (Coil temperature: 20°C, at rated voltage, without surge voltage suppressor)

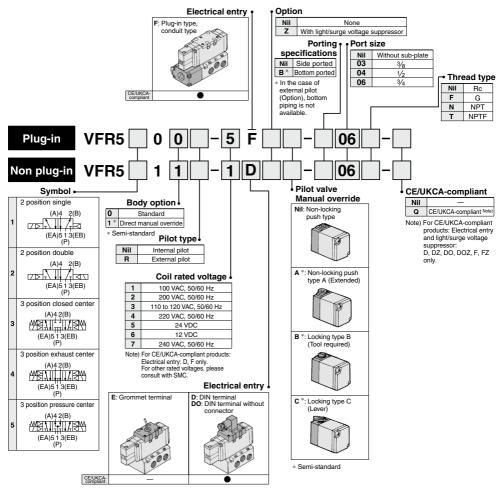
Note 4) For VFR5□00-□FZ-06, ( ): VFR5□10-□DZ-06

# 5 Port Pilot Operated Solenoid Valve Rubber Seal, Plug-in/Non Plug-in **VFR5000 Series**

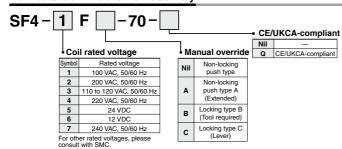
#### **How to Order**

Note) For CE/UKCA-compliant products: Electrical entry and light/surge voltage suppressor: D, DZ, DO, DOZ, F, FZ only.





#### How to Order Pilot Valve Assembly



Use as a guide for selection.
Please confirm the actual conditions with SMC Sizing Program.

# **Cylinder Speed Chart**

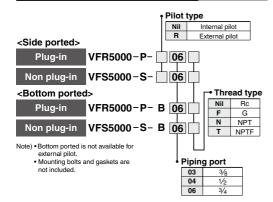
Cymnaci c	peca c	· · · · · ·			,				
					Bore size				
Series	Average speed (mm/s)	Pressure ( Load facto	CS1/CS2 series Pressure 0.5 MPa .oad factor 50% Stroke 300 mm						
		ø125	ø140	ø160	ø180	ø200	ø250	ø300	
VFR5100-06	800 700 600 500 400 300 200 100					L	Perpendicu pward act Horizontal	uation	

- \* It is when the cylinder is extending that is meter-out controlled by speed controller which is directly connected with cylinder, and its needle valve with being fully open.
- \* The average velocity of the cylinder is what the stroke is divided by the total stroke time.
- \* Load factor: ((Load mass x 9.8)/Theoretical force) x 100%

#### Conditions

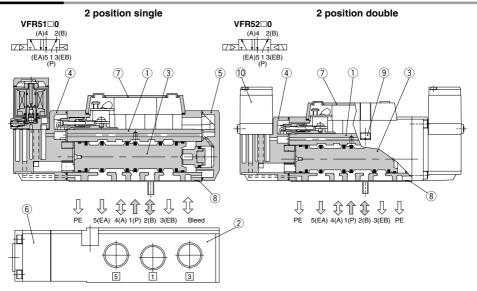
	CS1/CS2 series	
	Tube x Length	SGP20A x 1 m
VFR5110-06	Speed controller	AS500-06
	Silencer	AN500-06

# How to Order Sub-plate Assembly

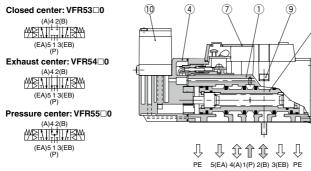


#### 5 Port Pilot Operated Solenoid Valve Rubber Seal, Plug-in/Non Plug-in **VFR5000 Series**

#### Construction



#### 3 position closed center/exhaust center/pressure center



This figure shows a closed center type.

(8)

#### **Component Parts**

No.	Description	Material	Note	
1	Body	Aluminum die-casted	Platinum silver	
2	Sub-plate	Aluminum die-casted	Platinum silver	
3 Spool valve		Aluminum, NBR		
4	Adapter plate	Resin	Black	

#### **Component Parts**

No.	Description	Material	Note
5	End plate	Resin	Black
6	Junction cover	Resin	Black
7	Light cover	Resin	

#### Replacement Parts

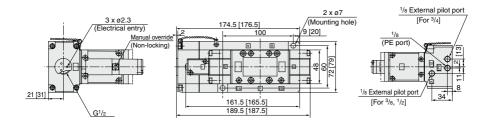
NI-	. Description	Managial	Part no.			
No.		Material	VFR51□□	VFR52□□	VFR53□□/54□□/55□□	
8	Gasket	NBR	AXT627-10-1	AXT627-10-1	AXT627-10-1	
9	Hexagon socket head screw Note)	Steel	AXT627-42-1#1 (M5 x 50)	AXT627-42-1#1 (M5 x 50)	AXT627-42-1#1 (M5 x 50)	
10	Pilot valve assembly	_	Refer to "How to Order Pilot Valve Assembly" on page 915.			

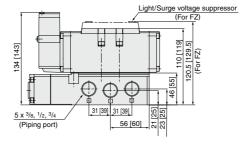
Note) For the VFR5000 series, it requires 4 pcs.



#### Plug-in: 2 Position Single/Double, 3 Position Closed Center/Exhaust Center/Pressure Center

2 position single: VFR510 Ŷ-□F(Z)





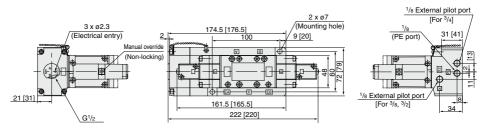
[ ] = 3/4

2 position double: VFR5201-□F(Z)

3 position closed center: VFR530<sup>0</sup><sub>1</sub>-□F(Z) 3 position exhaust center: VFR540<sup>0</sup><sub>1</sub>-□F(Z)

EA, EB port = 1/2 in case of 3/4

3 position pressure center: VFR550<sup>0</sup><sub>1</sub>-□F(Z)

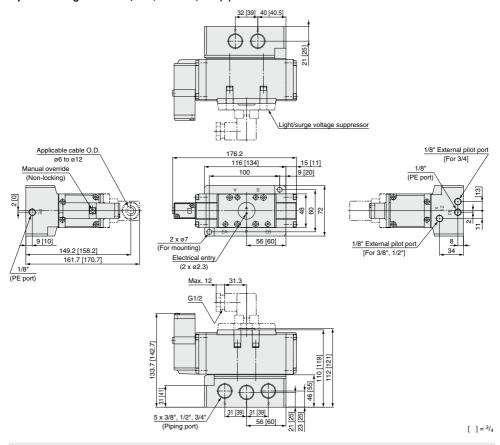


\* Other dimensions are the same as the single type.  $[ ] = {}^{3}/_{4}$ 

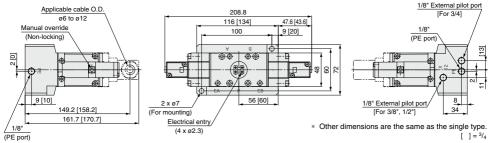


#### Non Plug-in: 2 Position Single/Double, 3 Position Closed Center/Exhaust Center/Pressure Center

2 position single: VFR5111--E, VFR5111--D(Z)



2 position double: VFR521<sup>0</sup><sub>1</sub>-□E, VFR521<sup>0</sup><sub>1</sub>-□D(Z) 3 position closed center: VFR531<sup>0</sup><sub>1</sub>-□E, VFR531<sup>0</sup><sub>1</sub>-□D(Z) 3 position exhaust center: VFR541<sup>0</sup><sub>1</sub>-□E, VFR541<sup>0</sup><sub>1</sub>-□D(Z) 3 position pressure center: VFR551<sup>0</sup><sub>1</sub>-□E, VFR551<sup>0</sup><sub>1</sub>-□D(Z)



## **Manifold Specifications**



#### Manifold Specifications

marinola opositioationo						
Base model	Wiring	Porting specifications	Port size Rc		Stations	Applicable valve model
		A, B port	P, EA, EB	A, B		valve model
D	With terminal block	Side/ Bottom	3/4	1/2 ,3/4	2 to 10	
Plug-in type VV5FR5-01□(-Q)	With multi-connector     With D-sub connector				2 to 8	VFR5□0□-□F(-Q)
	Grommet terminal	Bottom			2 to 10	VFR5□1□-□E VFR5□1□-□D(-Q)

#### **How to Order Manifold Assembly**

Instruct by specifying the valves, blanking plate and manifold option parts assembly to be mounted on the manifold along with the manifold base model no.

<Example> Plug-in type with terminal block: 6 stations

VV5FR5-10T-061-04 (-Q) ...... 1 set (Manifold part number) \*VFR5100-5FZ (-Q) ...... 3 sets (2 position single) \*VFR5200-5FZ (-Q) ------ 2 sets (2 position double) \*VVFS5000-10A ...... 1 set (Blanking plate assembly part no.) The asterisk denotes the symbol for assembly. Prefix it to the part nos. of the solenoid valve, etc

Valve arrangement is counted from the D side

When ordering, specify the part nos. in order from the 1st. station in the D side

When entry of part numbers becomes complicated, indicate on the manifold specification sheet

<Example> Non plug-in type: 6 stations

VV5FR5-10-061-04 (-Q) ------ 1 set (Manifold part number) \*VFR5110-5D (-Q) ...... 5 sets (2 position single) \*VFR5410-5D (-Q) ...... 1 set (3 position exhaust center) \*VVFS5000-R-04-2 ..... 1 set (Individual EXH spacer) ➤ The asterisk denotes the symbol for assembly. Prefix it to the part nos. of the solenoid valve, etc.

Valve arrangement is counted from the D side

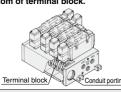
When ordering, specify the part nos. in order from the 1st. station in the D side. When entry of part numbers becomes complicated, indicate on the manifold specification sheet

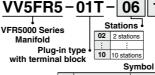


CE/UKCA-compliant

#### Plug-in Type: With Terminal Block

· Since lead wires of solenoid valve are connected with the terminals on upper surface of terminal block corresponding lead wires from power source can be wired at the bottom of terminal block.



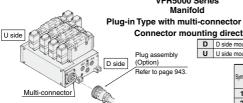


Passage Porting EA, EB (A, B) Side Common 2

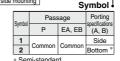
М 1/2 only.

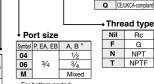
CE/UKCA-compliant Nil Q CE/UKCA-compliant Port size Symbol P. EA. EB A. B \* Thread type 04 1/2 Nil Rc 06 Mixed NPT \* For bottom ported: NPTF

Plug-in Type: With Multi-connector (For wiring specifications, refer to page 943.) · Quick wiring permits ease of installation.







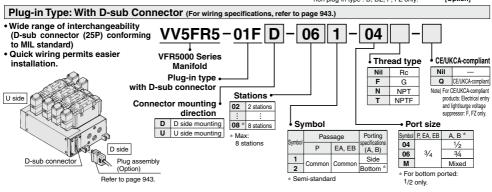


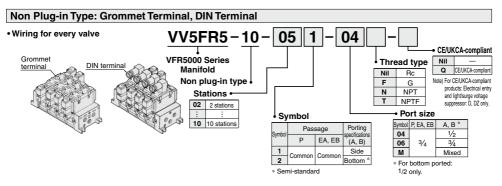
\* For hottom ported: 1/2 only

## Manifold Specifications VFR5000 Series

Note) For CE/UKCA-compliant products: Electrical entry and light/surge voltage suppressor for CE-compliant non plug-in type: D, DZ, F, FZ only.







Note) Manifold base is common for the VFS5000 series. Terminal block is not required.

#### **Manifold/Option Parts Assembly**

#### Individual SUP spacer

Supply port can be located at each valve individually after individual SUP spacer is mounted on manifold block.

Body type	Plug-in type	Non plug-in type	
Part no.	VVFS5000-P-04-1	VVFS5000-P-04-2	





#### Individual EXH spacer

Exhaust port can be located at each valve individually after individual EXH spacer is mounted on manifold block. (Common EXH type)

Body type	Plug-in type	Non plug-in type	
Part no.	VVFS5000-R-04-1	VVFS5000-R-04-2	





#### SUP block disk

When 2 or more pressures (high and low) are supplied to one manifold, insert a disk between the stations which are supplied different pressures.

Body type	Plug-in type	Non plug-in type
Part no.	AXT62	28-12A

#### **EXH block disk**

Use exhaust blocks to eliminate back flow to other stations. Use supply disks to operate two pressures on the same manifold.

Body type	Plug-in type	Non plug-in type
Part no.	AXT51	2-14-1A





FXH block disk

#### Throttle valve spacer

Mount interface speed control on manifold block. Cylinder speed can be controlled by metered out flow.

Body type	Plug-in type	Non plug-in type
Part no.	VVFS5000-20A-1	VVFS5000-20A-2



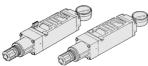


#### Interface regulator

When interface regulator is mounted on manifold block, regulation to that valve is possible.

(Refer to "Flow Rate Characteristics" on page 941 before operation.)

Body type	Plug-in type	Non plug-in type
P port regulation	ARBF5050-00-P-1	ARBF5050-00-P-2
A port regulation	ARBF5050-00-A-1	ARBF5050-00-A-2
B port regulation	ARBF5050-00-B-1	ARBF5050-00-B-2



#### Blanking plate

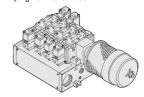
It is used by attaching on the manifold block for being prepared for removing a valve for maintenance reasons or planning to mount a spare valve, etc.

Body type	Plug-in type	Non plug-in type
Part no. VVFS		000-10A

#### **Manifold Option**

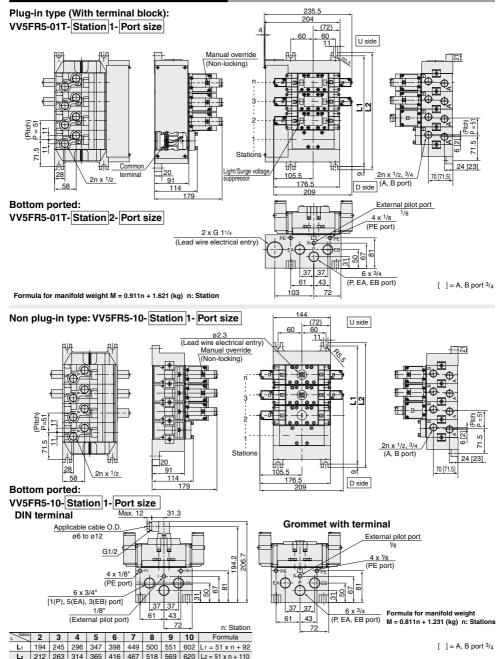
#### With exhaust cleaner Plug-in type/Non plug-in type

- · High noise reduction effect: 35 dB or more
- · Drainage and mist are collected (99.9% or more).
- Piping work is reduced.



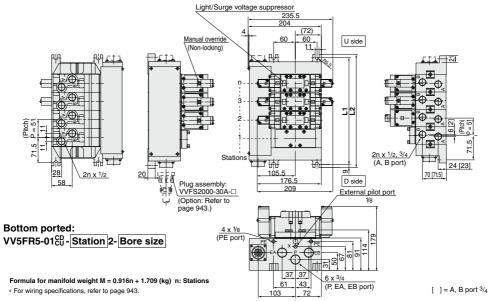
For details, refer to page 925

#### Manifold: Plug-in Type/Non Plug-in Type

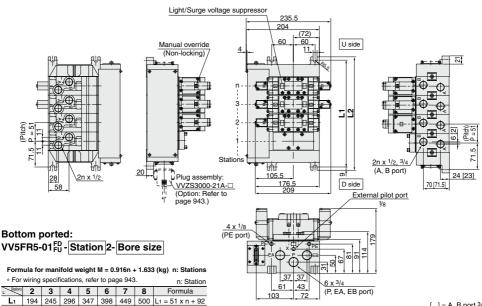


### Manifold/Plug-in type: With Multi-connector/With D-sub connector

Plug-in type/With multi-connector: VV5FR5-01CD-Station 1-Bore size , VV5FR5-01CU-Station 1-Bore size



### Plug-in type/With D-sub connector: VV5FR5-01FD-Station 1- Bore size , VV5FR5-01FU-Station 1- Bore size



212 263 314 365 416 467 518 L2 = 51 x n + 110

924

[ ] = A, B port 3/4

#### Manifold with Exhaust Cleaner

- Protection of work environment
- Reduction of valve exhaust noise of 35 dB or more
- Drainage and mist are collected. (99.9% or more)
- · Piping work is reduced.

#### Manifold Specifications

Manifold	Plug-in type: VV5FR5-01□(-Q)		Non plug-in type: VV5FR5-10(-Q)		
Wiring	With terminal block With multi-connector With D-sub connector		DIN terminal Grommet terminal		
Applicable valve model	VFR5□00-□F(-Q)		VFR5□10-□D(-Q), VFR5□10-□E		
D	Common SUP/Common EXH				
Porting specifications	A, B port	Side: 1/2, 3/4, Bottom: 1/2 (Option)			
specifications	P port	Side: 3/4 EXH: 1 1/2			
Stations			2 to 10 (1)		
Applicable exhaust cleaners	AMC810-14 (Connecting port R 1 1/2) (2)				

Note 1) With multi connector, or with D-sub connector: 8 stations may

Note 2) Exhaust cleaner: Not attached.

Note) For CE/UKCA-compliant products: Electrical entry and light/surge voltage suppressor: D, DZ, F, FZ [Option]

■ CE/UKCA-compliant

Q CE/UKCA-compliant

products: Electrical entry

and light/surge voltage

Note) For CE/UKCA-compliant

sunnressor: D, DZ, F, FZ only.

direction

N NPT

Exhaust cleaner mounting

Exhaust cleaner

mounting direction

NPTF

How to Order VV5FR5 -VFR5000 Series Plug-in type Exhaust cleaner Manifold (Ontion) U side Base type/Electrical entry Plug-in type 01T With Terminal block Plug-in type 01C with multi-connector Plug-in type 01F vith D-sub connector 10 Non plug-in type D side Non Plug-in type Connector mounting direction Exhaust cleaner (Option) Symbol With connector Applicable base Nil None 01T, 10 D D side mounting 01C, 01F U U side mounting Stations

CD D side D side mounting CU U side U side mounting Thread type Port size Nil Rc F G

Symbol P, EA, EB A. B 3/4 06 м Mixed \* For bottom ported: 1/2 only.

Symbol

Symbol	Pas	sage	Porting specifications	
	Р	EA, EB	(A, B)	
1	Common	Common	Side	
2	Common	Common	Bottom *	

\* Semi-standard

### **How to Order Manifold Assembly**

Instruct by specifying the valves and blanking plate to be mounted on the manifold along with the manifold base model no.

<Example> Plug-in type with terminal block: 6 stations

VV5FR5-01T-061-04-CD 1 set (Manifold part no.) \*VFR5100-5F7 3 sets (2 position single part no.) \*VFR5200-5F7 2 sets (2 position double part no.) 1 set (Blanking plate assembly part no.) \*VVFS5000-10A \*AMC810-14 1 set (Exhaust cleaner part no.)

→ The asterisk denotes the symbol for assembly. Prefix it to the part nos. of the solenoid valve, etc

Valve arrangement is counted from the D side.

∕!\ Caution When using exhaust cleaner, mount it downwards.

When ordering, specify the part nos. in order from the 1st. station in the D side.

When entry of part numbers becomes complicated, indicate on the manifold specification sheet

<Example> Non plug-in type: 6 stations

02 2 stations

10 10 stations

Base 01T. 10: 2 to 10 stations

Base 01C/01F: 2 to 8 stations

VV5FR5-10-061-04-CU 1 set (Manifold part no.) \*VFR5110-5F 3 sets (2 position single part no.) \*VFR5210-5E 2 sets (2 position double part no.) \*VVFS5000-10A 1 set (Blanking plate assembly part no.) \*AMC810-14 1 set (Exhaust cleaner part no.) The asterisk denotes the symbol for assembly. Prefix it to the part nos. of the solenoid valve, etc

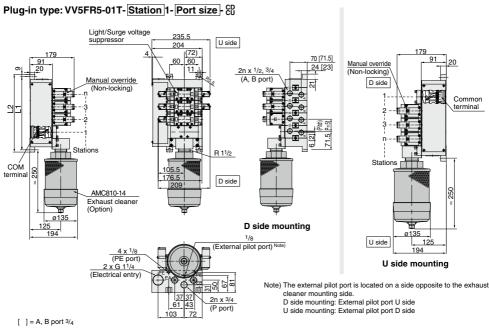
Valve arrangement is counted from the D side.

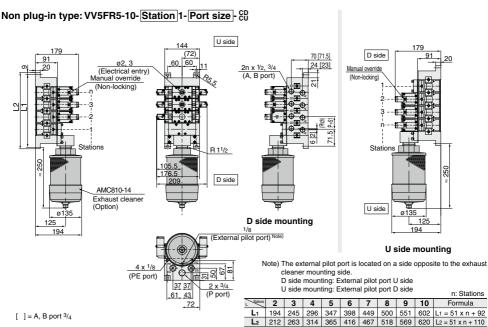
When ordering, specify the part nos. in order from the 1st. station in the D side.

When entry of part numbers becomes complicated, indicate on the manifold specification sheet.



### Manifold with Exhaust Cleaner: Plug-in Type/Non Plug-in Type

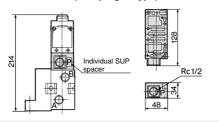




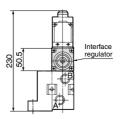
**SMC** 

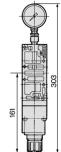
#### Manifold Option Parts Assembly/Plug-in Type, Non Plug-in Type

Individual SUP spacer VVFS5000-P-04-1 (Plug-in type) VVFS5000-P-04-2 (Non plug-in type)

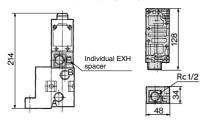


Interface regulator/P port regulation ARBF5050-00-P-1 (Plug-in type) ARBF5050-00-P-2 (Non plug-in type)

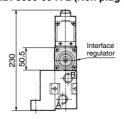


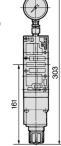


Individual EXH spacer VVFS5000-R-04-1 (Plug-in type) VVFS5000-R-04-2 (Non plug-in type)

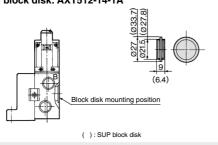


Interface regulator/A port regulation ARBF5050-00-A-1 (Plug-in type) ARBF5050-00-A-2 (Non plug-in type)

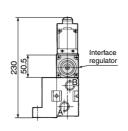


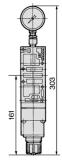


SUP block disk: AXT628-12A EXH block disk: AXT512-14-1A

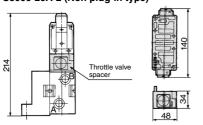


Interface regulator/B port regulation ARBF5050-00-B-1 (Plug-in type) ARBF5050-00-B-2 (Non plug-in type)

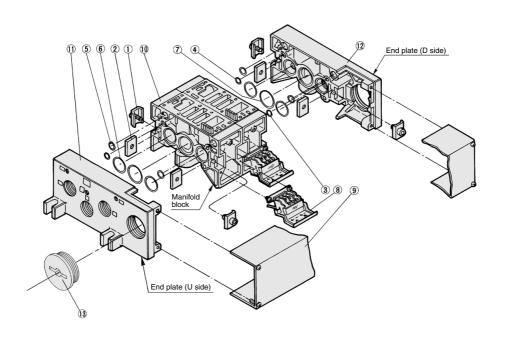




Throttle valve spacer VVFS5000-20A-1 (Plug-in type) VVFS5000-20A-2 (Non plug-in type)



## Manifold Base Construction: Plug-in Type/Non Plug-in Type



Replacement Parts

naocincin i arts		
Description	Material	Part no.
Connection fitting A	Steel	AXT628-6-1A
Connection fitting B	Steel	AXT628-6-2
O-ring	NBR	KA00078
O-ring	NBR	KA00495
O-ring	NBR	KA00328
O-ring	NBR	KA00523
O-ring	NBR	KA01587
Terminal block assembly	_	VFR5000-21-1A
Junction cover assembly	_	For 01T VVFS5000-4A-Stations
Rubber plug	NBR	AXT336-9
	Description Connection fitting A Connection fitting B O-ring O-ring O-ring O-ring Terminal block assembly Junction cover assembly	Description   Material

 When requiring replacement manifold stations, order replacement parts assembly no. (10: manifold block assembly part.
 For plug-in type: The manifold base with terminal stand (integrated with a junction cover) is required with the (9) junction cover assembly.

Replacement Parts: Sub Assembly

Note) Manifold Base/Construction	: Plug-in	type	with	terminal	block.

No.	Description	Assembly part no.	Component parts	Applicable manifold base
10	Manifold block assembly	VFR5000-20-1A-04		Plug-in type
	-	VVFS5000-1A-2-04	Manifold block (10, Metal joint (1), (2), O-ring (3), (4), (5), (6), (7)	Non plug-in type
11	End plate (U side) assembly	VVFS5000-2A-1	End plate (U) ①, Metal joint ①, ②	Plug-in type
- "	End plate (O side) assembly	VVFS5000-2A-2	End plate (U) ①, Metal joint ①, ②	Non plug-in type
12	End plate (D side) assembly	VVFS5000-3A-1	End plate (D) (2), Metal joint (1), (2), O-ring (3), (4), (5), (6), (7)	Plug-in type
12	Life plate (D side) assembly	VVFS5000-3A-2	End plate (D) 12, Metal joint 1, 2, O-ring 3, 4, 5, 6, 7	Non plug-in type

<sup>\*</sup> Contact SMC for CE/UKCA-compliant products.



# 5 Port Pilot Operated Solenoid Valve Rubber Seal, Plug-in/Non Plug-in

## VFR6000 Series (€ ĽK





Plug-in type



Non plug-in type

#### Symbol

Syllibol	
2 position	3 position
Single	Closed center
(A)4 2(B) (EA)513(EB) (P)	(A)4 2(B) (EA)5 1 3(EB) (P)
Double	Exhaust center
(A)4 2(B) (EA)513(EB) (P)	(A)4 2(B) (EA)5 1 3(EB) (P)
	Pressure center
	(A)4 2(B) (EA)5 1 3(EB)

### **∴** Caution

When double solenoid is used, spool valve should be mounted horizontally. If there are vibrations, spool valve should be mounted perpendicular to the vibration direction.

#### Standard Specifications

	au. a opeee					
2	Fluid		Fluid		Air	
<u>.</u> 5	Operating	2 position sing	gle/3 position	0.2 to 0.9 MPa		
cat	pressure range	2 position d	louble	0	.1 to 0.9 MPa	
specifications	Ambient and flui	id temperatu	re	-10 to	50°C (No freezing.)	
) ě	Lubrication				Non-lube (1)	
o o	Manual override Impact/Vibration resistance		Non-	locking push type		
Valve			300/50m/s <sup>2</sup> (2)			
>	Enclosure			Dustproof		
2	Coil rated voltag	е		100, 200 VAC (50/60 Hz), 24 VDC		
慧	Allowable voltag	e fluctuation	1	-15 to -10% of rated voltage		
jiji	Apparent power	(AC) (3)	Inrush	5.6 VA/	50 Hz, 5.0 VA/60 H	
sbe	Apparent power	(AC)	Holding	3.4 VA/5	50 Hz, 2.3 VA/60 Hz	
iş.	Power consumption (DC) (3)			1.8 W (2.04 W: With light/surge voltage suppressor		
Electricity specifications	Electrical entry	Electrical entry			Conduit terminal	
쁩	Electrical entry				Grommet terminal, DIN terminal	

Note 1) Use turbine oil Class 1 (ISO VG32), if lubricated. Note 3) At rated voltage

Note 2) Impact resistance: No malfunction occurred when it is tested with a drop tester in the axial direction and at the right angles to the main valve and armature in both energized and de-energized states every once for each condition. (Values at the initial period)

Vibration resistance: No malfunction occurred in a one-sweep test between 45 and 2000 Hz. Test was performed at both energized and de-energized states in the axial direction and at the right angles to the main valve and armature. (Values at the initial period)

#### **Option Specifications**

Main valve manual override	Direct manual override			
0-11	110 to 120, 220, 240 VAC 50/60 Hz			
Coil rated voltage	12 VDC			
Option	With light/surge voltage suppressor			

#### Model

		Model				e cha	characteristics (1)			(2) Max.	(3)	(4)	
	ype of	INIO	uci	Port		/2 (P -	→ A/B)	4/2 → 5	/3 (A/B →	EA/EB)	operating	Response time	Weight
ac	tuation	Plug-in	Non plug-in	size	C [dm <sup>3</sup> / (s-bar)]	b	Cv	C [dm <sup>3</sup> / (s-bar)]	b	Cv	cycle (Hz)	(ms)	(kg)
position	Single	VFR610□	VFR611□	3/4	40	0.12	9.1	41	0.15	9.6	2	100 or less	4.73 (4.56)
2 pos	Double	VFR620□	VFR621□	3/4	40	0.14	9.2	41	0.17	9.7	2	100 or less	4.78 (4.61)
E	Closed center	VFR630□	VFR631□	3/4	39	0.17	9.3	39	0.15	9.3	1	150 or less	4.72 (4.55)
position	Exhaust center	VFR640□	VFR641□	3/4	38	0.14	8.9	42 [40]	0.12 [0.15]	9.6 [9.4]	1	150 or less	4.72 (4.55)
ဇ	Pressure center	VFR650□	VFR651□	3/4	38 [20]	0.10 [0.44]	8.7 [5.7]	40	0.16	9.3	1	150 or less	4.72 (4.55)

Т	ype of	Mo	del	Port		
ac	tuation	Plug-in	Non plug-in	size	Effective area (mm²)	
position	Single	VFR610□	VFR611□	1	191	
2 pos	Double	VFR620□	VFR621□	1	191	
	Closed center	VFR630□	VFR631□	1	180	
position	Exhaust center VFR		VFR641□	1	$P \rightarrow A$ , B: 178 A, B $\rightarrow$ EA, EB: 212 Normal position: 193	
8	Pressure center	VFR650□	VFR651□	1	$P \rightarrow A$ , B: 183 Normal position: 82 A, B $\rightarrow$ EA, EB: 199	

Note 1) [ ]: Denotes the normal position.

Note 2) Min. operating frequency is once in 30 days.

Note 3) Based on dynamic performance test, JIS B 8419: 2010. (Coil temperature: 20°C, at rated voltage, without surge voltage suppressor)

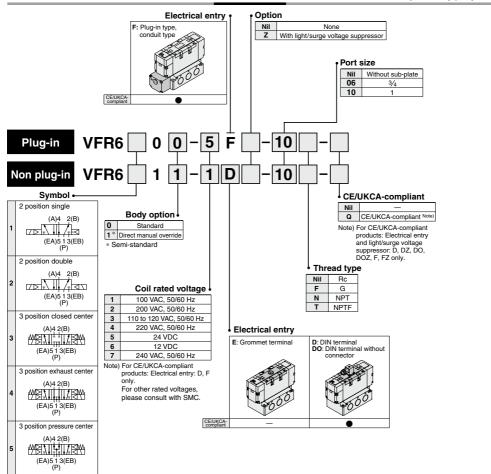
Note 4) For VFR6□00-□FZ-06, ( ): VFR6□10-□DZ-06



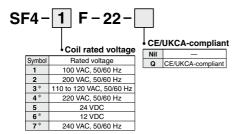
#### Note) For CE/UKCA-compliant products: Electrical entry and light/surge voltage suppressor: D, DZ, DO, DOZ, F, FZ only.







#### How to Order Pilot Valve Assembly



<sup>\*</sup> Semi-standard

For other rated voltages, please consult with SMC.

#### 5 Port Pilot Operated Solenoid Valve Rubber Seal, Plug-in/Non Plug-in **VFR6000 Series**

Use as a guide for selection.
Please confirm the actual conditions with SMC

#### **Cylinder Speed Chart**

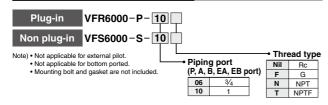
<b>• , u</b> • ·	opeca oriare							
		Bore size						
Series Average speed (mm/s)		CS1/CS2 s Pressure 0 Load facto Stroke 300	.5 MPa r 50%					
		ø125	ø140	ø160	ø180	ø200	ø250	ø300
VFR6100-10	800 700 600 500 400 300 200 100						Perpendic upward ac Horizontal	tuation

- \* It is when the cylinder is extending that is meter-out controlled by speed controller which is directly connected with cylinder, and its needle valve with being fully open.
- \* The average velocity of the cylinder is what the stroke is divided by the total stroke time.
- \* Load factor: ((Load mass x 9.8)/Theoretical force) x 100%

#### **Conditions**

		CS1/CS2 series
	Tube x Length	SGP25A x 1 m
VFR6110-10	Speed controller	AS600-10
	Silencer	AN600-10

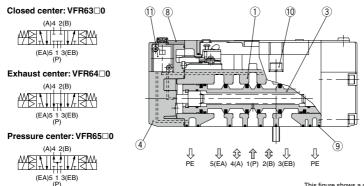
#### How to Order Sub-plate Assembly



#### Construction

## 2 position single 2 position double VFR61□0 VFR62□0 75 (EA)5 1 3(EB) (11) (4) Û € 飠 5(EA) 4(A) 1(P) 2(B) 3(EB) Bleed 5(EA) 4(A) 1(P) 2(B) 3(EB) $\Phi$

#### 3 position closed center/exhaust center/pressure center



This figure shows a closed center type.

#### **Component Parts**

001	iiponent i arts		
No.	Description	Material	Note
1	Body	Aluminum die-casted	Platinum silver
2	Sub-plate	Aluminum die-casted	Platinum silver
3	Spool valve	Aluminum, NBR	
4	Adapter plate	Aluminum die-casted	Black

#### **Component Parts**

No.	Description	Material	Note
5	End plate	Aluminum die-casted	Black
6	Junction cover	Resin	Black
7	Light cover	Resin	
8	Pilot valve cover	Resin	Black

#### **Replacement Parts**

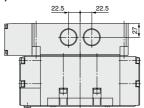
NI-	Description		Part no.			
No.		Material	VFR61□□	VFR62□□	VFR63□□/64□□/65□□	
9	Gasket	NBR	VFS6000-15	VFS6000-15	VFS6000-15	
10	Hexagon socket head screw Note) Steel		CA00160C	CA00160C	CA00160C	
-10	M8 spring washer Note)	Steel	EC00014	EC00014	EC00014	
11	Pilot valve assembly	_	Refer to "How to Order Pilot Valve Assembly" on page 930.			

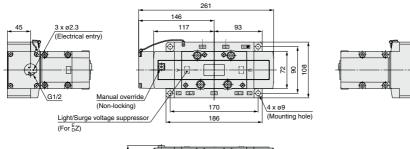
Note) For the VFR6000 series, it requires 4 pcs.

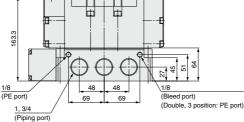
#### 5 Port Pilot Operated Solenoid Valve Rubber Seal, Plug-in/Non Plug-in **VFR6000 Series**

#### Plug-in: 2 Position single/Double, 3 Position closed center/Exhaust center/Pressure center

#### 2 position single: VFR610<sup>0</sup><sub>1</sub>-□F(Z)

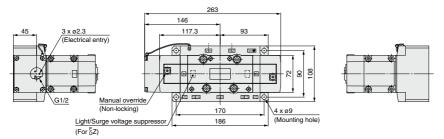






#### 2 position double: VFR620 1-□F(Z)

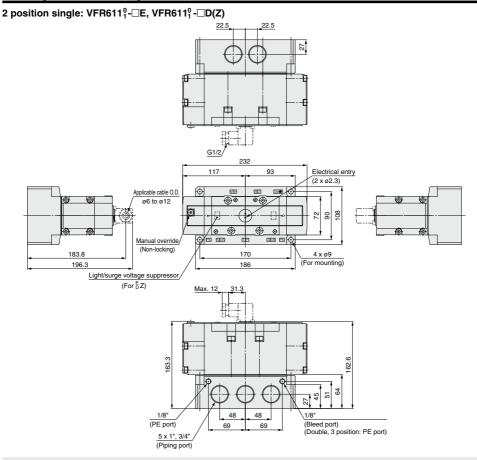
- 3 position closed center: VFR630<sup>0</sup><sub>1</sub>-□F(Z)
- 3 position exhaust center: VFR640<sup>0</sup>₁-□F(Z)
- 3 position pressure center: VFR650<sup>0</sup>₁-□F(Z)



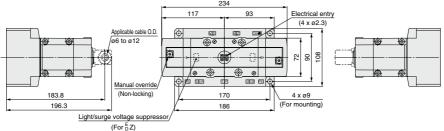
\* Other dimensions are the same as the single type.



#### Non Plug-in: 2 Position Single/Double, 3 Position Closed Center/Exhaust Center/Pressure Center



2 position double: VFR621 $_{1}^{0}$ - $\square$ E(Z), VFR621 $_{1}^{0}$ - $\square$ D(Z) 3 position closed center: VFR631 $_{1}^{0}$ - $\square$ E(Z), VFR631 $_{1}^{0}$ - $\square$ D(Z) 3 position exhaust center: VFR641 $_{1}^{0}$ - $\square$ E(Z), VFR641 $_{1}^{0}$ - $\square$ D(Z) 3 position pressure center: VFR651 $_{1}^{0}$ - $\square$ E(Z), VFR651 $_{1}^{0}$ - $\square$ D(Z)

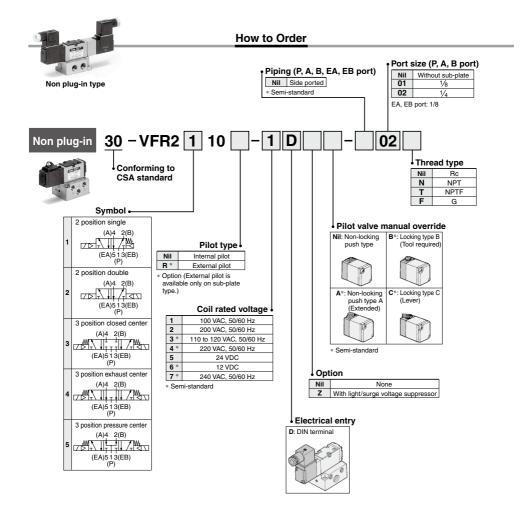


<sup>\*</sup> Other dimensions are the same as the single type.

## 5 Port Pilot Operated Solenoid Valve Rubber Seal, Non Plug-in

## VFR2000 Series





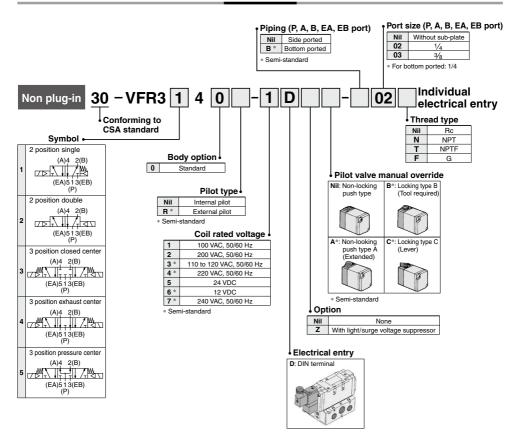
A Refer to the standard product for product specifications, dimensions and model selection procedures.

## 5 Port Pilot Operated Solenoid Valve Rubber Seal, Non Plug-in

## VFR3000 Series



#### How to Order



A Refer to the standard product for product specifications, dimensions and model selection procedures.

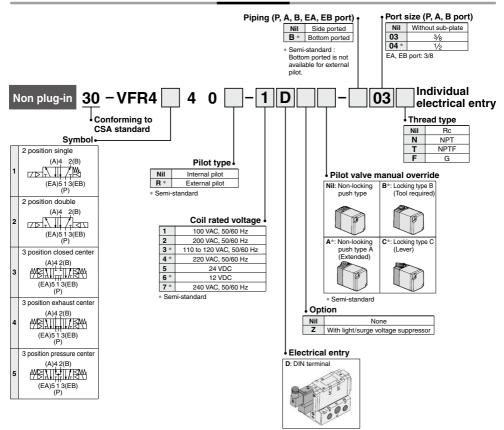


# 5 Port Pilot Operated Solenoid Valve Rubber Seal, Non Plug-in

## VFR4000 Series



#### How to Order



 $lack \Delta$  Refer to the standard product for product specifications, dimensions and model selection procedures.



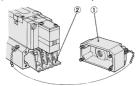
Be sure to read this before handling the products. For safety instructions and 3/4/5-port solenoid valve precautions, refer to the "Handling Precautions for SMC Products" and the "Operation Manual" on the SMC website: https://www.smcworld.com

#### 

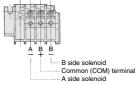
#### Plug-in type (With terminal block)

#### VFR2000/3000/4000 Series

· If you remove the junction cover 1 on the sub-plate, you will see the plug-in terminal block 2 attached to the inside of sub-plate.



. The following markings are on the terminal block Connect with corresponding power side



- Although "A-", "B+" and "B-" marks are indicated on the terminal block, this can be used as either "+COM" or "-COM"
- · Applicable terminal

VFR2000, VFR3000: 1.25-3, 1.25-3S 1.25Y-3N, 1.25Y-3S VFR4000: 1.25-3.5M, 1.25Y-3L, 1.25Y-3M

#### VFR5000 Series

· Remove junction cover for sub-plate ①, depress levers (3) of terminal block assembly (2), pull out terminal block assembly.





· Terminal block assembly is marked as below Connect it to power supply side.



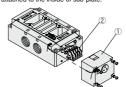
Terminal block Model marking	A- (1)	B+ (3)	B- (4)
VFR510□	A side	сом	
VFR520□	A side	сом	B side
VFR540□	A side	сом	B side

#### **Lead Wire Connection**

- . Terminal block assembly can be used as "+" and -" common regardless of markings. Do not remove jumper bar because it is used for common connection. · Applicable terminal:
- 1.25-4, 1.25-4M

#### VFR6000 Series

· If you remove the junction cover ① on the sub-plate, you will see the plug-in terminal block 2 attached to the inside of sub-plate.



. Terminal block assembly is wired like the following figure. Connect it to each power supply side.



Position Model	Left	Center	Right
VFR610□	A side	СОМ	
VFR620□	A side	СОМ	B side
VFR640□ 5	A side	сом	B side

- Can be used as either "+COM" or "-COM"
- Applicable terminal: 1 25-4 1 25-4M

#### Non plug-in type VFR2000 Series

#### VFR3000/4000 Series (VFR3□40/4□40)

. Type G: Lead wire comes directly from the solenoid part. Connect it with the power source. Grommet with DC voltage surge voltage suppressor has polarity. Connect red lead wire to + (positive) side and black to - (negative) side.

Surge voltage suppressor					
DC	AC				
Red (+) Diode Black (-)	Varistor				

• Type E, T, D, Y: In the case of DIN terminal block and terminal block, there is no polarity of positive [+] and negative [-]. Connect no. 1 and no. 2 terminals with corresponding power side.



· Applicable cable O.D. Type T: ø6 to ø8 mm

Type E: ø2.3 to ø2.8 mm

Type D (VFR2000 series): ø6 to ø8 mm Type D (VFR3000/4000 series): ø4.5 to ø7 mm

Type Y: ø4.5 to ø7 mm

Applicable crimp terminal

Type E, T: 1.25-3, 1.25-3S, 1.25Y-3N, 1.25Y-3S (Round shape or Y shape crimp terminal cannot be used for Type D.)

#### VFR3000/4000/5000/6000 Series

#### (VFR3 10/4 10) DIN terminal block type

· Male pin terminal of DIN terminal block of solenoid valves are wired as shown below. Connect to corresponding terminal on the connector

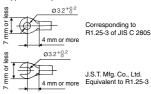
Ground
1 ( 0 ) 2
3

Terminal no.	Internal wiring
1	SOL. A side
2	SOL. B side
3	COM
÷	Ground

- · Can be used as either "+COM" or "-COM".
- · Applicable cable

Cross section of the wire: 0.5 to 1.5 mm<sup>2</sup> Cable O.D.: ø8 to ø10

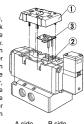
· Applicable crimp terminal shown below.

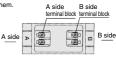


- · Proper tightening torque of the connector Connector set screw 0.5 to 0.6 N·m. Terminal screw 0.5 to 0.6 N·m
- Incorrect connection of "COM terminal" (DIN terminal no. 3) can cause damage on power source circuit.

#### Terminal block type

· Remove cover ①, over terminal block attached to the inside of body. Connect with corresponding power side. For a type with light and surge voltage suppressor, straightly pull out the light and surge voltage suppressor substrate (3) and then connect them





 Applicable terminal: VFR3000: 1.25-3, 1.25-3S, 1.25Y-3N, 1.25Y-3S VFR4000: 1.25-3.5M, 1.25Y-3L, 1.25Y-3M VFR5000/6000: 1.25-3.5M, 1.25-3L, 1.25-3M



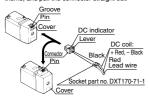


Be sure to read this before handling the products. For safety instructions and 3/4/5-port solenoid valve precautions, refer to the "Handling Precautions for SMC Products" and the "Operation Manual" on the SMC website: https://www.smcworld.com

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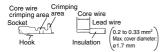
#### **Attaching and Detaching Connectors**

- 1. To attach a connector, hold the lever and connector unit between your fingers and insert straight onto the pins of the solenoid valve so that the lever's pawl is pushed into the groove and locks.
- 2. To detach a connector, remove the pawl from the groove by pushing the lever downward with your thumb, and pull the connector straight out.



#### Attaching and Detaching Lead Wires with Sockets

Peel 3.2 to 3.7 mm of the tip of lead wire, enter the core wires neatly into a socket and crimp it with a special crimp tool. Be careful so that the cover of lead wire does not enter into the crimping part.

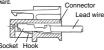


#### Attaching and Detaching Lead Wires with Sockets

Insert the sockets into the square holes of the connector (with + and - indication) and, continue to push the sockets all the way in until the lock by hooking into the seats in the connector. (When they are pushed in, their hooks open and they are locked automatically.) Then confirm that they are locked by pulling lightly on the lead wires.

#### 2. Detaching

To detach a socket from a connector, pull out the lead wire while pressing the socket's hook with a stick having a thin tip (approx, 1 mm), If the socket will be used again, first spread the hook outward



### Plug Connector Lead Wire Length

Standard length is 300 mm, but the following lengths are also available

#### How to Order Connector Assembly

DXT170-80- A-						
Lead wire color Lead wire lengt						
Symbol	Lead wire with socket	Note	Ш		Lead wire	
Nil	Sockets (2 pcs.) only	Without lead wire		Symbol	length	
1	Blue (2 pcs.)	For 100 VAC			(L mm)	
2		For 200 VAC		Nil	300	
3	Gray (2 pcs.)	Other VAC		6	600	
4	Red: + Black: -	For DC		10	1000	
Цом.	How to Order					
	20 2000					
Include the connector assembly part number together with the part number for the plug					2500	
connector's solenoid valve without a connector.					3000	
John Rector's Soleriou valve without a connector.						

<Example> For lead wire length 2000 mm

VFR2210-5MO-02 ...... 3 pcs. DXT170-80-4A-20 ..... 6 pcs.

#### Light/Surge Voltage Suppressor

Refer to table 1 for "VFR2000 Series Plug-in type", "VFR3\(\sigma^0\_1\)0, VFR4\(\sigma^0\_1\)0 type of VFR3000/4000 Series" and "VFR5000/6000", and table 2 for "VFR2000 Series Non plug-in type" and "VFR3\(\sigma 40\), VFR4\(\sigma 40\) type of VFR3000/4000 Series'

#### VFR2000 Series Plug-in type Non plug-in type (VFR2□00) (VFR2□10) Light/Surge Light/Surge voltage suppresso Light/Surge voltage suppressor voltage suppressor VFR3000/4000 Series

#### Plug-in type Non plug-in type Non plug-in type (VFR3□40/4□40) (VFR3□00/4□00) (VFR3 10/4 10) Light/Surge Light/Surge Light/Surge voltage voltage suppresso

VFR5000/6000 Series

#### Plug-in type (VFR5 00/6 00) Light/Surge voltage



#### Non plug-in type (VFR5 10/6 10)



#### Table (1) VFR2000 Series (VFR2□00) VFR3000/4000 Series (VFR3□10-5,VFR4□10-5)

VFR5000/6000 Series (VFR5□10-5,VFR6□10-5)					
V	oltage	Light/Surge voltage suppressor			
AC	Single solenoid	SOL.A A Varistor			
100	Double solenoid	SOL.A OA BO SOL.B  SOL.B  ON O			
24 VDC	Single solenoid	SOLA (+,-) Varistor COM (-,+)			
or less	Double solenoid	SOL.A A B SOL.B  COM Varistor  Varistor  Varistor			

Table (2) VFR3000/4000 Series (VFR3 10-E, VFR4 10-E)

	VFR5000/6000 Series (VFR5□10-E,VFR6□10-E					
V	oltage	Light/Surge voltage suppressor				
AC	Single solenoid	SOL.A A Varistor				
AC	Double solenoid	SOLA OA BO SOLB				
24 VDC	Single solenoid	SOL.A A (+,-) Varistor COM (-,+)				
or less	Double solenoid	SOL.A				

Table (3) VFR2000 Series (VFR2□10) VFR3000/4000 Series (VFR3□40 VFR4□40)

VFN3000/4000 3eHe5 (VFN3□40,VFN4□40)					
Voltage	Light/Surge voltage suppressor				
AC	SOL. A or SOL. B <sub>o</sub> A				
24 VDC or less	SOL. A or SOL. B A (+,-) Varistor COM (-,+)				

\* Light/Surge voltage suppressor is not available for grommet type. For grommet type with surge voltage suppressor.

refer to page 938.



2

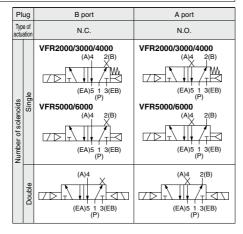


Be sure to read this before handling the products. For safety instructions and 3/4/5-port solenoid valve precautions, refer to the "Handling Precautions for SMC Products" and the "Operation Manual" on the SMC website: https://www.smcworld.com

#### **⚠** Caution

Plugging one of the cylinder ports (A or B) enables use as a normally closed (N.C.) or normally open (N.O.) 3 port valve.

It is convenient when 3 port valve is needed on a manifold, etc., but it can't be used in special applications such as using as a non-leakage valve. Use it with the exhaust port leaving open.



Used as a 3 Port Valve

## Change Direction of DIN Connector/Cable Entry

 Unscrew retaining screw, pull off outer cover, rotate connector block through 180°. Replace cover and tighten screw.

#### How to Calculate the Flow Rate

For obtaining the flow rate, refer to the **Web Catalog**.

#### How to Exchange Solenoid Valves, Pilot Valve Assemblies

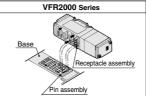
#### How to exchange solenoid valves

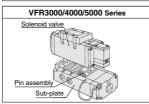
- Loosen set screw and take solenoid valve out vertically, otherwise it may cause damage to the solenoid valve. Never remove valve at an angle.
- When mounting solenoid valve on to the base, plug pin assembly (base-side) into receptacle assembly (body-side) vertically.

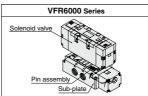
**Tightening Torque for Mounting Bolt** 

Model	Thread	Tightening torque
Pilot valve assembly	M3 (2 pcs.)	0.6 N⋅m
VFR2000	M3 (3 pcs.)	0.9 N⋅m
VFR3000	M3 (3 pcs.)	1.1 N·m
VFR4000	M4 (4 pcs.)	1.4 N·m
VFR5000	M5 (4 pcs.)	2.8 N·m
VFR6000	M8 (4 pcs.)	16 N·m

Note) For more information about the procedure, refer to the Operation Manual.



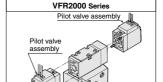


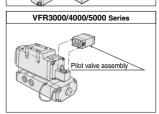


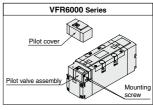
#### How to exchange pilot valve assemblies

Possible to exchange pilot valve assemblies like the following figures.

Note) Do not change the rated voltage.









Be sure to read this before handling the products. For safety instructions and 3/4/5-port solenoid valve precautions, refer to the "Handling Precautions for SMC Products" and the "Operation Manual" on the SMC website: https://www.smcworld.com

#### Interface Regulator

#### 

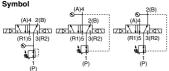
#### Specifications

Interface regulator		ARBF2000	AR	BF3	050	AR	RBF4050 ARBF505		)50			
Applicable solenoid valve se	eries	VFR2000	VF	R30	00	VI	FR40	000	VFR5000			
Regulating port		Р	Α	В	Р	Α	В	Р	Α	В	Р	
Maximum operating pressur	e	1.0 MPa (1)										
Set pressure range		0.05 to 0.83 MPa 0.1 to 0.83 MPa (2)										
Ambient and fluid temperatu	ıre	-5 to 60°C (No freezing) (3)										
Port size for connection of pressu	re gauge	M5 x 0.8					Rc 1/8	3				
Weight (kg)		0.16		0.46			0.72			0.83	.83	
Effective area at supply side (mm²)	$P \rightarrow A$	5.5	21	18.5	11	35	31	26	44	38	32	
S at P <sub>1</sub> = 0.7 MPa/P <sub>2</sub> = 0.5 MPa	$P \rightarrow B$	5.1	18.5	22	12	31	31	24	38	40	31	
Effective area at exhaust side (mm²)	$A \rightarrow EA$	12	40		55			90				
S at P <sub>2</sub> = 0.5 MPa	$\textbf{B} \to \textbf{EB}$	11		36		45			77			

- Note 1) Maximum operating pressure of solenoid valve is 0.9 MPa.
- Note 2) Set the pressure within operating pressure range of solenoid valve
- Note 3) Solenoid valve: Max. 50°C
- Note 4) Synthesized effective area with 2 position.
- Note 5) Operate an interface regulator only by applying pressure from the "P" port of the base, except when using it as a reverse pressure valve
  - . To combine a pressure center valve and the A and B port pressure reduction interface regulator, use the ARBF3000, ARBF4000, or the ARBF5000 model.
  - . To combine a reverse pressure valve and an interface regulator, use the ARBF3000, ARBF4000, or the ARBF5000 model. The P port pressure reduction cannot be used.
  - When combining a double check valve and an interface regulator, use a manifold or sub-plate as a basis, and stack them in the following order; the perfect spacer → the interface regulator  $\rightarrow$  the valve.
  - · When a closed center valve is combined with the interface regulator's A, B port regulation, note that it cannot be used for intermediate stops of a cylinder because there is leakage from relief port on the regulator.

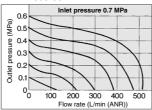
Flow Rate Characteristics (P ightarrow A) (Condition: Inlet pressure 0.7 MPa when 2 position solenoid valve is mounted.)

#### Symbol

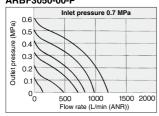


A port regulation P port regulation B port regulation

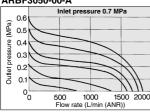
#### ARBF2000-00-P



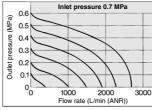
#### ARBF3050-00-P



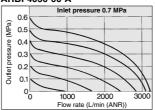
#### ARBF3050-00-A



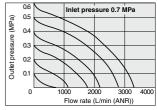
#### ARBF4050-00-P



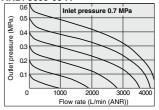
#### ARBF4050-00-A



#### ARBF5050-00-P



#### ARBF5050-00-A





Be sure to read this before handling the products. For safety instructions and 3/4/5-port solenoid valve precautions, refer to the "Handling Precautions for SMC Products" and the "Operation Manual" on the SMC website: https://www.smcworld.com

#### Lead Wire Connection

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#### Type 01T with Terminal Block

#### VFR2000 Series

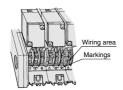
 Remove junction cover of manifold, exposing terminal block attached to the manifold block. Lead wires from solenoid valve are connected with the terminals on upper side of terminal block. (On the terminal block, lead wire is connected with both A and B sides of solenoid valve in accordance with the corresponding markings A and B on the block.)

Connect each lead wire of power side corresponding to respective solenoid valve on the lower terminal block.

Terminal block wiring specifications is in accordance with COM.

Terminal block marking Model	A –	B +	B –
VFR2100	A side	сом	
VFR2200	A side	сом	B side
VFR2400	A side	СОМ	B side

- Applicable terminal:
   1.25-3, 1.25-3S, 1.25Y-3N, 1.25Y-3S
- Although "A-", "B+" and "B-" marks are indicated on the terminal block, VFR2000 can be used as either "+COM" or "-COM".



VFR3000 Series										
Terminal block marking	A –	COM +	В-							
VFR3100	A side	СОМ								
VFR3200	A side	СОМ	B side							
VFR3400	A side	СОМ	B side							

- Applicable terminal: 1.25-3.5M, 1.25Y-3L, 1.25-3M
- Although "A-", "COM+" and "B-" marks are indicated on the terminal block, VFR3000 can be used as either "+COM" or "-COM".

VFR4000 Series										
Terminal block marking Model	A –	B +	В-							
VFR4100	A side	СОМ								
VFR4200	A side	СОМ	B side							
VFR4400	A side	СОМ	B side							

- Applicable terminal:
- 1.25-3.5M, 1.25Y-3L, 1.25-3M • Although "A–" "B+" and "B–" :

 Although "A-", "B+" and "B-" marks are indicated on the terminal block, VFR4000 can be used as either "+COM" or "-COM".

VFR5000 Series										
Terminal block marking	A -	B +	В-							
VFR5100	A side	сом								
VFR5200	A side	сом	B side							
VFR5400	A side	сом	B side							

- Applicable terminal: 1.25-3.5M, 1.25Y-3L, 1.25-3M
- Although "A-", "B+" and "B-" marks are indicated on the terminal block, VFR5000 can be used as either "+COM" or "-COM".





Be sure to read this before handling the products. For safety instructions and 3/4/5-port solenoid valve precautions, refer to the "Handling Precautions for SMC Products" and the "Operation Manual" on the SMC website: https://www.smcworld.com

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**Lead Wire Connection** 

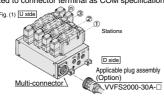
Manifold/Plug-in Type

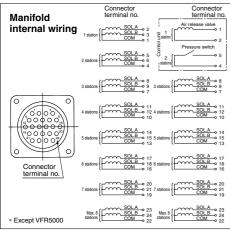
#### Type 01C Circular Connector

#### VFR2000/3000/4000/5000 Series

- When multi-connector is used, mass-termination between power supply side and solenoid valve can be done. This saves the wiring connection labor.
- Wire connection specifications

Lead wire for both solenoid A and B sides in manifold are connected to connector terminal as COM specifications.





Note 1) Maximum number is 8 stations. Note 2) It is used as +COM and -COM. Note 3) Station numbers are started from D side although connector is mounted on D or U Side.

#### Applicable Plug Assembly (Option)

	9	) (-p)
Assembly part no.	Cable length	Component parts
VVFS2000-30A-1	1.5 m	
VVFS2000-30A-2	3 m	Plug 206837-1 1 pc.
VVFS2000-30A-3	5 m	Cable clamp 206138-1 1 pc.
VVFS2000-30A-4 *	7 m	Socket 66101-2 24 pcs.
VVFS2000-30A-5 *	10 m	Cable VCTF 24 cores x 0.75 mm <sup>2</sup>
VVFS2000-30A-6 *	15 m	made by Tyco Electronics AMP K.K.
VVFS2000-30A-7 *	20 m	

#### \* Option

#### Cable Color List of Each Terminal No.

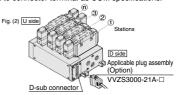
Terminal no.	1	2	3	4	5	6	7	8	9	10	11	12	13
Lead wire color	Orange	Orange	Black	Black	Green	Green	Re	d Re	d Blue	Blue	Yellow	Yellow	Brown
Dot marking	_	Yes	_	Yes	_	Yes	_	- Yes	s -	Yes	_	Yes	_
Terminal no.	14	15	16	17	1	8 1	19	20	21	22	23		24
Lead wire color	Brown	White	Whit	e Pin	k Pii	nk G	iray	Gray	Sky blue	Sky blue	Light gre	en Ligh	nt green
Dot marking	Yes	_	Yes	s	Ye	es -	_	Yes	_	Yes	_	Ι,	Yes

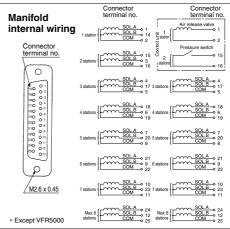
#### Type 01F D-sub Connector

#### VFR2000/3000/4000/5000 Series

- MIL standard type D connector (Terminal: 25 pins) has wide exchangeability and saves wiring labor.
- Wire connection specifications

Lead wire for both solenoid A and B sides in manifold are connected to connector terminal as COM specifications.





Note 1) Maximum number is 8 stations. Note 2) It is used as +COM and -COM. Note 3) Station numbers are started from D side although connector is mounted on D or U Side.

#### Applicable Plug Assembly (Option)

		<i>y</i> ( - 1 · · · <i>)</i>
Assembly part no.	Cable length	Component parts
VVZS3000-21A-1	1.5 m	
VVZS3000-21A-2	3 m	
VVZS3000-21A-3	5 m	Plug MIL standard type D connector
VVZS3000-21A-4 *	8 m	Number of terminals: 25 pins
VVZS3000-21A-5 *	10 m	Cable: 25 cores x 0.3 mm <sup>2</sup>
VVZS3000-21A-6 *	15 m	
VVZS3000-21A-7 *	30 m	
VVZS3000-21A-8 *	20 m	

<sup>\*</sup> Ontion

#### Cable Color List of Each Terminal No.

Terminal no.	1	2	3	4		5	6	Т	7	8	9	10	11	12
Lead wire color	Black	Brown	Red	d Oran	ge Ye	low	Pir	ık B	llue	Purple	Gray	White	White	Yellow
Dot marking	-	_	-	_	- [-	-	=	- [ -	-1	White	Black	Black	Red	Red
Terminal no.	13	14	15	16	17	1	8	19	20	21	22	2 23	24	25
Lead wire color	Orange	Yellow	Pink	Blue	Purpl	Gr	ay	Orange	Re	d Broi	n Pin	k Gray	Black	White
Dot marking	Red	Black	Black	White	_	T-	-1	Black	Whi	te Whi	e Re	d Red	White	_