Motorless Type

Electric Actuator/High Rigidity Slider Type Ball Screw Drive/LEJS(-M) Series

Model Selection

LEJS Series D. 885 LEJS-M Series D. 889

Selection Procedure



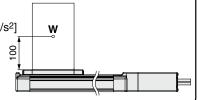
Selection Example

The model selection method shown below corresponds to SMC's standard motor. For use in combination with a motor from a different manufacturer, check the available product information of the motor to be used.

Operating

- Work load: 60 [kg]
- Workpiece mounting condition:

- conditions
- Speed: 300 [mm/s]
- Acceleration/Deceleration: 3000 [mm/s²]
- Stroke: 300 [mm]
- Mounting orientation: Horizontal
- External force: 10 [N]



Step 1 Check the speed–work load.

Select a model based on the workpiece mass and speed which are within the range of the actuator body specifications while referencing the speed-work load graph (guide) on page 876.

Selection example) The LEJS63 B-300 can be temporarily selected as a possible candidate based on the graph shown on the right side.

* Refer to the selection method of motor manufacturers for regeneration resistance.

Step 2 Check the cycle time.

Refer to method 1 for a rough estimate, and method 2 for a more precise value.

Method 1: Check the cycle time graph. (Page 877)

The graph is based on the maximum speed of each size.

Method 2: Calculation

Cycle time:

T can be found from the following equation.

$$T = T1 + T2 + T3 + T4 [s]$$

T1 and T3 can be found by the following equation.

The acceleration and deceleration values have upper limits depending on the workpiece mass and the duty ratio. Confirm that they do not exceed the upper limit, by

referring to the "Work load-Acceleration/Deceleration Graph (Guide)" on pages 878 and 879.

For the ball screw type, there is an upper limit of the speed depending on the stroke. Confirm that it does not exceed the upper limit, by referring to the specifications on page 886.

• T2 can be found from the following equation.

$$T2 = \frac{L - 0.5 \cdot V \cdot (T1 + T3)}{V}$$
 [s]

• T4 varies depending on the motor type and load. The value below is recommended.

$$T4 = 0.05 [s]$$

Calculation example)

T1 to T4 can be calculated as follows

$$T1 = V/a1 = 300/3000 = 0.1 [s],$$

$$T3 = V/a2 = 300/3000 = 0.1 [s]$$

$$T2 = \frac{L - 0.5 \cdot V \cdot (T1 + T3)}{V}$$

$$=\frac{300-0.5\cdot300\cdot(0.1+0.1)}{300}$$

$$= 0.90 [s]$$

$$T4 = 0.05 [s]$$

The cycle time can be found as

* The conditions for the settling time vary depending on the motor or driver to be used.

Step 3 Check the allowable moment. <Static allowable moment> (page 879-1) **Oynamic allowable moment>** (page 880)

Confirm the moment that applies to the actuator is within the allowable range for both static and dynamic conditions.

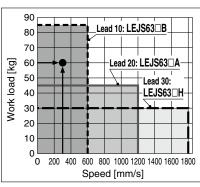


Selection example)

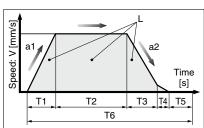
Select the LEJS63 □ B-300 from the graph on the right side.

Confirm that the external force is within the allowable external force (20 [N]).

(The external force is the resistance due to cable duct, flexible trunking or air tubing.)



<Speed-Work Load Graph> (LEJS63)



L: Stroke [mm]

V: Speed [mm/s]

a1: Acceleration [mm/s2]

a2: Deceleration [mm/s2]

T1: Acceleration time [s]

Time until reaching the set speed

T2: Constant speed time [s] Time while the actuator is operating at a constant speed

T3: Deceleration time [s] Time from the beginning of the constant speed operation to stop

T4: Settling time [s]

Time until positioning is completed

T5: Resting time [s]

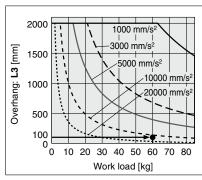
Time the product is not running

T6: Total time [s]

Total time from T1 to T5

Duty ratio: Ratio of T to T6

T ÷ T6 x 100



<Dynamic Allowable Moment> (LEJS63)



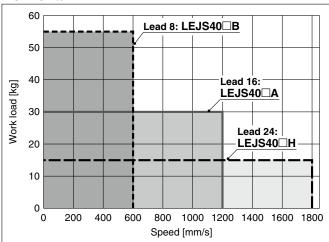
The values shown below are allowable values of the actuator body. Do not use the actuator so that

it exceeds these specification ranges. The allowable speed is restricted depending on the stroke. Select it by referring to the "Allowable

Speed-Work Load Graph (Guide)

LEJS40/Ball Screw Drive

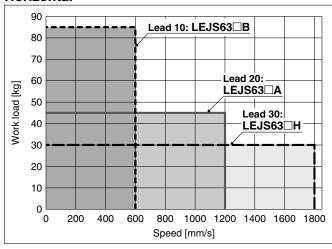
Horizontal



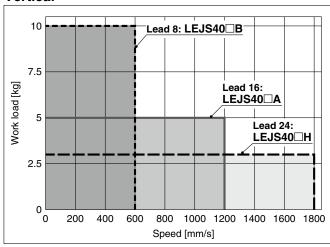
LEJS63/Ball Screw Drive

Horizontal

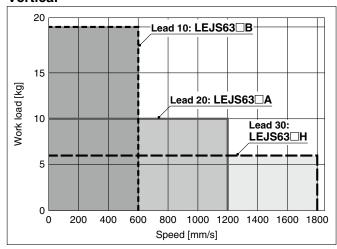
Stroke Speed."



Vertical



Vertical



Allowable Stroke Speed

[mm/s]

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																[111111/3]	
Model	Motor	Lead			Stroke [mm]												
Model	IVIOLOI	Symbol	[mm]	Up to 200	Up to 300 Up to 400	Up to 500	Up to 600	Up to 700	Up to 800	Up to 900	Up to 1000	Up to 1100	Up to 1200	Up to 1300	Up to 1400	Up to 1500	
		Н	24 1800				1580	1170	910	720	580	480	410	_	_	_	
LEJS40	100 W	100 W	Α	16		1200		1050	780	600	480	390	320	270	_	_	_
LEJ340	equivalent	В	8 600			520	390	300	240	190	160	130	_	_	_		
		(Motor ro	tation speed)	n speed) (4500 rpm)			(3938 rpm)	(2925 rpm)	(2250 rpm)	(1800 rpm)	(1463 rpm)	(1200 rpm)	(1013 rpm)	_	_	_	
		Н	30	_		1800			1390	1110	900	750	630	540	470	410	
LEJS63	200 W	W A 20 — 1200					930	740	600	500	420	360	310	270			
LEUSUS	equivalent	В	10	_	— 600					370	300	250	210	180	150	130	
		(Motor ro	tation speed)	_	((3600 rpm)			(2790 rpm)	(2220 rpm)	(1800 rpm)	(1500 rpm)	(1260 rpm)	(1080 rpm)	(930 rpm)	(810 rpm)	

SMC

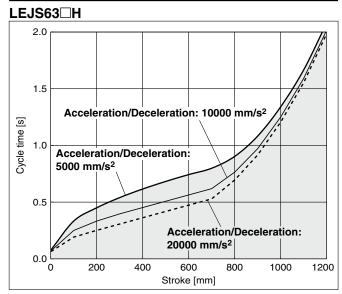


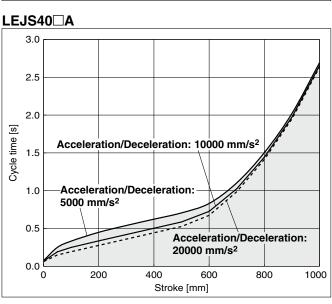
Cycle Time Graph (Guide)

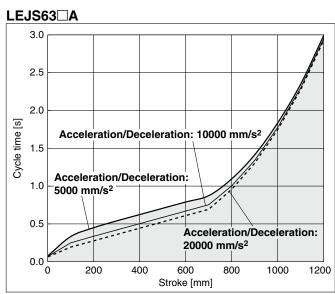
LEJS40/Ball Screw Drive

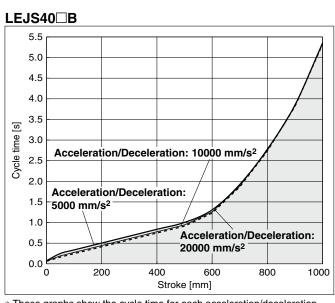
LEJS40□H 2.0 1.5 Cycle time [s] Acceleration/Deceleration: 10000 mm/s² 1.0 Acceleration/Deceleration: 5000 mm/s² 0.5 Acceleration/Deceleration: 20000 mm/s² 400 1000 600 Stroke [mm]

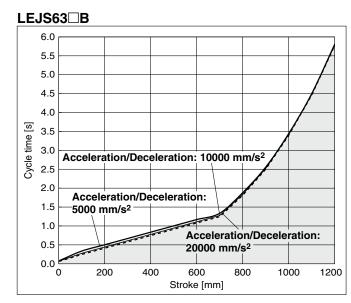
LEJS63/Ball Screw Drive











^{*} These graphs show the cycle time for each acceleration/deceleration.

^{*} These graphs show the cycle time for each stroke at the maximum speed.

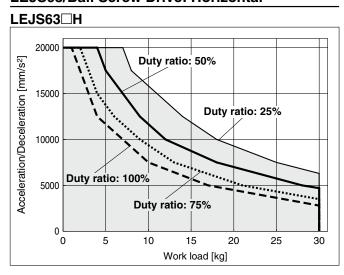


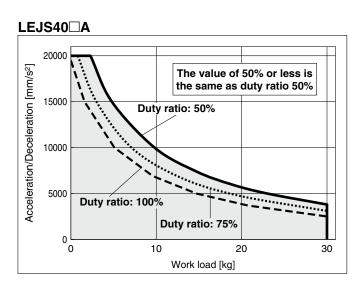
Work Load-Acceleration/Deceleration Graph (Guide)

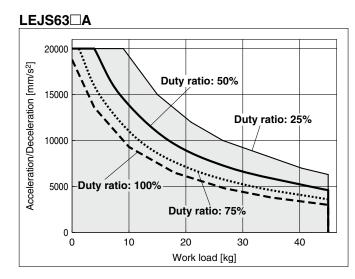
LEJS40/Ball Screw Drive: Horizontal

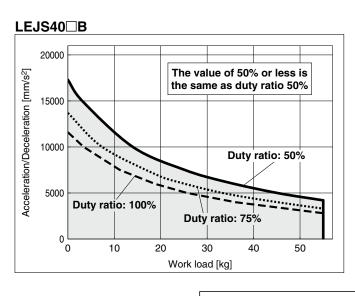
The value of 50% or less is the same as duty ratio: 50% Duty ratio: 75% Duty ratio: 75% Work load [kg]

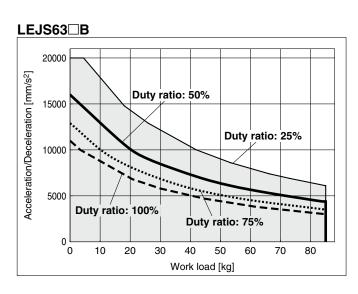
LEJS63/Ball Screw Drive: Horizontal











These graphs are examples of when the standard motor is mounted.

Determine the duty ratio after taking into account the load factor of the motor or driver to be used.

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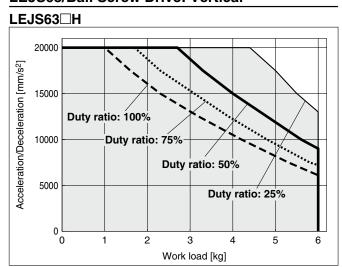


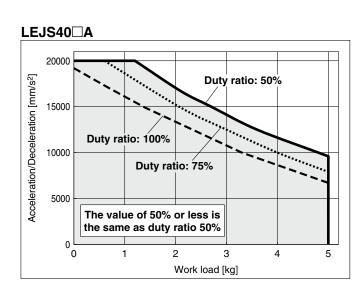
Work Load-Acceleration/Deceleration Graph (Guide)

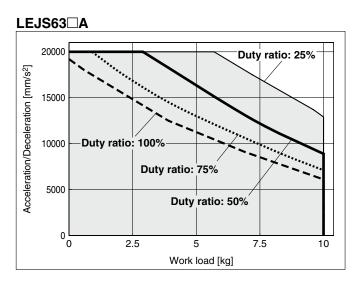
LEJS40/Ball Screw Drive: Vertical

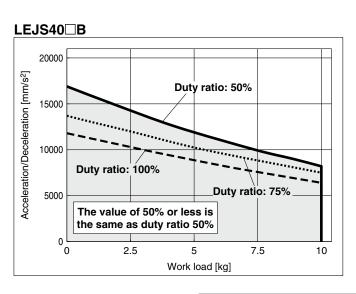
Duty ratio: 100% Duty ratio: 75% The value of 50% or less is the same as duty ratio 50% Work load [kg]

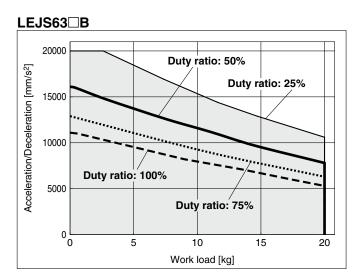
LEJS63/Ball Screw Drive: Vertical











These graphs are examples of when the standard motor is mounted.

Determine the duty ratio after taking into account the load factor of the motor or driver to be used.





Static Allowable Moment*1

[N·m]

Model	Size	Pitching	Yawing	Rolling
LEJS	40	83.9	88.2	88.2
LEJS	63	121.5	135.1	135.1

*1 The static allowable moment is the amount of static moment which can be applied to the actuator when it is stopped.

If the product is exposed to impact or repeated load, be sure to take adequate safety measures when using the product.

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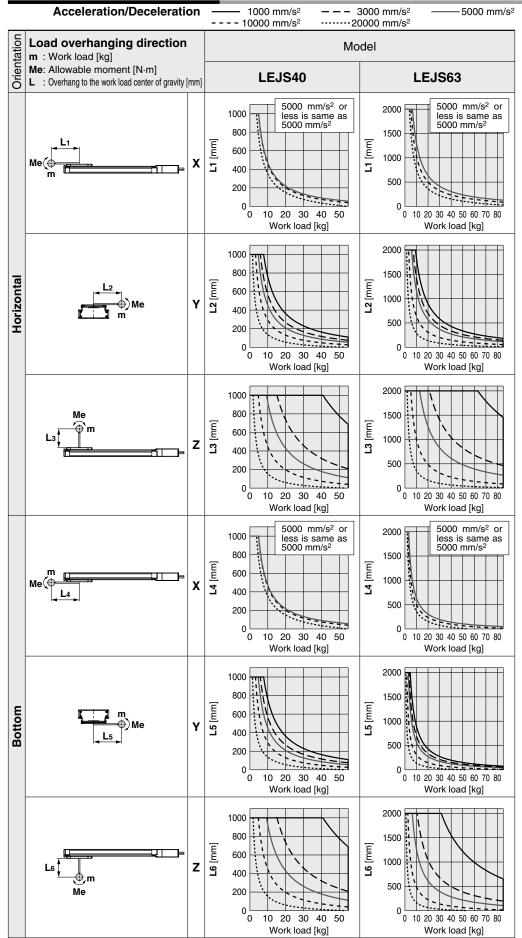
LECY | LECS | JXC | LEC |





Dynamic Allowable Moment

* This graph shows the amount of allowable overhang (guide unit) when the center of gravity of the work-piece overhangs in one direction. When selecting the overhang, refer to the "Calculation of Guide Load Factor" or the Electric Actuator Model Selection Software for confirmation: https://www.smcworld.com



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LECY LECS |

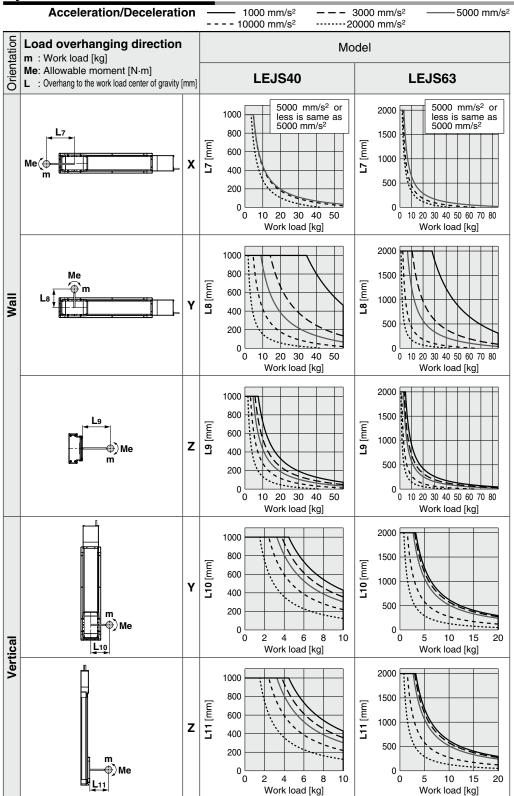
Motorless

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Dynamic Allowable Moment

* This graph shows the amount of allowable overhang (guide unit) when the center of gravity of the workpiece overhangs in one direction. When selecting the overhang, refer to the "Calculation of Guide Load Factor" or the Electric Actuator Model Selection Software for confirmation: https://www.smcworld.com







Calculation of Guide Load Factor

1. Decide operating conditions.

Model: LEJS Acceleration [mm/s2]: a Size: 40/63 Work load [kg]: m

Mounting orientation: Horizontal/Bottom/Wall/Vertical Work load center position [mm]: Xc/Yc/Zc

- 2. Select the target graph while referencing the model, size, and mounting orientation.
- 3. Based on the acceleration and work load, find the overhang [mm]: Lx/Ly/Lz from the graph.
- 4. Calculate the load factor for each direction.

$$\alpha x = Xc/Lx$$
, $\alpha y = Yc/Ly$, $\alpha z = Zc/Lz$

5. Confirm the total of $\alpha \boldsymbol{x}$, $\alpha \boldsymbol{y}$, and $\alpha \boldsymbol{z}$ is 1 or less.

$$\alpha x + \alpha y + \alpha z \le 1$$

When 1 is exceeded, consider a reduction of acceleration and work load, or a change of the work load center position and series.

Example

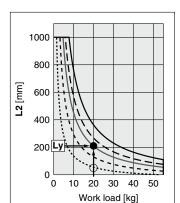
1. Operating conditions

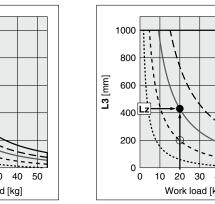
Model: LEJS Size: 40

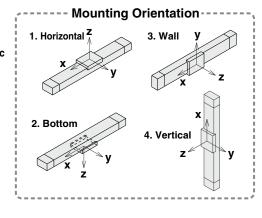
Mounting orientation: Horizontal Acceleration [mm/s²]: 5000 Work load [kg]: 20

Work load center position [mm]: Xc = 0, Yc = 50, Zc = 200

2. Select the graph on page 880, top and left side first row.







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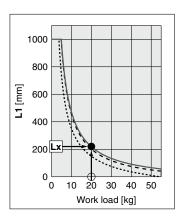
11-LEJS

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- 3. Lx = 220 mm, Ly = 210 mm, Lz = 430 mm
- 4. The load factor for each direction can be found as follows.

 $\alpha x = 0/220 = 0$ α **y** = 50/210 = 0.24 $\alpha z = 200/430 = 0.47$

5. $\alpha x + \alpha y + \alpha z = 0.71 \le 1$



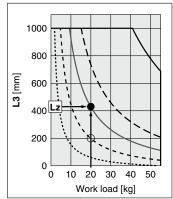
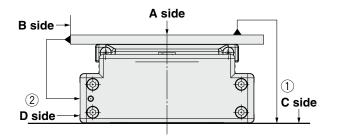




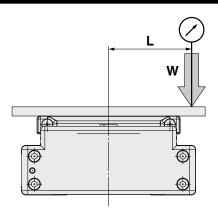
Table Accuracy (Reference Value)

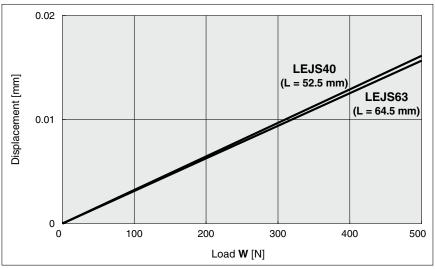


	Traveling parallelism [mm] (Every 300 mm)							
Model	C side traveling parallelism to A side	② D side traveling parallelism to B side						
LEJS40	0.05	0.03						
LEJS63	0.05	0.03						

 $[\]ast\,$ Traveling parallelism does not include the mounting surface accuracy.

Table Displacement (Reference Value)





^{*} This displacement is measured when a 15 mm aluminum plate is mounted and fixed on the table. (Table clearance is included.)

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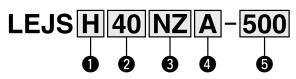
Motorless Type

Electric Actuator/High Rigidity Slider Type Ball Screw Drive

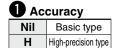
LEJS Series LEJS40, 63

RoHS

How to Order



■ · Standard



0	Siz	E
4	0	
6	3	

3 Mo	unting	type
NZ		
NY		
NX		
NW*1		
NIV/*1		

NW*1 NV*1 NU*1 NT*1

*1 Size 63 only

4 Lea	ad [mm]	
Symbol	LEJS40	LE

Symbol	LEJS40	LEJS63
Н	24	30
Α	16	20
В	8	10

5 Stroke [mm]

	_
200	l
to	l
1500	l

 For details, refer to the table below.

Applicable Stroke Table

Applicable Stroke Table • . Standar											anuaru
Stroke Model [mm]	200	300	400	500	600	700	800	900	1000	1200	1500
LEJS40	•	•	•	•	•	•	•	•	•	•	_
LEJS63	_	•	•	•	•	•	•	•	•	•	•

^{*} Please consult with SMC for non-standard strokes as they are produced as special orders.

For auto switches, refer to pages 894 to 897.

Compatible Motors and Mounting Types

Applicable moto					Size/Mou	inting type					
			40					63			
Manufacturer	Series	NZ	NY	NX	NZ	NY	NX	NW	NV	NU	NT
Mitsubishi Electric Corporation	MELSERVO JN/J4/J5	•	_	_	•	_	_	_	_	_	_
YASKAWA Electric Corporation	Σ-V/7	● *1	_	_	•	_	_	_	_	_	_
SANYO DENKI CO., LTD.	SANMOTION R	•	_	_	•	_	_	_	_	_	_
OMRON Corporation	OMNUC G5/1S	•	_	_	_	•	_	_	_	_	_
Panasonic Corporation	MINAS A5/A6	(MHMF only)	•	_		•	_	_	_	_	_
FANUC CORPORATION	βis (-B)	•	_	_	(β1 only)	_	_	•	_	_	_
NIDEC SANKYO CORPORATION	S-FLAG	•	_	_	•	_	_	_	_	_	_
KEYENCE CORPORATION	SV/SV2	●*1	_	_	•	_	_	_	_	_	_
FUJI ELECTRIC CO., LTD.	ALPHA7	•	_	_	•	_	_	_	_	_	_
Rockwell Automation, Inc. (Allen-Bradley)	Kinetix MP/VP/TL	(TL only)	_	_	_	_	● (MP/VP only)	_	_	_	● (TL only)
Beckhoff Automation GmbH	AM 30/31/80/81	•	_	_	_	_	(80/81 only)	_	(30 only)	(31 only)	_
Siemens AG	SIMOTICS S-1FK7	_	_	•	_	_	•	_	_	_	_
Delta Electronics, Inc.	ASDA-A2	•		_	•	_	_		_	_	_
ANCA Motion	AMD2000	•	_	_	•	_	_		_	_	_

^{*1} For some motors, the connector may protrude from the motor body. Be sure to check for interreference with the mounting surface before selecting a motor.



Electric Actuator/High Rigidity Slider Type Ball Screw Drive LEJS Series



Specifications

- Values in this specifications table are the allowable values of the actuator body with the standard motor mounted.
- Do not use the actuator so that it exceeds these values

		Mode	el		LEJS40		LEJS63						
	Stroke [mm	n]*1		200, 300	0, 400, 500, 600, 7 900, 1000, 1200	700, 800	300, 400, 500, 600, 700, 800, 900 1000, 1200, 1500						
			Horizontal	15	30	55	30	45	85				
	Work load	[Kg]*²	Vertical	3	5	10	6	10	20				
			Up to 500	1800	1200	600							
			501 to 600	1580	1050	520	1800	1200	600				
			601 to 700	1170	780	390							
			701 to 800	910	600	300	1390	930	460				
	Speed*3 [mm/s]	Stroke	801 to 900	720	480	240	1110	740	370				
			901 to 1000	580	390	190	900	600	300				
		range	1001 to 1100	480	320	160	750	500	250				
ا _د			1101 to 1200	410	270	130	630	420	210				
Ö			1201 to 1300	_	_	_	540	360	180				
cati			1301 to 1400	_	_	_	470	310	150				
≝			1401 to 1500	_	_	_	410	270	130				
specifications	Max. accele	eration/c	leceleration [mm/s ²]	20000									
	Positioning Basic type					±0	.02						
Actuator	repeatability [mm] High-precision type					±0	.01						
tr	Lost motion [mm]*4 Basic type					0.1 o	r less						
<	High-precision type					0.05	or less						
	Ball screw		Thread size [mm]		ø12			ø15					
	specification	ne	Lead [mm]	24	16	8	30	20	10				
	•		Shaft length [mm]		Stroke + 118.5		Stroke + 126.5						
	Impact/Vibi	ration re	sistance [m/s ²]*5	50/20									
	Actuation t	уре		Ball screw									
	Guide type				Linear guide								
	Static allow	/able	Mep (Pitching)		83.9		121.5						
	moment*6		Mey (Yawing)		88.2		135.1						
	[N·m]		Mer (Rolling)		88.2			135.1					
			ture range [°C]				40						
	Operating h		range [%RH]			90 or less (No	condensation)						
ions	Actuation u	`	01		0.86		1.37						
Other ⁴ specifications	Other inerti		<u> </u>		0.031			0.129					
Spec	Friction co			0.05									
~ /	Mconuniou	efficier	су	0.8									
se moto ations	Motor type			AC servo motor (100 V/200 V)									
Reference motor specifications	Rated outp			100 200									
*8	Rated torqu	ue [N·m]		0.32 0.64									

- *1 Please consult with SMC for non-standard strokes as they are produced as special orders.
- *2 Check the "Speed-Work Load Graph (Guide)" on page 876.
- *3 The allowable speed changes according to the stroke.
- *4 A reference value for correcting an error in reciprocal operation
- *5 Impact resistance: No malfunction occurred when the actuator was tested with a drop tester in both an axial direction and a perpendicular direction to the lead screw. (The test was performed with the actuator in the initial state.)
 - Vibration resistance: No malfunction occurred in a test ranging between 45 to 2000 Hz. The test was performed in both an axial direction and a perpendicular direction to the lead screw. (The test was performed with the actuator in the initial state.)
- *6 The static allowable moment is the amount of static moment which can be applied to the actuator when it is stopped. If the product is exposed to impact or repeated load, be sure to take adequate safety measures when using the product.
- *7 Each value is only to be used as a guide to select a motor of the appropriate capacity.
- *8 For other specifications, refer to the specifications of the motor that is to be installed.
- Sensor magnet position is located in the table center.
- For detailed dimensions, refer to the "Auto Switch Mounting Position."
- * Do not allow collisions at either end of the table traveling distance.
- Additionally, when running the positioning operation, do not set within 2 mm of both ends. Please consult with SMC for the manufacture of intermediate strokes.
- (LEJS40/Manufacturable stroke range: 200 to 1200 mm, LEJS63/Manufacturable stroke range: 300 to 1500 mm)

Weight

Model	LEJS40									
Stroke [mm]	200	300	400	500	600	700	800	900	1000	1200
Product weight [kg]	5.0	5.8	6.5	7.3	8.1	8.8	9.6	10.4	11.1	12.7
Model	LEJS63									
Stroke [mm]	300	400	500	600	700	800	900	1000	1200	1500
Product woight [kg]	10.4	11.7	120	1/1/2	15.4	16.7	17.0	10.1	21.6	25.4



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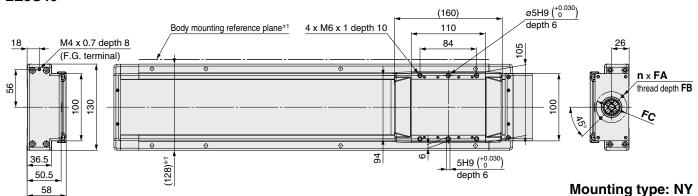
LECY



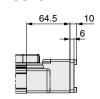
Dimensions: Ball Screw Drive

Refer to the "Motor Mounting" on page 891 for details about motor mounting and included parts.

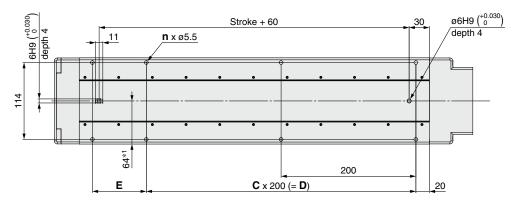
LEJS40



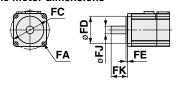
Stroke + 221 37 Stroke + 6 (Table traveling distance) (58) 64.5



LEJS40NY□-□



Applicable motor dimensions



*1 When mounting the actuator using the body mounting reference plane, use a pin. Set the height of the pin to be 5 mm or more because of round chamfering. (Recommended height 6 mm)

Dimensions

Dimensions				[mm]
Model	n	С	D	E
LEJS□40N□□-200	6	1	200	80
LEJS□40N□□-300	6	1	200	180
LEJS□40N□□-400	8	2	400	80
LEJS□40N□□-500	8	2	400	180
LEJS□40N□□-600	10	3	600	80
LEJS□40N□□-700	10	3	600	180
LEJS□40N□□-800	12	4	800	80
LEJS□40N□□-900	12	4	800	180
LEJS□40N□□-1000	14	5	1000	80
LEJS□40N□□-1200	16	6	1200	80

Motor Mounting, Applicable Motor Dimensions [mr									
Mounting		FA		FB	FC	FD	FE	FJ	FK
type	n	Mounting type	Applicable motor	ГВ	ГС	ги	(Max.)	ΓJ	ΓK
NZ	2	M4 x 0.7	ø4.5	7	ø46	30	3.5	8	25 ±1
NY	4	M3 x 0.5	ø3.4	6	ø45	30	3.5	8	25 ±1
NX	2	M4 x 0.7	ø4.5	7	ø46	30	3.5	8	18 ±1



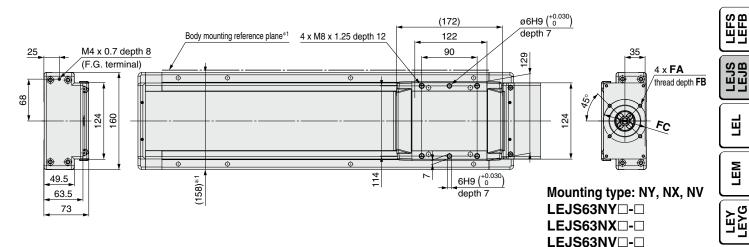
Electric Actuator/High Rigidity Slider Type Ball Screw Drive LEJS Series

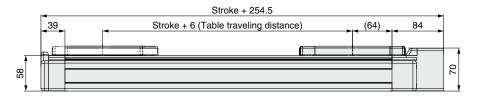
Motorless Type

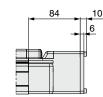
Refer to the "Motor Mounting" on page 891 for details about motor mounting and included parts.

Dimensions: Ball Screw Drive

LEJS63







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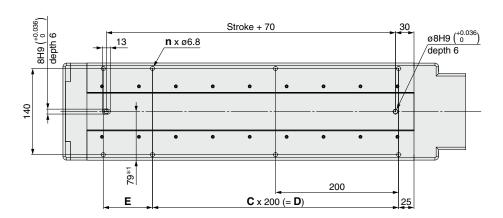
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LEC

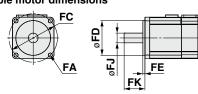
COXC

LECY LECS LECS

LAT3



Applicable motor dimensions



*1 When mounting the actuator using the body mounting reference plane, use a pin. Set the height of the pin to be 5 mm or more because of round chamfering. (Recommended height 6 mm)

Dimensions				[mm]
Model	n	C	D	E
LEJS□63N□□-300	6	1	200	180
LEJS□63N□□-400	8	2	400	80
LEJS□63N□□-500	8	2	400	180
LEJS□63N□□-600	10	3	600	80
LEJS□63N□□-700	10	3	600	180
LEJS□63N□□-800	12	4	800	80
LEJS□63N□□-900	12	4	800	180
LEJS□63N□□-1000	14	5	1000	80
LEJS□63N□□-1200	16	6	1200	80
LEJS□63N□□-1500	18	7	1400	180

Motor Mounting, Applicable Motor Dimensions										
Mounting		Annlicable meter	FB	FC	FD	FE (Max)	FJ	FK		
type NZ	Mounting type M5 x 0.8	Applicable motor	7	ø70	50	(Max.) 3.3	1.4	30 ±1		
		ø5.8					14			
NY	M4 x 0.7	ø4.5	6	ø70	50	3.3	11	30 ±1		
NX	M5 x 0.8	ø5.8	6	ø63	40	3.5	9	20 ±1		
NW	M5 x 0.8	ø5.8	7	ø70	50	3.3	9	25 ±1		
NV	M4 x 0.7	ø4.5	6	ø63	40	3.5	9	20 ±1		
NU	M5 x 0.8	ø5.8	7	ø70	50	3.3	11	23 ±1		
NT	M5 x 0.8	ø5.8	7	ø70	50	3.3	12	30 ±1		

Motorless Type

Built-in Intermediate Supports Type These specifications enable the maximum speed to be realized throughout the entire stroke.

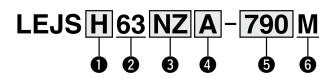
(RoHS)

Electric Actuator/High Rigidity Slider Type

Ball Screw Drive LEJS63□-□M Series

Standard LEJS Series ▶ p. 885

How to Order



Accuracy

_	
Nil	Basic type
Н	High-precision type



_
NZ
NY
NX
NW
NV
NU
NT

4	Le	ead	[mm	1]
				-

Н	30
Α	20
В	10

Stroke [mm]*1 890 1190

*1 Please consult with SMC for non-standard strokes as they are produced as special orders.

6 Built-in intermediate supports

Built-in intermediate supports

Specifications

Lead [mm]			30	20	10
Speed [mm/s] Stroke		790		1200	600
	Stroke range	890			
		990	1000		
		1190	1800		000
		1490			
		1790			

For the model selection method, refer to page 875. Specifications other than those listed are the same as the standard product. Refer to page 886 for details. For details on the construction, refer to page 194.

For auto switches, refer to pages 894 to 897.

Compatible Motors and Mounting Types

Applicable motor model		Size/Mounting type								
Manufacturer	Series	63								
Manufacturer	Series	NZ	NY	NX	NW	NV	NU	NT		
Mitsubishi Electric Corporation	MELSERVO JN/J4/J5	•	_	_	_	_	_	_		
YASKAWA Electric Corporation	Σ-V/7	●*1	_	_	_	_	_	_		
SANYO DENKI CO., LTD.	SANMOTION R	•	_	_	_	_	_	_		
OMRON Corporation	OMNUC G5/1S	_	•	_	_	_	_	_		
Panasonic Corporation	MINAS A5/A6	_	•	_	_	_	_	_		
FANUC CORPORATION	βis (-B)	• (β1 only)	_	_	•	_	_	_		
NIDEC SANKYO CORPORATION	S-FLAG	•	_	_	_	_	_	_		
KEYENCE CORPORATION	SV/SV2	●*1	_	_	_	_	_	_		
FUJI ELECTRIC CO., LTD.	ALPHA7	•	_	_		_	_	_		
Rockwell Automation, Inc. (Allen-Bradley)	Kinetix MP/VP/TL	_	_	(MP/VP only)	_	_	_	(TL only)		
Beckhoff Automation GmbH	AM 30/31/80/81	_	_	(80/81 only)	_	(30 only)	(31 only)	_		
Siemens AG	SIMOTICS S-1FK7	_	_	•		_	_	_		
Delta Electronics, Inc.	ASDA-A2	•	_	_	_	_	_	_		
ANCA Motion	AMD2000	•	_	_	_	_	_	_		

^{*1} For some motors, the connector may protrude from the motor body. Be sure to check for interreference with the mounting surface before selecting a motor.

SMC

Dimensions: Ball Screw Drive

The motor mounting method and the included parts are the same as the standard product. Refer to page 891 for details.

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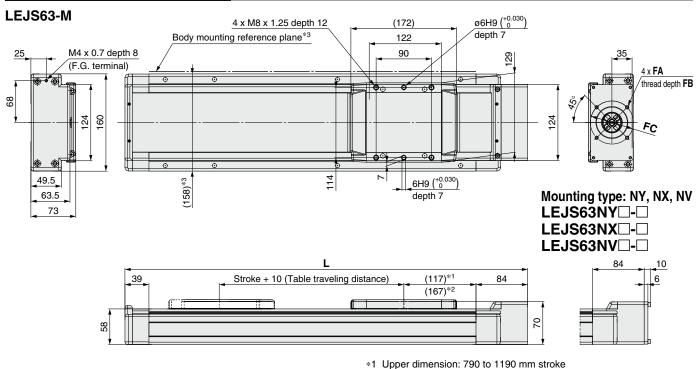
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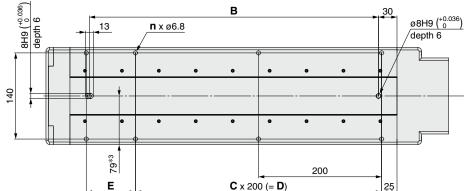
CXC

LECY

LAT3

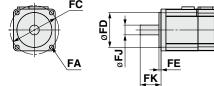


*2 Lower dimension: 1490 to 1790 mm stroke



Applicable motor dimensions

*3 When mounting the actuator using the body mounting reference plane, use a pin. Set the height of the pin to be 5 mm or more because of round chamfering. (Recommended height 6 mm)



⚠ Caution

- 1. During operation, the intermediate support mechanism emits a collision noise due to the structure.
- 2. Compared to the standard product, the entire length of the product will be longer for each stroke. For details, refer to the dimensions.
- 3. The stopper type origin position return method cannot be used as the return to origin method (due to the bumper as shown in Construction ④ on page 194).

Dimensions and Weight

Dimensions and weight [n								
Model	L	В	n	С	D	Е	Product weight [kg]	
LEJS□63N□□-790M	1154.5	970	12	4	800	180	18.4	
LEJS□63N□□-890M	1254.5	1070	14	5	1000	80	19.7	
LEJS□63N□□-990M	1354.5	1170	14	5	1000	180	20.9	
LEJS□63N□□-1190M	1554.5	1370	16	6	1200	180	23.4	
LEJS□63N□□-1490M	1954.5	1770	20	8	1600	180	28.9	
LEJS□63N□□-1790M	2254.5	2070	24	10	2000	80	32.7	

Motor Mounting, Applicable Motor Dimensions [mm]

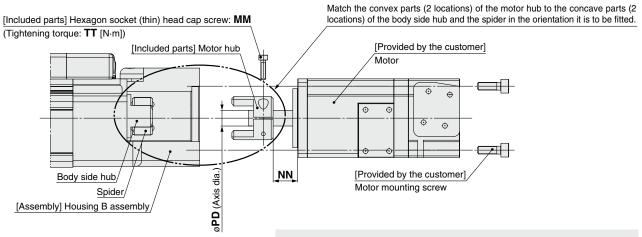
Manuellan	FA							
Mounting type	Mounting type	Applicable motor	FB	FC	FD	FE (Max.)	FJ	FK
NZ	M5 x 0.8	ø5.8	7	ø70	50	3.3	14	30 ±1
NY	M4 x 0.7	ø4.5	6	ø70	50	3.3	11	30 ±1
NX	M5 x 0.8	ø5.8	6	ø63	40	3.5	9	20 ±1
NW	M5 x 0.8	ø5.8	7	ø70	50	3.3	9	25 ±1
NV	M4 x 0.7	ø4.5	6	ø63	40	3.5	9	20 ±1
NU	M5 x 0.8	ø5.8	7	ø70	50	3.3	11	23 ±1
NT	M5 x 0.8	ø5.8	7	ø70	50	3.3	12	30 ±1





Motor Mounting

- When mounting a hub, remove all oil content, dust, and dirt adhered to the shaft and the inside of the hub.
- This product does not include the motor and motor mounting screws. (Provided by the customer) Prepare a motor with a round shaft end.
- Take measures to prevent the loosening of the motor mounting screws.



Mounting procedure

- 1) Secure the motor hub to the motor (provided by the customer) with the MM hexagon socket head cap screw.
- 2) Check the motor hub position, and then insert it.
- 3) Secure the motor to the housing B assembly with the motor mounting screws (provided by the customer).

Dimensions [mm]									
Size	Mounting type	MM	TT	NN	PD				
	NZ	M2.5 x 10	0.65	12.5	8				
40	NY	M2.5 x 10	0.65	12.5	8				
	NX	M2.5 x 10	0.65	7	8				
	NZ	M3 x 12	1.5	18	14				
	NY	M4 x 12	2.7	18	11				
	NX	M4 x 12	2.7	8	9				
63	NW	M4 x 12	2.7	12	9				
	NV	M4 x 12	2.7	8	9				
	NU	M4 x 12	2.7	12	11				
	NT	M3 x 12	1.5	18	12				

Included Parts List

Size: 40

Description	Quantity	Note
Motor hub	1	_
Hexagon socket head cap screw (to secure the hub)	1	M2.5 x 10: Mounting type "NZ," "NY," "NX"

Size: 63

Description	Quantity	Note		
Motor hub	1	_		
Hexagon socket head cap screw (to secure the hub)	4	M3 x 12: Mounting type "NZ," "NT"		
Hexagon socket thin head cap screw (to secure the hub)	'	M4 x 12: Mounting type "NY," "NX," "NW," "NV," "NU"		

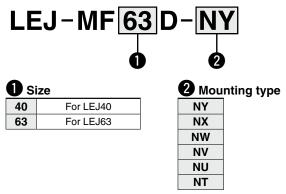


LEJS Series Motor Mounting Parts

Motor Flange Option

As the mounting type "NZ" is selected for the model and this option is mounted, the mounting types that can be used are shown below.

How to Order



^{*} Component parts vary depending on the mounting type. Refer to the "Component Parts" on page 893.

Compatible Motors and Mounting Types

Companible Motors	and Mounting	Types									
Applicable mot	or model	Size/Mounting type									
Manufastonen	0		40					63			
Manufacturer	Series	NZ	NY	NX	NZ	NY	NX	NW	NV	NU	NT
Mitsubishi Electric Corporation	MELSERVO JN/J4/J5	•		_	•	_	_	_	_	_	_
YASKAWA Electric Corporation	Σ-V/7	●*1	1	_	•	_	_	_	_	_	_
SANYO DENKI CO., LTD.	SANMOTION R	•	_	_	•	_	_	_	_	_	_
OMRON Corporation	OMNUC G5/1S	•	_	_	_	•	_	_	_	_	_
Panasonic Corporation	MINAS A5/A6	(MHMF only)	•	_	_	•	_	_	_	_	_
FANUC CORPORATION	βis (-B)	•	_	_	(β1 only)	_	_	•	_	_	_
NIDEC SANKYO CORPORATION	S-FLAG	•	_	_	•	_	_	_	_	_	_
KEYENCE CORPORATION	SV/SV2	●*1	_	_	•	_	_	_	_	_	_
FUJI ELECTRIC CO., LTD.	ALPHA7	•	_	_	•	_	_	_	_	_	_
Rockwell Automation, Inc. (Allen-Bradley)	Kinetix MP/VP/TL	(TL only)	1	_	-	_	(MP/VP only)	_	_	_	(TL only)
Beckhoff Automation GmbH	AM 30/31/80/81	•	_	_	_	_	(80/81 only)	_	(30 only)	(31 only)	
Siemens AG	SIMOTICS S-1FK7	_		•	_	_	•	_	_	_	_
Delta Electronics, Inc.	ASDA-A2	•			•	_	_		_	_	_
ANCA Motion	AMD2000	•	_	_	•	_	_	_	_	_	_

^{*1} For some motors, the connector may protrude from the motor body. Be sure to check for interreference with the mounting surface before selecting a motor.



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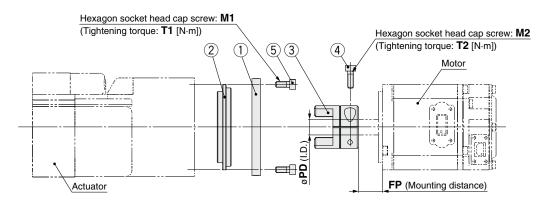
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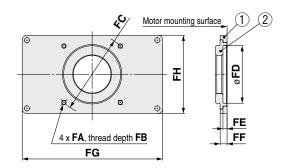
LECY | LECS | JXC | LEC |



Dimensions: Motor Flange Option



Motor plate details



Dimen	Dimensions [mm]														
Size	Mounting type	FA	FB	FC	FD	FE	FF	FG	FH	M1	T1	M2	T2	PD	FP
40	NY	M3 x 0.5	6	ø45	30	3.5	6	99	49	M4 x 12	2.7	M2.5 x 10	0.65	8	12.5
40	NX	_	_	_	_	_	_	_	_	_	_	M2.5 x 10	0.65	8	7
	NY	M4 x 0.7	6	ø70	50	3.5	6	123	68	M4 x 12	2.7	M4 x 12	2.7	11	18
	NX	M5 x 0.8	6	ø63	40	3.5	6	123	68	M4 x 12	2.7	M4 x 12	2.7	9	8
63	NW	_	_	_	_	_	_	_	_	_	_	M4 x 12	2.7	9	12
03	NV	M4 x 0.7	6	ø63	40	3.5	6	123	68	M4 x 12	2.7	M4 x 12	2.7	9	8
	NU	_	_	_	_	_	_	_	_	_	_	M4 x 12	2.7	11	12

Component Parts

Size: 40

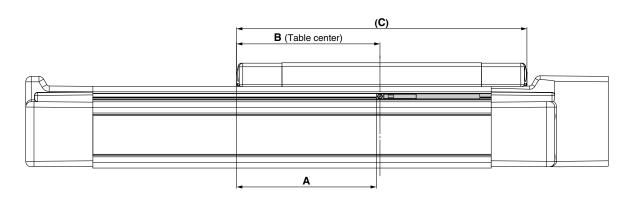
		Quantity			
No.	Description	Mounti	ng type		
		NY	NX		
1	Motor plate	1	_		
2	Ring	1	_		
3	Hub (Motor side)	1	1		
4	Hexagon socket thin head cap screw	1	1		
5	Hexagon socket head cap screw	4	_		

Size: 63

		Quantity									
No.	Description		Mounting type								
		NY	NX	NW	NV	NU	NT				
1	Motor plate	1	1	_	1	_	_				
2	Ring	1	1	_	1	_	_				
3	Hub (Motor side)	1	1	1	1	1	1				
4	Hexagon socket thin head cap screw	1	1	1	1	1	1				
5	Hexagon socket head cap screw	4	4	_	4	_	_				

LEJS Series Auto Switch Mounting

Auto Switch Mounting Position



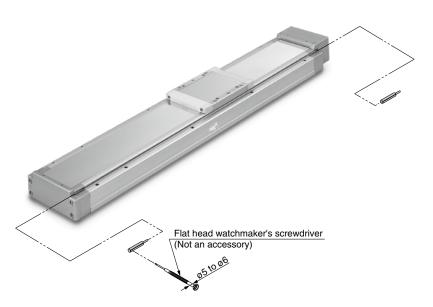
					[mm]
Model	Size	Α	В	С	Operating range
LEJS	40	77	80	160	5.5
LEJS	63	83	86	172	7.0

 Since the operating range is provided as a guideline including hysteresis, it cannot be guaranteed (assuming approximately ±30% dispersion).
 It may change substantially depending on the ambient environment.

Auto Switch Mounting

When mounting the auto switches, they should be inserted into the actuator's auto switch mounting groove as shown in the drawing below. After setting in the mounting position, use a flat head watchmaker's screwdriver to tighten the auto switch mounting screw that is included.

Auto Switch Mounting Screw									
Tightening Torque	[N·m]								
Auto switch model	Tightening torque								
D-M9□(V) D-M9□W(V)	0.10 to 0.15								



* When tightening the auto switch mounting screw (included with auto switch), use a watchmaker's screwdriver with a handle diameter of about 5 to 6 mm.



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11-LEJS

LECY | LECS | JXC | LEC |

Solid State Auto Switch Direct Mounting Type

D-M9N(V)/D-M9P(V)/D-M9B(V) **(€** RoHS



Grommet

- 2-wire load current is reduced (2.5 to 40 mA).
- Using flexible cable as standard



. Caution

Precautions

Fix the auto switch with the existing screw installed on the auto switch body. The auto switch may be damaged if a screw other than the one supplied is used.

Auto Switch Specifications

Refer to the SMC website for details on products that are compliant with international standards.

PLC: Programmable Logic Controller

D-M9 □, D-M9 □	D-M9□, D-M9□V (With indicator light)								
Auto switch model	D-M9N	D-M9NV	D-M9P	D-M9PV	D-M9B	D-M9BV			
Electrical entry direction	In-line	Perpendicular In-line Perpendicular		In-line	Perpendicular				
Wiring type		3-wire				vire			
Output type	N	PN	PI	NΡ	_	_			
Applicable load		IC circuit, F	24 VDC relay, PLC						
Power supply voltage	5	5, 12, 24 VDC	_						
Current consumption		10 mA	or less		_				
Load voltage	28 VDC	or less	_	_	24 VDC (10 to 28 VDC)				
Load current		40 mA	or less		2.5 to 40 mA				
Internal voltage drop	0.8 V or l	ess at 10 mA	(2 V or less	at 40 mA)	4 V o	r less			
Leakage current		100 μA or les	0.8 mA or less						
Indicator light		Red L	ED illuminate	s when turne	d ON.				
Standard	-		CE marki	ng, RoHS					

Oilproof Heavy-duty Lead Wire Specifications

Auto sw	itch model	D-M9N(V)	D-M9P(V)	D-M9B(V)			
Sheath	Outside diameter [mm]	2.6					
Insulator	Number of cores	3 cores (Brow	/n/Blue/Black)	2 cores (Brown/Blue)			
Insulator	Outside diameter [mm]	0.88					
Conductor	Effective area [mm²]		0.15				
Conductor	Strand diameter [mm]	0.05					
Minimum bending radiu	s [mm] (Reference values)		17				

- * Refer to page 996 for solid state auto switch common specifications.
- * Refer to page 996 for lead wire lengths.

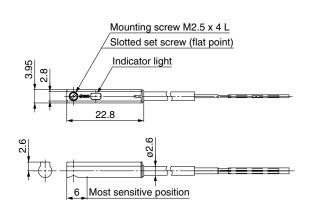
Weight

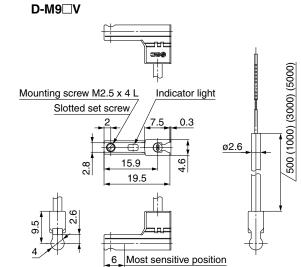
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Auto switch model		D-M9N(V)	D-M9P(V)	D-M9B(V)
	0.5 m (Nil)	8		7
Lead wire length	1 m (M)	14		13
	3 m (L)	41		38
	5 m (Z)	68		63

Dimensions [mm]









Normally Closed Solid State Auto Switch Direct Mounting Type D-M9NE(V)/D-M9PE(V)/D-M9BE(V) € ROHS

Auto Switch Specifications

Refer to the SMC website for details on products that are compliant with international standards.

PLC: Programmable Logic Controller

D-M9□E, D-M9□EV (With indicator light)						
Auto switch model	D-M9NE	D-M9NEV	D-M9PE D-M9PEV		D-M9BE	D-M9BEV
Electrical entry direction	In-line	Perpendicular	In-line	Perpendicular	In-line	Perpendicular
Wiring type		3-w	rire		2-v	vire
Output type	N	PN	PI	NP	-	_
Applicable load	IC circuit, Relay, PLC 24 VDC relay, PLC				elay, PLC	
Power supply voltage	5, 12, 24 VDC (4.5 to 28 V) —				_	
Current consumption	10 mA or less —				_	
Load voltage	28 VDC or less —			24 VDC (10	to 28 VDC)	
Load current	40 mA or less 2.5 to 40 mA				40 mA	
Internal voltage drop	0.8 V or less at 10 mA (2 V or less at 40 mA) 4 V or less				r less	
Leakage current	100 μA or less at 24 VDC 0.8 mA or less					
Indicator light	Red LED illuminates when turned ON.					
Standard	CE marking, RoHS					

Oilproof Heavy-duty Lead Wire Specifications

Auto switch model		D-M9NE(V)	D-M9PE(V)	D-M9BE(V)	
Sheath	Outside diameter [mm]	2.6			
Insulator	Number of cores	3 cores (Brow	2 cores (Brown/Blue)		
insulator	Outside diameter [mm]		0.88		
Conductor	Effective area [mm²]	0.15			
Conductor	Strand diameter [mm]				
Minimum bending radius [mm] (Reference values)		17			

- * Refer to page 996 for solid state auto switch common specifications.
- * Refer to page 996 for lead wire lengths.

Grommet

- Output signal turns on when no magnetic force is detected.
- Can be used for the actuator adopted by the solid state auto switch D-M9 series (excluding special order products)



∆ Caution

Precautions

Fix the auto switch with the existing screw installed on the auto switch body. The auto switch may be damaged if a screw other than the one supplied is used.

<u>Weight</u>

Lead wire length 0.5 m (NiI) 8 7 1 m (M)*1 14 13 3 m (L) 41 38 5 m (Z)*1 68 63	Auto switch model		D-M9NE(V)	D-M9PE(V)	D-M9BE(V)
Lead wire length 3 m (L) 41 38		0.5 m (Nil)	8		7
3 m (L) 41 38	l and wine lements	1 m (M)*1	14		13
5 m (7)*1 68 63	Lead wire length	3 m (L)	41		38
5 m (2)		5 m (Z)*1	68		63

*1 The 1 m and 5 m options are produced upon receipt of order.

Dimensions

D-M9□E

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LEB

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LEY-X5

11-LEFS

11-LEJS

LAT3

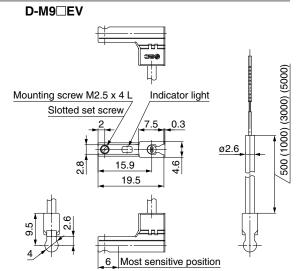
Mounting screw M2.5 x 4 L

Slotted set screw (flat point)

Indicator light

22.8

Most sensitive position



SMC

2-Color Indicator Solid State Auto Switch **Direct Mounting Type** $D-M9NW(V)/D-M9PW(V)/D-M9BW(V) \in \epsilon$

Grommet

- 2-wire load current is reduced (2.5 to 40 mA).
- Using flexible cable as standard spec.
- The proper operating range can be determined by the color of the light. (Red \rightarrow Green \leftarrow Red)



∆Caution

Precautions

Fix the auto switch with the existing screw installed on the auto switch body. The auto switch may be damaged if a screw other than the one supplied is used.

Auto Switch Specifications

Refer to the SMC website for details on products that are compliant with international standards.

PLC: Programmable Logic Controller

D-M9□W, D-M9□WV (With indicator light)						
Auto switch model	D-M9NW	D-M9NWV	D-M9PW D-M9PWV		D-M9BW	D-M9BWV
Electrical entry direction	In-line	Perpendicular	In-line	Perpendicular	In-line	Perpendicular
Wiring type		3-v	/ire		2-v	vire
Output type	NF	PN	PI	VΡ	-	_
Applicable load		IC circuit, Relay, PLC 24 VDC relay, PLC			elay, PLC	
Power supply voltage	5, 12, 24 VDC (4.5 to 28 V) —				_	
Current consumption	10 mA or less —				_	
Load voltage	28 VDC or less — 24 VDC (10 to			to 28 VDC)		
Load current	40 mA or less 2.5 to 40 mA				40 mA	
Internal voltage drop	0.8 V or less at 10 mA (2 V or less at 40 mA) 4 V or less				r less	
Leakage current	100 μA or less at 24 VDC 0.8 mA or less				or less	
Indicator light	Operating range Red LED illuminates. Proper operating range Green LED illuminates.			S.		
Standard	CE marking, RoHS					

Oilproof Flexible Heavy-duty Lead Wire Specifications

Auto switch model		D-M9NW(V)	D-M9PW(V)	D-M9BW(V)
Sheath	Outside diameter [mm]	2.6		
Inquiator	Number of cores	3 cores (Brown/Blue/Black) 2 c		2 cores (Brown/Blue)
Insulator Outside diameter [mm]		0.88		
Effective area [mm²]		0.15		
Conductor	Strand diameter [mm]	0.05		
Minimum bending radius [mm] (Reference values)		17		

- * Refer to page 996 for solid state auto switch common specifications.
- Refer to page 996 for lead wire lengths.

Weight

Auto switch model		D-M9NW(V)	D-M9PW(V)	D-M9BW(V)
	0.5 m (Nil)	8		7
Lead wire length	1 m (M)	14		13
	3 m (L)	41		38
	5 m (Z)	68		63

Dimensions [mm] D-M9□W D-M9□WV 500 (1000) (3000) (5000) Mounting screw M2.5 x 4 L Slotted set screw (flat point) Mounting screw M2.5 x 4 L Indicator light Slotted set screw, Indicator light <u>ø</u>2.6 6 Most sensitive position 6 Most sensitive position

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