## **Mechanically Jointed Rodless Cylinder**

# *MY2 Series* ø16, ø25, ø40



Compact and low profile design

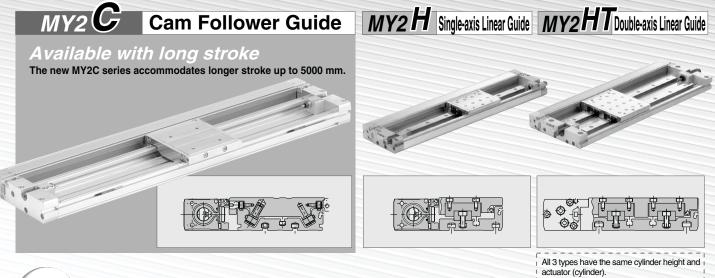


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## Mechanically Jointed Rodless Cylinder MY2 Series

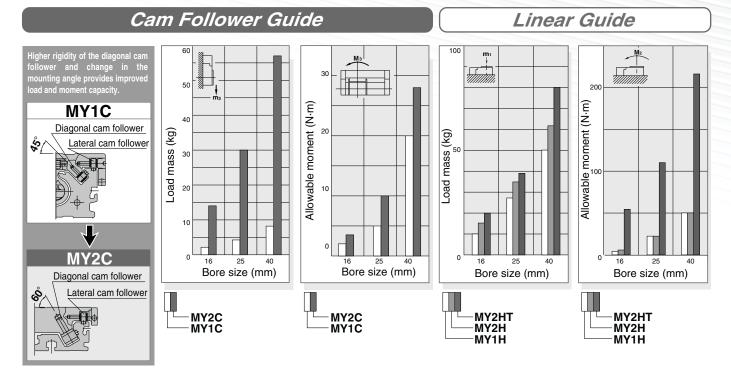
## **Compact and low profile design**

A complete reduction in height of the cylinder allows mounting in a narrow space. The low profile design of the cylinder built with a high precision single or double axis guide, provides same load capacity as the earlier MY1 series. Three types of guide options to suit a variety of applications.



## Increased load capacity

The dynamic load mass has been increased with improved guide performance. (Compared to previous MY1 series.)



			(mm)	
	Compared to	Series	ø16 ø25 ø40	
Height reduction by	30% (Compared to	MY2C		
		MY2H (Single axis)	28 37 58	
Low profile achieved by placing the guide un	it and cylinder body next to one another.	MY2HT (Double axis		
(dimension reduced by 12 mm to 26 mm)		MY1C, MY1H	40 54 84	
ø16 / <b>28</b> mm	ø25 / <b>37</b> mm	ø40 / 58	8 <sub>mm</sub>	
				MY1C MY1H MY1H MY1 HT MY1 W
Fooy replacement of cylinder body	Improved mounting flexibility	Two mounting t	1000	MY2C
Easy replacement of cylinder body		Two mounting t	ough-hole mounting	MY2 H/HT
The cylinder can be detached by simply removing	mounting of heavy-loaded shock absorber (H unit) without interfering with the workpiece.			MY3A MY3B MY3M
Workpiece Cylinder mounting bolt		Auto switch mo on two sides	unting	
Guide unit	Shock absorber Stroke adjustment unit		Side	
Slider	Option	Standard with air	cushion and	
	Optional side support is available	centralized piping		
	(MY2C series) A side support prevents guide deflection for the			
	long stroke application.			
Bore size	Standard stroke (mm)	Max	available	
Model (mm) 50 100 150 200 250 300	0 350 400 450 500 550 600 700 800 900 1000 1	200 1400 1600 1800 2000 stro	ke (mm) Made to order	
MY2C Cam follower guide16MY2H Linear guide/Single axis25		for	000 000 016) · Helical insert threads 500 500 · Shock absorber soft type RJ	<b>D-</b> □
<b>MY2HT</b> Linear quide/Double axis			000 series mounted ø16)	-X
	Note) Availability for Made-	o-Order differs, depending or	the size and the model.	

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## MY2 Series Model Selection 1

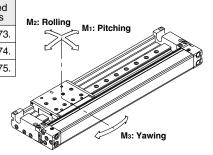
The following are the steps for selection of the MY2 series best suited to your application.

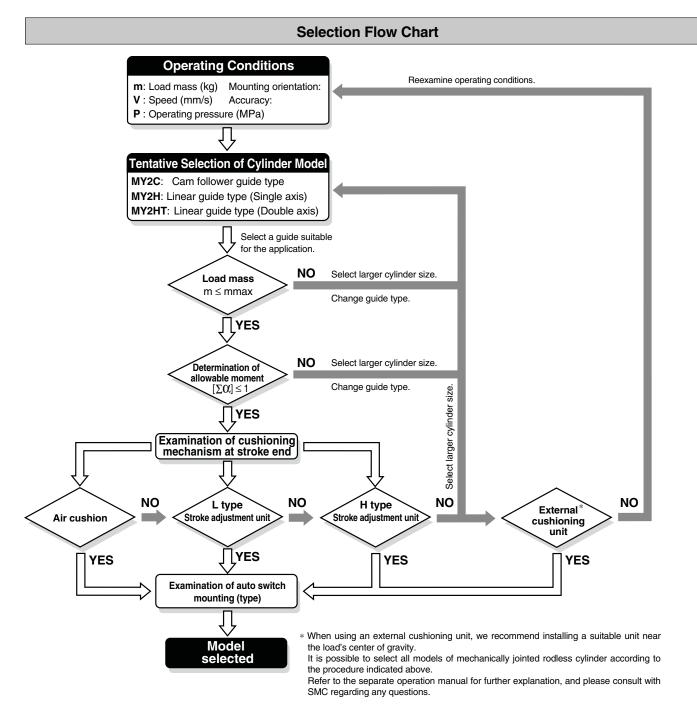
### **Standards for Tentative Model Selection**

Cylinder model	Guide type	Standards for guide selection	Graphs for related allowable values
MY2C	Cam follower guide	Slide table accuracy approx. $\pm 0.05$ mm $^{\text{Note 2)}}$	Refer to page 1373
MY2H	Linear guide type (Single axis)	Slide table accuracy $\pm 0.05$ mm or less $^{Note\ 2)}$	Refer to page 1374
MY2HT	Linear guide type (Double axis)	Slide table accuracy $\pm 0.05$ mm or less $^{Note\ 2)}$	Refer to page 1375

Note 1) Please use the precision of each guide as a guideline for selection. Please contact SMC if warranty on precision is required.

Note 2) Accuracy indicates displacement of the table (at stroke end) when 50% of the allowable moment shown in the catalog is applied. (Reference value)

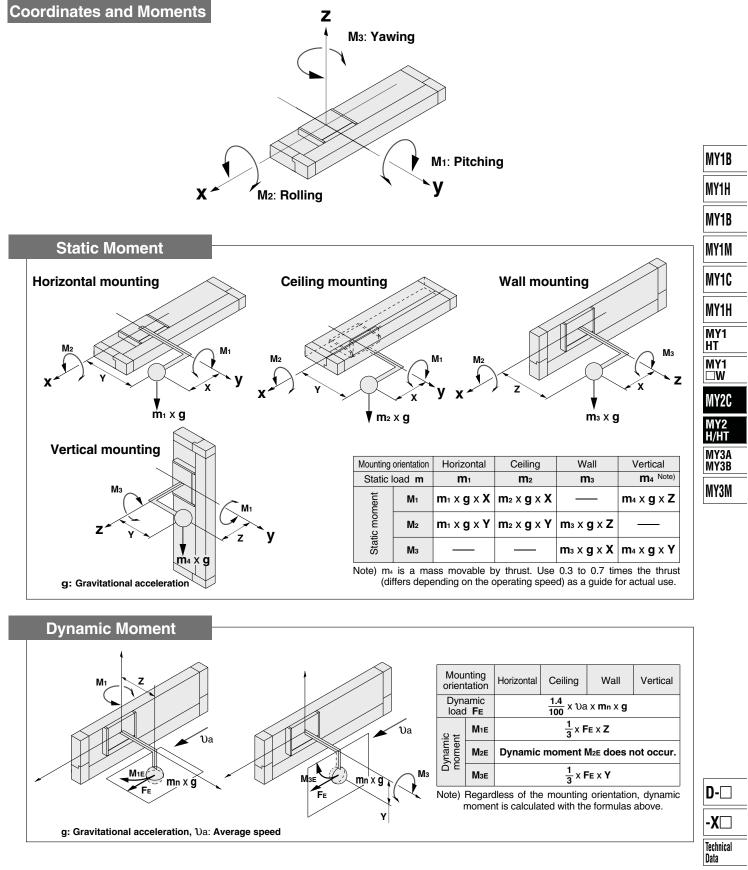






### Types of Moment Applied on Rodless Cylinders

Multiple moments may be generated depending on the mounting orientation, load, and position of the center of gravity.



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## MY2 Series

### Maximum Allowable Moment/Maximum Load Mass

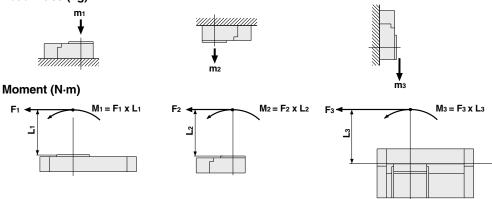
Model	Bore size	Maximum a	allowable mo	ment (N·m)	Maximum load mass (kg)			
woder	(mm)	<b>M</b> 1	M2	Мз	<b>m</b> 1	m2	mз	
	16	5	4	3.5	18	16	14	
MY2C	25	13	14	10	35	35	30	
	40	45	33	28	68	66	57	
	16	7	6	7	15	13	13	
MY2H	25	28	26	26	32	30	30	
	40	60	50	60	62	62	62	
	16	46	55	46	20	18	18	
MY2HT	25	100	120	100	38	35	35	
	40	200	220	200	80	80	80	

The above values are the maximum allowable values for moment and load. Refer to each graph regarding the maximum allowable moment and maximum load mass for a particular piston speed.

### **Caution on Design**

If the product is operated with a guide load factor which exceeds the standard value, malfunction may occur due to damage to the cam follower and guide portion. Therefore, be sure to confirm that the guide load factor is 1 or less.

#### Load mass (kg)



### <Calculation of guide load factor>

1. Maximum load mass (1), static moment (2), and dynamic moment (3) (at the time of impact with stopper) must be examined for the selection calculations.

\* To evaluate, use Ua (average speed) for (1) and (2), and U (impact speed U = 1.4Ua) for (3). Calculate m max for (1) from the maximum load mass graph (m1, m2, m3) and Mmax for (2) and (3) from the maximum allowable moment graph (M1, M2, M3).

Sum of guide $\Sigma \alpha =$	Load mass [m]	Static moment [M] (1)	Dynamic moment [ME] (2)
load factors 20	Maximum load mass [m max]	Allowable static moment [Mmax]	Allowable dynamic moment [MEmax]

Note 1) Moment caused by the load, etc., with cylinder in resting condition.

Note 2) Moment caused by the impact load equivalent at the stroke end (at the time of impact with stopper). Note 3) Depending on the shape of the workpiece, multiple moments may occur. When this happens, the sum of the load factors ( $\Sigma \alpha$ ) is the total of all such moments.

#### 2. Reference formulas [Dynamic moment at impact]

Use the following formulas to calculate dynamic moment when taking stopper impact into consideration.

U : Impact speed (mm/s)

q

- F : Load (N) L1 : Distance to the load's center of gravity (m) FE : Load equivalent to impact (at impact with stopper) (N) ME: Dynamic moment (N·m)
- Ua: Average speed (mm/s)

M : Static moment (N·m)

m : Load mass (kg)

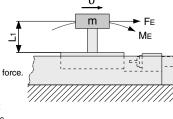
 $F_{E} = \frac{1.4}{100} \operatorname{Ua} \cdot g \cdot m^{\operatorname{Note} 4}$  $\upsilon = 1.4\upsilon a \text{ (mm/s)}$ 

$$\therefore ME = \frac{1}{3} \cdot FE \cdot L1 = 0.05 \Im a \text{ m } L1 \text{ (N·m) } \text{Note 5)}$$

Note 4) 
$$\frac{1.4}{100}$$
 Ua is a dimensionless coefficient for calculating impact  
Note 5) Average load coefficient (=  $\frac{1}{2}$ ):

This coefficient is for averaging the maximum load moment at the time of stopper impact according to service life calculations.

3. Refer to pages 1378 and 1379 for detailed selection procedures.



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: Gravitational acceleration (9.8 m/s<sup>2</sup>)

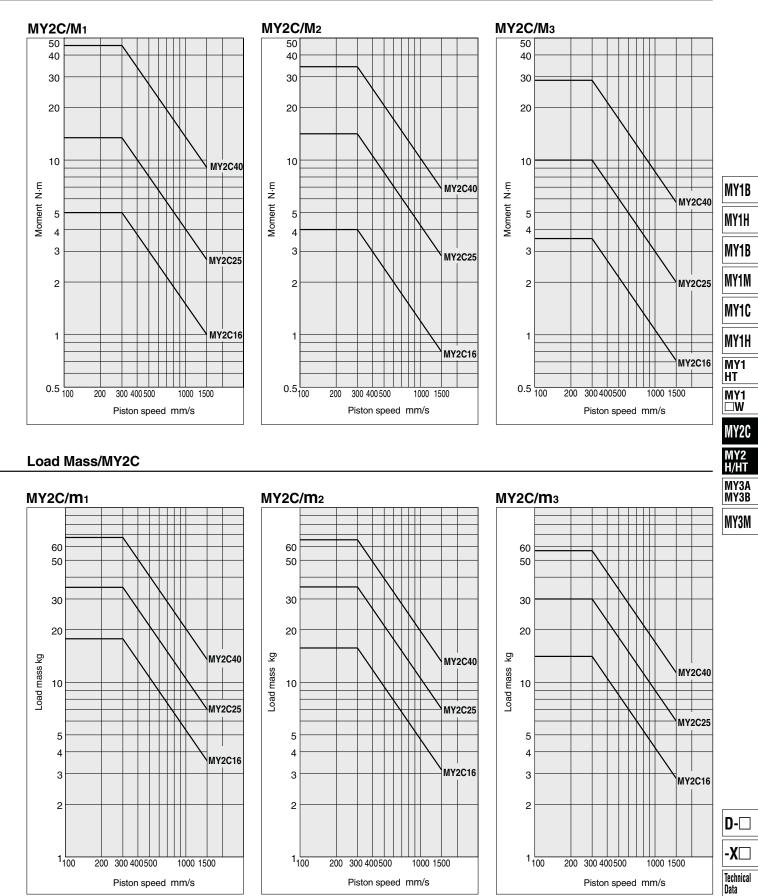
### Maximum Allowable Moment

Select the moment from within the range of operating limits shown in the graphs. Note that the maximum load mass value may sometimes be exceeded even within the operating limits shown in the graphs. Therefore, also check the allowable load for the selected conditions.



Select the load mass from within the range of limits shown in the graphs. Note that the maximum allowable moment value may sometimes be exceeded even within the operating limits shown in the graphs. Therefore, also check the allowable moment for the selected conditions.

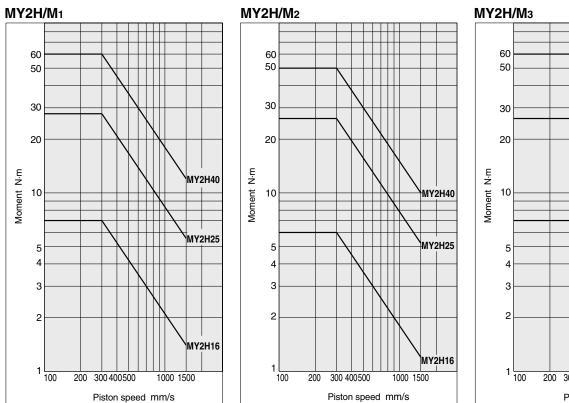
### Moment/MY2C

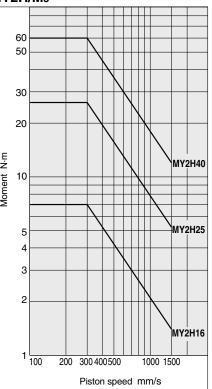


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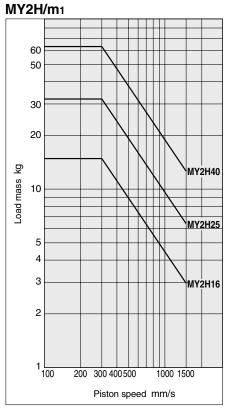
### Maximum Allowable Moment/Maximum Load Mass

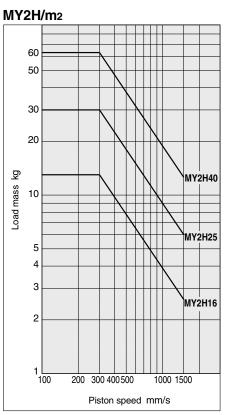
### Moment/MY2H (Single axis)



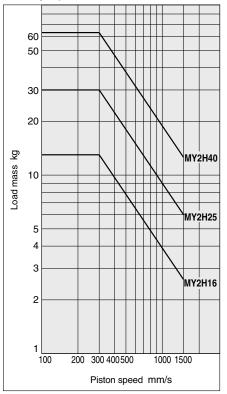


### Load Mass/MY2H (Single axis)

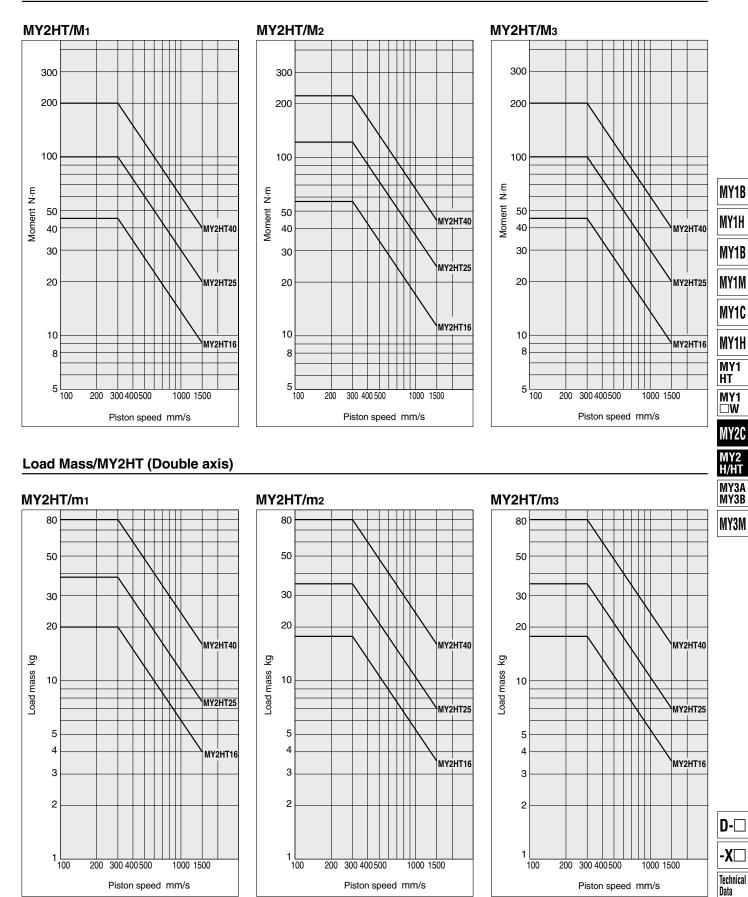




MY2H/m<sub>3</sub>



### Moment/MY2HT (Double axis)





### Cushion Capacity

### **Cushion Selection**

#### <Air cushion>

Air cushions are a standard feature on mechanically jointed rodless cylinders.

The air cushion mechanism is installed to avoid excessive impact of the piston at the stroke end during high speed operation. The air cushion does not act to decelerate the piston near the stroke end.

The ranges of load and speed that air cushions can absorb are within the air cushion limit lines shown in the graphs.

<Stroke adjustment unit with shock absorber> Use this unit when operating with a load or speed exceeding the air cushion limit line, or when cushioning is necessary because the cylinder stroke is outside of the effective air cushion stroke range due to stroke adjustment.

#### L unit

Use this unit when cushioning is necessary outside of the effective air cushion range even if the load and speed are within the air cushion limit line, or when the cylinder is operated in a load and speed range above the air cushion limit line and below the L unit limit line.

#### H unit

Use this unit when the cylinder is operated in a load and speed range above the L unit limit line and below the H unit limit line.

### Caution

Do not use a shock absorber and air cushion together.

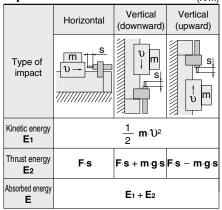
#### **Air Cushion Stroke**

Air Cushion St	roke	(mm)
Bore size (mm)	Cushion stroke	
16	12	
25	15	
40	24	

#### Stroke Adjustment Unit Holding **Bolt Tightening Torque** (N·m)

	- ( )
Bore size (mm)	Tightening torque
16	0.7
25	1.8
40	5.8

Calculation of Absorbed Energy for Stroke Adjustment Unit with Shock Absorber (N·m)

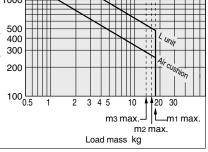


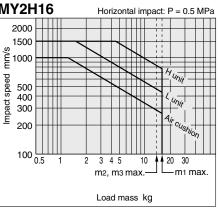
Symbols

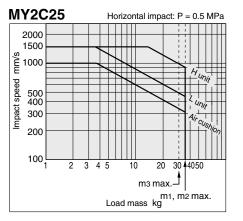
U: Speed of impacting object (m/s) m: Mass of impacting object (kg) F: Cylinder thrust (N) g: Gravitational acceleration (9.8 m/s<sup>2</sup>) s: Shock absorber stroke (m)

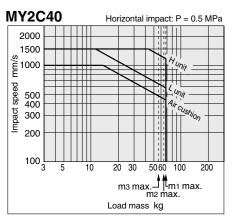
Note) The speed of the impacting object is measured at the time of impact with the shock absorber.

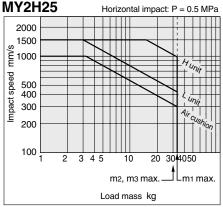
#### **MY2C16 MY2H16** Horizontal impact: P = 0.5 MPa 2000 2000 1500 1500 mm/s mm/s 1000 1000 Impact speed

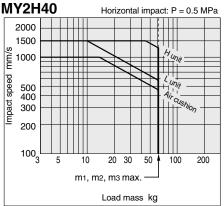




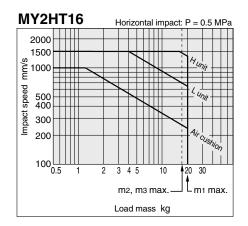


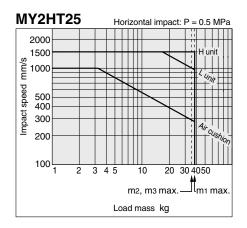


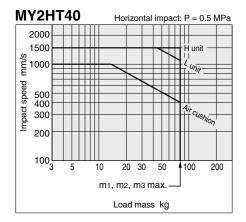




### Absorption Capacity of Air Cushion and Stroke Adjustment Units







### ▲ Specific Product Precautions

Be sure to read this before handling the products. Refer to back page 50 for Safety Instructions and pages 3 to 12 for Actuator and Auto Switch Precautions.

### Handling

### 

1. Do not get your hands caught during cylinder operation.

For the cylinder with a stroke adjustment unit, the space between the slide table and stroke adjustment unit is very small, and your hands may get caught. When operating without a protective cover, be careful not to get your hands caught.

2. Do not operate with the stroke adjustment unit fixed in an intermediate position.

When the stroke adjustment unit is fixed in an intermediate position, slippage can occur depending on the amount of energy released at the time of an impact. In such cases, as a stroke adjustment unit with the spacer for intermediate securing is available, it is recommended to use it.

For other lengths, please consult with SMC.

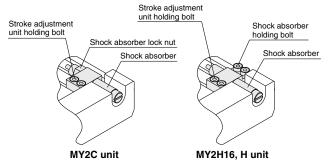
#### <Securing the unit body>

The unit body is secured by equally tightening the two stroke adjustment unit holding bolts. (See drawings below.)

### <Stroke adjustment of shock absorber>

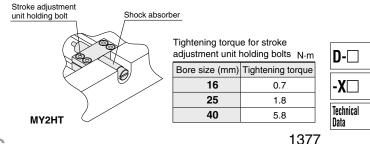
#### For MY2C and MY2H

Loosen the shock absorber lock nut (shock absorber holding bolts for MY2H16, H unit), and adjust the stroke by rotating the shock absorber. After the adjustment, tighten the lock nut (holding bolts) to secure the shock absorber.



#### For MY2HT

Loosen the two unit holding bolts on the shock absorber side, rotate the shock absorber and adjust the stroke. After the adjustment, secure the shock absorber by tightening the unit holding bolts equally.

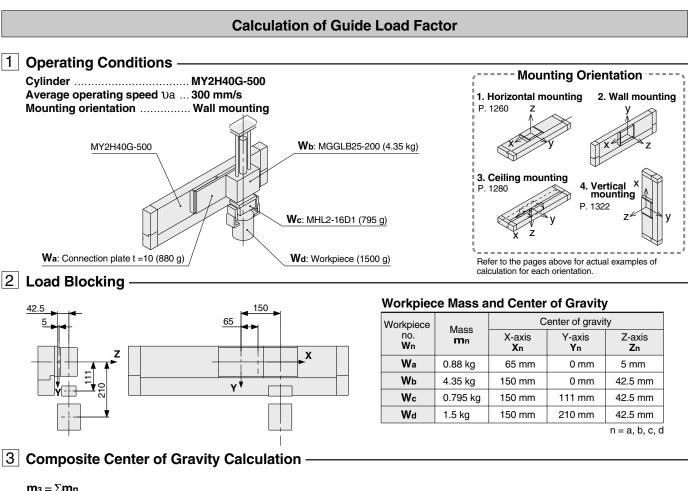


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## MY2 Series Model Selection 2

The following are the steps for selection of the MY2 series best suited to your application.



 $m_{3} = \Sigma m_{n}$  = 0.88 + 4.35 + 0.795 + 1.5 = 7.525 kg  $X = \frac{1}{m_{3}} \times \Sigma \ (m_{n} \times x_{n})$   $= \frac{1}{7.525} \ (0.88 \times 65 + 4.35 \times 150 + 0.795 \times 150 + 1.5 \times 150) = 140.1 \text{ mm}$   $Y = \frac{1}{m_{3}} \times \Sigma \ (m_{n} \times y_{n})$   $= \frac{1}{7.525} \ (0.88 \times 0 + 4.35 \times 0 + 0.795 \times 111 + 1.5 \times 210) = 53.6 \text{ mm}$   $Z = \frac{1}{m_{3}} \times \Sigma \ (m_{n} \times z_{n})$ 

 $= \frac{1}{7.525} (0.88 \times 5 + 4.35 \times 42.5 + 0.795 \times 42.5 + 1.5 \times 42.5) = 38.1 \text{ mm}$ 

4 Calculation of Load Factor for Static Load -

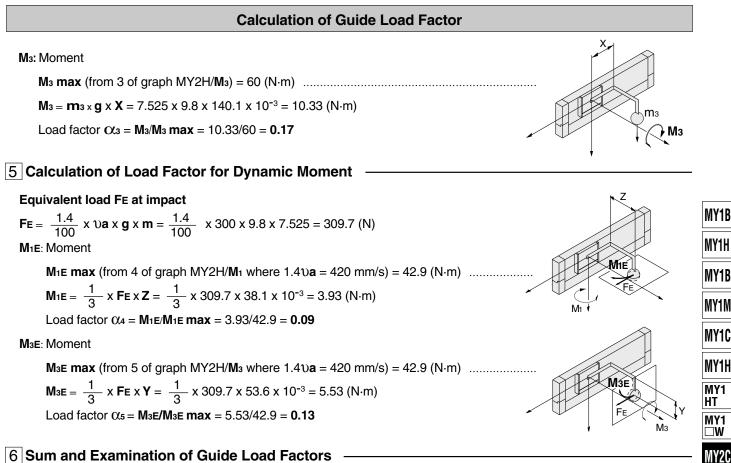
### m<sub>3</sub>: Mass

**m**<sub>3</sub> **max** (from 1 of graph MY2H/m<sub>3</sub>) = 62 (kg) .... Load factor  $\alpha_1 = \mathbf{m}_3 / \mathbf{m}_3 \mathbf{max} = 7.525/62 = \mathbf{0.12}$  **M**<sub>2</sub>: Moment **M**<sub>2</sub> **max** (from 2 of graph MY2H/M<sub>2</sub>) = 50 (N·m) .... **M**<sub>2</sub> =  $\mathbf{m}_3 \times \mathbf{g} \times \mathbf{Z} = 7.525 \times 9.8 \times 38.1 \times 10^{-3} = 2.81$  (N·m) Load factor  $\alpha_2 = \mathbf{M}_2/\mathbf{M}_2 \mathbf{max} = 2.81/50 = \mathbf{0.06}$ 

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## Model Selection MY2 Series



### 6 Sum and Examination of Guide Load Factors -

 $\Sigma \alpha = \alpha_1 + \alpha_2 + \alpha_3 + \alpha_4 + \alpha_5 = 0.57 \leq 1$ 

The above calculation is within the allowable value and the selected model can be used.

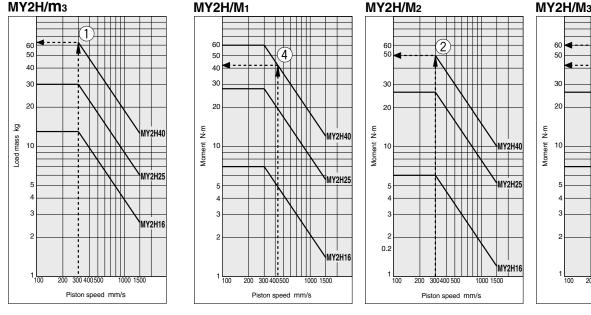
Select a separate shock absorber.

In an actual calculation, when the sum of guide load factors  $\Sigma \alpha$  in the formula above is more than 1, consider decreasing the speed, increasing the bore size, or changing the product series. Also, this calculation can be performed easily with the "SMC Pneumatics CAD System".

*i*/smo

### Load Mass

### **Allowable Moment**



30 20 MY2H40 MY2H25 **D-**MY2H16 Technical Piston speed mm/s Data

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МҮЗА MY3B

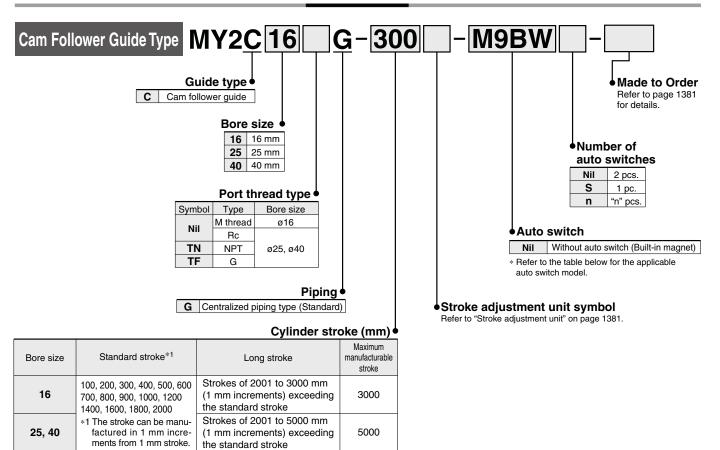
MY3M

-X□

## Mechanically Jointed Rodless Cylinder Cam Follower Guide Type **MY2C** Series

ø16, ø25, ø40

How to Order



Ordering example

MY2C25-3000L-M9BW \* Long stroke can be ordered the same as the standard stroke.

Note) Please be advised that with stroke 49 or less, there are cases where auto switch mounting is

not possible and the performance of the air cushion may decline.

### Applicable Auto Switches/Refer to pages 1575 to 1701 for further information on auto switches.

		Electrical	light	Wiring	l	_oad voltag	je	Auto switc	h model	Lead	wire	ength	n (m)	Pre-wired		
Туре	Special function	entry	Indicator light	(Output)	1	DC AC		Perpendicular	In-line	0.5 (Nil)		3 (L)	5 (Z)	connector	Applica	ble load
				3-wire (NPN)		EV 10.V		M9NV	M9N	•	•	٠	0	0	IC	
				3-wire (PNP)		5 V, 12 V		M9PV	M9P	٠	•	٠	0	0	circuit	
ي ہ				2-wire		12 V		M9BV	M9B	٠	•	•	0	0	_	1
d state switch				3-wire (NPN)		EV 10 V		M9NWV	M9NW	٠	•	٠	0	0	IC	Delay
sp	Diagnostic indication	Grommet	Yes	3-wire (PNP)	24 V 5 V, 12 V	$4 V \begin{vmatrix} 5 V, 12 V \end{vmatrix} - \begin{bmatrix} - \end{bmatrix}$	4V 5V, 12V -	M9PWV	M9PW	٠	•		0	0	circuit	Relay, PLC
Solid auto s	(2-color indicator)			2-wire		12 V		M9BWV	M9BW	٠		٠	0	0	—	FLC
a v	Mater registert			3-wire (NPN)		5 V, 12 V		M9NAV*1	M9NA*1	0	0		0	0	IC	
	Water resistant (2-color indicator)			3-wire (PNP)		5 V, 12 V		M9PAV*1	M9PA*1	0	0		0	0	circuit	
				2-wire		12 V		M9BAV*1	M9BA*1	0	0	٠	0	0	—	
сh				3-wire		5 V		A96V	A96						IC	
Reed to switch		Grommet	Yes	(NPN equivalent)		50	_	ASOV	A90	•			_		circuit	_
fo s		Gionnet		2-wire	24 V	12 V	100 V	A93V*2	A93	٠				_	_	Relay,
auto			No	2-wile	24 V	12 V	100 V or less	A90V	A90	٠	-	٠	_	_	IC circuit	PLC

\*1 Water resistant type auto switches can be mounted on the above models, but in such case SMC cannot guarantee water resistance.

Consult with SMC regarding water resistant types with the above model numbers

\*2 1 m type lead wire is only applicable to D-A93.

\* Lead wire length symbols: 0.5 m ..... Nil (Example) M9NW

\* Solid state auto switches marked with "O" are produced upon receipt of order.

(Example) M9NWM 1 m ..... M 3 m ..... L (Example) M9NWL

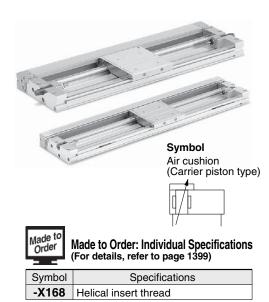
5 m ..... Z (Example) M9NWZ

\* There are other applicable auto switches than listed above. For details, refer to page 1398.

For details about auto switches with pre-wired connector, refer to pages 1648 and 1649.
 Auto switches are shipped together (not assembled). (Refer to page 1398 for the details of auto switch mounting.)



## Mechanically Jointed Rodless Cylinder Cam Follower Guide Type MY2C Series



Made to Order Specifications

**Click here for details** 

Symbol

### Specifications

Bore size (mm)	16 25 40						
Fluid		Air					
Action		Double acting					
Operating pressure range	0.15 to 0.8 MPa	0.1 to 0	).8 MPa				
Proof pressure	1.2 MPa						
Ambient and fluid temperature		5 to 60°C					
Cushion	Air	cushion, Shock abso	rber				
Lubrication	Ν	lot required (Non-lube	e)				
Stroke length tolerance	1000 or less <sup>+1.8</sup> 1001 to 3000 <sup>+2.8</sup> 0						
Port size	M5 x 0.8 Rc 1/8 Rc 1/4						

### **Piston Speed**

Bore size (I	mm)	16	25	40	MY1
Without stroke adjustme	ent unit	100 to 1000 mm/s <sup>(1)</sup>		IN L	
Stroke adjustment unit	L unit and H unit	-	100 to 1500 mm/	's	MY
ote 1) When exceeding the air	cushion stroke ranges of	on page 1376, the i	piston speed shou	ld be 100 to 200	IVIII
mm/s.	g				

Note 2) Use at a piston speed within the absorption capacity range. Refer to page 1376.

### Stroke Adjustment Unit Specifications

Specifications

-XB22 Shock absorber soft type RJ series type

Bore size (m	m)	16	25		40		
Unit symbol		L	L	н	L	H	
Shock absorber model		RB0806	RB1007	RB1412	RB1412	RB2015	
Stroke adjustment range	Without spacer	0 to -5.6	0 to -11.5		0 to -16		
by intermediate fixing	With short spacer	-5.6 to -11.2	-11.5	to –23	-16 te	o –32	
spacer (mm) With long spacer		-11.2 to -16.8	-23 tc	o –34.5	-32 to -48		

\* Stroke adjustment range is applicable for one side when mounted on a cylinder.

### Stroke Adjustment Unit Symbol

	_			Rig	ght side s	troke adji	ustment u	unit	
			Without	L: With I absorbe	ow load s r	shock	H: With absorbe	high load r	shock
			unit		With short spacer	With long spacer		With short spacer	With long spacer
	Without unit		Nil	SL	SL6	SL7	SH	SH6	SH7
n it		w load shock	LS	L	LL6	LL7	LH	LH6	LH7
stroke nt unit	absorber	With short spacer	L6S	L6L	L6	L6L7	L6H	L6H6	L6H7
side		With long spacer	L7S	L7L	L7L6	L7	L7H	L7H6	L7H7
t si ust	With short spacer With long spacer With long spacer Babsorber With short spacer With short spacer With short spacer		HS	HL	HL6	HL7	н	HH6	HH7
Lef			H6S	H6L	H6L6	H6L7	H6H	H6	H6H7
		With long spacer	H7S	H7L	H7L6	H7L7	H7H	H7H6	H7

\* Spacers are used to fix the stroke adjustment unit at an intermediate stroke position.

### Shock Absorbers for L and H Units

Туре	Stroke adjustment	В	ore size (mr	n)
туре	unit	16	25	40
Standard	L	RB0806	RB1007	RB1412
(Shock absorber/RB series)	н	_	RB1412	RB2015
Shock absorber/soft type	L	RJ0806H	RJ1007H	RJ1412H
RJ series mounted (-XB22)	н	_	RJ1412H	—

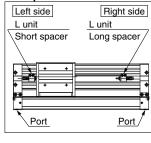
\* The shock absorber service life is different from that of the MY2C cylinder depending on operating conditions. Refer to the RB Series Specific Product Precautions for the replacement period.

\* Mounted shock absorber soft type RJ series (-XB22) is made to order specifications. For details, refer to page 1752.

#### Stroke adjustment unit mounting diagram

Intermediate adjustment Left side fixing space unit L unit Short spacer length Port Place the protruding section on the stroke adjusting unit side.

Stroke Example of L6L7 attachment



### Shock Absorber Specifications

Мос	del	RB 0806	RB 1007	RB 1412	RB 2015		
Max. energy a	bsorption (J)	2.9	5.9	19.6	58.8		
Stroke absor	rption (mm)	6	6 7 12				
Max. collision speed (mm/s)		1500	1500	1500	1500		
Max. operating freq	uency (cycle/min)	80	70	45	25		
Spring	Extended	1.96	4.22	6.86	8.34		
force (N) Retracted		4.22	4.22 6.86 15.98		20.50		
Operating temperating	ature range (°C)	5 to 60					

\* The shock absorber service life is different from that of the MY2C cylinder depending on operating conditions. Refer to the RB Series Specific Product Precautions for the replacement period.



MY1B

MY1M

MY1C

MY1H MY1 HT MY1 

MY2C MY2

H/HT MY3A

MY3B

MY3M



## MY2C Series

### Theoretical Output

								(N)				
Bore	Piston		Operating pressure (MPa)									
size (mm)	area (mm²)	0.2	0.2 0.3 0.4 0.5 0.6					0.8				
16	200	40	60	80	100	120	140	160				
25	490	98	147	196	245	294	343	392				
40	1256	251	377	502	628	754	879	1005				

Note) Theoretical output (N) = Pressure (MPa) x Piston area (mm<sup>2</sup>)

### **Replacement Parts**

### Drive Unit (Cylinder) Replacement Part No.

Model Bore size (mm)	MY2C
16	MY2BH16G-Stroke
25	MY2BH25□G- Stroke
40	MY2BH40□G- Stroke

Enter a symbol for port thread type inside  $\Box$ .

Note) Order auto switches separately.

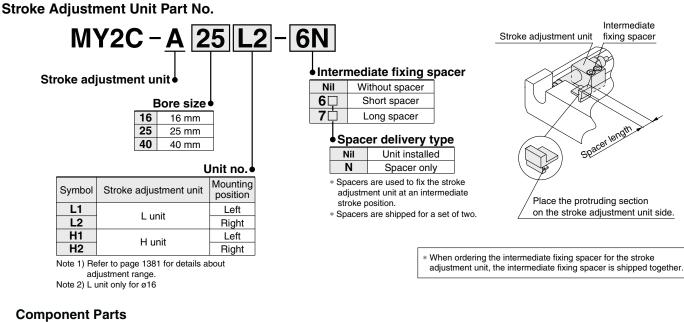
### Option

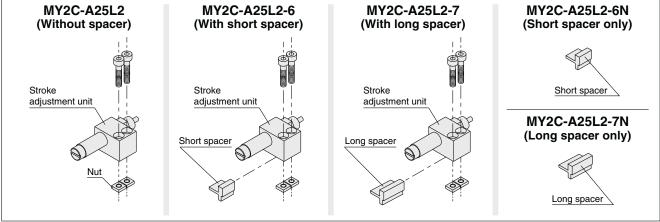


						(kg)
Bore size	Basic	weight	Weight of	Side support bracket		istment unit per unit)
(mm)	weight	50 mm of stroke	moving parts	weight (per set)	L unit weight	H unit weight
16	1.05	0.13	0.34	0.01	0.03	_
25	2.59	0.29	0.97	0.02	0.06	0.09
40	8.78	0.67	3.09	0.04	0.17	0.23

Calculation: (Example) MY2C25G-300L

- Basic weight ..... 2.59 kg
- Cylinder stroke ...... 300 stroke
- Additional weight ..... 0.29/50 stroke
- $2.59 + 0.29 \times 300/50 + 0.06 \times 2 \cong 4.45 \text{ kg}$
- Weight of L unit ..... 0.06 kg

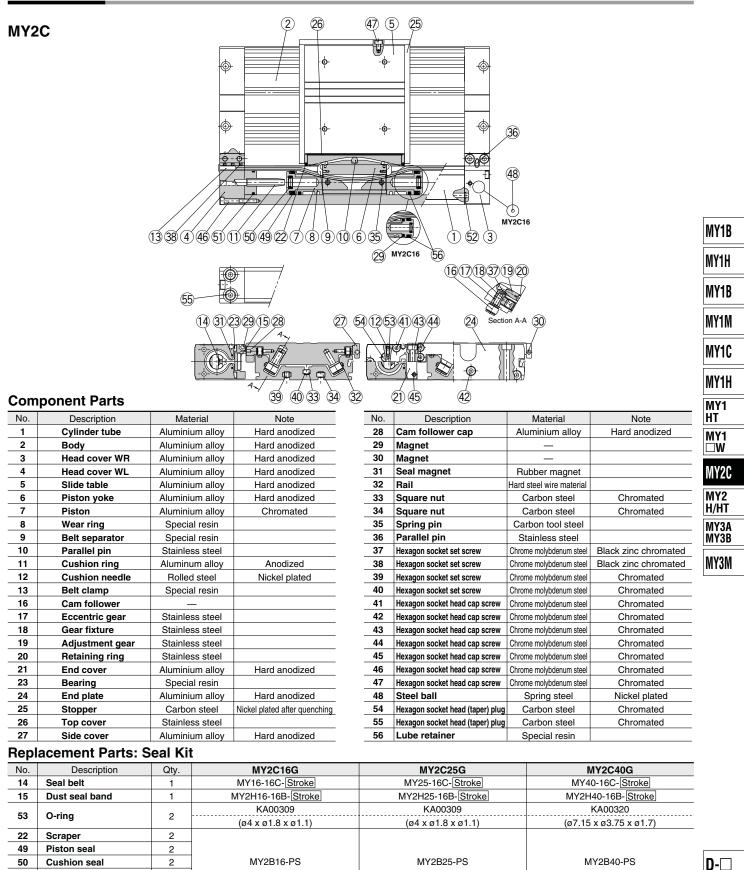




\* Nuts are equipped on the cylinder body

### Mechanically Jointed Rodless Cylinder Cam Follower Guide Type MY2C Series

### Construction



\* Seal kit includes 2, 4, 5, 5 and 2. Order the seal kit based on each bore size.

2

4

Tube gasket

O-ring

51

52

\* Seal kit includes a grease pack (10 g).

When (i) and (i) are shipped as single units, a grease pack (10 g per 1000 strokes) is included. Order with the following part number when only the grease pack is needed. Grease pack part number:GR-S-010 (10 g), GR-S-020 (20 g)

**SMC** 

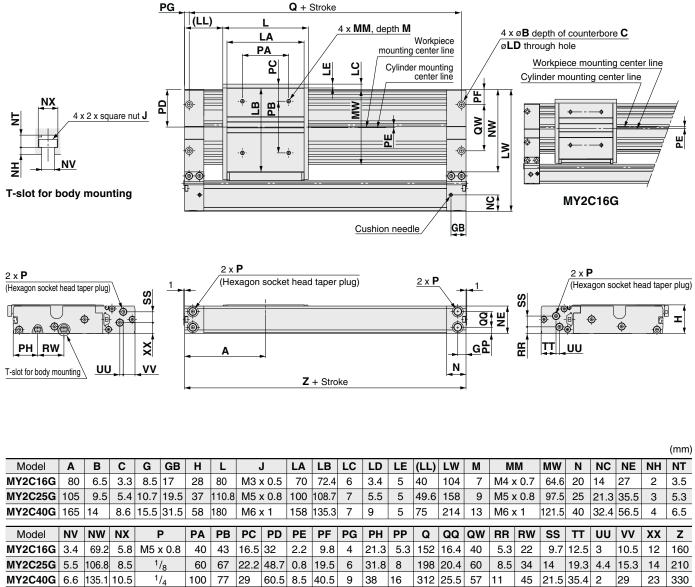
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Technical Data

### ø16, ø25, ø40

Refer to page 1402 regarding port variations.

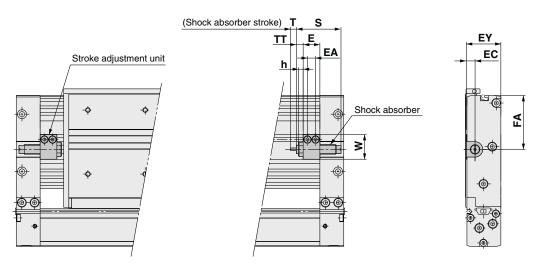
### MY2C Bore size G – Stroke



"P" indicates cylinder supply ports. \* The plug for "P" MY2C16G is a hexagon socket head plug.

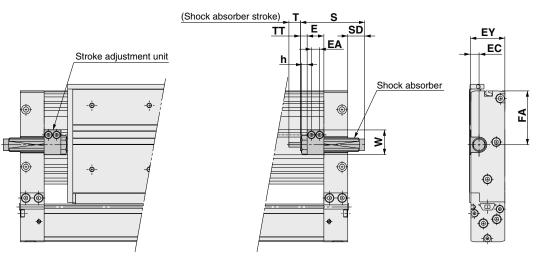
### Mechanically Jointed Rodless Cylinder Cam Follower Guide Type **MY2C Series**

### Stroke adjustment unit Low load shock absorber MY2C Bore size G – Stroke L



Applicable cylinder	E	EA	EC	EY	FA	h	S	Т	TT	W	Shock absorber model
MY2C16	14.4	7	6	27	38.5	4	40.8	6	5.6 (Max. 11.2)	16.5	RB0806
MY2C25	17.5	8.5	9	36	56.4	5	46.7	7	7.1 (Max. 18.6)	25.8	RB1007
MY2C40	25	13	13.5	56.5	67.8	6	67.3	12	10 (Max. 26)	38	RB1412

### High load shock absorber MY2C Bore size G – Stroke H



Applicable cylinder	E	EA	EC	EY	FA	h	S	SD	Т	TT	W	Shock absorber model
MY2H25	17.5	8.5	9	36	56.4	6	67.3	17.7	12	7.1 (Max. 18.6)	25.8	RB1412
MY2H40	25	13	13.5	56.5	67.8	6	73.2	—	15	10 (Max. 26)	38	RB2015

MY1B	
MY1H	
MY1B	
MY1M	
MY1C	
MY1H	
MY1 HT	
MY1 □W	
MY2C	
MY2 H/HT	
MY3A My3b	
MY3M	

1385 Best Pneumatics 2-1 Ver.6

**D-**

-X🗆

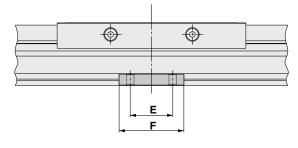
Technical Data

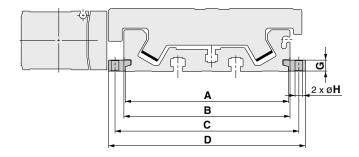


## MY2C Series

### Side Support

Side support MYC-S□A





Model	Applicable cylinder	Α	В	С	D	Е	F	G	øН
MYC-S16A	MY2C16	60.6	64.6	70.6	77.2	15	26	4.9	3.4
MYC-S25A	MY2C25	95.9	97.5	107.9	115.5	25	38	6.4	4.5
MYC-S40A	MY2C40	121.5	121.5	134.5	145.5	45	64	11.7	6.6

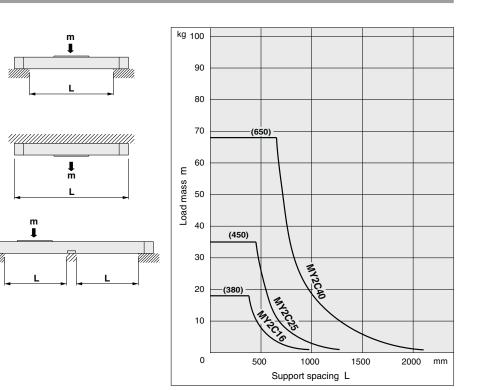
 $^{*}\,$  A set of side supports consists of a left support and a right support.

### **Guide for Using Side Support**

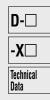
For long stroke operation, the cylinder tube may deflect due to its own weight and/or load mass. In such cases, install a side support at the intermediate stroke position. The spacing (L) of the side support must be no more than the values shown in the graph at right.

### **A** Caution

- If the cylinder mounting surfaces are not measured accurately, using a side support may cause poor operation. Make sure to level the cylinder tube when mounting the cylinder. For long stroke operation involving vibration and impact, the use of side supports is recommended even if the support spacing is within the allowable limits shown in the graph.
- ② Support brackets are not for mounting. They should be used only to provide support.



MY1B
MY1H
MY1B
MY1M
MY1C
MY1H
MY1 HT
MY1 □W
MY2C
MY2 H/HT
MY3A MY3B
MY3M

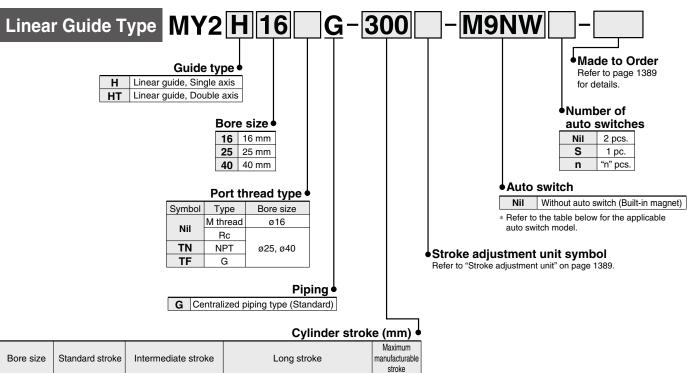




## **Mechanically Jointed Rodless Cylinder Linear Guide Type MY2H/HT** Series

ø16, ø25, ø40

How to Order



DOI'E SIZE	Stanuaru Stroke	Internetiate stroke	Long stroke	stroke
16	50, 100, 150 200, 250, 300	Intermediate strokes of 51 to 599 mm (1 mm	Strokes of 601 to 1000 mm (1 mm increments) exceeding the standard stroke	1000
25, 40	350, 400, 450 500, 550, 600	increments) other than standard strokes	Strokes of 601 to 1500 mm (1 mm increments) exceeding the standard stroke	1500
<b>•</b> • • • • • • • • • • • • • • • • • •				

Ordering example

Intermediate stroke can be ordered the same as the standard stroke. MY2H16-60-M9BW

\* Long stroke can be ordered the same as the standard stroke. MY2H25-800L-M9BW

Applicable Auto Switches/Refer to pages 1575 to 1701 for further information on auto switches.

		Electrical	light	Wiring	l	_oad voltag	je	Auto switc	h model	Lead	wire	length	n (m)	Pre-wired		
Туре	Special function	entry	Indicator light	(Output)	DC		AC AC		In-line	0.5 (Nil)	1 (M)	3 (L)	5 (Z)	connector	Applicable load	
				3-wire (NPN)		5 V, 12 V		M9NV	M9N	٠		٠	0	0	IC	
				3-wire (PNP)		5 V, 12 V		M9PV	M9P	۲			0	0	circuit	
e ج				2-wire 3-wire (NPN)		12 V		M9BV	M9B	٠		٠	0	0	—	
l state switch	Dia ana akia in dia akia a					5 V, 12 V		M9NWV	M9NW	٠			0	0	IC	Relay,
d s	Diagnostic indication (2-color indicator)	Grommet	Yes	3-wire (PNP)	24 V	, 50, 120	_	M9PWV	M9PW	۲		$\bullet$	0	0	circuit	PLC
Solid auto s				2-wire		12 V		M9BWV	M9BW	٠			0	0	—	
a v	Water resistant			3-wire (NPN)		5 V, 12 V		M9NAV*1	M9NA*1	0	0		0	0	IC	
	(2-color indicator)			3-wire (PNP)		5 V, 12 V		M9PAV*1	M9PA*1	0	0		0	0	circuit	
				2-wire		12 V		M9BAV*1	M9BA*1	0	0		0	0	—	
ch				3-wire		5 V		A96V	A96	•					IC	
ed		Grommet	Yes	(NPN equivalent)	_	50	_		A90						circuit	_
Reed auto switch		Gronninet		2-wire	24 V	12 V	100 V	A93V*2	A93	٠				—	—	Relay,
aui			No	2-1116	24 V	12 V	100 V or less	A90V	A90	٠	_	۲	-	_	IC circuit	PLC

\*1 Water resistant type auto switches can be mounted on the above models, but in such case SMC cannot guarantee water resistance.

Consult with SMC regarding water resistant types with the above model numbers.

\*2 1 m type lead wire is only applicable to D-A93

\* Lead wire length symbols: 0.5 m ..... Nil (Example) M9NW \* Solid state auto switches marked with "O" are produced upon receipt of order.

#### 1 m ..... M (Example) M9NWM

- (Example) M9NWL 3 m ..... L
- $5\ m\ \cdots$  Z (Example) M9NWZ

There are other applicable auto switches than listed above. For details, refer to page 1398.

\* For details about auto switches with pre-wired connector, refer to pages 1648 and 1649.
 \* Auto switches are shipped together (not assembled). (Refer to page 1398 for the details of auto switch mounting.)



## Mechanically Jointed Rodless Cylinder Linear Guide Type MY2H/HT Series



Made to Order	Made to Order: Individual Specifications (For details, refer to page 1399)
Symbol	Specifications
-X168	Helical insert thread

### Made to Order Specifications

Click here for details					
Symbol	Specifications				
-XB20	Stroke adjusting unit with adjusting bolt				
-XB22	Shock absorber soft type RJ series type				
-XC56	With knock pin holes				

### Specifications

Bore size (mm)	16 25		40		
Fluid		Air	·		
Action	Double acting				
Operating pressure range	0.15 to 0.8 MPa 0.1 to 0.8 MPa				
Proof pressure	1.2 MPa				
Ambient and fluid temperature		5 to 60°C			
Cushion	Air	cushion, Shock absor	rber		
Lubrication	Not required (Non-lube)				
Stroke length tolerance	+1.8 0				
Port size	M5 x 0.8	Rc 1/8	Rc 1/4		

### **Piston Speed**

	Bore size (n	16	25	40	MY1B	
	Without stroke adjustme	1	100 to 1000 mm/	(S Note 1)		
	Stroke adjustment unit	L unit and H unit	1	100 to 1500 mm/	's	MY1H
	Note 1) When exceeding the air	cushion stroke ranges o	on page 1376, the p	piston speed shou	ld be 100 to 200	
	Note 2) Use at a piston speed within the absorption capacity range. Refer to page 1376.					
cat	ations					

### Stroke Adjustment Unit Specific

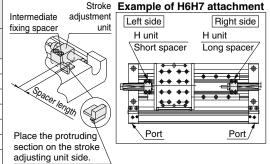
Bore size (mm)			16		25		40		MY1C
Unit symbol			L	н	L	Н	L	H	
Shock absorber m	adal	MY2H	RB0806	RB1007	RB1007	RB1412	RB1412	RB2015	MY1H
Shock absorber in	lodel	MY2HT	RB1007	RB1412	RB1412	RB2015	RB2015	RB2725	
	Without	spacer	0 to	-5.6	0 to -11.5		0 to -16		MY1
range by intermediate	With she	ort spacer	-5.6 to	-5.6 to -11.2		-11.5 to -23		o –32	HT
fixing spacer (mm)	With Ion	ng spacer	-11.2 to -16.8		-23 to -34.5		-32 to -48		MY1
						- IUW			

\* Stroke adjustment range is applicable for one side when mounted on a cylinder.

### Stroke Adjustment Unit Symbol

			Right side stroke adjustment unit						
		Without	L: With low load shock absorber			H: With high load shock absorber			
			unit		With short spacer	With long spacer		With short spacer	With long spacer
	Without unit		Nil	SL	SL6	SL7	SH	SH6	SH7
nit ke	L: With lo	w load shock	LS	L	LL6	LL7	LH	LH6	LH7
stroke nt unit	absorber	With short spacer	L6S	L6L	L6	L6L7	L6H	L6H6	L6H7
side		With long spacer	L7S	L7L	L7L6	L7	L7H	L7H6	L7H7
	H: With high load shock		HS	HL	HL6	HL7	Н	HH6	HH7
Left	absorber	With short spacer	H6S	H6L	H6L6	H6L7	H6H	H6	H6H7
		With long spacer	H7S	H7L	H7L6	H7L7	H7H	H7H6	H7

### Stroke adjustment unit mounting diagram



\* Spacers are used to fix the stroke adjustment unit at an intermediate stroke position.

### Shock Absorbers for L and H Units

Model	Tune	Stroke adjustment	Bore size (mm)			
woder	Туре	unit	16	25	40	
	Standard	L	RB0806	RB1007	RB1412	
MY2H	(Shock absorber/RB series)	Н	RB1007	RB1412	RB2015	
	Shock absorber/soft type	L	RJ0806H	RJ1007H	RJ1412H	
	RJ series mounted (-XB22)	Н	RJ1007H	RJ1412H	—	
	Standard	L	RB1007	RB1412	RB2015	
МҮ2НТ	(Shock absorber/RB series)	Н	RB1412	RB2015	RB2725	
	Shock absorber/soft type	L	RJ1007H	RJ1412H	_	
	RJ series mounted (-XB22		RJ1412H	_	_	

\* The shock absorber service life is different from that of the MY2H/HT cylinder depending on operating conditions. Refer to the RB Series Specific Product Precautions for the replacement period.

\* Mounted shock absorber soft type RJ series (-XB22) is made to order specifications. For details, refer to page 1752.

### **Shock Absorber Specifications**

Model		RB 0806	RB 1007	RB 1412	RB 2015	RB 2725
Max. energy al	bsorption (J)	2.9	5.9	19.6	58.8	147
Stroke absorption (mm)		6	7	12	15	25
Max. collision s	speed (mm/s)	1500	1500	1500	1500	1500
Max. operating frequ	uency (cycle/min)	80	70	45	25	10
Spring	Extended	1.96	4.22	6.86	8.34	8.83
force (N)	Retracted	4.22	6.86	15.98	20.50	20.01
Operating temperature range (°C)		5 to 60				

\* The shock absorber service life is different from that of the MY2H/HT cylinder depending on operating conditions. Refer to the RB Series Specific Product Precautions for the replacement period.

MY2C

MY2 H/H1

MY3A

MY3B

MY3M



## MY2H/HT Series

### **Theoretical Output**

								(N)
Bore size	operating precedure (initia)							
(mm)	(mm <sup>2</sup> )	0.2	0.3	0.4	0.5	0.6	0.7	0.8
16	200	40	60	80	100	120	140	160
25	490	98	147	196	245	294	343	392
40	1256	251	377	502	628	754	879	1005

Note) Theoretical output (N) = Pressure (MPa) x Piston area (mm<sup>2</sup>)

### **Replacement Parts**

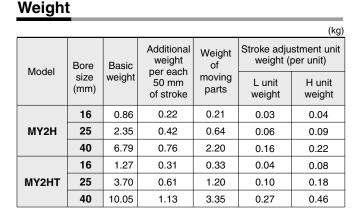
### Drive Unit (Cylinder) Replacement Part No.

Model Bore size (mm)	МҮ2Н	МҮ2НТ		
16	MY2BH16G-Stroke			
25	MY2BH25□G-Stroke			
40	MY2BH40⊟G	- Stroke		

Enter a symbol for port thread type inside  $\Box$ .

Note) Order auto switches separately.

### Option



Calculation: (Example) MY2H25G-300L

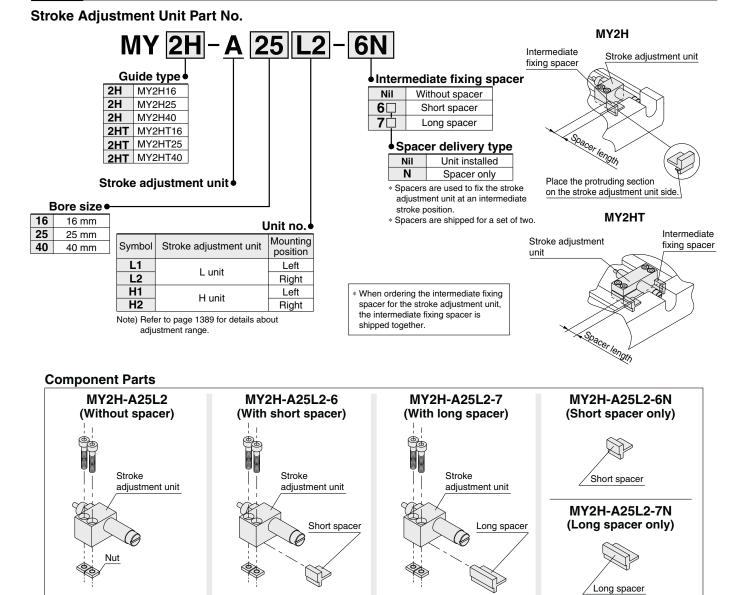
Basic weight ..... 2.35 kg

Cylinder stroke ...... 300 stroke

Additional weight ..... 0.42/50 stroke

 $2.35 + 0.42 \times 300/50 + 0.06 \times 2 \cong 4.99 \text{ kg}$ 

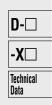
• Weight of L unit ...... 0.06 kg



\* Nuts are equipped on the cylinder body.



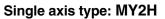
MY1B
MY1H
MY1B
MY1M
MY1C
MY1H
MY1 HT
MY1 □W
MY2C
MY2 H/HT
MY3A MY3B
MY3M

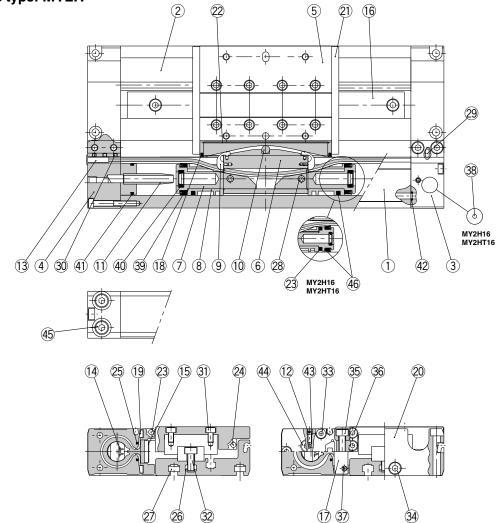




## **MY2H/HT** Series

### Construction





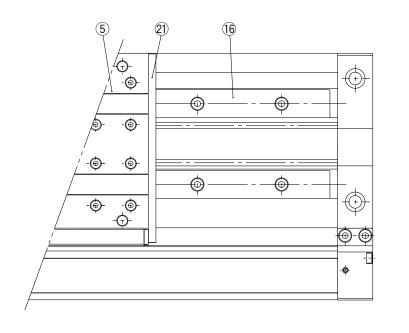
### **Component Parts**

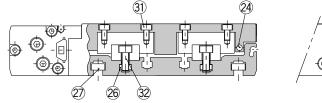
Description	Material	Note				
Cylinder tube	Aluminum alloy	Hard anodized				
Body	Aluminum alloy	Anodized				
Head cover WR	Aluminum alloy	Hard anodized				
Head cover WL	Aluminum alloy	Hard anodized				
Slide table	Aluminum alloy	Hard anodized				
Piston yoke	Aluminum alloy	Hard anodized				
Piston	Aluminum alloy	Chromated				
Wear ring	Special resin					
Belt separator	Special resin					
Parallel pin	Stainless steel					
Cushion ring	Aluminum alloy	Anodized				
Cushion needle	Rolled steel	Nickel plated				
Belt clamp	Special resin					
Guide	_					
End cover	Aluminum alloy	Hard anodized				
Bearing	Special resin					
End plate	Aluminum alloy	Hard anodized				
Stopper	Carbon steel	Nickel plated after quenching				
Top cover	Stainless steel					
	Description Cylinder tube Body Head cover WR Head cover WL Slide table Piston yoke Piston Wear ring Belt separator Parallel pin Cushion ring Cushion needle Belt clamp Guide End cover Bearing End plate Stopper	DescriptionMaterialCylinder tubeAluminum alloyBodyAluminum alloyHead cover WRAluminum alloyHead cover WLAluminum alloyHead cover WLAluminum alloySlide tableAluminum alloyPiston yokeAluminum alloyPiston yokeAluminum alloyPistonAluminum alloyWear ringSpecial resinBelt separatorSpecial resinParallel pinStainless steelCushion needleRolled steelBelt clampSpecial resinGuide—End coverAluminum alloyBearingSpecial resinEnd plateAluminum alloyStopperCarbon steel				

No.	Description	Material	Note
23	Magnet	_	
24	Magnet	_	
25	Seal magnet	Rubber magnet	
26	Square nut	Carbon steel	Chromated
27	Square nut	Carbon steel	Chromated
28	Spring pin	Carbon tool steel	
29	Parallel pin	Stainless steel	
30	Hexagon socket set screw	Chrome molybdenum steel	Black zinc chromated
31	Hexagon socket head cap screw	Chrome molybdenum steel	Chromated
32	Hexagon socket head cap screw	Chrome molybdenum steel	Chromated
33	Hexagon socket head cap screw	Chrome molybdenum steel	Chromated
34	Hexagon socket head cap screw	Chrome molybdenum steel	Chromated
35	Hexagon socket head cap screw	Chrome molybdenum steel	Chromated
36	Hexagon socket head cap screw	Chrome molybdenum steel	Chromated
37	Hexagon socket head cap screw	Chrome molybdenum steel	Chromated
38	Steel ball	Spring steel	Nickel plated
44	Hexagon socket head (taper) plug	Carbon steel	Chromated
45	Hexagon socket head (taper) plug	Carbon steel	Chromated
46	Lubretainer	Special resin	

## Mechanically Jointed Rodless Cylinder Linear Guide Type MY2H/HT Series

### Double axis type: MY2HT





## ⊕ 34)

### **Replacement Parts: Seal Kit**

Description	Qty.	MY2H16G/MY2HT16G	MY2H25G/MY2HT25G	MY2H40G/MY2HT40G
Seal belt	1	MY16-16C-Stroke	MY25-16C-Stroke	MY40-16C-Stroke
Dust seal band	1	MY2H16-16B-Stroke	MY2H25-16B-Stroke	MY2H40-16B-Stroke
Oring	0	KA00309	KA00309	KA00320
0-ring	2	(ø4 x ø1.8 x ø1.1)	(ø4 x ø1.8 x ø1.1)	(ø7.15 x ø3.75 x ø1.7)
Scraper	2			
Piston seal	2			
Cushion seal	2	MY2B16-PS	MY2B25-PS	MY2B40-PS
Tube gasket	2			
O-ring	4			
	Seal belt Dust seal band O-ring Scraper Piston seal Cushion seal Tube gasket	Seal belt1Dust seal band1O-ring2Scraper2Piston seal2Cushion seal2Tube gasket2	Seal belt         1         MY16-16C-Stroke           Dust seal band         1         MY2H16-16B-Stroke           O-ring         2         KA00309           O-ring         2         KA01.8 x Ø1.1)           Scraper         2         KA00309           Piston seal         2         MY2B16-PS           Tube gasket         2         MY2B16-PS	Seal belt         1         MY16-16C-Stroke         MY25-16C-Stroke           Dust seal band         1         MY2H16-16B-Stroke         MY2H25-16B-Stroke           O-ring         2         KA00309         KA00309           O-ring         2         (ø4 x ø1.8 x ø1.1)         (ø4 x ø1.8 x ø1.1)           Scraper         2         MY2B16-PS         MY2B25-PS           Tube gasket         2         MY2B16-PS         MY2B25-PS

\* Seal kit includes 18, 39, 40, 41 and 42. Order the seal kit based on each bore size.

size. \* Seal kit includes a grease pack (10 g). When (④ and (⑤ are shipped as single units, a grease pack (20 g) is included. Order with the following part number when only the grease pack is needed. Grease pack part number:GR-S-010 (10 g), GR-S-020 (20 g)

MY1B

MY1H

MY1B

MY1M

MY1C

MY1H

MY1 Ht

MY1 □W

MY2C

MY2 H/H1

MY3A My3b

MY3M

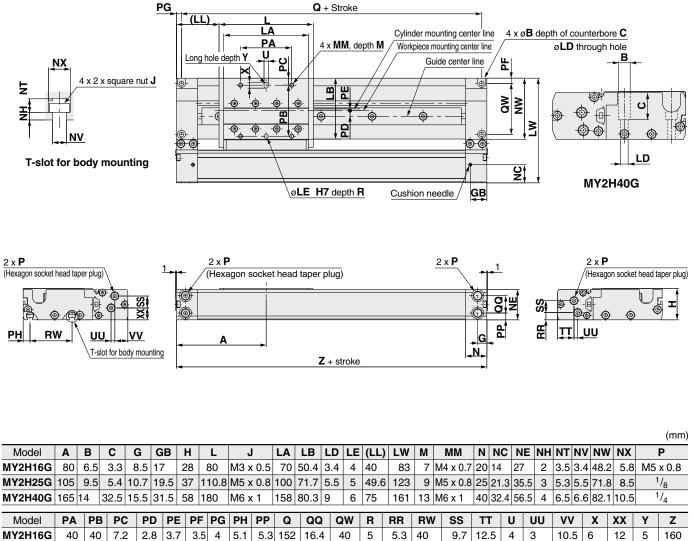


## MY2H/HT Series

Single Axis Type: Ø**16**, Ø**25**, Ø**40** 

Refer to page 1402 regarding port variations.

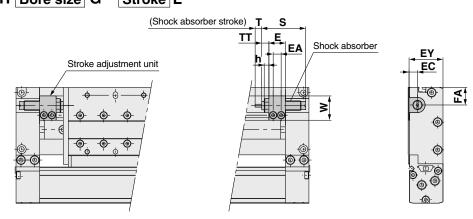
MY2H Bore size G - Stroke



Model	PA	PB	PC	PD	PE	PF	PG	PH	PP	Q	QQ	QW	R	RR	RW	SS	TT	U	υu	vv	X	XX	Y	Z
MY2H16G	40	40	7.2	2.8	3.7	3.5	4	5.1	5.3	152	16.4	40	5	5.3	40	9.7	12.5	4	3	10.5	6	12	5	160
MY2H25G	60	60	8.2	6.6	2.7	5.5	6	7.5	8	198	20.4	60	5	8.5	50	14	19.3	5	4.4	15.3	7.5	14	5	210
MY2H40G	100	70	5.5	8.5	5	17	9	9.5	16	312	25.5	57	8	11	53.5	21.5	35.4	6	2	29	9	23	8	330
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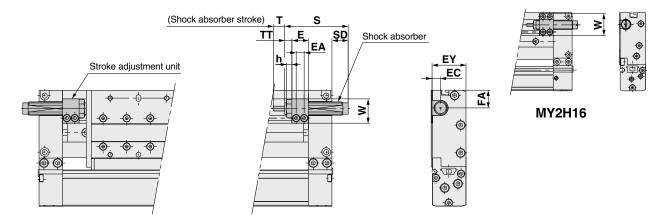
"P" indicates cylinder supply ports. \* The plug for "P" MY2H16G is a hexagon socket head plug.

### Stroke adjustment unit Low load shock absorber MY2H Bore size G – Stroke L

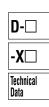


Applicable cylinder	Е	EA	EC	EY	FA	h	S	Т	TT	W	Shock absorber model
MY2H16	14.4	7	6	27	12.5	4	40.8	6	5.6 (Max. 11.2)	16.5	RB0806
MY2H25	17.5	8.5	9	36	19.3	5	46.7	7	7.1 (Max. 18.6)	25.8	RB1007
MY2H40	25	13	13	57	17	6	67.3	12	10 (Max. 26)	38	RB1412

### High load shock absorber MY2H Bore size G – Stroke H



Applicable cylinder	Е	EA	EC	EY	FA	h	S	SD	Т	TT	W	Shock absorber model
MY2H16	14.4	7	6	27	12.5	—	46.7	6.7	7	5.6 (Max. 11.2)	23.5	RB1007
MY2H25	17.5	8.5	9	36	19.3	6	67.3	17.7	12	7.1 (Max. 18.6)	25.8	RB1412
MY2H40	25	13	13	57	17	6	73.2	—	15	10 (Max. 26)	38	RB2015



MY1B

MY1H

MY1B

MY1M

MY1C

MY1H

MY1 Ht

MY1 □W

MY2C

MY2 H/HT

MY3A My3B

MY3M

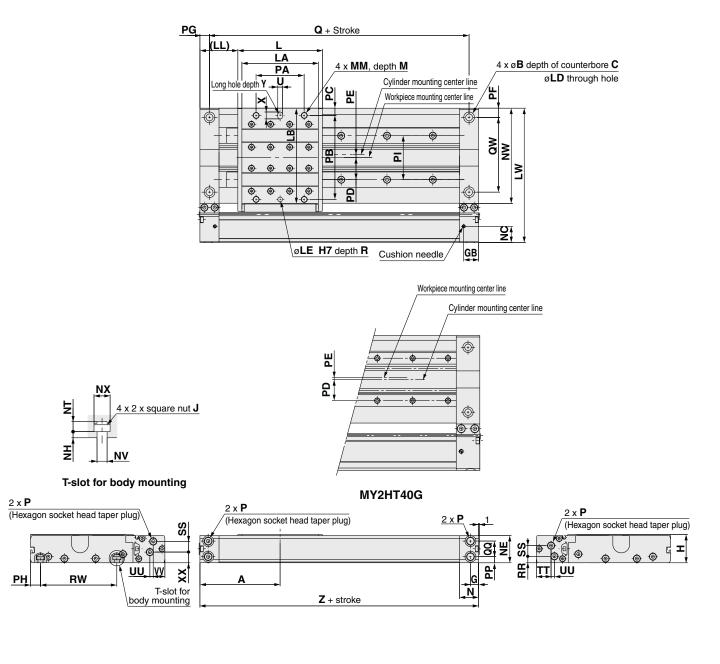


## MY2H/HT Series

## Double Axis Type: $\emptyset 16, \emptyset 25, \emptyset 40$

Refer to page 1402 regarding port variations.

### MY2HT Bore size G – Stroke



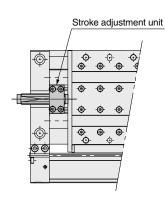
Model	Α	В	С	G	GB	Н	L		J	LA	LB	LD	LE	(LL)	LW	М	М	М	Ν	NC	NE	NH	NT
MY2HT16G	80	9.5	5.4	8.5	17	28	80	M4 x	0.7	70	87.4	5.5	5	40	120	9	M5 x	k 0.8	20	14	27	3	4.7
MY2HT25G	105	14	8.6	10.7	19.5	37	110.8	M6 x	1	100	124.7	9	6	49.6	176	12	M8 >	x 1.25	25	21.3	35.5	4	6.5
MY2HT40G	165	17.5	10.8	15.5	31.5	58	180	M8 x	1.25	158	148.3	11	8	75	229	16	M10 >	x 1.5	40	32.4	56.5	5	9
Model	NV	NW	NX	F	2	PA	PB	PC	PD	PE	PF	PG	PH	PI	PP	Q	QQ	QW	R	RR	RW	SS	TT
MY2HT16G	4.5	85.2	7.3	M5 >	0.8 د	44	80	4	23	1	10	10	10.2	41	5.3	140	16.4	66	5	5.3	69	9.7	12.5
MY2HT25G	6.6	124.8	10.5	1,	′ <sub>8</sub>	63	110	9.4	29.2	3.4	12	12.5	13	57.6	8	185	20.4	98	8	8.5	100	14	19.3
MY2HT40G	9	150.1	14	1,	4	113	132	8.5	35.5	0.5	20	20	18.5	72	16	290	25.5	110	12	11	116	21.5	35.4
Madal					vv	v	7																

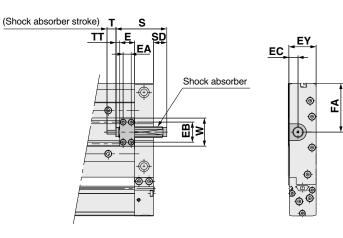
Model	U	UU	vv	Х	XX	Y	Ζ
MY2HT16G	5	3	10.5	7	12	5	160
MY2HT25G	6	4.4	15.3	9	14	8	210
MY2HT40G	8	2	29	12	23	12	330

"P" indicates cylinder supply ports. \* The plug for "P" MY2HT16G is a hexagon socket head plug.



### Stroke adjustment unit Low load shock absorber MY2HT Bore size G – Stroke L





Applicable cylinder	Е	EA	EB	EC	EY	FA	S	SD	Т	TT	W	Shock absorber model
MY2HT16	14.4	7	21	8	27	46.5	46.7	6.7	7	5.6 (Max. 11.2)	28.6	RB1007
MY2HT25	19.7	10.7	26.6	11.2	36	64.8	67.3	17.7	12	4.9 (Max. 16.4)	37.2	RB1412
MY2HT40	29.1	15.1	37	17.2	57	74.5	73.2	—	15	5.9 (Max. 21.9)	51.6	RB2015

## High load shock absorber

©

MY2HT Bore size G - Stroke H

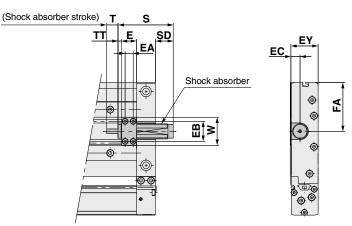
Stroke adjustment unit

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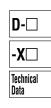
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Applicable cylinder	Е	EA	EB	EC	EY	FA	S	SD	Т	TT	W	Shock absorber model
MY2HT16	14.4	7	21	8	27	46.5	67.3	27.3	12	5.6 (Max. 11.2)	28.6	RB1412
MY2HT25	19.7	10.7	26.6	11.2	36	64.8	73.2	23.6	15	4.9 (Max. 16.4)	37.2	RB2015
MY2HT40	29.1	15.1	37	17.2	57	74.5	99	24	25	5.9 (Max. 21.9)	51.6	RB2725



MY1B

MY1H

MY1B

MY1M

MY1C

MY1H

MY1 Ht

MY1 □W

MY2C

MY2 H/H1

MY3A My3b

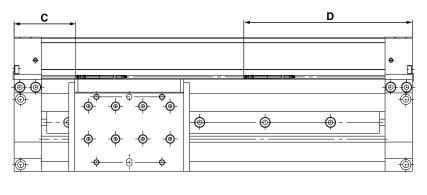
MY3M

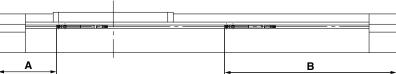
1397 Best Pneumatics 2-1 Ver.6

## MY2 Series Auto Switch Mounting

### Proper Auto Switch Mounting Position (Detection at stroke end)

Note) The operating range is a standard including hysteresis, and is not guaranteed. There may be large variations depending on the surrounding environment (variations on the order of  $\pm 30\%$ ).





### **D-A9**□, **D-A9**□V

Series model	Α	В	Operating range
MY2C16	44	116	
MY2H16	46	114	
MY2HT16	70	90	11
MY2C/H/HT25	54	156	
MY2C/H/HT40	85	245	
Series model	С	D	Operating range
MY2C/H/HT16	27.6	132.4	6.5
MY2C/H/HT25	69	141	
MY2C/H/HT40	90.2	239.8	11

### D-M9<sup>-</sup>, D-M9<sup>-</sup>V, D-M9<sup>-</sup>W, D-M9<sup>-</sup>WV, D-M9<sup>-</sup>A, D-M9<sup>-</sup>AV

Series model	А	В	Operating range
MY2C16	48	112	
MY2H16	50	110	
MY2HT16	74	86	8.5
MY2C/H/HT25	58	152	
MY2C/H/HT40	89	241	
Series model	С	D	Operating range
MY2C/H/HT16	31.6	128.4	4
MY2C/H/HT25	73	137	
MY2C/H/HT40	94.2	235.8	8.5
MY2C/H/HT40	94.2	235.8	8.5

\* Adjust the auto switch after confirming the operating conditions in the actual setting.

ī	Besides the models listed in How to Order, the following auto switches are applicable.
į	<ul> <li>* For solid state auto switches, auto switches with a pre-wired connector are also available. Refer to pages 1648 and 1649 for details.</li> <li>* Normally closed (NC = b contact) solid state auto switches (D-M9□E(V)) are also available. Refer to page 1592-1 for details.</li> </ul>
Ĺ	

**MY2** Series Made to Order: Individual Specifications

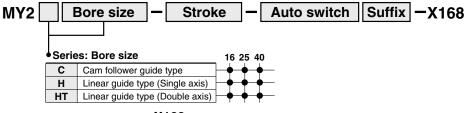
Please contact SMC for detailed dimensions, specifications and lead times.



### 1 Helical Insert Thread Specifications



Helical insert thread is used for the slide table mounting thread, the thread size is the same as the standard model.



Example) MY2H40G-300L-A93-X168

MY1B
MY1H
MY1B
MY1M
MY1C
MY1H
MY1 Ht
MY1 □W
MY2C
MY2 H/HT
MY3A MY3B
MY3M





### MY2 Series Specific Product Precautions 1

Be sure to read this before handling the products. Refer to back page 50 for Safety Instructions and pages 3 to 12 for Actuator and Auto Switch Precautions.

Selection

### **A**Caution

1. When using a cylinder with long strokes, implement an intermediate support.

When using a cylinder with long strokes, implement an intermediate support to prevent the tube from sagging and being deflected by vibration or an external load.

Refer to the Guide for Side Support Application (MY2C series) on page 1386.

2. For intermediate stops, use a dual-side pressure control circuit.

Since the mechanically jointed rodless cylinders have a unique seal structure, slight external leakage may occur. Controlling intermediate stops with a 3 position valve cannot hold the stopping position of the slide table (slider). The speed at the restarting state also may not be controllable. Use the dual-side pressure control circuit with a PAB-connected 3 position valve for intermediate stops.

### 3. Constant speed

Since the mechanically jointed rodless cylinders have a unique seal structure, a slight speed change may occur. For applications that require constant speed, select an applicable equipment for the level of demand.

### 4. Load factor of 0.5 or less

When the load factor is high against the cylinder output, it may adversely affect the cylinder (condensation, etc.) and cause malfunctions. Select a cylinder to make the load factor less than 0.5. (Mainly when using an external guide)

### 5. Cautions on less frequent operation

When the cylinder is used extremely infrequently, operation may be interrupted in order for anchoring and a change lubrication to be performed or service life may be reduced.

6. Consider uncalculated loads such as piping, cableveyor, etc., when selecting a load moment

Calculation does not include the external acting force of piping, cableveyor, etc. Select load factors taking into account the external acting force of piping, cableveyor, etc.

### 7. Accuracy

The mechanical jointed rodless cylinder does not guarantee traveling parallelism. When accuracy in traveling parallelism and a middle position of stroke is required, please consult with SMC.

Mounting

### **▲**Caution

1. Do not apply a strong impact or moment on the slide table (slider).

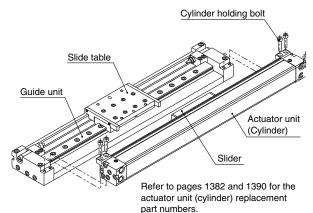
Since the slide table (slider) is supported by precision bearings, do not subject it to strong impact or excessive moment when mounting workpieces.

2. When connecting to a load which has an external guide mechanism, use a discrepancy absorption mechanism.

A mechanically jointed rodless cylinder can be used with a direct load within the allowable range for each guide type, however, align carefully when connecting to a load with an external guide mechanism.

### 3. Attaching and detaching the actuator unit (cylinder)

When detaching the actuator unit, remove the four cylinder holding bolts and take the actuator unit off the guide unit. When attaching the actuator unit, insert the slider into the slide table on the guide unit, and tighten the four holding bolts equally. Since loosened holding bolts may cause damage or malfunction, be sure to secure them tightly.





### MY2 Series Specific Product Precautions 2

Mounting

Be sure to read this before handling the products. Refer to back page 50 for Safety Instructions and pages 3 to 12 for Actuator and Auto Switch Precautions.

## **A**Caution

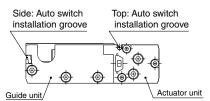
### 4. Auto Switch Mounting

The MY2 series can be equipped with auto switches on the top of the actuator unit (cylinder) and on the side of the guide unit, but use caution in the following cases.

### <Mounting an auto switch on the top of the actuator unit (cylinder)>

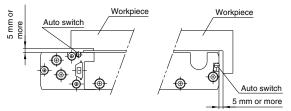
For auto switches with perpendicular electrical entry, the lead wire may interfere with the workpiece depending on the workpiece mounting type and shape.

Be sure to allow a clearance in order to keep the lead wire from interfering with the workpiece.



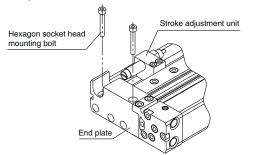
### 5. Workpiece Mounting

When mounting a magnetic workpiece, the auto switch may stop working due to a loss of magnetic force in the cylinder depending on the mounting position. Allow a clearance of 5 mm or more between the auto switch and workpiece.



### 6. Body Mounting

When mounting MY2H40G with stroke adjustment unit from the top, move the stroke adjustment unit and secure the body with the end plate mounting holes. After mounting, return the stroke adjustment unit to the stroke end and secure it again.



### 7. Do not generate negative pressure in the cylinder tube.

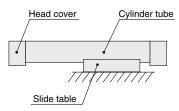
Take precautions under operating conditions in which negative pressure is generated inside the cylinder by external forces or inertial forces. Air leakage may occur due to separation of the seal belt. Do not generate negative pressure in the cylinder by forcibly moving it with an external force during the trial operation or dropping it with self-weight under the non-pressure state, etc. When the negative pressure is generated, slowly move the cylinder by hand and move the stroke back and forth. (When using with a stroke adjustment unit, please either remove the unit or adjust the stroke to the full stroke.) After doing so, if air leakage still occurs, please consult with SMC.

### 8. Do not mount cylinders as they are twisted.

When mounting, be sure for a cylinder tube not to be twisted. The flatness of the mounting surface is not appropriate, the cylinder tube is twisted, which may cause air leakage due to the detachment of a seal belt, damage a dust seal band, and cause malfunctions.

## 9. Do not mount a slide table on the fixed equipment surface.

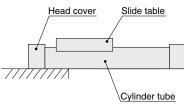
It may cause damage or malfunctions since an excessive load is applied to the bearing.



Mounting with a slide table (slider)

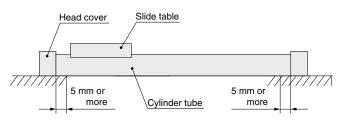
### 10.Consult with SMC when mounting in a cantilevered way.

Since the cylinder body deflects, it may cause malfunctions. Please consult with SMC when using it this way.



Mounting in a cantilevered way

11. Fixed parts of the cylinder on both ends must have at least 5 mm of contact between where the bottom of the cylinder tube and the equipment surface.



## 12.Consider uncalculated loads such as piping, cableveyor, etc., when selecting a load moment

Calculation does not include the external acting force of piping, cableveyor, etc. Select load factors taking into account the external acting force of piping, cableveyor, etc.

### **13.Do not unnecessarily alter the guide adjustment setting.** The adjustment of the guide is preset and does not require readjustment under normal operating conditions. Therefore, do not unnecessarily alter the guide adjustment setting.

D--X Technical Data

MY1B

MY1H

MY1B

MY1M

MY1C

MY1H

MY1

MY1

MY2C

МҮЗА

MY3B

MY3M

HT





### MY2 Series Specific Product Precautions 3

Be sure to read this before handling the products. Refer to back page 50 for Safety Instructions and pages 3 to 12 for Actuator and Auto Switch Precautions.

### **Operating Environment**

### A Warning

1. Do not use in environments where the cylinder will come in contact with coolants, cutting oil, water drops, adhesive foreign particles, dust, etc., and do not operate the cylinder with compressed air that contains drainage and foreign matter.

Foreign matter or liquids on the cylinder interior or exterior can wash away the lubricating grease, which can lead to deterioration and damage of the dust seal band and seal materials, causing a danger of malfunction.

When operating in locations with exposure to water, oil drops, or dust, provide protection such as a cover to prevent direct contact with the cylinder, or mount the dust seal band surface downwards, and operate it with clean compressed air.

2. Carry out cleaning and grease application suitable for the operating environment.

Carry out cleaning regularly when using in an operating environment in which the product is likely to get dirty.

After cleaning, be sure to apply grease to the top side of the cylinder tube and the rotating part of the dust seal band. Apply grease to these parts regularly even if not after cleaning. Please consult with SMC for the cleaning of the slide table (slider) interior and grease application.

Service Life and Replacement Period of Shock Absorber

### **A** Caution

1. Allowable operating cycle under the specifications set in this catalog is shown below.

1.2 million times RB08

2 million times RB10 III to RB2725

Note) Specified service life (suitable replacement period) is the value at room temperature (20 to 25 °C). The period may vary depending on the temperature and other conditions. In some cases the absorber may need to be replaced before the allowable operating cycle above.

### **Centralized Piping Port Variations**

### **A** Caution

Head cover piping connection can be freely selected to best suit different piping conditions.

