# 3 Port Solenoid Valve

# Series VKF300

Compact yet provides

a large flow capacity

Body width 18 mm

Rubber Seal Direct Operated Poppet Type

As of September 2020, production of the VKF300 series will be discontinued. Please consider a product from the VK300 series as a substitute. Click here



VV061

on] W100

V100

**S070** 

VQD

VQD-V

VKF

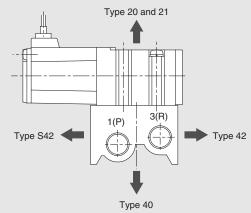
VK

VT VS4

VS3

Various manifold piping directions

Output port: Manifold set-up allowing 360° rotation of 2 (A) entry direction (in 90° increments)



# Available in vacuum applications (–101.2 kPa)

Can be used in vacuum/release circuits

# Universal porting

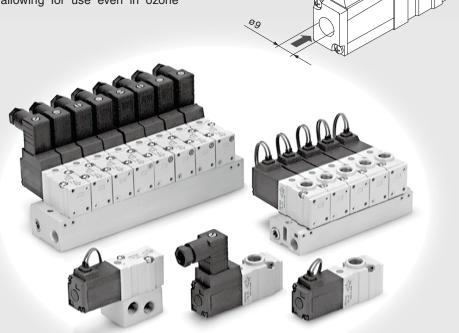
N.C./N.O. type can be switched by supplying air to port 1 (P) or 3 (R). 2 way valves and selector valves can also be freely used.

# | Easy manual operation

Since manual overrides are located in 2 directions, on the top and on the side of the valve, manual override operation is possible and is unaffected by mounting space and piping direction, etc.

# Ozone resistant (Series 80-)

FKM (Fluororubber) is used for the fluid-contact rubber materials, allowing for use even in ozone environments.

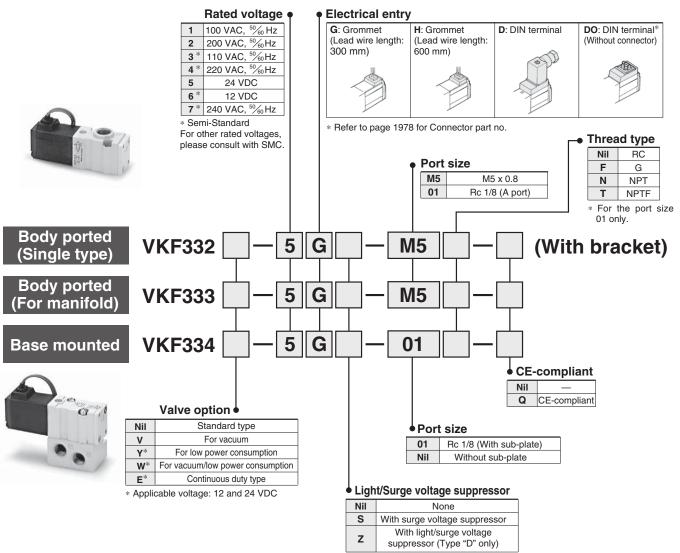


# 3 Port Solenoid Valve Direct Operated Poppet Type Series VKF300



#### **How to Order Valves**

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## \* Since the indicator light is built in the connector, thus, "DOZ" is not available.

#### Flow Characteristics/Weight

Operating				Flow characteristics							ht (g)
Valve	Valve model pres		Port size	1	$\rightarrow$ 2 (P $\rightarrow$ A)	)	2	ightarrow 3 (A $ ightarrow$ R	Grommet	DIN	
		(MPa)		C [dm <sup>3</sup> /(s·bar)]	b	Cv	C [dm <sup>3</sup> /(s·bar)]	b	Cv	Grommet	terminal
	VKF33 <sup>2</sup> 3	0 to 0.7		0.67	0.10	0.15	0.41	0.39	0.11		
Body	VKF33 <sup>2</sup> 3Y			0.56	0.13	0.13	0.32	0.25	0.09	80 (1)	90 (1)
ported	VKF33 <sup>2</sup> 3E			0.56	0.13	0.13	0.32	0.25	0.09		
p a	VKF33 <sup>2</sup> 3V		M5 x 0.8	0.67	0.10	0.15	0.41	0.39	0.11		
	VKF33 <sup>2</sup> 3W	-101.2 KPa to 0.1		0.56	0.13	0.13	0.32	0.25	0.09		
Deser	VKF334		Rc 1/8	0.68	0.13	0.15	0.59	0.31	0.14		130
Base mounted	VKF334Y	0 to 0.7	_	0.56	0.13	0.13	0.32	0.25	0.09		
(With sub-	VKF334E			0.56	0.13	0.13	0.32	0.25	0.09	120	
plate)	VKF334V	-101.2 kPa to 0.1		0.68	0.13	0.15	0.59	0.31	0.14		
	VKF334W	-101.2 KPa 10 0.1		0.56	0.13	0.13	0.32	0.25	0.09		

Note 1) VKF33□: Add 10 g to each when equipped with bracket.



# 3 Port Solenoid Valve Direct Operated Poppet Type Series VKF300

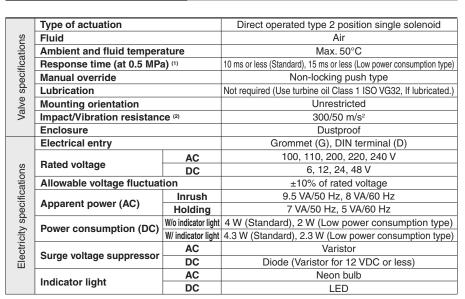
#### **Standard Specifications**



**Body ported** 



Base mounted



Note 1) Based on dynamic performance test, JIS B 8374-1981. (Coil temperature: 20°C, at rated voltage, without surge voltage suppressor)

\* When equipped with DC solenoid/surge voltage suppressor, a delay of about 20 to 30 msec. occurs in the OFF response time.

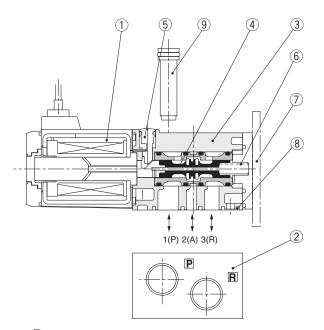
Note 2) Impact resistance: No malfunction occurred when it is tested with a drop tester in the axial direction and at the right angles to the main valve and armature in both energized and de-energized states every once for each condition. (Values at the initial period)

Vibration resistance: No malfunction occurred in a one-sweep test between 45 and 2000 Hz. Test was performed

/ibration resistance: No malfunction occurred in a one-sweep test between 45 and 2000 Hz. Test was performed at both energized and de-energized states in the axial direction and at the right angles to the main valve and armature. (Values at the initial period)

# Symbol (A) 2 1 3 (P) (R)

#### Construction



#### **Component Parts**

No.	Description	Material	Note					
1	Solenoid coil assembly	_						
2	Sub-plate	Aluminum die-casted	For VKF334: VKF300-S-01					
3	Body	Aluminum die-casted						
4	Spool/Sleeve	Aluminum						
(5)	Manual override	Resin						
6	Return spring	Stainless steel						
7	Bracket assembly	Steel	For VKF332: VKF300-13A-2					
8	Gasket assembly (With mounting screw)	_	For VKF333: VKF300-11A-2 For VKF334: VKF300-11A-1					
9	Bushing assembly	Resin	For VKF33 <sup>3</sup> : VKF300-6A-1 2 sets per unit required					



VV061

VV100

V100

S070

VQD

VQD-V

VKF

VK

V 1.

VT

VS4

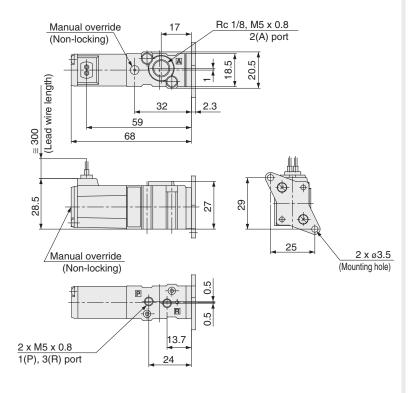
VS3

# Series VKF300

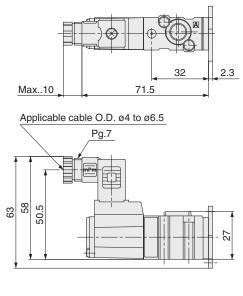
#### **Dimensions: Single Type**

#### **Body ported**

Grommet: VKF332□-□G-M5

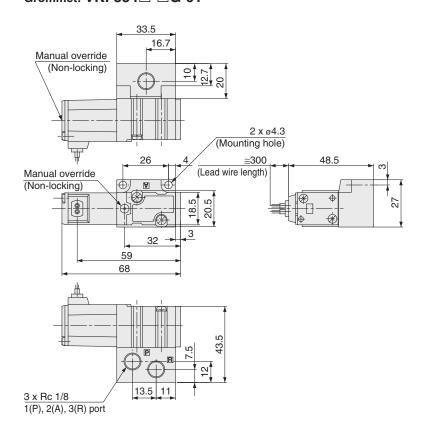


#### DIN terminal: VKF332 - D- M5

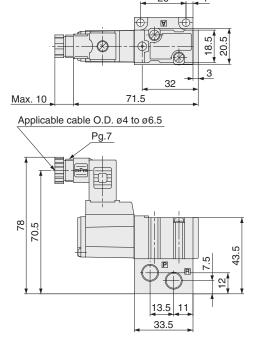


Refer to grommet type for other dimensions.

# Base mounted Grommet: VKF334□-□G-01



#### DIN terminal: VKF334□-□D-01



Refer to grommet type for other dimensions.

#### 3 Port Solenoid Valve Direct Operated Poppet Type Series VKF300

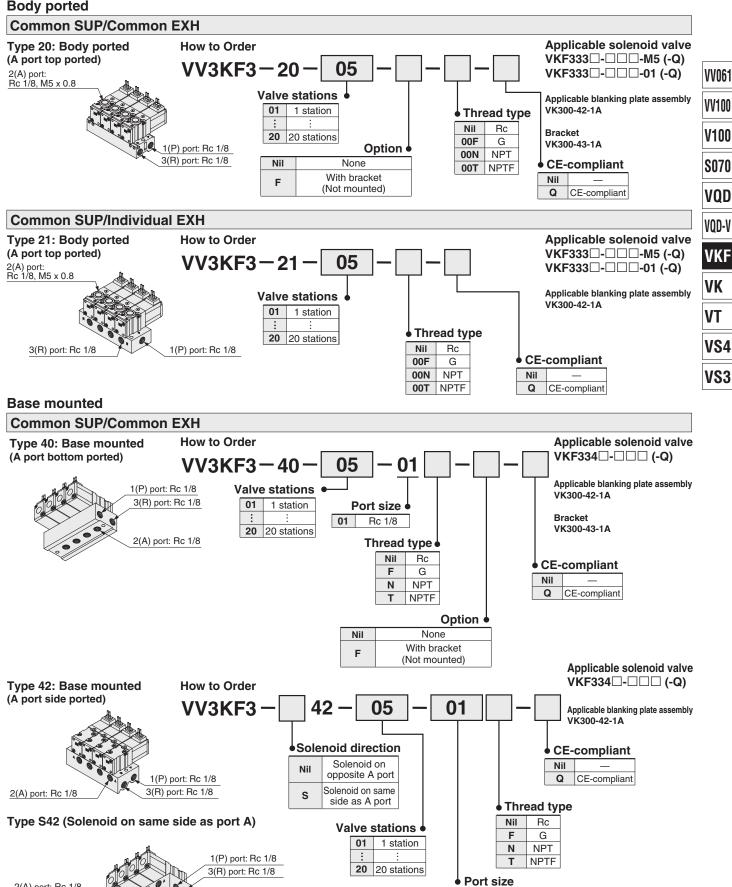
#### **How to Order Manifold**

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2(A) port: Rc 1/8



BSMC

01

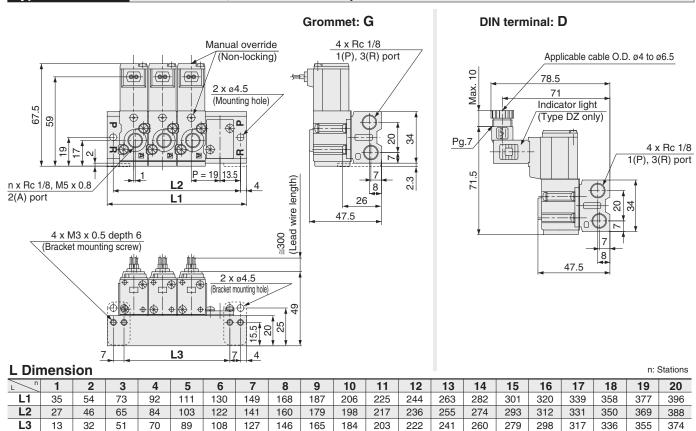
Rc 1/8 C4 ø4 cassette C6 ø6 cassette

# Series VKF300

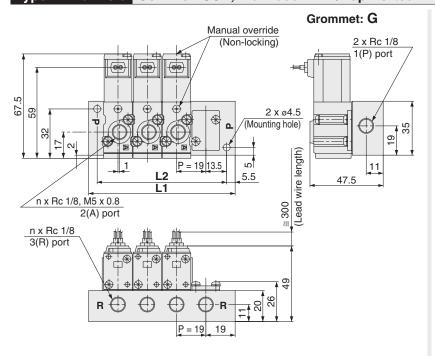
#### **Dimensions: Manifold**

#### **Body ported**

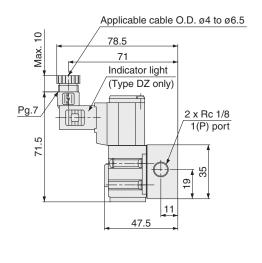
#### Type 20 Manifold Common SUP, Common EXH/Top Ported



#### Type 21 Manifold Common SUP, Individual EXH/Top Ported



#### DIN terminal: D

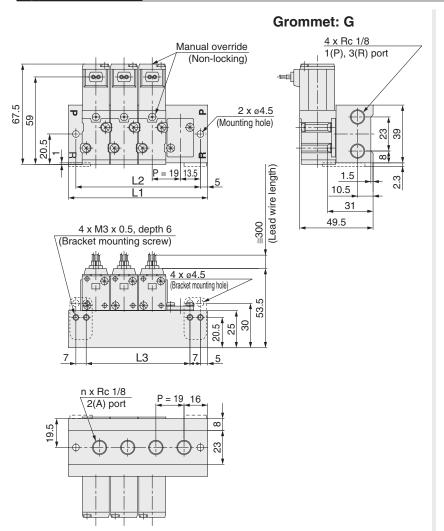


#### **L** Dimension

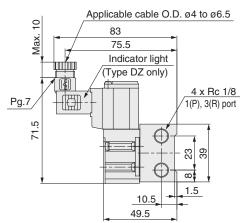
L Dir	nens	ion																	n: 8	Stations
L n	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20
L1	38	57	76	95	114	133	152	171	190	209	228	247	266	285	304	323	342	361	380	399
L2	27	46	65	84	103	122	141	160	179	198	217	236	255	274	293	312	331	350	369	388

#### **Base mounted**

### Type 40 Manifold Common SUP, Common EXH/Bottom Ported



#### **DIN terminal: D**



**VV061** 

**VV100** 

**V100** 

**S070** 

VQD

VQD-V

**VKF** 

VK

VT

VS4

VS3

Dimension

L Dimension																		n: \$	Stations	
L	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20
L1	37	56	75	94	113	132	151	170	189	208	227	246	265	284	303	322	341	360	379	398
L2	27	46	65	84	103	122	141	160	179	198	217	236	255	274	293	312	331	350	369	388
L3	13	32	51	70	89	108	127	146	165	184	203	222	241	260	279	298	317	336	355	374

# Series VKF300

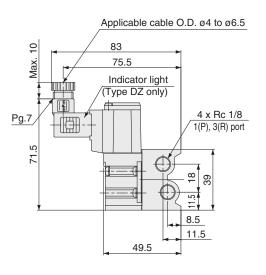
#### **Dimensions: Manifold**

#### **Base mounted**

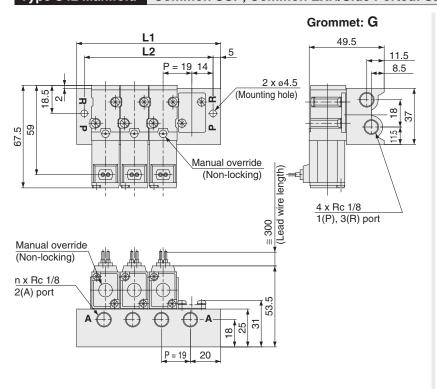
#### Type 42 Manifold Common SUP, Common EXH/Side Ported

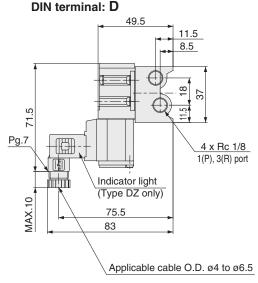
#### **Grommet: G** Manual override 4 x Rc 1/8 (Non-locking) 1(P), 3(R) port 2 x ø4.5 (Mounting holes) 67. 59 Ó 8 9 39 œ 20. 1.5 ≅300 (Lead wire length) P = 1914 8.5 L2 11.5 49.5 n x Rc 1/8 2(A) port 53. 31 P = 19 14.5

#### **DIN terminal: D**



#### Type S42 Manifold Common SUP, Common EXH/Side Ported: Same direction as solenoid





L Dimension n: Stations

L	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20
L1	38	57	76	95	114	133	152	171	190	209	228	247	266	285	304	323	342	361	380	399
L2	28	47	66	85	104	123	142	161	180	199	218	237	256	275	294	313	332	351	370	389



# Series VKF300 Specific Product Precautions 1

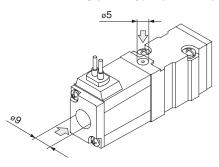
Be sure to read before handling. Refer to front matter 53 for Safety Instructions and pages 3 to 8 for 3/4/5 Port Solenoid Valve Precautions.

#### **Manual Override Operation**

# **.** Warning

Connected actuator is started by manual operation. Use the manual override after confirming that there is no danger.

#### ■ Non-locking push type (Tool required)

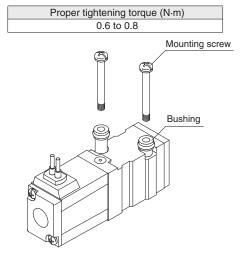


There are manual overrides in 2 directions, on the top and on the side (solenoid side). By pressing either of the manual overrides in the direction of the arrow (R) until it stops (approx. 1 mm), it will turn ON, and it turns OFF when released.

#### **Mounting of Valves**

### **⚠** Caution

After confirming the gasket is correctly placed under the valve, securely tighten the bolts with the proper torque shown in the table below.



The bushing may be damaged if the tightening torque of  $0.8~N\cdot m$  is exceeded. In the event that damage does occur, be sure to replace the bushing.

SUP Block bushing assembly no.	VKF300-6A-1
110.	

• 2 sets per unit are required.

#### **Light/Surge Voltage Suppressor**

**VV061** 

**VV100** 

V100

**S070** 

VQD

VOD-V

VKF

VK

VS4

VS3

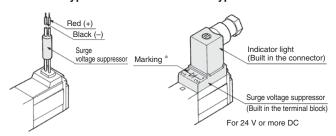
#### **⚠** Caution

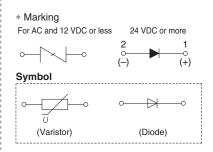
		Grommet type (G)	DIN terminal type (D)	Symbol
AC	Without indicator light	SOL.	No.1 o	S
	With indicator light	None	No.1 o to t	Z
12 VDC	Without indicator light   With indicator light   Without indicator light   With indicator light   Without indicator light	Varistor SOL.	No.1 o	S
or less	With indicator light	None	No.2 SOL.	Z
24 VDC	Without indicator light	(+) °	No.1 (+) (+) (B) (A) (A) (A) (A) (A) (A) (A) (A) (A) (A	S
or more	With indicator light	None	No.1	Z

Precautions on connection of 24 V or more DC  $\,$ 

For the grommet type, connect the positive (+) side to the red lead wire and connect the negative (-) side to the black lead wire. For the DIN terminal, connect the positive (+) side to the connector's no.1 terminal and connect the negative (-) side to the no.2 terminal. (See the markings on the terminal block.) \* For 12 V or less DC, positive (+) and negative (-) can be connected in either direction.

#### ● Grommet type ● DIN terminal type









# Series VKF300 Specific Product Precautions 2

Be sure to read before handling. Refer to front matter 53 for Safety Instructions and pages 3 to 8 for 3/4/5 Port Solenoid Valve Precautions.

#### **How to Wire DIN Terminal**

# **⚠** Warning

- Connection
  - 1. Loosen the set screw and pull out the connector from the terminal block of the solenoid.
  - 2. After removing the holding screw, insert a flat head screwdriver, etc. into the notch on the bottom of the terminal block and pry it up, separating the terminal block and the housing.
  - Loosen the terminal screws (slotted screws) on the terminal block, insert the core of the lead wire into the terminal in accordance with the prescribed connection method, and attach securely with the terminal screws.
  - 4. Tighten the ground nut to secure the wire.
- Change of electrical entry (Orientation)

After separating terminal block and housing, the cord entry direction can be changed by attaching the housing in the desired direction (4 directions in 90 increments).

\*In the case of indicator light, avoid damaging the light with lead wire.

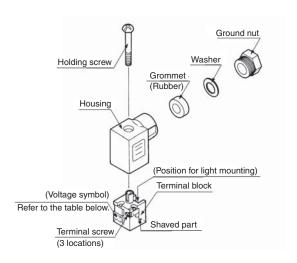
Precautions

The connector should be inserted and pulled out in a straight line without tilting diagonally.

Applicable cable

O.D.: ø4 to ø6.5 (Reference)

0.5 mm<sup>2</sup> 2 core and 3 core wires equivalent to JIS C 3306

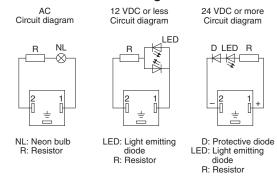


#### ● Connector part no. VK300-82-1

#### Part no. for connector with indicator light

Rated voltage	Voltage symbol	Part no.
100 VAC	A1	VK300-82-2-01
200 VAC	A2	VK300-82-2-02
24 VAC	A3	VK300-82-2-07
6 VDC	LW06	VK300-82-4-51
12 VDC	LW2	VK300-82-4-06
24 VDC	LD4	VK300-82-3-05
48 VDC	LD8	VK300-82-3-53

#### Circuit with indicator light



#### How to Calculate the Flow Rate

For obtaining the flow rate, refer to front matters 42 to 45.

