# Series ALB900

- Centralized control of multi-point lubrication
- Stable oil feeding with a micromist
- Through the use of a booster, a pressure that is higher than that of the main air passage can be supplied. This difference is used as the mist generating pressure differential. Thus, the pressure drop in the main air passage is minimized.
- Micromist can be constantly supplied by merely adjusting the mist generating pressure differential.
- Oil can be replenished by merely opening and closing the oil filler plug without stopping the air line.
- The condition of the generation of micromist can be checked from the oil filler port.

Standard Specifications
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Model	ALB900-10	ALB900-20	ALB900-30			
Port (Bypass lubrication adapter)	Rc 1	Rc 1 Rc 2				
Port size (Body)	IN: R 1/4 OUT: Rc 1/2					
Fluid	Air					
Proof pressure	1.5 MPa					
Operating pressure range	0.4 to 1.0 MPa					
Operating pressure differential range	0.05 to 0.2 MPa					
Bowl capacity between levels (cm³)	5000					
Recommended lubricant	Turbine oil Class 1 (With no additives), ISO VG32					
Ambient and fluid temperature	5 to 50°C					
Bowl material	Epoxy resin with glass fiber, Polycarbonate					
Weight (kg)	28					

#### Accessory (Option) Part No.

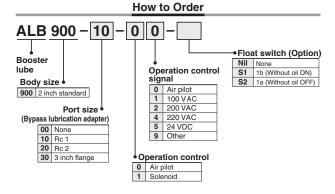
Type		Part no.					
туре	Description Model	ALB900-10	ALB900-20	ALB900-30			
	Bypass lubrication adapter	ALBA90-10	ALBA90-20	ALBA90-30			
Standard accessory	Ball valve	Rc 1/ <sub>4</sub>					
,	Ball valve	Rc½					
Option	Float switch Note)	IS440-1 (Without oil ON) IS440-2 (Without oil OFF)					

Note) Float switch specifications
Voltage — 200 VAC, 200 VDC
Max. contact capacity — 50 VA AC, 50 W DC
Max. contact current — 0.5 A AC, 0.5 A DC

Contact — 1a, 1b
Level indication — Bottom limit indication



ALB900-00-11



AL800 AL900 ALF ALT

ALD

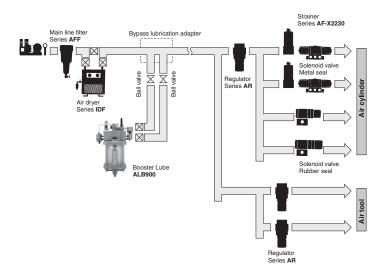
ALB LMU

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AEP

## Series ALB900

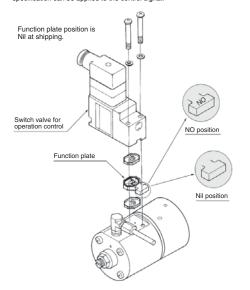
#### **Piping Example**



#### **Operation Control Method**

As shown in the diagram below, reverse the position of the function plate of the switching valve for operation control, and place it in the NO position or in the unmarked position. When the control signal is input, select the state of the operation or the stopping of the Booster Lube.

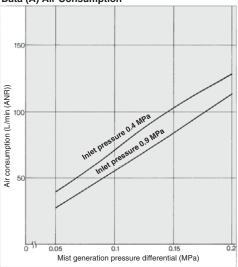
NO position Operation at control signal input Stop at control signal input The 100 VAC, 200 VAC, 220 VAC, 24 VDC, or air pilot type specification can be applied to the control signal.



#### **Air Consumption**

This unit uses a booster to generate a mist generating pressure differential. Therefore, the booster consumes and discharges the air. Data(A) indicates the relationship between this air consumption rate, the set pressure differential, and the pressure of the main air passage (inlet pressure).

#### Data (A) Air Consumption

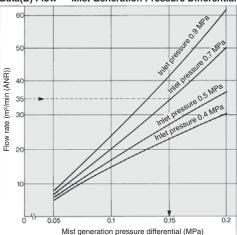


#### **Setting of Mist Generation Pressure Differential**

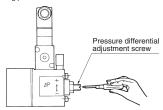
Procedure

- 1. Obtain the air consumption flow rate in the downstream of the Booster Lube
- 2. Obtain the necessary mist generation pressure differential from data(B).

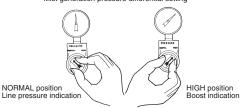
#### Data(B) Flow — Mist Generation Pressure Differential



- EX: How to obtain the mist generating pressure differential if the flow rate obtaine in 1. above is 35 m³/min (ANR) and the line pressure (inlet pressure P1) is 0.7 MPa: Extend horizontally from the point at which the flow rate is 35 m³/min to obtain
  - the point that intersects with P1 = 0.7 MPa. Furthermore, extend vertically downward from that point to the point that intersects with the graduation line of the mist generating pressure differential. The value of that intersecting point, which is 0.15 MPa, is the mist generating pressure differential that is sought.
- The mist generating pressure differential setting is performed by adjusting the adjustment screw. The pressure differential (the difference between the boost pressure and the line pressure) is increased by turning the adjustment screw clolckwise, and decreased by turning counterclockwise. To check the pressure differential, switch and operate the manual switching valve to read the difference between the boost pressure (HIGH position) and the line pressure (NORMAL position) as shown below (the pressure gauge that is connected to the manual switching valve). After completing the setting, set the manual switching valve to the position of the line pressure indication. Do not set the mist generating pressure differential to exceed 0.2 MPa.



Mist generation pressure differential setting



## Precautions

Be sure to read before handling. Refer to front matter 43 for Safety Instructions and pages 365 to 369 for Precautions on every series.

#### **Caution on Design**

#### **∆Warning**

1. Epoxy resin containing glass fiber and polycarbonate is used in some parts of the Booster Lube. The Booster Lube cannot be used in an environment or in a location that is exposed to synthetic oil, thinner, acetone, alcohol, organic solvets such as ethylene chloride, chemicals such as sulfuric acid or nitric acid, cutting oil, kerosene, gasoline, or a threadlock agent, etc., because they will be damaged.

#### Pipina

#### **∆Warning**

If installing an air tank, install it upstream of the bypass oil feed adapter. If it is installed downstream, the micromist could be arrested by the air tank, which could lead to insufficient feeding of oil.

#### Mounting/Adjustment

#### ∧ Caution

- 1. When setting the pressure differential, if there is a fluctuation in the operating flow rate, set the pressure differential at the higher flow rate range. If it is set in the lower flow rate range. the mist density could become thinner, leading to poor lubrication
- 2. To prevent mist from being generated unnecessarily, if there is no air consumption in the main air passage, operate the switching valve for operation control to stop the operation of the booster.

#### Maintenance

#### **∆Warning**

1. Before removing the oil filler plug, loosen it two and half turns to completely release the pressure in the bowl. This will prevent the oil filler plug from flying out.

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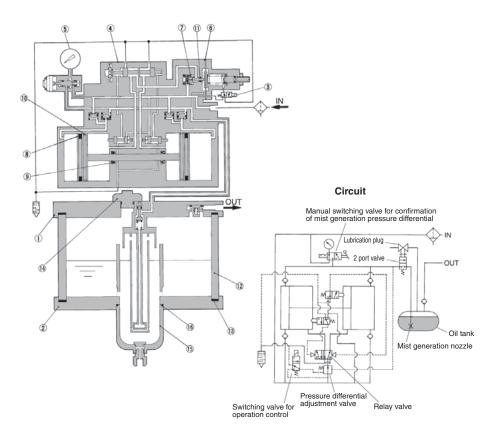
ALB

LMU ALIP

HEP

## Series ALB900

## Construction



#### **Component Parts**

No.	Description	Material			
1	Top cover	Aluminum casted			
2	Bottom cover	Aluminum casted			

#### Replacement Parts

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No.	Description	Material	Part no.	Q'ty					
3	3 port switching valve (for operation control)		VOA301-M V0307E-*D-X56	1					
4	Relay valve		VR4152-00-0	1					
5	Pressure gauge		GA46-10-01	1					
6	Diaphragm assembly		12702A	1					
7	Valve assembly		12705A	1					
8	NLP seal	NBR	KB00426	2					
9	PNY seal	NBR	KB00093	2					
10	Wear ring	Cloth-inserted phenol aldehyde resin	SW-100 x 6 x 2	2					
11	O-ring	NBR	KA00078	1					
12	Bowl assembly	Glass fiber-inserted epoxy resin	126059-4A	1					
13	Seal	NBR	126060	2					
14	Lubrication plug assembly	ication plug assembly Zinc die-casted 126115AP		1					
15	Bowl assembly		AF11-3	1					
16	O-ring	NBR	11307	1					

<sup>\* 1: 100</sup> VAC, 2: 200 VAC, 4: 220 VAC, 5: 24 VDC, 9: Others

AL800 AL900

ALF ALT

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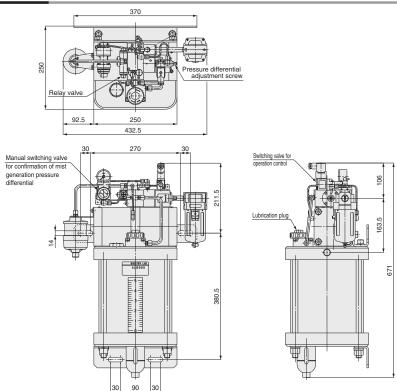
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#### **Dimensions**



## **Bypass Lubrication Adapter**

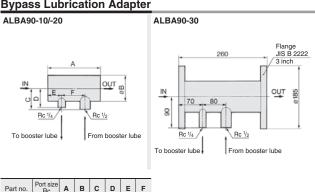
150 42.7 45 40 35 80

165 76.3 65 60 40 80

ALBA90-10

ALBA90-20

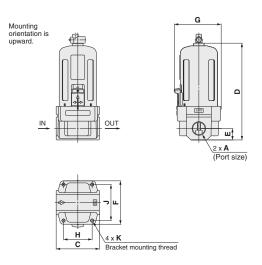
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## Series ALB900 Related Product

## Strainer

At the terminal of an air pressure line in which a Booster Lube is used, install a strainer (filtration rate of  $5 \mu m$ ) upstream from a metal seal solenoid valve, which is susceptible to dust.



Model	Α	С	D	Е	F	G	н	J	К
AF30-02 to 03-X2230	Rc 1/4, 3/8	53	118	14	53	57	35	44	M4 x 0.7 x 0.5
AF40-02 to 04-X2230	Rc 1/4, 3/8, 1/2	70	165	18	70	73	47	60	M5 x 0.8
AF40-06-X2230	Rc 3/4	75	169	20	70	73	47	60	M5 x 0.8
AF50-06 to 10-X2230	Rc 3/4, 1	90	245	24	90	_	59	73	M6 x 1
AF60-10-X2230	Rc 1	95	258	24	95	_	63	78	M6 x 1