

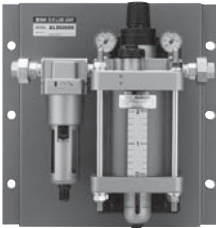
D. P. Lube

Series ALD600/900

- Centralized control of multi-point lubrication
- Low oil consumption volume
- Simplified oil feeding volume setting in which only the pressure differential is adjusted.
- Oil can be replenished by merely opening and closing the oil filler plug without stopping the air line.
- The condition of the generation of micromist can be checked from the oil filler port.



ALD600



ALDU600 (with panel)

Float Switch Specifications

| | |
|----------------------------|-------------------------|
| Voltage | 200 VAC, 200 VDC |
| Max. contact capacity | 50 VA AC, 50 W DC |
| Max. operating current | 0.5 A AC, 0.5 A DC |
| Contact point construction | 1a, 1b |
| Level indication | Bottom limit indication |

Standard Specifications

| Model name | D.P. Lube | | D.P. Lube Unit ^{Note 1)} | | |
|--|---|----------|-----------------------------------|--------------------------------|---------------------|
| | Model | ALD600 | ALD900 | ALDU600 | ALDU900 |
| Port size ^{Note 2)} | | 3/4 1 | 1 1/4 1 1/2 2 | 3/4 1 | 1 1/4 1 1/2 2 |
| Fluid | Air | | | | |
| Proof pressure | 1.5 MPa | | | | |
| Operating pressure range | 0.1 to 1.0 MPa | | 0.15 to 1.0 MPa | | |
| Operating pressure differential range | 0.03 to 0.1 MPa | | | | |
| Recommended press. differential | 0.05 MPa | | | | |
| Press. differential setting min. flow ^{Note 3)} | 102 L/min (ANR) | | | | |
| Bowl capacity between levels (cm ³) | 2000 | 5000 | 2000 | 5000 | |
| Recommended lubricant | Turbine oil Class 1 (With no additives), ISO VG32 | | | | |
| Ambient and fluid temperature | 5 to 60°C | | | | |
| Bowl material | Epoxy resin with glass fiber, Polycarbonate | | | | |
| Weight (kg) | 8.9 | 21.3 | 11.1 (18.6) ^{Note 4)} | 31.6 (48.1) ^{Note 4)} | |

Note 1) D.P. Lube unit has an attached filter at primary side of D.P. Lube.

Note 2) Port of D.P. Lube unit is union.

Note 3) Condition: Inlet pressure = 0.5 MPa, Pressure differential = 0.05 MPa

Note 4) () is weight with panel.

Accessory (Option) Part No.

| Description | Model | Part no. | | | |
|--------------|-------|----------|---------|---------|---|
| | | ALD600 | ALD900 | ALDU600 | ALDU900 |
| Bracket | | 126130P | 126044P | 126130P | 126044P 113449 ^{Note 1)} 113543 ^{Note 2)} |
| Panel | | — | — | 12661P | 12651-1P |
| Float switch | S1 | IS430-1 | IS420-1 | IS430-1 | IS420-1 |
| | S2 | IS430-2 | IS420-2 | IS430-2 | IS420-2 |

Note 1) Bracket for filter mounting: For Rc 1/4, 1/2 } Thread machining on filter body is needed.

Note 2) Bracket for filter mounting: For Rc 2

How to Order

ALD 9 00 - 20 - -

Style

| | |
|------|-------------------------|
| ALD | D.P. Lube (Single unit) |
| ALDU | D.P. Lube unit |

Body size (Standard)

| | |
|---|----|
| 6 | 1B |
| 9 | 2B |

Thread type

| | |
|-----|-----|
| Nil | Rc |
| N | NPT |

Port size

| | |
|----|-------|
| 06 | 3/4 |
| 10 | 1 |
| 12 | 1 1/4 |
| 14 | 1 1/2 |
| 20 | 2 |

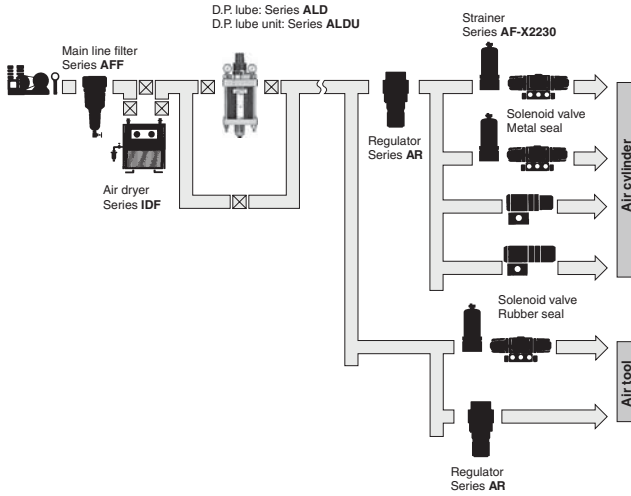
Float switch

| | |
|-----|----------------------|
| Nil | None |
| S1 | 1b (without oil ON) |
| S2 | 1a (without oil OFF) |

Accessory

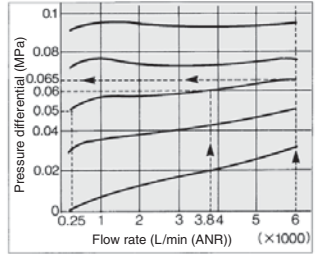
| Symbol | Description |
|--------|-------------|
| Nil | — |
| B | Bracket |
| P | Panel |

Piping Example



Flow Characteristics (Representative value)

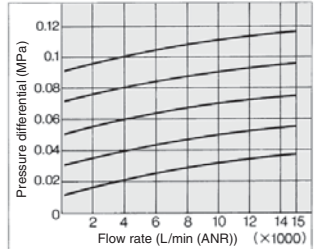
Condition: Inlet pressure 0.5 MPa,
Pressure differential setting flow 250 L/min (ANR)



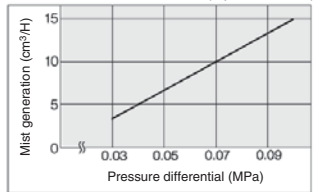
How to read the graph (Example)

With the flow rate set to 250 L/min (ANR) and the pressure differential set to 0.05 MPa, by changing the flow rate to 3800 L/min (ANR) and 6000 L/min (ANR), the pressure differential will change from the initial 0.05 MPa to 0.06 MPa, and to 0.065 MPa.

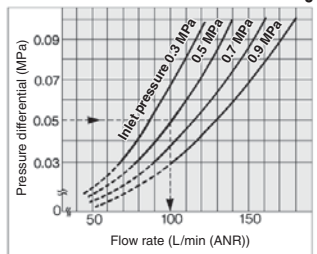
ALD900-20



Pressure Differential and Mist Generation (Representative value)



Min. Flow for Pressure Differential Setting

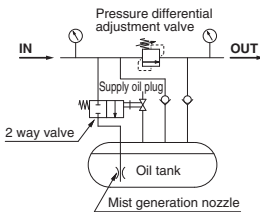


How to read the graph (Example)

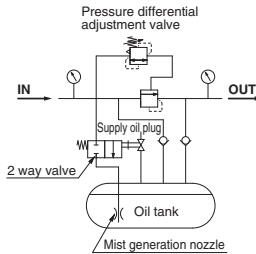
When the inlet pressure is 0.5 MPa, a flow rate that is greater than 102 L/min(ANR) will be necessary to set the pressure differential to 0.05 MPa. Below this flow rate, the pressure differential cannot be set to 0.05 MPa.

Circuit

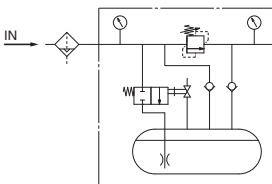
ALD600



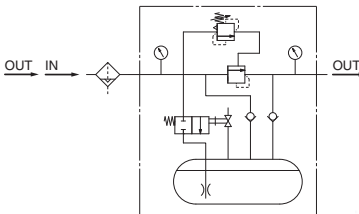
ALD900



ALDU600



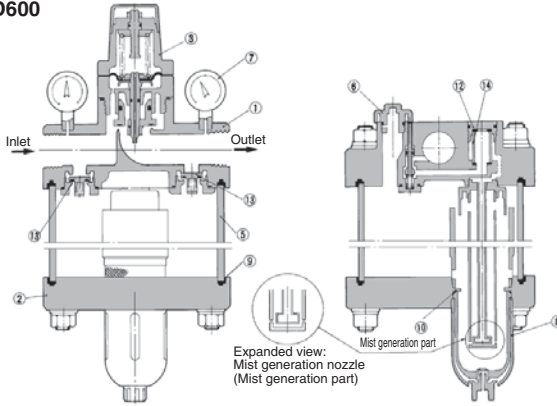
ALDU900



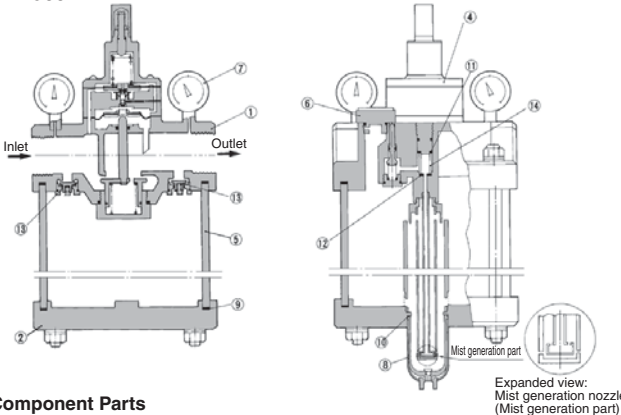
Series ALD600/900

Construction

ALD600



ALD900



Component Parts

| No. | Description | Material | |
|-----|--------------|---------------------|-----------------|
| | | ALD600 | ALD900 |
| 1 | Body | Aluminum die-casted | Aluminum casted |
| 2 | Bottom cover | Aluminum die-casted | Aluminum casted |

Replacement Parts

| No. | Description | Material | Part no. | |
|-----|-------------------------------|----------------------------------|------------|------------|
| | | | ALD600 | ALD900 |
| 3 | Check valve assembly | — | 12612AP | — |
| 4 | Pilot body assembly | — | — | 12609AP |
| 5 | Bowl assembly | Glass fiber-inserted epoxy resin | 126139-1A | 126059-1A |
| 6 | Lubrication plug assembly | Zinc die-casted, NBR | 126115AP | 126115AP |
| 7 | Pressure gauge (2 pcs.) | — | GA46-10-01 | GA46-10-02 |
| 8 | Bowl assembly | — | AF11-3 | AF11-3 |
| 9 | Seal (2 pcs.) | NBR | 126140 | 126060 |
| 10 | O-ring | NBR | 11307 | 11307 |
| 11 | Seal | NBR | — | 126046 |
| 12 | Seal | NBR | 126047(2) | 126047 |
| 13 | Check valve assembly (2 pcs.) | — | 126127A | 126022A |
| 14 | Filter element | Bronze | 11294-70B | 11294-70B |

⚠ Precautions

Be sure to read before handling. Refer to front matter 43 for Safety Instructions and pages 365 to 369 for Precautions on every series.

Caution on Design

⚠ Warning

1. Epoxy resin containing glass fiber and polycarbonate is used in some parts of the D.P. Lube and the D.P. Lube Unit. These units cannot be used in an environment or in a location that is exposed to synthetic oil, thinner, acetone, alcohol, organic solvents such as ethylene chloride, chemicals such as sulfuric acid or nitric acid, cutting oil, kerosene, gasoline, or a threadlock agent, etc., because they will be damaged.

Mounting/Adjustment

⚠ Caution

1. Provide about 30 cm of space above and below the D.P. Lube or the D.P. Lube Unit to facilitate their maintenance and inspection.
2. When the line is stopped, do not adjust or set the differential pressure, as it could cause the differential adjustment valve to break.
3. When setting the pressure differential, if there is a fluctuation in the operating flow rate, set the pressure differential at the lower flow rate range.

Piping

⚠ Warning

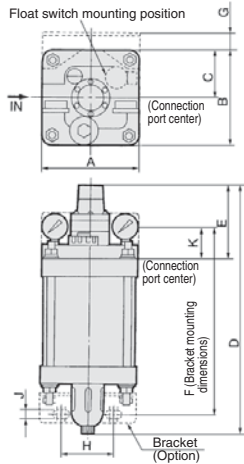
1. The drain pipe for the air filter in the D. P. Lube Unit must have a minimum pipe bore of $\phi 6.5$, and a maximum length of 5 m. Avoid using a riser pipe because it could cause the auto-drain to malfunction.
2. If installing an air tank, install it on the IN side of the D.P. Lube Unit. If it is installed on the OUT side, the micromist could be arrested by the air tank, which could lead to insufficient feeding of oil.

Maintenance

⚠ Warning

1. Before removing the oil filler plug, loosen it two and a half turns to completely release the pressure inside the case. This will prevent the oil filler plug from flying out.

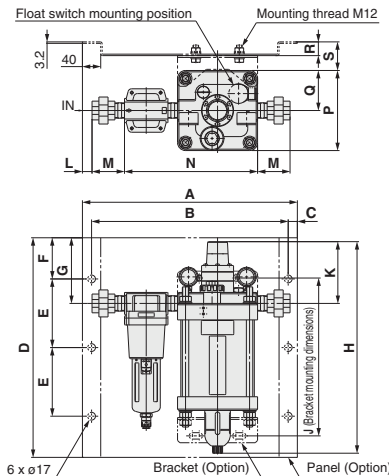
D.P. Lube/ALD600-□06 to 10, ALD900-□12 to 20



- AL800
- AL900
- ALF
- ALT
- ALD**
- ALB
- LMU
- ALIP
- AEP
- HEP

| Model | Port size | A | B | C | D | E | Bracket dimensions | | | | |
|------------------|-----------------|-----|-----|------|-----|-----|--------------------|------|-----|----|------|
| | | | | | | | F | G | H | J | K |
| ALD600-□06 to 10 | 3/4, 1 | 175 | 175 | 87.5 | 487 | 135 | 344 | 32.5 | 95 | 14 | 55.5 |
| ALD900-□12 to 20 | 1 1/4, 1 1/2, 2 | 250 | 250 | 125 | 639 | 210 | 416.5 | 0 | 120 | 14 | 48 |

D.P. Lube Unit/ALDU600-□06 to 10, ALDU900-□12 to 20



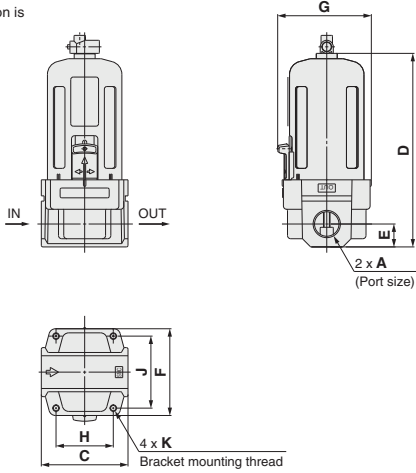
| Model | Port size | A | B | C | D | E | F | G | H | J | K | L | M | N | P | Q | R | S |
|-------------|-----------|-----|-----|-----|-----|-----|-----|-----|-----|-------|------|------|-------|-------|-----|------|------|------|
| ALDU600-□06 | 3/4 | 470 | 430 | 20 | 500 | 150 | 90 | 145 | 487 | 344 | 55.5 | 24.5 | 69.5 | 289 | 175 | 87.5 | 30 | 62.5 |
| ALDU600-□10 | 1 | | | | | | | | | | | 13.6 | 78.2 | 291.2 | | | | |
| ALDU900-□12 | 1 1/4 | 250 | 250 | 125 | 639 | 230 | 120 | 227 | 639 | 416.5 | 48 | 51 | 89 | 453 | 250 | 125 | 33.2 | 33.2 |
| ALDU900-□14 | 1 1/2 | | | | | | | | | | | 45.5 | 94.5 | 453 | | | | |
| ALDU900-□20 | 2 | | | | | | | | | | | 14.5 | 102.5 | 476 | | | | |

Series ALD600/900

Related Products: Strainer

At the terminal of an air pressure line in which a D.P. Lube is used, install a strainer (filtration rate of 5 μm) upstream with a metal seal solenoid valve, which is susceptible to dust.

Mounting orientation is upward.



| Model | A | C | D | E | F | G | H | J | K |
|----------------------------|------------------|----|-----|----|----|----|----|----|----------------|
| AF30-02 to 03-X2230 | Rc 1/4, 3/8 | 53 | 118 | 14 | 53 | 57 | 35 | 44 | M4 x 0.7 x 0.5 |
| AF40-02 to 04-X2230 | Rc 1/4, 3/8, 1/2 | 70 | 165 | 18 | 70 | 73 | 47 | 60 | M5 x 0.8 |
| AF40-06-X2230 | Rc 3/4 | 75 | 169 | 20 | 70 | 73 | 47 | 60 | M5 x 0.8 |
| AF50-06 to 10-X2230 | Rc 3/4, 1 | 90 | 245 | 24 | 90 | — | 59 | 73 | M6 x 1 |
| AF60-10-X2230 | Rc 1 | 95 | 258 | 24 | 95 | — | 63 | 78 | M6 x 1 |