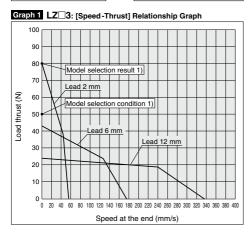
# LZB/LZC Series Model Selection

Note) These graphs are made using actual data. Therefore these graphs are to be used as a reference and are not a guarantee of product's performance in any case. The graphs may change depending on the operating condition or environment.

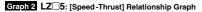
# Horizontal Motion of Pressing Force

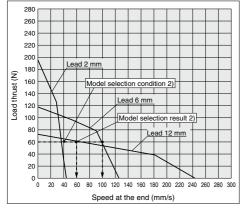
Model selection condition 1) Used as a force-pressing. 50 N or greater pressing force is required. Model selection result 1) From Graph 1, LZB/C□3's lead 2 is applicable. (Pressing force: 80 N)



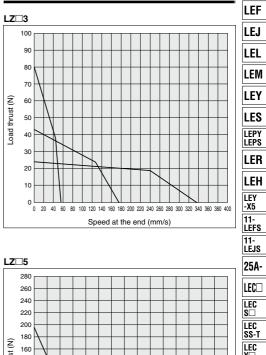
# Horizontal Transfer

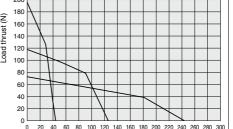
Model selection condition 2) Used as a transfer. 60 N transfer thrust and 40 mm/s transfer speed are required. Model selection result 2) From Graph 2, LZB/CL5's lead 6 mm and lead 12 mm are applicable. But, speed at the end with 60 N load will be 100 mm/s for lead 6 mm and 60 mm/s for lead 12 mm. Select a suitable product in accordance with the customer's equipment.





# Speed -Thrust Graph (Horizontal Operation)





Speed at the end (mm/s)

Motor

LAT

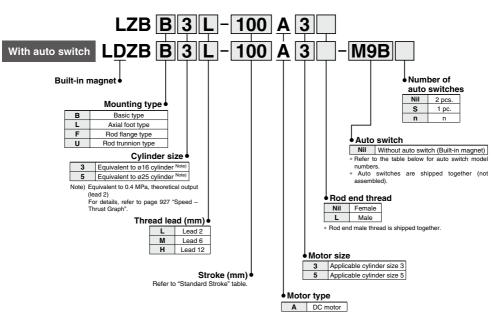
LZ

LC3F2

less

# Electric Cylinder

How to Order



#### Standard Stroke

Cylinder size	Standard stroke (mm) *				
3, 5	25, 40, 50, 100, 200				

Other intermediate strokes can be manufactured upon receipt of order.

(Maximum manufacturable stroke: 200 mm) Conditions for using a trunnion bracket are as follows:

Maximum stroke: 150 mm

Thread lead L (lead 2 mm) only

Applicable Auto Switches/For detailed auto switch specifications, refer to page 944.

Toma	Special	Electrical	dicator light	Wiring	L	oad volt	tage	Auto switch	Lead w	/ire le	<u> </u>	m) *	Pre-wired	Applicat	
Туре	function	entry	lindic	(Output)	D	С	AC	model	0.5 (Nil)	1 (M)	3 (L)	5 (Z)	connector	Applicat	Die Ioau
Solid state auto switch				3-wire (NPN)		5 V		M9N	•	•	٠	0	0	IC	
vitcali	_	Grommet	Yes	3-wire (PNP)	24 V	12 V	_	M9P	•		•	0	0	circuit	Relay PLC
sta				2-wire		12 V		M9B	•	•	•	0	0	-	

**SMC** 

\* Lead wire length symbols: 0.5 m ..... Nil (Example) M9B

1 m ······· M M9BM 3 m ······ L M9BL

5 m .....Z M9BZ \* Solid state auto switches marked "O" are produced upon receipt of order. 

# Specifications



Ν	Model	L ZB 3L	L ZB 3M	L□ZB□3H	L ZB 5L	L ZB 5M	L ZB 5H	
Size		3 (Equival	ent to ø16 cyli	nder) Note 1)	5 (Equivalent to ø25 cylinder) Note 1)			
Thread diameter			Ø8		Ø12			
Lead screw	Lead (mm)	2	6	12	2	6	12	
Rated speed with no load (mm/s) Note 2)		33	100	200	33	100	200	
Rated thrust (N) Note 3)		80	43	24	196	117	72	
Stroke (mm)		25, 40, 50, 100, 200						
Main body (k	g)*	0.67 + (0.07/50 stroke) 1.74 + (0.16/50 stroke)				oke)		
Operating amb	ient temperature (°C)	5 to 40 (No condensation)						
Allowable tol	erance of stroke	+1 0						
Motor		DC motor						
Applicable direction	onal control driver model	LC3F212-5A3 LC3F212-5A5						
Applicable au	to switch model	D-M9N, M9P, M9B						
	t to 0.4 MDs. theoretical	autout (la ad O)						

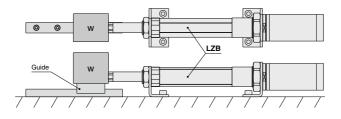
Note 1) Equivalent to 0.4 MPa, theoretical output (lead 2)

Note 2) In the table speeds are shown without a load, as rated speed, and thrusts are shown as rated thrust based on the pressure force. Note 3) Speed will vary as they are affected by a load. Refer to page 927 for model selection.

\* Refer to page 939 for mounting bracket weight.

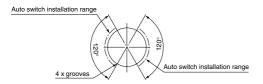
# ▲ Specific Product Precautions

1. Do not apply any lateral load to the rod of the LZB series. When applying a lateral load, use a guide to avoid the load from being applied to the rod.



#### 2. Auto switch mounting

There are 4 grooves on the outside surface of the cylinder tube, indicating the auto switch installation range. Mount the auto switches within the range shown below.



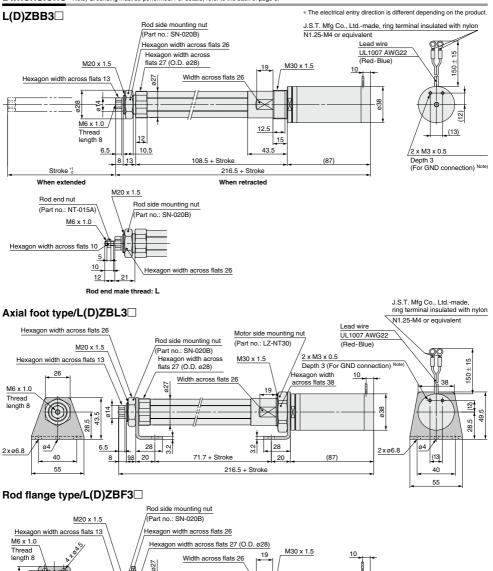
Groove Mount the auto switch within the installation range (shadow portion). Otherwise, the auto switch may not activate.

LEF LEJ LEL LEM LEY LES LEPY LEPS LER LEH LEY -X5 11-LĖFS 11-LEJS 25A-LEC LEC S LEC SS-T LEC Motor less LAT LZ LC3F2

\* Refer to page 942 for information on mounting an auto switch.

**SMC** 

# LZB Series



12.5

108.5 + Stroke

216.5 + Stroke

**SMC** 

43.5

(87)

Dimensions Note) Grounding must be performed. For details, refer to the back of page 5.

338

4 50

20

34

6.5

4

8 13

LEF

LEJ

LEL

LEM

LEY

LES

LEPY

LEPS LER LEH

11-LEFS

11-LEJS

Motor

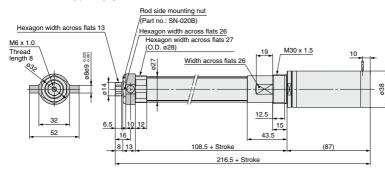
LAT

LZ LC3F2

less

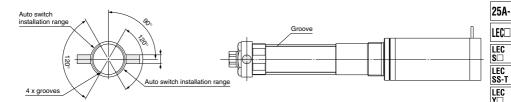
# Dimensions

## Rod trunnion type/L(D)ZBU3



# **▲**Caution for using a trunnion bracket

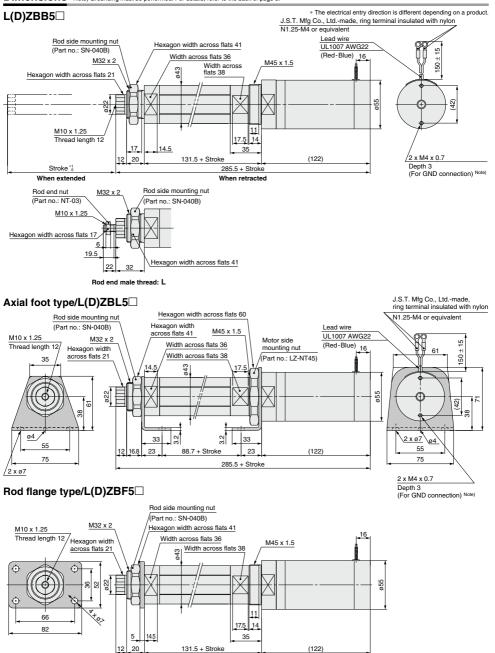
In the event of mounting a trunnion bracket, fix it to the position illustrated below before using.



\* Conditions for using a trunnion bracket are as follows:

- Maximum stroke: 150 mm
- Thread lead L (lead 2 mm) only

# LZB Series



285.5 + Stroke

**SMC** 

Dimensions Note) Grounding must be performed. For details, refer to the back of page 5.

LEF

LEJ

LEL

LEM LEY

LES

LEPY LEPS

LER LEH

11-LEFS

11-LEJS

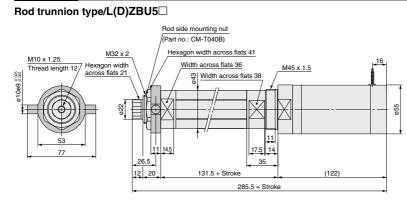
Motor

LAT

LZ LC3F2

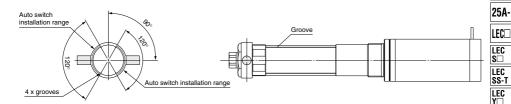
less

# Dimensions



# **▲**Caution for using a trunnion bracket

In the event of mounting a trunnion bracket, fix it to the position illustrated below before using.



\* Conditions for using a trunnion bracket are as follows:

- Maximum stroke: 150 mm
- Thread lead L (lead 2 mm) only



# LZB/LZC Series

# LZB/C Vertical Application Specifications

Some of the LZ series can be used in vertical applications. However, please check before using vertically.

Never apply a force exceeding the prescribed force.

When a force exceeding the transfer thrust is applied, the cylinder and directional control driver (LC3F2) may be damaged.

## Model which can be used vertically

- L(D)ZB\_3L-\_A3\_-\_\_
- L(D)ZC 3L-A3 ----
- L(D)ZB 5L-A5
- L(D)ZC 5L-A5

# Specifications

Model	L(D)ZB⊡3L	L(D)ZC⊟3L	L(D)ZB□5L	L(D)ZC□5L		
Speed (mm/s)	P.927 Refer to the graph on speed – thrust.					
Transfer thrust (Vertically) (N)						
Holding force <sup>*</sup> (N)	4	10	100			
Standard stroke (mm)	25, 40, 50, 100, 200					
Operating ambient temperature (°C)	5 to 40 (No condensation)					
Motor	DC motor					
Applicable directional control driver model	I LC3F212-5A3 LC3F212-5A5					
Applicable auto switch model	D-M9N, D-M9P, D-M9B					

\* Holding force

Holding force means the force which cannot be dropped even if a load should be applied vertically when a cylinder is stopped. Therefore, for example, holding is not possible when turning off the power supply once a cylinder has been activated Additionally, a load may be dropped due to external impacts or vibrations.

Electric Cylinder LZB/LZC Series

## Accessories

#### LZB

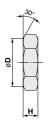
Accessory	Description
With auto switch	Switch mounting band, switch mounting bracket (one included per one switch)
Foot type	Rod side foot bracket, motor side foot bracket Rod side mounting nut, motor side mounting nut
Flange type	Flange bracket, rod side mounting nut
Trunnion type	Trunnion bracket Rod side mounting nut (designed for trunnion)

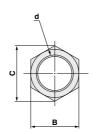
#### LZC

Accessory	Description
Foot type	Rod side foot bracket, motor side foot bracket Foot bracket mounting bolts (6)

## **Accessory Bracket**

#### Mounting nut





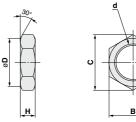
Name	Part no.	Applicable series	в	с	D	d	н
Rod side mounting nut	SN-020B	LZB3	26	30	25.5	M20 x 1.5	8
Motor side mounting nut	LZ-NT30	LZB3	38	42	38	M30 x 1.5	10
Rod side mounting nut	SN-040B	LZB5	41	47.3	40.5	M32 x 2.0	10
Motor side mounting nut	LZ-NT45	LZB5	60	64	60	M45 x 1.5	10

# Rod end nut

Part no.

NT-015A

NT-03



в с D

17

10 11.5

19.6

Applicable series

LZ□3

LZ□5

	LES
	LEPY LEPS
	LER
	LEH
	LEY -X5
	11- LEFS
_	11- LEJS
	25A-
	ZJH-
	LEC
200	
<u>nm)</u> H	LEC S LEC
<b>H</b> 5	LEC LEC S LEC SS-T LEC
н	LEC S LEC SS-T LEC Y Motor-

LZ LC3F2

(r

d

M6 x 1.0

16.5 M10 x 1.25

9.8

LEF LEJ LEL LEM

LEY

# Mounting Bracket/Part No.

Series	LZB3	LZB5
Rod side foot	LZB-LR3 (64 g)	LZB-LR5 (112 g)
Motor side foot	LZB-LM3 (64 g)	LZB-LM5 (126 g)
Flange	LZB-F3 (40 g)	LZB-F5 (120 g)
Rod side trunnion	CM-T020B (40 g)	CM-T040B (100 g)

Series	LZC3	LZC5
Rod side foot	LZC-LR3 (21 g)	LZC-LR5 (71 g)
Motor side foot	LZC-LM3 (10 g)	LZC-LM5 (27 g)

( ): Weight for bracket Note) Mounting bolts are not included. Please prepare separately.

( ): Weight for bracket

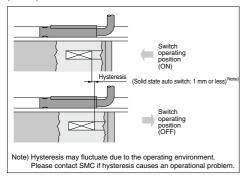
Note) Bracket mounting nuts are not included. Please purchase mounting nuts matched to each bracket separately.

m)



# **Auto Switch Hysteresis**

Hysteresis is the distance between the position at which slider movement operates an auto switch to the position at which reverse movement turns the switch off. This hysteresis is included in part of the operating range (one side).



LEF

LEPY LEPS

LEH

LEY -X5 11-LEFS

11-

LEJS

25A-

LEC

LEC S LEC SS-T

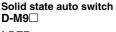
LEC

Motor-

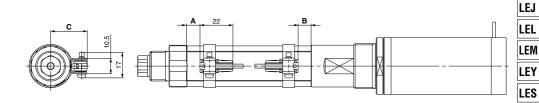
LC3F2

less LAT

# Auto Switch Proper Mounting Position (Detection at Stroke End) and It's Mounting Height



LDZB



#### Auto Switch Mounting Position/Height

Model	Α	в	С
LDZB 3	20	19	24
LDZB 5	33	33	32

#### Operating Range of Auto Switch \*

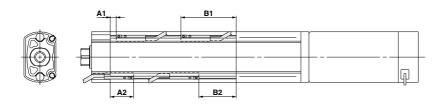
Model	Α		
LDZB 3	3		
LDZB 5	5		
The energing range is a guid			

 The operating range is a guide including hysteresis, but is not guaranteed. There may be substantial variation depending on the surrounding environment (assuming approximately ±30% dispersion).

#### Minimum Stroke for Auto Switch Mounting

Model	1 pc.	2 pcs. (Different sides)	2 pcs. (Same sides)	
LDZB 3	10	15	45	
LDZB 5	10	15	45	

# LDZC



#### Auto Switch Mounting Position for Stroke End Detection

Model	A1	A2	B1	B2
LDZC 3	4.5	17.5	41.5	28
LDZC 5	7	57	20	44

#### Operating Range of Auto Switch \*

Model	Α
LDZC 3	2
LDZC 5	2

 The operating range is a guide including hysteresis, but is not guaranteed. There may be substantial variation depending on the surrounding environment (assuming approximately ±30% dispersion).

#### Minimum Stroke for Auto Switch Mounting

Model	1 pc. 2 pcs.	
LDZC 3	5	10
LDZC 5	5	10



# LZB Series

# Mounting and Moving Auto Switches (Series LDZB Only)

## ▲ Caution

- 1. Tighten the screw under the specified torque when mounting the auto switch.
- 2. Set the auto switch mounting band perpendicularly to cylinder tube







Incorrectly attached

#### Mounting the Auto Switch

- 1. Attach a switch bracket to the switch holder. (Fit the switch bracket to the switch holder.)
- 2. Mount an auto switch mounting band to the cylinder tube.
- 3. Set the switch holder (1.) between the reinforcing plates of the band mounted to the cylinder.
- 4. Insert an auto switch mounting screw in the hole of the reinforcing plate through the auto switch holder, and thread it into the other plate. Tighten the screw temporarily.
- 5. Remove the set screw attached to the auto switch.
- 6. Attach a switch spacer to the auto switch.
- 7. Insert the auto switch with the switch spacer from the back of the switch holder.

(Insert the auto switch with an angle of approximately 10 to 15°. See figure 1.)

8. To secure the auto switch, tighten the switch mounting screw with the specified torque (0.8 N·m to 1.0 N·m).

#### Adjusting the Auto Switch Position

- 1. Unloosen the auto switch mounting screw 3 turns to adjust the auto switch set position.
- 2. Tighten the auto switch mounting screw as described above (8.) after adjustment.

#### Removing the Auto Switch

- 1. Remove the auto switch mounting screw from the switch holder.
- 2. Move the auto switch back towards the position where it stops at the lead wire side.
- 3. Hold up the lead wire side of the auto switch at the angle of around 45°
- 4. Maintain the angle, and pull back the auto switch obliquely at the same angle.

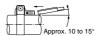
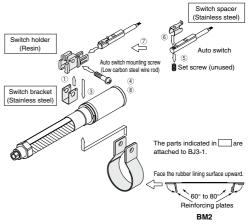


Figure 1. Auto switch insert angle



#### Auto Switch Mounting Bracket/Part No.

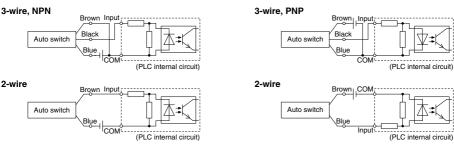
Applicable series	Mounting bracket	Mounting band
LDZB 3	BJ3-1	BM2-025
LDZB 5	Switch spacer Switch bracket	LZB5-SB

Order one auto switch mounting bracket and one auto switch mounting band per one auto switch.

# Prior to Use Auto Switch Connection and Example

Source Input Specifications

# **Sink Input Specifications**

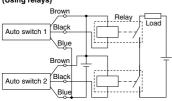


Connect according to the applicable PLC input specifications, as the connection method will vary depending on the PLC input specifications.

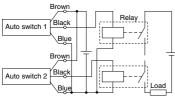
# Example of AND (Series) and OR (Parallel) Connection

\* When using solid state auto switches, ensure the application is set up so the signals for the first 50 ms are invalid.

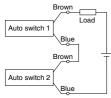
#### 3-wire AND connection for NPN output (Using relays)



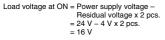
#### 3-wire AND connection for PNP output (Using relays)



#### 2-wire AND connection

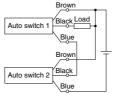


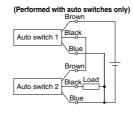
When two auto switches are connected in series, a load may malfunction because the load voltage will decline when in the ON state. The indicator lights will light up when both of the auto switches are in the ON state. Auto switches with load voltage less than 20V cannot be used.



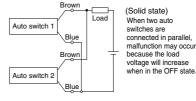
Example: Power supply is 24 VDC Internal voltage drop in auto switch is 4 V.

# (Performed with auto switches only)





## 2-wire OR connection



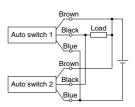
SMC

Load voltage at OFF = Leakage current x 2 pcs. x Load impedance = 1 mA x 2 pcs. x 3 k $\Omega$ = 6 V

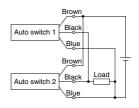
Example: Load impedance is  $3 k\Omega$ .

Leakage current from auto switch is 1 mA.

## 3-wire OR connection for NPN output



#### 3-wire OR connection for PNP output



#### (Reed)

Because there is no current leakage, the load voltage will not increase when turned OFF. However, depending on the number of auto switches in the ON state, the indicator lights may sometimes grow dim or not light up, due to the dispersion and reduction of the current flowing to the auto switches.

943

LEF

LE.J

LEL

LEM

LEY

LES

LEPY

LEPS

LER

LEH

# **Auto Switches Solid State Auto Switch**

D-M9 (F9)



Applicable Actuators

Auto Switch Specifications

LZ Series

Auto switch model	D-M9N	D-M9P	D-M9B	D-F9G	D-F9H
Contact	N.O. (A contact)		N.C. (B contact)		
Electrical entry direction	In-line				
Wiring type	3-wire 2-wire		2-wire	3-wire	
Output type	NPN	PNP	_	NPN	PNP
Applicable load	IC circuit, Relay, PLC 24 VDC relay, PLC		IC circuit, Relay, PLC		
Power supply voltage	5, 12, 24 VDC (4.5 to 28 V) —		_	5, 12, 24 VDC (4.5 to 28 V)	
Current consumption	10 mA or less		—	10 mA or less	
Load voltage	28 VDC or less		24 VDC (10 to 28 VDC)	28 VDC or less	_
Load current	40 mA or less		2.5 to 40 mA	40 mA or less	80 mA or less
Internal voltage drop	0.8 V or less at 10 mA (2 V or less at 40 mA)		4 V or less	1.5 V or less (0.8 V or less at 10 mA load current)	0.8 V or less
Leakage current	100 $\mu\text{A}$ or less at 24 VDC $$ 0.8 mA or less		100 µA or less at 24 VDC		
Indicator light	Red LED illuminates when turned ON. Red LED illuminates when turned OFF.				
Standard	CE marking				

• Lead wires - Oilproof heavy-duty vinyl cord: ø2.7 x 3.2 ellipse (D-M9□)/ø2.7 (D-F9□)/ø3.4 (D-Y7□), 3 cores 

● Ambient temperature — -10 to 60°C ● Operating time — 1 ms or less ● Impact resistance — 1000 m/s<sup>2</sup>

\* For details, refer to Best Pneumatics No. 2-1. With pre-wired connector is also available

**SMC**