

# Compact Cylinder: Standard Type Double Acting, Double Rod

# CQSW Series

∅12, ∅16, ∅20, ∅25

## How to Order

With auto switch

CQSW **B** 20-30 **D** **C** - [ ]  
 CDQSW **B** 20-30 **D** **C** - **M9BW** [ ] - [ ]

With auto switch  
(Built-in magnet)

Mounting type

<b>B</b>	Through-hole/Both ends tapped common (Standard)
<b>L</b>	Foot type
<b>LC</b>	Compact foot type
<b>F</b>	Flange type

\* Mounting brackets are shipped together (but not assembled).

\* Cylinder mounting bolts are not included. Order them separately referring to "Mounting Bolt for CQSW" on page 814.

Bore size

<b>12</b>	12 mm
<b>16</b>	16 mm
<b>20</b>	20 mm
<b>25</b>	25 mm

Cylinder stroke (mm)

Standard Stroke

Bore size (mm)	Standard stroke (mm)
<b>12, 16</b>	5, 10, 15, 20, 25, 30
<b>20, 25</b>	5, 10, 15, 20, 25, 30, 35, 40, 45, 50

For "Manufacture of Intermediate Strokes", refer to page 811.

Made to Order  
Refer to page 811 for details.

Number of auto switches

<b>Nil</b>	2 pcs.
<b>S</b>	1 pc.
<b>n</b>	"n" pcs.

Auto switch

Nil Without auto switch

\* Refer to the table below for the applicable auto switch model.

Body option

<b>Nil</b>	Standard
<b>C</b>	With rubber bumper
<b>M</b>	Rod end male thread

\* Combination of body options is available. CM

Action

**D** Double acting

Built-in Magnet Cylinder Model

If a built-in magnet cylinder without an auto switch is required, there is no need to enter the symbol for the auto switch.  
(Example) CDQSWL25-30D

Applicable Auto Switches/Refer to pages 1271 to 1365 for further information on auto switches.

Type	Special function	Electrical entry	Indicator light	Wiring (Output)	Load voltage		Auto switch model		Lead wire length (m)			Pre-wired connector	Applicable load		
					DC	AC	Perpendicular	In-line	0.5 (M)	1 (L)	3 (Z)			5 (Z)	
Solid state auto switch	—	Grommet	Yes	3-wire (NPN)	5 V, 12 V	—	<b>M9NV</b>	<b>M9N</b>	●	●	○	○	IC circuit	Relay, PLC	
				3-wire (PNP)			<b>M9PV</b>	<b>M9P</b>	●	●	○	○			
				2-wire	12 V		<b>M9BV</b>	<b>M9B</b>	●	●	○	○			
				3-wire (NPN)	5 V, 12 V		<b>M9NWW</b>	<b>M9NW</b>	●	●	○	○			
	Diagnostic indication (2-color indicator)			3-wire (PNP)	5 V, 12 V		<b>M9PWW</b>	<b>M9PW</b>	●	●	○	○			
				2-wire			12 V	<b>M9BWW</b>	<b>M9BW</b>	●	●	○			○
				Water resistant (2-color indicator)	3-wire (NPN)		5 V, 12 V	<b>M9NAV</b> <sup>*1</sup>	<b>M9NA</b> <sup>*1</sup>	○	○	○			○
					3-wire (PNP)			<b>M9PAV</b> <sup>*1</sup>	<b>M9PA</b> <sup>*1</sup>	○	○	○			○
Magnetic field resistant (2-color indicator)	2-wire	12 V	<b>M9BAV</b> <sup>*1</sup>	<b>M9BA</b> <sup>*1</sup>	○	○	○	○							
	2-wire (Non-polar)	—	—	<b>P3DWA</b> <sup>**</sup>	●	●	●	○							
Reed auto switch	—	Grommet	Yes	3-wire (NPN equivalent)	—	5 V	<b>A96V</b>	<b>A96</b>	●	—	●	—	—	IC circuit	—
				No	2-wire	24 V	12 V	100 V	<b>A93V</b> <sup>*2</sup>	<b>A93</b>	●	●	●	—	—
						100 V or less	<b>A90V</b>	<b>A90</b>	●	—	●	—	—	IC circuit	—

\*1 Water resistant type auto switches can be mounted on the above models, but in such case SMC cannot guarantee water resistance.

Consult with SMC regarding water resistant types with the above model numbers.

\*2 1 m type lead wire is only applicable to D-A93.

\* Lead wire length symbols:  
 0.5 m..... Nil (Example) M9NV  
 1 m..... M (Example) M9NWM  
 3 m..... L (Example) M9NWL  
 5 m..... Z (Example) M9NVZ

\* Solid state auto switches marked with "○" are produced upon receipt of order.

\*\* Available only for ∅25.

It is mounted away from the port side to avoid interference with fittings.

\* Since there are other applicable auto switches than listed, refer to page 853 for details.

\* For details about auto switches with pre-wired connector, refer to pages 1340 and 1341.

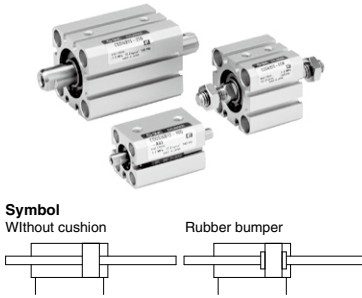
\* Auto switches are shipped together (not assembled).

Note) There is the case D-A9□V/M9□V/M9□V/M9□AV type auto switches cannot be mounted on the port surface, depending on the cylinder's stroke and the fitting size for piping. Consult with SMC for details.

### Specifications

Bore size (mm)		12	16	20	25
<b>Action</b>	Double acting, Double rod				
<b>Fluid</b>	Air				
<b>Lubrication</b>	Not required (Non-lube)				
<b>Proof pressure</b>	1.5 MPa				
<b>Maximum operating pressure</b>	1.0 MPa				
<b>Minimum operating pressure</b>	0.07 MPa		0.05 MPa		
<b>Ambient and fluid temperature</b>	Without auto switch: -10 to 70°C (No freezing)				
	With auto switch: -10 to 60°C (No freezing)				
<b>Cushion</b>	None, Rubber bumper				
<b>Rod end thread</b>	Female thread				
<b>Stroke length tolerance</b>	+1.0 mm * 0				
<b>Piston speed</b>	50 to 500 mm/s				
<b>Allowable kinetic energy (J)</b>	Standard type	0.022	0.038	0.055	0.09
	With rubber bumper	0.043	0.075	0.11	0.18

\* Stroke length tolerance does not include the deflection of the bumper.



#### Symbol

Without cushion

Rubber bumper



#### Made to Order:

#### Individual Specifications

(For details, refer to pages 854 and 855.)

Symbol	Specifications
-X235	Change of piston rod end of double rod cylinder
-X271	Fluororubber seals
-X633	Intermediate stroke of double rod cylinder

#### Made to Order Specifications

[Click here for details](#)

Symbol	Specifications
-XA□	Change of rod end shape
-XB6	Heat-resistant cylinder (-10 to 150 °C) (without an auto switch)
-XB7	Cold-resistant cylinder (-40 to 70 °C) (without an auto switch)
-XB9	Low speed cylinder (10 to 50 mm/s)
-XB10	Intermediate stroke (Using exclusive body)
-XB13	Low speed cylinder (5 to 50 mm/s)
-XC6	Piston rod, retaining ring, rod end nut made of stainless steel
-XC36	With boss in rod side
-XC85	Grease for food processing equipment

#### Body Option

Description	Application
Rod end male thread	Available for all standard models of double acting, double rod.
Rubber bumper	

#### Mounting Bracket Part No.

Bore size (mm)	Foot (1)	Compact foot (1)	Flange
12	CQS-L012	CQS-LC012	CQS-F012
16	CQS-L016	CQS-LC016	CQS-F016
20	CQS-L020	CQS-LC020	CQS-F020
25	CQS-L025	CQS-LC025	CQS-F025

Note 1) When ordering foot and compact foot brackets, order 2 pieces per cylinder.

Note 2) Parts belonging to each bracket are as follows.  
Foot, Compact foot, Flange type: Body mounting bolt

#### Theoretical Output

(N)

Bore size (mm)	Rod size (mm)	Operating direction	Piston area (mm <sup>2</sup> )	Operating pressure (MPa)		
				0.3	0.5	0.7
12	6	IN	84.8	25	42	59
		OUT				
16	8	IN	151	45	75	106
		OUT				
20	10	IN	236	71	118	165
		OUT				
25	12	IN	378	113	189	264
		OUT				

#### Manufacture of Intermediate Stroke

Description	Spacer is installed in the standard stroke body.	Exclusive body (-XB10)
Part no.	Suffix "-X633" to the end of standard model no. (page 810).	Suffix "-XB10" to the end of standard model no. (page 810).
Description	Intermediate strokes in 1 mm increments are available by using spacers with standard stroke cylinders.	Dealing with the stroke in 1 mm increments by using an exclusive body with the specified stroke.
Stroke range	Bore size	Bore size
	Stroke range	Stroke range
Example	Part no.: CQSWB25-47D-X633 CQSWB25-50D with 3 mm width spacer inside. B dimension is 79 mm.	Part no.: CQSWB25-47D-XB10 Makes 47 stroke tube. B dimension is 76 mm.

Refer to pages 852 to 853 for cylinders with auto switches.

- Proper auto switch mounting position (detection at stroke end) and mounting height
- Operating range
- Minimum auto switch mounting stroke

#### Moisture Control Tube IDK Series



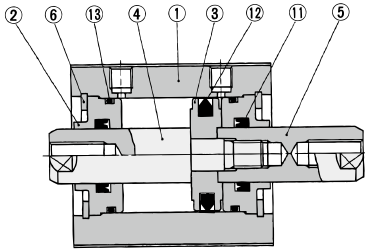
When operating an actuator with a small diameter and a short stroke at a high frequency, the dew condensation (water droplet) may occur inside the piping depending on the conditions.

Simply connecting the moisture control tube to the actuator will prevent dew condensation from occurring. For details, refer to the [web Catalog](#).

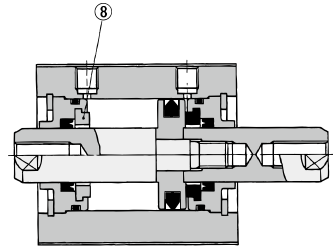


## Construction

### Basic type

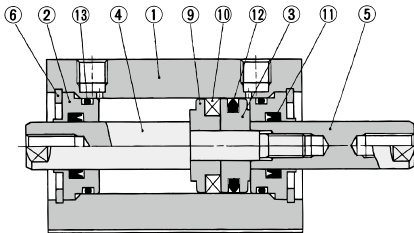


### With rubber bumper

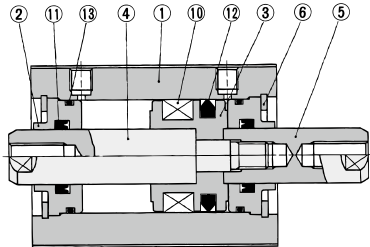


### With auto switch (Built-in magnet)

ø12, ø16



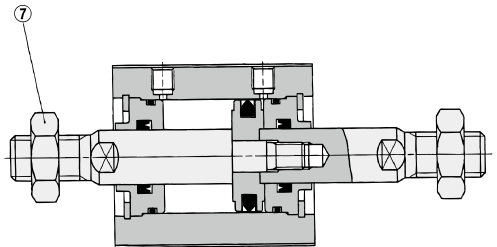
ø20, ø25



### Component Parts

No.	Description	Material	Note
1	Cylinder tube	Aluminum alloy	Hard anodized
2	Collar	Aluminum alloy	Anodized
3	Piston	Aluminum alloy	
4	Piston rod A	Stainless steel	
5	Piston rod B	Stainless steel	
6	Retaining ring	Carbon tool steel	Phosphate coated
7	Rod end nut	Carbon steel	Zinc chromated
8	Bumper	Urethane	
9	Spacer for switch	Aluminum alloy	Chromated
10	Magnet	—	
11	Rod seal	NBR	
12	Piston seal	NBR	
13	Tube gasket	NBR	

### Rod end male thread



### Replacement Parts/Seal Kit

Bore size (mm)	Kit no.	Contents
12	CQSWB12-PS	Set of nos. above ⑪, ⑫, ⑬
16	CQSWB16-PS	
20	CQSWB20-PS	
25	CQSWB25-PS	

\* Seal kit includes ⑪, ⑫, ⑬. Order the seal kit, based on each bore size.

\* Since the seal kit does not include a grease pack, order it separately.

Grease pack part no.: GR-S-010 (10 g)

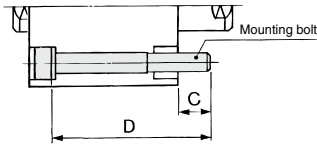
# CQSW Series

## Mounting Bolt for CQSW

Mounting method: Mounting bolt for through-hole mounting type of CQSW is available as an option.

Refer to the following for ordering procedures. Order the actual number of bolts that will be used.

**Example) CQ-M3x30L 4 pcs.**



Note) When mounting a cylinder with through-hole, be sure to use the attached plain washer.

Cylinder model	C	D	Mounting bolt part no.
<b>CQSWB12-5D</b>		30	CQ-M3 x 30L
-10D	6.5	35	x 35L
-15D		40	x 40L
-20D		45	x 45L
-25D		50	x 50L
-30D		55	x 55L
<b>CQSWB16-5D</b>		30	CQ-M3 x 30L
-10D	6.5	35	x 35L
-15D		40	x 40L
-20D		45	x 45L
-25D		50	x 50L
-30D		55	x 55L
<b>CQSWB20-5D</b>		35	CQ-M5 x 35L
-10D	10	40	x 40L
-15D		45	x 45L
-20D		50	x 50L

Cylinder model	C	D	Mounting bolt part no.
<b>CQSWB20-25D</b>		55	CQ-M5 x 55L
-30D	10	60	x 60L
-35D		65	x 65L
-40D		70	x 70L
-45D		75	x 75L
-50D		80	x 80L
<b>CQSWB25-5D</b>		35	CQ-M5 x 35L
-10D	7	40	x 40L
-15D		45	x 45L
-20D		50	x 50L
-25D		55	x 55L
-30D		60	x 60L
-35D		65	x 65L
-40D		70	x 70L
-45D		75	x 75L
-50D		80	x 80L

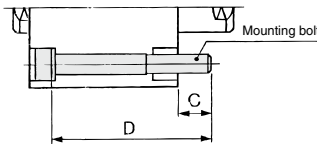
Material: Chromium molybdenum steel  
Surface treatment: Zinc chromated

## Mounting Bolt for CDQSW with Auto Switch

Mounting method: Mounting bolt for through-hole mounting type of CDQSW is available as an option.

Refer to the following for ordering procedures. Order the actual number of bolts that will be used.

**Example) CQ-M3x35L 4 pcs.**



Note) When mounting a cylinder with through-hole, be sure to use the attached plain washer.

Cylinder model	C	D	Mounting bolt part no.
<b>CDQSWB12-5D</b>		35	CQ-M3 x 35L
-10D	6.5	40	x 40L
-15D		45	x 45L
-20D		50	x 50L
-25D		55	x 55L
-30D		60	x 60L
<b>CDQSWB16-5D</b>		35	CQ-M3 x 35L
-10D	6.5	40	x 40L
-15D		45	x 45L
-20D		50	x 50L
-25D		55	x 55L
-30D		60	x 60L
<b>CDQSWB20-5D</b>		45	CQ-M5 x 45L
-10D	10	50	x 50L
-15D		55	x 55L
-20D		60	x 60L

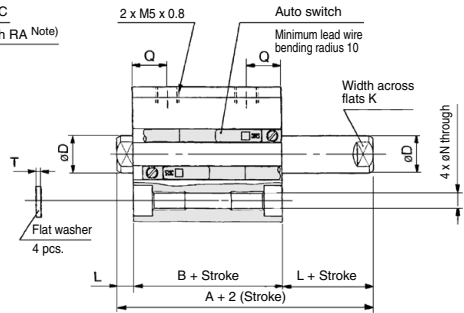
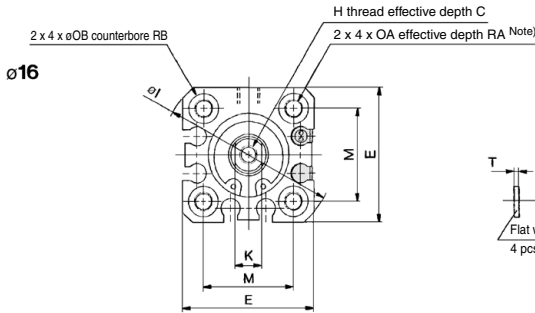
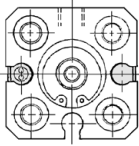
Cylinder model	C	D	Mounting bolt part no.
<b>CDQSWB20-25D</b>		65	CQ-M5 x 65L
-30D	10	70	x 70L
-35D		75	x 75L
-40D		80	x 80L
-45D		85	x 85L
-50D		90	x 90L
<b>CDQSWB25-5D</b>		45	CQ-M5 x 45L
-10D	7	50	x 50L
-15D		55	x 55L
-20D		60	x 60L
-25D		65	x 65L
-30D		70	x 70L
-35D		75	x 75L
-40D		80	x 80L
-45D		85	x 85L
-50D		90	x 90L

Material: Chromium molybdenum steel  
Surface treatment: Zinc chromated

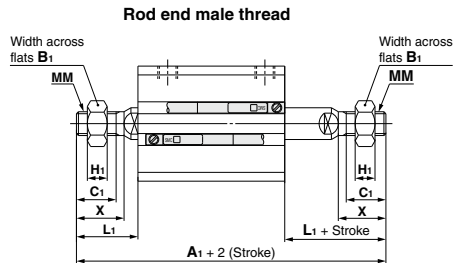
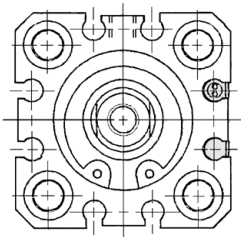
**Dimensions:  $\phi 12$  to  $\phi 25$**

**Basic type (Through-hole/Both ends tapped common): CQSWB/CDQSWB**

$\phi 12$



$\phi 20, \phi 25$



**Rod End Male Thread**

Bore size (mm)	Without auto switch		With auto switch		B <sub>1</sub>	C <sub>1</sub>	H <sub>1</sub>	L <sub>1</sub>	MM	X
	A <sub>1</sub>	B <sub>1</sub>	A <sub>1</sub>	B <sub>1</sub>						
12	50	55	8	9	4	14	M5 x 0.8	10.5		
16	53	58	10	10	5	15.5	M6 x 1.0	12		
20	63	73	13	12	5	18.5	M8 x 1.25	14		
25	74	84	17	15	6	22.5	M10 x 1.25	17.5		

**Basic Type**

Bore size (mm)	Stroke range (mm)	Without auto switch		With auto switch		C	D	E	H	I	K	L	M	N	OA	OB	Q	RA	RB	T
		A	B	A	B															
12	5 to 30	29	22	34	27	6	6	25	M3 x 0.5	32	5	3.5	15.5	3.5	M4 x 0.7	6.5	7.5	7	4	0.5
16	5 to 30	29	22	34	27	8	8	29	M4 x 0.7	38	6	3.5	20	3.5	M4 x 0.7	6.5	7.5	7	4	0.5
20	5 to 50	35	26	45	36	7	10	36	M5 x 0.8	47	8	4.5	25.5	5.4	M6 x 1.0	9	8	10	7	1
25	5 to 50	39	29	49	39	12	12	40	M6 x 1.0	52	10	5	28	5.4	M6 x 1.0	9	9	10	7	1

Note 1) For basic type  $\phi 20$  and  $\phi 25$  with 5 stroke, through-hole is threaded over the entire length.

Note 2) Rubber bumper type has the same dimensions as those indicated above

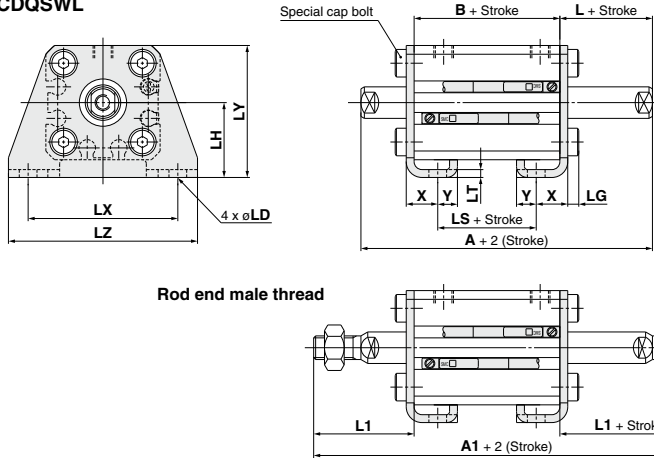
Note 3) The positions of width across flats on both sides are not the same.

\* For details about the rod end nut and accessory brackets, refer to page 809.

# CQSW Series

Dimensions:  $\phi 12$  to  $\phi 25$

## Foot type: CQSWL/CDQSWL

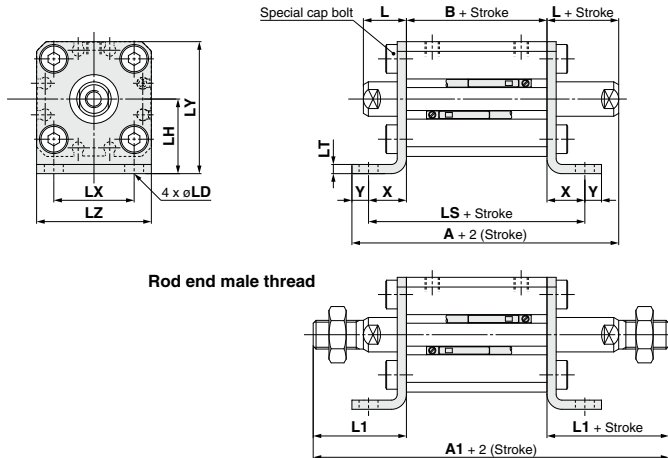


## Foot Type

Bore size (mm)	Stroke range (mm)	Without auto switch				With auto switch				L	L1	LD	LG	LH	LT	LX	LY	LZ	X	Y
		A	A1	B	LS	A	A1	B	LS											
12	5 to 30	49	70	22	10	54	75	27	15	13.5	24	4.5	2.8	17	2	34	29.5	44	8	4.5
16	5 to 30	49	73	22	10	54	78	27	15	13.5	25.5	4.5	2.8	19	2	38	33.5	48	8	5
20	5 to 50	55	83	26	14	65	93	36	24	14.5	28.5	6.6	4	24	3.2	48	42	62	9.2	5.8
25	5 to 50	59	94	29	14	69	104	39	24	15	32.5	6.6	4	26	3.2	52	46	66	10.7	5.8

Foot bracket material: Carbon steel  
Surface treatment: Nickel plated

## Compact foot type: CQSWLC/CDQSWLC



## Compact Foot Type

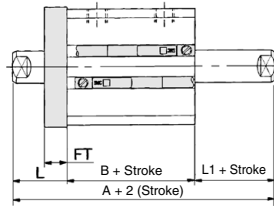
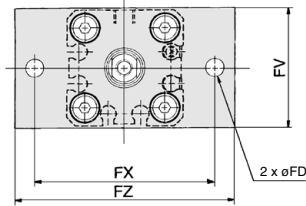
Bore size (mm)	Stroke range (mm)	Without auto switch				With auto switch				L	L1	LD	LH	LT	LX	LY	LZ	X	Y
		A	A1	B	LS	A	A1	B	LS										
12	5 to 30	49.3	70	22	40.6	54.3	75	27	45.6	13.5	24	4.5	17	2	15.5	29.5	25	9.3	4.5
16	5 to 30	49.8	73	22	40.6	54.8	78	27	45.6	13.5	25.5	4.5	19	2	20	33.5	29	9.3	5
20	5 to 50	59.5	83	26	52.4	69.5	93	36	62.4	14.5	28.5	6.6	24	3.2	25.5	42	36	13.2	5.8
25	5 to 50	63	94	29	55.4	73	104	39	65.4	15	32.5	6.6	26	3.2	28	46	40	13.2	5.8

\* For details about the rod end nut and accessory brackets, refer to page 809.

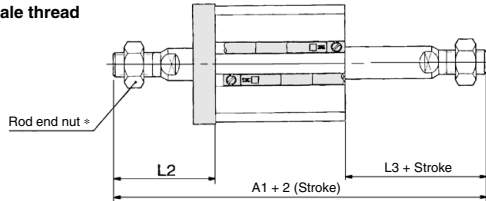
Compact foot bracket material: Carbon steel  
Surface treatment: Zinc chromated

Dimensions:  $\varnothing 12$  to  $\varnothing 25$

Flange type: CQSWF/CDQSWF



Rod end male thread



### Flange Type

Bore size (mm)	Stroke range (mm)	Without auto switch			With auto switch			FD	FT	FV	FX	FZ	L	L1	L2	L3
		A	A1	B	A	A1	B									
12	5 to 30	39	60	22	44	65	27	4.5	5.5	25	45	55	13.5	3.5	24	14
16	5 to 30	39	63	22	44	68	27	4.5	5.5	30	45	55	13.5	3.5	25.5	15.5
20	5 to 50	45	73	26	55	83	36	6.6	8	39	48	60	14.5	4.5	28.5	18.5
25	5 to 50	49	84	29	59	94	39	6.6	8	42	52	64	15	5	32.5	22.5

\* For details about the rod end nut and accessory brackets, refer to page 899.  
 Note 1) The positions of width across flats on both sides are not the same.

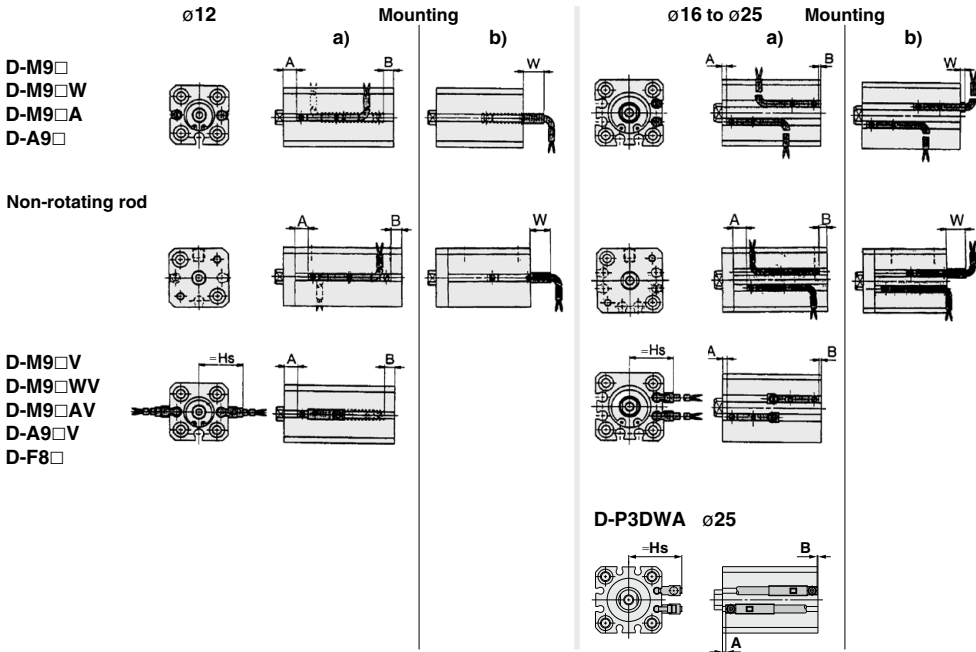
Flange bracket material: Carbon steel  
 Surface treatment: Nickel plated



# Auto Switch Mounting

## Proper Auto Switch Mounting Position (Detection at stroke end) and Its Mounting Height

Basic type, Single acting (Spring return/Spring extend), Long stroke type, Anti-lateral load type



## Proper Auto Switch Mounting Position (Detection at stroke end)

### Proper Auto Switch Mounting Position

Auto switch model	D-M9□/M9□W			D-M9□V/M9□WV/M9□AV			D-M9□A			D-A9□			D-A9□V			D-F8□			D-P3DWA		
	A	B	W	A	B	Hs	A	B	W	A	B	W	A	B	Hs	A	B	Hs	A	B	Hs

Single rod: Basic type, Single acting (Spring return/Spring extend), Non-rotating rod [ ]: Denotes the values of D-A93. ( ): Denotes the values of type T.

12	5.5 (6.5)	3.5 (4.5)	5.5 (6.5)	5.5 (6.5)	4.5 (3.5)	19.5	5.5 (6.5)	4.5 (3.5)	7.5 (8.5)	1.5 (2.5)	0	1.5 (4) (2.5) [5]	1.5 (2.5)	0	17	3.5	2.5	27	—	—	—
16	6	4	6	6	4	21.5	6	4	8	2	0	2 (4.5)	2	0	19	4	2	29	—	—	—
20	10	7.5	2.5	10	7.5	25	10	7.5	4.5	6	3.5	-1.5 [1]	6	3.5	22.5	8.5	5	32.5	—	—	—
25	11	9.5	0.5	11	9.5	27	11	9.5	2.5	7	5.5	-3.5 [-1]	7	5.5	24.5	9	7.5	34.5	6.5	5	33

### Long stroke

12	9	11	-1	9	11	19.5	9	11	1	5	7	-5 (2.5)	5	7	17	7	9	27	—	—	—
16	9.5	10.5	-0.5	9.5	10.5	21.5	9.5	10.5	1.5	5.5	6	-4.5 [-2]	5.5	6	19	7.5	8.5	29	—	—	—
20	13	16	-6	13	16	25	13	16	-4	9	12	-10 [-7.5]	9	12	22.5	11	14	32.5	—	—	—
25	14	18	-8	14	18	27	14	18	-6	10	14	-12 [-9.5]	10	14	24.5	12	16	34.5	9.5	13.5	33

### Anti-lateral load type

12	10	5	5	10	5	19.5	10	5	7	6	1	1 [3.5]	6	1	17	8	3	27	—	—	—
16	9.5	5.5	4.5	9.5	5.5	21.5	9.5	5.5	6.5	5.5	1.5	0.5 [3]	5.5	1.5	19	7.5	3.5	29	—	—	—
20	13	9.5	0.5	13	9.5	25	13	9.5	2.5	9	5.5	-3.5 [-1]	9	5.5	22.5	11	7.5	32.5	—	—	—
25	14	11.5	-1.5	14	11.5	27	14	11.5	0.5	10	7.5	-5.5 [-3]	10	7.5	24.5	12	9.5	34.5	9.5	7	33

### Double acting: Basic type, Non-rotating rod

12	5.5	9.5	0.5	5.5	9.5	19.5	5.5	9.5	2.5	1.5	5.5	-3.5 [1]	1.5	5.5	17	3.5	7.5	27	—	—	—
16	6	9	1	6	9	21.5	6	9	3	2	5	-3 [-0.5]	2	5	19	4	7	29	—	—	—
20	10	14	-4	10	14	25	10	14	-2	6	10	-8 [-5.5]	6	10	22.5	8	12	32.5	—	—	—
25	11	16	-6	11	16	27	11	16	-4	7	12	-10 [-7.5]	7	12	24.5	9	14	34.5	6.5	11.5	33

Note 1) Negative figures in the table W indicate an auto switch is mounted inward from the edge of the cylinder body.

Note 2) The D-M9□/M9□W and M9□A cannot be installed on the single acting: single rod type.

Note 3) Adjust the auto switch after confirming the operating conditions in the actual setting.

Note 4) The D-P3DWA□ is available only for ø25.

## Operating Range

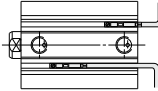
Auto switch model	Bore size (mm)			
	12	16	20	25
D-M9□/M9□V D-M9□W/M9□WV D-M9□A/M9□AV	3	4	5.5	5.5
D-A9□/A9□V	6	7.5	10	10
D-F8□	2.5	3	4	4
D-P3DWA	—	—	—	6

\* Since this is a guideline including hysteresis, not meant to be guaranteed. (assuming approximately ±30% dispersion.) There may be the case it will vary substantially depending on an ambient environment.

## Minimum Auto Switch Mounting Stroke

No. of auto switch mounted	(mm)							
	D-M9□V	D-M9□WV D-M9□AV	D-A9□	D-A9□V	D-M9□	D-M9□W D-M9□A	D-F8□	D-P3DWA <small>Note 2)</small>
1 pc.	5	10	10 (5)	5	15 (5)	15 (10)	5	15
2 pcs.	5	10	10	10	15 (5)	15 (10)	5	15

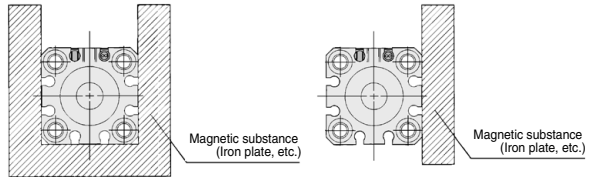
Note 1) The D-M9□/M9□W/M9□A and P3DWA□ cannot be installed on the single acting: single rod type.  
 Note 2) Available only for ø25.  
 Note 3) As the dimension stated in ( ) shows the minimum mountable stroke when the auto switch does not project from the end face of the cylinder body and the lead wire bending space is not hindered, the auto switch needs to be ordered separately. (Refer to the figure below.)



## ⚠ Caution

### Avoid proximity to magnetic objects.

• If the cylinder is used in an application in which a magnetic material is placed in close contact around the cylinder as shown in the graph on the right (including cases in which even one of the sides is in close contact) the operation of auto switches could become unstable. Therefore, please check with SMC for this type of application.



Other than the applicable auto switches listed in "How to Order", the following auto switches can be mounted.

- \* Normally closed (NC = b contact) solid state auto switches (D-M9□E(V)) and solid state auto switch D-F8 are also available. For details, refer to pages 1289 and 1290.
- \* For solid state auto switches, auto switches with a pre-wired connector are also available. Refer to pages 1340 and 1341 for details.

## ⚠ Precautions

**Be sure to read this before handling the products.**  
 Refer to page 20 for safety instructions and pages 21 to 30 for actuator and auto switch precautions.

# CQS Series

## Made to Order: Individual Specifications 1

Please contact SMC for detailed dimensions, specifications and lead times.



### 1 Special Piston Rod End for Double Rod Type Cylinder

Symbol  
**-X235**

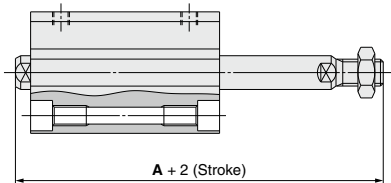
Male thread is used at one piston rod end of double rod type cylinder and female thread is used at the other end.

C□QSW **Mounting** **Bore size** — **Stroke** **D** — **X235**

\* Specifications: Same as standard type.  
Note) Please contact SMC for mounting bracket.

"D" in the case of "-235"

Piston rod end  
Male thread, Female thread



Symbol	Bore size	12	16	20	25
<b>A</b>		39.5 (44.5)	41 (46)	49 (59)	56.5 (66.5)
Applicable stroke		5 to 30		5 to 50	

Note 1) Applicable stroke is available in 5 mm increments.  
Note 2) ( ): Denotes the dimensions with auto switch.

### 2 Fluororubber for Seals

Symbol  
**-X271**

Material for seals is changed to fluororubber.

C□QS **Standard model no.** — **X271**

All series variations except non-rotating piston rod type of the CQS series is available. Specifications are the same as for each variation of CQS.

Fluororubber for seals

### 3 Long Stroke of Adjustable Extension Stroke Cylinder (-XC8)

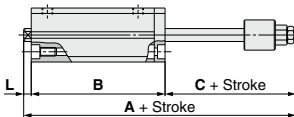
Symbol  
**-X525**

C□QS **Mounting** **Bore size** — **Stroke** **D(M)** — **X525**

Long stroke  
of XC8

Specifications are the same as for -XC8 of the CQ2/CQS series. Refer to "Made to Order Common Specifications".  
Note) For the tap mounting type (ø12 to ø25—without switch) and mounting bracket, please contact SMC.

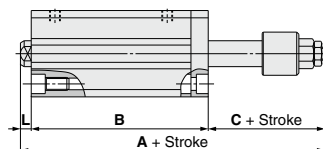
ø12, ø16



ø12, ø16

Symbol Stroke	A				B			C	L	Applicable stroke	
	35st	40st	45st	50st	35st	40st	45st				50st
Bore (mm)											
<b>12</b>	91.1 (96.1)	96.1 (101.1)	101.1 (106.1)	106.1 (111.1)	62 (67)	67 (72)	72 (77)	77 (82)	25.6	3.5	35, 40, 45, 50
<b>16</b>	91.5 (96.5)	96.5 (101.5)	101.5 (106.5)	106.5 (111.5)	62 (67)	67 (72)	72 (77)	77 (82)	26	3.5	

ø20, ø25



ø20, ø25

Symbol Stroke	A		B		C	L	Applicable stroke
	55 to 75st	80 to 100st	55 to 75st	80 to 100st			
Bore (mm)							
<b>20</b>	142.5 (152.5)	167.5 (177.5)	109 (119)	134 (144)	29	4.5	55 to 100
<b>25</b>	146 (156)	171 (181)	112 (122)	137 (147)	29	5	

Note 1) ( ): Denotes dimensions with auto switch.  
Note 2) Applicable stroke is available in 5 mm increments.

**4 Long Stroke of Adjustable Retraction Stroke Cylinder (-XC9)**

Symbol  
**-X526**

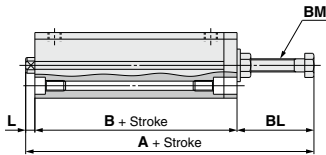
C□QS **Mounting** **Bore size** — **Stroke** D (M) — X526

Long stroke of XC9

Specifications are the same as for -XC9 of the CQS series.  
Refer to "Made to Order Common Specifications".  
Note) Please contact SMC for bracket type.

**Dimensions**

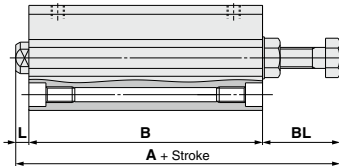
ø12, ø16



Symbol	A	B	L	BL	BM	Applicable stroke
Bore (mm) 12	69.8	37	3.5	29.3	M5 x 0.8	35, 40, 45, 50, 75, 100
16	69.5	37	3.5	29	M6 x 1.0	75, 100, 125, 150, 175, 200
20	76	41	4.5	30.5	M8 x 1.25	75, 100, 125, 150, 175, 200, 250, 300
25	78.5	44	5	29.5	M8 x 1.25	75, 100, 125, 150, 175, 200, 250, 300

Note 1) Intermediate stroke type (available in 5 mm increments) is for spacer so that dimensions are the same as for each type of 75, 100, 125, 150, 175, 200, 250, 300 stroke.

ø20, ø25



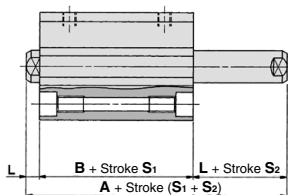
**5 Intermediate Stroke of Double Rod Type**

Symbol  
**-X633**

C□QSW **Standard model no.** — X633  
C□QSKW

※ Specifications: Same as standard type.  
Note) Please contact SMC for bracket type.

**Dimensions**



Symbol	C(D)QSW		C(D)QSKW		L	Stroke S <sub>1</sub>	Stroke S <sub>2</sub>
	A	B	A	B			
Bore (mm) 12	29 (34)	22 (27)	34 (39)	27 (32)	3.5	In the case of 5 to 30 stroke 5 mm intervals	In the case of 6 to 29 stroke 1 mm intervals
16	29 (34)	22 (27)	34 (39)	27 (32)	3.5	In the case of 5 to 30 stroke 5 mm intervals	In the case of 6 to 29 stroke 1 mm intervals
20	35 (45)	26 (36)	40 (50)	31 (41)	4.5	In the case of 5 to 50 stroke 5 mm intervals	In the case of 6 to 49 stroke 1 mm intervals
25	39 (49)	29 (39)	44 (54)	34 (44)	5	In the case of 5 to 50 stroke 5 mm intervals	In the case of 6 to 49 stroke 1 mm intervals

Note 1) ( ): Denotes the dimensions with auto switch.

Note 2) Installing a spacer inside the standard cylinder tube, stroke S<sub>1</sub> has 5 mm intervals for controlling intermediate strokes in 1 mm increments.

Example) In the case of CDQ2WB40-16D, stroke S<sub>1</sub> is 20 mm and stroke S<sub>2</sub> is 18 mm.



### 6 Long Stroke of Dual Stroke Single Rod Type

Symbol

**-X636**

C□QSB Bore size — Stroke S<sub>1</sub> + Stroke S<sub>2</sub>-S<sub>1</sub> DC (M) — X636

Long stroke of  
XC11

#### Applicable stroke

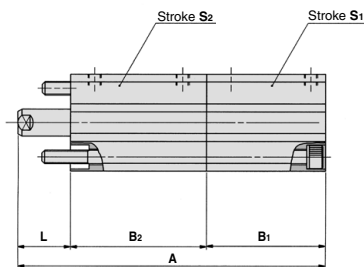
mm

Bore size	Stroke
ø12, ø16	Max. stroke S <sub>2</sub> : up to 50 mm
ø20, ø25	Max. stroke S <sub>2</sub> : up to 100 mm

Specifications are the same as for -XC11 of the CQS series.

Refer to "Made to Order Common Specifications".

Note) Please contact SMC for tap mounting type and bracket mounting type.



#### Bore size: ø12, ø16

mm

Symbol	A	B <sub>1</sub>	B <sub>2</sub>	L	Stroke range	
					S <sub>1</sub>	S <sub>2</sub>
Bore ø12	62.5 (67.5) + Stroke (S <sub>1</sub> + S <sub>2</sub> )	17 (22) + Stroke S <sub>1</sub>	32 + Stroke S <sub>2</sub>	13.5	5 to 30	35 to 50
ø16	62.5 (67.5) + Stroke (S <sub>1</sub> + S <sub>2</sub> )	17 (22) + Stroke S <sub>1</sub>	32 + Stroke S <sub>2</sub>	13.5	5 to 30	35 to 50

#### Bore size: ø20, ø25

mm

Symbol	A		B <sub>1</sub>	B <sub>2</sub>		L	Stroke range	
	Stroke S <sub>2</sub>			Stroke S <sub>2</sub>			S <sub>1</sub>	S <sub>2</sub>
	55 to 75	80 to 100		55 to 75	80 to 100			
Bore ø20	150 (160) + Stroke S <sub>1</sub>	175 (185) + Stroke S <sub>1</sub>	19.5 (29.5) + Stroke S <sub>1</sub>	116	141	14.5	5 to 50	55 to 100
ø25	156.5 (166.5) + Stroke S <sub>1</sub>	181.5 (191.5) + Stroke S <sub>1</sub>	22.5 (32.5) + Stroke S <sub>1</sub>	119	144	15	5 to 50	55 to 100

Note 1) ( ): Denotes the dimensions with auto switch.

Note 2) Applicable stroke is available in 5 mm increments.